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A Partnership Including
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227 West Monroe Street
Chicago, IL 60606-5096
312-372-2000
Facsimile 312-984-2098
<http://www.mwe.com>

Todd R. Wiener
Attorney at Law
twiener@mwe.com
312-984-7719

Boston
Chicago
Los Angeles
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St. Petersburg
Silicon Valley
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Washington, D.C.

MCDERMOTT, WILL & EMERY

February 21, 2002

BY FEDERAL EXPRESS

Ms. Carol Ropski
United States Environmental Protection Agency
Emergency Enforcement & Support Section, SE-5J
77 West Jackson Boulevard
Chicago, Illinois 60604-3590

Re: Rexnord Corporation's
Response to Section 104(e) Request for Information
Downers Grove, Illinois Groundwater Investigation Site

Dear Ms. Ropski:

On behalf of Rexnord Corporation ("Rexnord"), we are responding to the United States Environmental Protection Agency's ("EPA") recent Section 104(e) Requests for Information sent to the Rexnord facilities located at 2324 Curtiss Street, Downers Grove, Illinois and 2400 Curtiss Street, Downers Grove, Illinois regarding the Downers Grove, Illinois Groundwater Investigation Site ("Site"). We understand that the Site has been impacted by trichloroethylene ("TCE") and perchloroethylene ("PCE")

EPA's Request for Information regarding the 2400 Curtiss Street facility is substantially identical to the previous request for information received from the Illinois Environmental Protection Agency. We therefore have enclosed copies of Rexnord's October 30, 2001 response to the Illinois Environmental Protection Agency request for information and January 22, 2002 response to the Illinois Environmental Protection Agency supplemental request for information. These responses to the Illinois Environmental Protection Agency incorporate Rexnord's March 15, 2001 response to the subpoena of the State of Illinois Attorney General and May 3, 2001 response to the subpoena of the Lockformer Company (collectively, the "Prior Information Requests"). We have also enclosed information and documents responsive to EPA's request regarding the Rexnord facility located at 2324 Curtiss Street, Downers Grove, Illinois.

The enclosed information and documents demonstrate that Rexnord has absolutely no connection to or responsibility for the chlorinated solvent groundwater contamination at the Site.

Ms. Carol Ropski
U.S. Environmental Protection Agency
Emergency Enforcement & Support Section
February 21, 2002
Page 2

There has never been a release or spill of chlorinated solvent at either Rexnord facility. The only chlorinated solvent use by Rexnord at the 2400 Curtiss Street facility consists of a small amount of solvent used in a small, totally enclosed vapor degreaser, for the purpose of cleaning partially assembled bearings. Between 1989 and 1993, Rexnord's 2400 Curtiss Street facility purchased small quantities of 1,1,1-trichloroethane for the degreaser, and between 1993 and the present, purchased small quantities of TCE for the degreaser. Spent chlorinated solvent sent offsite for recycling has approximated two drums per year. Based on our review, the facility has not used PCE.

The 2324 Curtiss Street facility never used TCE or PCE. From 1981 until the mid or late 1980s, the 2324 Curtiss Street facility used very small quantities of methylene chloride, on average, approximately 20 gallons of methylene chloride per month to clean filament winding machines. The 2324 Curtiss Street facility subsequently switched to non-chlorinated solvents (first acetone, and then dimethyl ester). The facility has never generated any waste or spent methylene chloride because, during the cleaning process, a portion of the methylene chloride evaporated and the remaining methylene chloride reacted with the filament to form a cured or hardened epoxy resin. This hardened epoxy resin was non-hazardous and properly disposed by the facility as non-hazardous waste. No other chlorinated solvents have been used by the 2324 Curtiss Street facility.

This response, and the attached answers to the information requests, are made without any acknowledgement that Rexnord is a "responsible party" under CERCLA; without any admission of liability or responsibility under CERCLA or any other statute; and without acknowledgement of the applicability of the authorities referenced in the Section 104(e) letter. Without waiving any right to further object to the scope or basis for the request for information and documents, and/or any specific requests for information or documents, based on our investigation, at no time has Rexnord, or any of its predecessors, disposed, arranged for disposal, or otherwise arranged for any chlorinated solvents to become located at, the Site. We therefore request that Rexnord's name be removed from any list of potentially responsible parties for this Site, and that Rexnord's name not be included on any such lists, or similar lists, in the future.

While Rexnord is supplying EPA with information, it wishes to state and preserve its objections to certain aspects of the request. First, the definition section includes terms which create requests for which we can find no basis. For example, the terms "you" and "Respondent" are defined in such a way as to include businesses owned or operated by the responding party that have no relation or connection with the Site. Second, the request requires identification and inclusion of documents and information not in the possession, custody and control of Rexnord, its employees, or persons engaged by or associated with Rexnord. Third, the request contends that Rexnord is under a continuing obligation to provide information and documents in response to the request. Because we have located no basis for this contention, we assume there is none. If, however, the EPA does have any basis, please inform us of it and Rexnord will respond accordingly.

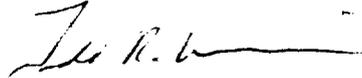
Ms. Carol Ropski
U.S. Environmental Protection Agency
Emergency Enforcement & Support Section
February 21, 2002
Page 3

Rexnord further objects to the requests requiring disclosure and identification of any hazardous substances or solid wastes purchased, received, processed, stored, treated, disposed or otherwise handled by Rexnord since it is irrelevant, vague and overly burdensome to the extent this request goes beyond the TCE and PCE being addressed at the Site because other materials and wastes have no possible relationship or connection to the TCE and PCE contamination at the Site. Nevertheless, Rexnord has fully responded to these requests with respect to all chlorinated and non-chlorinated solvents.

If EPA has any information or documents indicating any other Rexnord relationship with the Site, or potential liability regarding any aspect of the Site, please immediately supply me with all such information and documents. Rexnord reserves its rights to supplement this response in light of such information and documents.

Further contact about this matter should be made with Todd R. Wiener, McDermott, Will & Emery, 227 West Monroe Street, Chicago, Illinois 60606-5096, 312/984-7719.

Sincerely,



Todd R. Wiener

TRW/ji

Enclosures

cc: Irwin M. Shur, Esq. *(via fax w/ encl.)*

**Rexnord Corporation's
Response to U.S. Environmental Protection Agency
CERCLA Section 104(e) Information Request**

RESPONSE No. 1: See Respondent's responses to the March 15, 2001 response to the subpoena of the State of Illinois Attorney General, May 3, 2001 response to the subpoena of the Lockformer Company, October 30, 2001 response to the Illinois Environmental Protection Agency request for information and January 22, 2002 response to Illinois Environmental Protection Agency supplemental request for information (collectively, hereinafter referred to as "Prior Information Requests"). With regard to the Rexnord Corporation facility at 2324 Curtiss Street, Downers Grove, Illinois, Respondent consulted with Michael Tiritilli, Plant Supervisor, in connection with the responses to the Information Requests. Mr. Tiritilli's business address and telephone number are 2324 Curtiss Street, Downers Grove, Illinois 60515, and 630-719-2354, respectively. Mr. Tiritilli should be contacted through Rexnord Corporation's outside legal counsel, Mr. Todd R. Wiener, McDermott, Will & Emery, 227 West Monroe Street, Chicago, Illinois 60606, 312-984-7719.

RESPONSE No. 2: See Respondent's responses to the Prior Information Requests. Copies of all the documents provided in response to the Prior Information Requests are included with Respondent's response to this CERCLA 104(e) information request.

RESPONSE No. 3: See Respondent's responses to the Prior Information Requests. Respondent believes that the DuPage County Recorder of Deeds and Commonwealth Edison may have more information on the prior owners of the property at 2324 Curtiss Street, Downers Grove, Illinois.

RESPONSE No. 4: See Respondent's responses to the Prior Information Requests. Michael Tiritilli, Plant Supervisor, has knowledge about the generation, transportation, treatment, disposal and handling of hazardous substances at the 2324 Curtiss Street, Downers Grove, Illinois facility. See also, Response No. 1.

RESPONSE No. 5a - 5f: See Respondent's responses to the Prior Information Requests. The only chlorinated solvent use by the 2324 Curtiss Street facility has been historic use of minimal quantities of methylene chloride to clean filament winding machines. Rexnord used *de minimis* quantities of methylene chloride for this purpose at the 2324 Curtiss Street facility from 1981 until the mid to late 1980s. During this time, the facility never generated any waste or spent methylene chloride because, during the cleaning process, a portion of the methylene chloride evaporated and the remainder reacted with the filament to form a cured or hardened epoxy resin. This hardened epoxy resin was non-hazardous and was properly disposed by the facility as non-hazardous waste. No other chlorinated solvents have been used by the 2324 Curtiss Street facility. After switching from methylene chloride to acetone to clean its filament winding machines, the 2324 Curtiss Street facility now uses dimethyl ester to clean the filament winding machines. As with the methylene chloride, no hazardous waste is generated. The 2324 Curtiss

Street facility has never had a spill or release of chlorinated solvents. Therefore, Rexnord cannot possibly be responsible for the chlorinated groundwater contamination at the Site. The 2324 Curtiss Street facility also uses small quantities for non-chlorinated solvents, including toluene and 99% isopropyl alcohol, which are mixed with a material called Dow Corning 20, to create a releasing agent for preparing mandrels. This process has never generated any hazardous waste because these non-chlorinated solvents evaporate. In the past, the 2324 Curtiss Street facility also used minimal amounts of a light aliphatic naphtha to occasionally clean small motors. None of these materials are chlorinated products and the facility has never had a spill or release of these materials. Copies of material safety data sheets for these materials, purchase records from 1990 to the present, and purchase and usage records kept for purposes of Rexnord's FESOP permit are enclosed in response to this request.

RESPONSE No. 6: See Respondent's responses to the Prior Information Requests. The only chlorinated solvent use by the 2324 Curtiss Street facility has been historic use of minimal quantities of methylene chloride to clean filament winding machines. Rexnord used *de minimis* quantities of methylene chloride for this purpose at the 2324 Curtiss Street facility from 1981 until the mid to late 1980s. During this time, the facility never generated any waste or spent methylene chloride because, during the cleaning process, a portion of the methylene chloride evaporated and the remainder reacted with the filament to form a cured or hardened epoxy resin. This hardened epoxy resin was non-hazardous and was properly disposed by the facility as non-hazardous waste. No other chlorinated solvents have been used by the 2324 Curtiss Street facility. After switching from methylene chloride to acetone to clean its filament winding machines, the 2324 Curtiss Street facility now uses dimethyl ester to clean the filament winding machines. As with the methylene chloride, no hazardous waste is generated. The 2324 Curtiss Street facility has never had a spill or release of chlorinated solvents. Therefore, Rexnord cannot possibly be responsible for the chlorinated groundwater contamination at the Site. The 2324 Curtiss Street facility also uses small quantities for non-chlorinated solvents, including toluene and 99% isopropyl alcohol, which are mixed with a material called Dow Corning 20, to create a releasing agent for preparing mandrels. This process has never generated any hazardous waste because these non-chlorinated solvents evaporate. In the past, the 2324 Curtiss Street facility also used minimal amounts of a light aliphatic naphtha to occasionally clean small motors. None of these materials are chlorinated products and the facility has never had a spill or release of these materials. Copies of material safety data sheets for these materials, purchase records from 1990 to the present, and purchase and usage records kept for purposes of Rexnord's FESOP permit are enclosed in response to this request.

RESPONSE No. 7: See Respondent's responses to the Prior Information Requests. Respondent and its predecessors have owned and operated the facility at 2324 Curtiss Street, Downers Grove, Illinois since approximately 1981. Prior to 1981, Respondent recalls that the property at 2324 Curtiss Street, Downers Grove, Illinois may have been owned or operated by Commonwealth Edison. Additional information regarding any other owners or operators of the Facility may be available at the Office of the DuPage County, Illinois, Recorder of Deeds or at Commonwealth Edison.

RESPONSE No. 8a - 8g: See Respondent's responses to the Prior Information Requests.

RESPONSE No. 9a - 9g: See Respondent's responses to the Prior Information Requests.

RESPONSE No. 10a - 10c: See Respondent's responses to the Prior Information Requests. Respondent and its predecessors have owned and operated the facility at 2324 Curtiss Street, Downers Grove, Illinois since approximately 1981. Prior to 1981, Respondent recalls that the property at 2324 Curtiss Street, Downers Grove, Illinois may have been owned or operated by Commonwealth Edison. Additional information regarding any other owners or operators of the Facility may be available at the Office of the DuPage County, Illinois, Recorder of Deeds or at Commonwealth Edison.

RESPONSE No. 11a - 11d: See Respondent's responses to the Prior Information Requests. Respondent and its predecessors have owned and operated the facility at 2324 Curtiss Street, Downers Grove, Illinois since approximately 1981. Prior to 1981, Respondent recalls that the property at 2324 Curtiss Street, Downers Grove, Illinois may have been owned or operated by Commonwealth Edison. Additional information regarding any other owners or operators of the Facility may be available at the Office of the DuPage County, Illinois, Recorder of Deeds or at Commonwealth Edison.

RESPONSE No. 12: See Respondent's responses to the Prior Information Requests. Respondent's facility at 2324 Curtiss Street, Downers Grove, Illinois does not have any independent environmental permits, but is incorporated in the 2400 Curtiss Street facility's FESOP permit

RESPONSE No. 13: See Respondent's responses to the Prior Information Requests. Respondent facility at 2324 Curtiss Street, Downers Grove, Illinois has never had interim status under RCRA. See response to Request No. 14.

RESPONSE No. 14: See Respondent's responses to the Prior Information Requests. On November 3, 1980, Respondent mistakenly submitted a Part A Hazardous Waste Application to the United States Environmental Protection Agency for its Facility at 2400 Curtiss Street, Downers Grove, Illinois. On September 9, 1985, Respondent submitted a letter to the United States Environmental Protection Agency requesting that the application be withdrawn because the Facility did not need and had never needed a Resource Conservation and Recovery Act Hazardous Waste Permit. On September 30, 1985, the United States Environmental Protection Agency agreed with Respondent's request to withdraw the application. Copies of these documents are enclosed in response to this request.

RESPONSE No. 15: See Respondent's responses to the Prior Information Requests. With regard to Respondent's facility at 2324 Curtiss Street, Downer Grove, Illinois, to Respondent's knowledge, there is no such information.

RESPONSE No. 16a - 16g: See Respondent's responses to the Prior Information Requests. With regard to Respondent's facility at 2324 Curtiss Street, Downer Grove, Illinois, to Respondent's knowledge, there have been none.

RESPONSE No. 17a - 17g: See Respondent's responses to the Prior Information Requests. With regard to Respondent's facility at 2324 Curtiss Street, Downer Grove, Illinois, to Respondent's knowledge, there have been none.

RESPONSE No. 18a - 18d: See Respondent's responses to the Prior Information Requests. With regard to Respondent's facility at 2324 Curtiss Street, Downer Grove, Illinois, to Respondent's knowledge, there have been none.

RESPONSE No. 19a - 19j: See Respondent's responses to the Prior Information Requests. With regard to Respondent's facility at 2324 Curtiss Street, Downer Grove, Illinois, to Respondent's knowledge, there have been none.

RESPONSE No. 20: See Respondent's responses to the Prior Information Requests. Enclosed are additional manifests discovered by Respondent during the review and preparation of its response to this Request for Information. The only chlorinated solvent use by the 2324 Curtiss Street facility has been historic use of minimal quantities of methylene chloride to clean filament winding machines. Rexnord used *de minimis* quantities of methylene chloride for this purpose at the 2324 Curtiss Street facility from 1981 until the mid to late 1980s. During this time, the facility never generated any waste or spent methylene chloride because, during the cleaning process, a portion of the methylene chloride evaporated and the remainder reacted with the filament to form a cured or hardened epoxy resin. This hardened epoxy resin was non-hazardous and was properly disposed by the facility as non-hazardous waste. No other chlorinated solvents have been used by the 2324 Curtiss Street facility. After switching from methylene chloride to acetone to clean its filament winding machines, the 2324 Curtiss Street facility now uses dimethyl ester to clean the filament winding machines. As with the methylene chloride, no hazardous waste is generated. The 2324 Curtiss Street facility has never had a spill or release of chlorinated solvents. Therefore, Rexnord cannot possibly be responsible for the chlorinated groundwater contamination at the Site. The 2324 Curtiss Street facility also uses small quantities for non-chlorinated solvents, including toluene and 99% isopropyl alcohol, which are mixed with a material called Dow Corning 20, to create a releasing agent for preparing mandrels. This process has never generated any hazardous waste because these non-chlorinated solvents evaporate. In the past, the 2324 Curtiss Street facility also used minimal amounts of a light aliphatic naphtha to occasionally

clean small motors. None of these materials are chlorinated products and the facility has never had a spill or release of these materials. Copies of material safety data sheets for these materials, purchase records from 1990 to the present, and purchase and usage records kept for purposes of Rexnord's FESOP permit are enclosed in response to this request.

RESPONSE No. 21: See Respondent's responses to the Prior Information Requests.

CHI99 3861224-1.054265.0017

A Partnership Including
Professional Corporations
227 West Monroe Street
Chicago, IL 60606-5096
312-372-2000
Facsimile 312-984-2098
<http://www.mwe.com>

Todd R. Wiener
Attorney at Law
twiener@mwe.com
312-984-7719

Boston
Chicago
Los Angeles
Miami
Moscow
Newport Beach
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Silicon Valley
Vilnius
Washington, D.C.

MCDERMOTT, WILL & EMERY

May 3, 2001

BY MESSENGER

Julie Doyle, Esq.
Chuhak & Tescon, P.C.
225 West Washington Street
Suite 1300
Chicago, Illinois 60606

Re: Rexnord Corporation
Response to the Subpoena Duces Tecum
State of Illinois v. Lockformer Company, No. 01CH62

Dear Ms. Doyle:

On behalf of Rexnord Corporation (hereinafter referred to as "Rexnord"), I am responding to Lockformer Company's (hereinafter referred to as "Lockformer") April 19, 2001 Subpoena Duces Tecum (hereinafter referred to as "Subpoena") in the referenced case. I understand that your April 19, 2001 Subpoena replaces the first subpoena Lockformer served on Rexnord.

This response and the accompanying documents are made without any acknowledgment that Rexnord is in any way responsible for the groundwater contamination being addressed in the referenced litigation. In fact, there is absolutely no basis for any allegation that Rexnord Corporation is responsible for the environmental problems at issue in the Lockformer case. Without waiving any right to further object to the scope or basis for the request for documents, and/or any specific requests for information or documents, based on our investigation, Rexnord has never had a release or spill of any of the "Subject VOCs" (as defined in your Subpoena) or any other chlorinated solvents from its facility in Downers Grove, Illinois.

While Rexnord is supplying Lockformer with its documents that are responsive to the Subpoena and relevant to the subject matter of the underlying case, it wishes to state and preserve its objections to certain aspects of the request. First, the Subpoena requests documentation that is irrelevant to and beyond the scope of the potential claims and defenses in the referenced litigation. We understand that the referenced litigation is premised on allegations

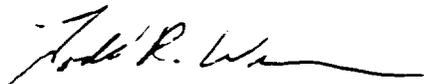
Julie Doyle, Esq.
Chuhak & Tescon, P.C.
May 3, 2001
Page 2

against Lockformer of chlorinated solvent contamination from the Subject VOCs. We see no reason why Lockformer is entitled to documentation concerning investigation reports, enforcement correspondence, or any other documents not related to the Subject VOCs.

Rexnord also objects to the other definitions contained in the Rider to the Subpoena, including those terms which create requests for which we can find no basis. For example, the terms "you" and "your" are defined in such a way as to include businesses owned or operated by the responding party that have no relation or connection to the Downers Grove, Illinois facility. Additionally, the Subpoena requests information and documents not in the possession, custody and control of Rexnord, its employees, or persons engaged by or associated with Rexnord.

Despite its objections, Rexnord encloses copies of non-privileged documents that are responsive to the Subpoena and of any arguable relevance to the subject matter of the underlying case. For your reference, these documents are Bates numbered 1 to 229. The documents include Rexnord's March 15, 2001 response to Subpoena Duces Tecum of the State of Illinois, all communications with government authorities concerning alleged violations of environmental laws, all subsurface investigation reports, all documents concerning the on-site water well, and all other responsive documents that are of any arguable relevance to the Subject VOCs. As you can see, all of the enclosed documents clearly demonstrate that Rexnord has no connection to or responsibility for the environmental issues that have been raised in the referenced litigation.

Sincerely,



Todd R. Wiener

TRW/mab
Enclosures

Julie Doyle, Esq.
Chuhak & Tescon, P.C.
May 3, 2001
Page 3

bcc: Irwin M. Shur, Esq. (Vice President and General Counsel)
Aaron Hardt, Esq.
Mr. Rudolph A. Fuys, Jr. Ph.D., CHMM
Robert E. Bouma, Esq.

CHI99 3700462-1.054265.0017

A Partnership Including
Professional Corporations
227 West Monroe Street
Chicago, IL 60606-5096
312-372-2000
Facsimile 312-984-2098
<http://www.mwe.com>

Boston
Chicago
Los Angeles
Miami
Moscow
Newport Beach
New York
St. Petersburg
Silicon Valley
Vilnius
Washington, D.C.

Todd R. Wiener
Attorney at Law
twiener@mwe.com
312-984-7719

MCDERMOTT, WILL & EMERY

March 15, 2001

**BY CERTIFIED MAIL
RETURN RECEIPT REQUESTED**

Michael C. Partee
Assistant Attorney General
Environmental Bureau
188 West Randolph Street
Suite 2001
Chicago, Illinois 60601

Re: Response of Rexnord Corporation to Subpoena *Duces Tecum* Issued
In the Matter of People v. The Lockformer Company, Case No. 00 CH
62 (DuPage County)

Dear Mr. Partee:

Enclosed are the documents produced by Rexnord Corporation in response to the referenced subpoena *duces tecum*. The documents are bates numbered 1-133.

We understand from you that the Attorney General issued subpoenas to Rexnord and other companies identified by the defendant as potentially responsible parties for the groundwater contamination being addressed in the referenced litigation. We further understand that the defendant did not provide any basis for why they identified Rexnord as responsible for groundwater contamination in Lisle.

In fact, there is absolutely no basis for any allegation by Lockformer with regard to Rexnord. Rexnord, to its knowledge, has never had a release of chlorinated solvents from its Downers Grove facility. The only chlorinated solvent use at the facility consists of a small amount of solvent used in a small, totally enclosed vapor degreaser, purchased by the facility in 1989 for the purpose of cleaning partially assembled bearings. The facility used 1,1,1 trichloroethane in the degreaser from 1989 until mid-1993, and then has used trichloroethylene from 1993 until the present.

The following documents are enclosed:

Michael C. Partee
March 15, 2001
Page 2

- Uniform Hazardous Waste Manifests for waste trichloroethylene and waste 1,1,1 trichloroethane
- Laboratory analysis reports for characterization of waste trichloroethylene (records exist back to 1996)
- Trichloroethylene usage records kept pursuant to FESOP Permit I.D. No. 043030AAU
- Purchasing records for trichloroethylene (records date back to August 1994)
- Form GM-Generation and Management for trichloroethylene and 1,1,1, trichloroethane from the Annual Hazardous Waste Reports.

As the documents show, all waste chlorinated solvents from the small vapor degreaser were recovered or reclaimed by the various suppliers. The documents also evidence the small scale of the vapor degreaser operation. Please note that the total amount of chlorinated solvent purchased averages approximately four drums per year, while waste chlorinated solvent has averaged approximately two drums per year, with the balance of the material represented by permitted air emissions.

As the enclosed documents in this letter make clear, Rexnord does not have any connection to the environmental issues being addressed by the State of Illinois in the Lockformer litigation. Please call me if you have any further questions.

Sincerely yours,



Todd R. Wiener

TRW:ji
Enclosure

Michael C. Partee
March 15, 2001
Page 3

bcc: Irwin M. Shur, Esq. (Vice President and Division General Counsel)
Mr. Rudolph A. Fuys, Jr., Ph.D., CHMM
Robert E. Bouma, Esq.



PLEASE TYPE Form designed for use on the 12 digit typewriter EPA Form 8700-22 (Rev. 5-81) Form Approved OMB No. 1550-0002

UNIFORM HAZARDOUS WASTE MANIFEST

Generators US EPA ID No. **IL D 0 0 5 4 5 5 7 1** Manifest Document No. **D0039**

Page 1 of 1 Information on the labels required by Federal law for hazardous waste in Illinois

1. Generator's Name and Mailing Address
Rexnord Corporation
2400 Curtiss Street - Downers Grove, IL 60515

A. Illinois Manifest Document Number
IL 8741972

2. 24-HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **(248) 799-3820**

B. Generator's ID Number
0 4 3 0 3 0 0 0 0

3. Transporter 1 Company Name
Detrex Corporation

C. Transporter's ID Number
0 2 9 7

D. Transporter's Phone: **708/345-3806**

4. Transporter 2 Company Name

E. Transporter's ID Number

5. Designated Facility Name and Site Address
Detrex Corporation
2537 LeMoine Avenue
Melrose Park, IL 60160

6. US EPA ID Number
IL D 0 7 4 4 2 4 9 3 8

F. Transporter's Phone

G. Facility's IL ID Number
0 3 1 1 8 6 0 0 0

H. Facility's Phone: **708/345-3806**

7. US DOT Description (including Proper Shipping Name, Hazard Class, and ID Number)

8. Containers
9. Total Quantity
10. Net MWG
11. Waste No.

a	b	c	d	e	f	g	h
RQ, Waste Trichloroethylene, 6.1, UN1710, PG III	DM	0.01	00055				F 0 0 2 4

J. Additional Description for Materials Listed Above
Additional Waste # D040
Approval # 63195000

K. Handling Codes for Wastes Listed Above in Item #14

15. Special Handling Instructions and Additional Information
ERG #160

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.
If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment; OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name: **Don Devans** Signature: *[Signature]* Date: **02/14/00**

17. Transporter 1 Acknowledgement of Receipt of Materials
Printed/Typed Name: **RICHARD FUENTES** Signature: *[Signature]* Date: **02/14/00**

18. Transporter 2 Acknowledgement of Receipt of Materials
Printed/Typed Name: Signature: Date:

19. Discrepancy Indication Space

20. Facility Owner or Operator Certification of receipt of hazardous materials covered by this manifest except as noted in item 19.
Printed/Typed Name: **JULIE DERENKOWSKI** Signature: *[Signature]* Date: **02/14/00**

This Agency is authorized to require, pursuant to Illinois Revised Statute, 1989, Chapter 111 1/2, Sections 1004 and 1021, that this information be submitted to the Agency. Failure to provide this information may result in a civil penalty against the owner or operator not to exceed \$25,000 per day of violation. Facilitation of this information may result in a fine up to \$40,000 per day of violation and imprisonment up to 5 years. This form has been approved by the Forms Management Center.

UNIFORM HAZARDOUS WASTE MANIFEST

Generators US EPA ID No
IL D 0 0 5 4 5 5 5 7 1

Manifest Document No
85195

Page 1 of 1
Information in the shaded areas is not required by Federal law but is required by Illinois law

1. Generator's Name and Mailing Address
**Rexnord Corporation
2400 Curtiss Street - Downers Grove, IL 60515**

Location of Different
PHONE: (630) 969-1770

A. Illinois Manifest Document Number
IL 8785195

2. 24 HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **(248) 799-3820**

3. Transporter 1 Company Name
Detrex Corporation

4. US EPA ID Number
IL D 0 7 4 4 2 4 9 3 8

B. Generator's IL ID Number
0 4 3 0 3 0 0 0 0

C. Transporter's ID Number
0 2 9 7

D. Transporter's Phone
708/345-3806

5. Designated Facility Name and Site Address
**Detrex Corporation
2537 LeMoynes Avenue
Melrose Park, IL 60160**

6. US EPA ID Number
IL D 0 7 4 4 2 4 9 3 8

E. Transporter's ID Number

F. Transporter's Phone

G. Facility's IL ID Number
0 3 1 1 8 6 0 0 0

H. Facility's Phone
708/345-3806

G E N E R A T O R	11. US DOT Description (including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers		13. Total Quantity	14. Unit wt/Vol	15. Waste No.
		No.	Type			
a.	RQ, Waste Trichloroethylene, 6.1, UN1710, PG III	0.01	DM	00015	G	EPA HW Number FO01 D040
b.						EPA HW Number
c.						EPA HW Number
d.						EPA HW Number

J. Additional Description for Materials Listed Above
Approval # 63195000

K. Handling Codes for Wastes Listed Above
in item #14

15. Special Handling Instructions and Additional Information
ERG #160

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment. OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name **MARTIN LIMNY** Signature *Martin Limny* Date **09070**

17. Transporter 1 Acknowledgement of Receipt of Materials
Printed/Typed Name **RICHARD FUENTES** Signature *Richard Fuentes* Date **09070**

18. Transporter 2 Acknowledgement of Receipt of Materials
Printed/Typed Name _____ Signature _____ Date _____

19. Discrepancy Indication Space

20. Facility Owner or Operator Certification of receipt of hazardous materials covered by this manifest except as noted in item 19.
Printed/Typed Name **JULIE SERENBOWSKI** Signature *Julie Serenowski* Date **09070**

This Agency is authorized to require, pursuant to Illinois Revised Statutes, 1989, Chapter 111, 0/2, Section 1004 and 1021, that the information be submitted to the Agency. Failure to provide this information may result in a civil penalty against the owner or operator not to exceed \$25,000 per day of violation. Falsification of this information may result in a fine up to \$50,000 per day of violation and imprisonment up to 3 years. This form has been approved by the Forms Management Center.

PLEASE TYPE Name (required) Use in title Edition: Generator

UNIFORM HAZARDOUS WASTE MANIFEST

Generator's US EPA ID No: **IL D 0 0 5 4 5 5 5 7 1** | Manifest Document No: **0 0 0 3 9**

1. Generator's Name and Mailing Address: **Rexnord Corporation**
 Location: **2400 Curtiss St. - Downers Grove, IL 60515** | Phone: **(630) 969-1770**

2. 24-HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **(248) 799-3820**

3. Transporter 1 Company Name: **Detrex Corporation** | US EPA ID Number: **IL D 0 7 4 4 2 4 9 3 8**

4. Transporter 2 Company Name: | US EPA ID Number: |

5. Designated Facility Name and Site Address: **Detrex Corporation**
2537 Le Moine
Melrose Park, IL 60160 | US EPA ID Number: **IL D 0 7 4 4 2 4 9 3 8**

6. Illinois Manifest Document Number: **IL 8665014**

7. Generator's ID Number: **0 4 3 0 3 0 0 0 0**

8. Transporter's ID Number: **0 2 9 7**

9. Transporter's Phone: **708 345-3806**

10. Facility's ID Number: **0 3 1 1 8 6 0 0 0**

11. Facility's Phone: **708 345-3806**

G E N E R A T O R	11. US DOT Description (including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers		13. Total	14. Unit	Waste No.	EPA HW Number
		No.	Type	Quantity	M ³ /L		
a.	RQ, Waste Trichloroethylene, 6.1, UN1710, PG III	01	DM	0055	G		F 0 0 0 000246
b.							EPA HW Number
c.							EPA HW Number
d.							EPA HW Number

Trichloroethylene
16m
STYAL

J. Additional Description for Materials Listed Above: **Additional Waste # - D040**

K. Handling Codes for Wastes Listed Above in Item #14

15. Special Handling Instructions and Additional Information: **ERG #160**

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

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Printed/Typed Name: **Dan Bevans** | Signature: *Dan Bevans* | Date: **07019**

17. Transporter 1 Acknowledgement of Receipt of Materials

Printed/Typed Name: **RICHARD FUENTES** | Signature: *Richard Fuentes* | Date: **07019**

18. Transporter 2 Acknowledgement of Receipt of Materials

Printed/Typed Name: | Signature: | Date: |

19. Discrepancy Indication Space

20. Facility Owner or Operator Certification of receipt of hazardous materials covered by this manifest except as noted in item 19

Printed/Typed Name: **JULIE DERENBOWSKI** | Signature: *Julie Derenowski* | Date: **07019**

This Agency is authorized to require, pursuant to Illinois Revised Statute, 1989, Chapter 111 1/2, Section 1104 and 1021, that this information be submitted to the Agency. Failure to provide this information may result in a civil penalty against the owner or operator not to exceed \$25,000 per day of violation. Falsification of this information may result in a fine up to \$50,000 per day of violation and imprisonment up to 5 years. This form has been approved by the Forms Management Center.



PLEASE TYPE

Form designed for use on the 12 pin microwriter

EPA Form 358-22 Rev. 5-81

Form approved 10/8/83 by EPA

UNIFORM HAZARDOUS WASTE MANIFEST

1. Generator's Name and Mailing Address: **REXNORD CORPORATION**
 2400 CURTISS ST. - DOWNERS GROVE, IL 60515

2. Generator's US EPA ID No: **IL D 0 0 5 4 5 5 7 1 1 0 0 0 3 9**

3. Location of Different: **PHONE: (330) 369-1770**

4. 24-HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **(248) 358-5800**

5. Transporter 1 Company Name: **DETREX CORPORATION**

6. Transporter 1 US EPA ID Number: **IL D 0 7 4 4 2 4 9 3 8**

7. Transporter 2 Company Name: _____

8. Transporter 2 US EPA ID Number: _____

9. Designated Facility Name and Site Address: **DETREX CORPORATION**
 2537 LE MOYNE
 MELROSE PARK, IL 60150

10. Designated Facility US EPA ID Number: **IL D 0 7 4 4 2 4 9 3 8**

11. Illinois Manifest Document Number: **IL 7536125**

12. Illinois Generator's ID: **0 4 3 0 3 0 0 0**

13. Illinois Transporter's ID: **7 0 8 3 4 5 - 3 8 0 6**

14. Illinois Facility's ID: **0 3 1 1 8 5 0 0**

15. Illinois Facility's Phone: **7 0 8 3 4 5 - 3 8 0 6**

G E N E R A T O R	11. US DOT Description (including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers		13. Total Quantity	14. UN Marking	15. Waste No.	EPA HW No.
		No.	Type				
a.	RG, WASTE TRICHLOROETHYLENE, 6.1, UN1710, PG III	0.01	DM	0.0030	3	XX	0002
b.						XX	
c.						XX	
d.						XX	

J. Additional Description for Materials Listed Above: **ADDITIONAL WASTE # - D040**

K. Handling Codes for Wastes Listed Above in item #14: _____

15. Special Handling Instructions and Additional Information: _____

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

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Printed/Typed Name: **DAN BEVANS** Signature: *Dan Bevans* Date: **03/11**

17. Transporter 1 Acknowledgement of Receipt of Materials

Printed/Typed Name: **RICHARD FUENTES** Signature: *Richard Fuentes* Date: **03/11**

18. Transporter 2 Acknowledgement of Receipt of Materials

Printed/Typed Name: _____ Signature: _____ Date: _____

19. Discrepancy Indication Space: _____

20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted in item 19.

Printed/Typed Name: **Donna M. Cook** Signature: *Donna M. Cook* Date: **03/11**

This Agency is authorized to require, pursuant to Illinois Revised Statute, 1980, Chapter 111 1/2, Section 100a and 1021, that the information be submitted to the Agency. Failure to provide information may result in a civil penalty against the owner or operator not to exceed \$25,000 per day of violation. Falsification of this information may result in a fine up to \$50,000 per day of violation or imprisonment up to 5 years. This form has been approved by the Forms Management Center.

UNIFORM HAZARDOUS WASTE MANIFEST

Generator's US EPA ID No. **IL D 0 0 5 4 5 5 5 7 1 1 0 3 3 3 9 1**

Generator's Name and Mailing Address
REXNORD CORPORATION
2400 CURTISS ST. - DOWNERS GROVE, IL 60515

Location of Generation
PHONE# (630) 369-1770

Illinois Manifest Document Number
IL 7912065

24-HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **(248) 799-3820**

Transporter 1 Company Name
DETREX CORPORATION US EPA ID Number **IL D 0 7 4 4 2 4 9 3 8**

Generator's ID Number **0 4 3 0 5 0 0 0 0**

Transporter's ID Number **0 2 9 7**

Transporter's Phone **708 345-3806**

Transporter 2 Company Name
 US EPA ID Number

Transporter's ID Number

Transporter's Phone

Designated Facility Name and Site Address
DETREX CORPORATION US EPA ID Number

Facility's ID Number **0 3 1 1 8 6 0 0 0**

Facility's Phone **708 345-3806**

Facility Name and Site Address
2537 LE MOYNE
HELIOROSE PARK, IL 60160

C E N T R A L O F F I C E	11. US DOT Description including Proper Shipping Name, Hazard Class and D Number:	12. Containers		13. Total Quantity	14. Net Weight	Waste No.	EPA HW Number
		No.	Type				
	RG, WASTE TRICHLOROETHYLENE, 6.1, UN1710, PG III		DM				
		001		00055			00024

J. Additional Description for Materials Listed Above
D040 (ADDITIONAL WASTE #)

K. Handling Codes for Wastes Listed Above
 In Item #14

L. Special Handling Instructions and Additional Information
ERG #160

M. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

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Printed/Typed Name: **IAN BEVANS** Signature: *[Signature]* Date: **09 03 99**

17. Transporter 1 Acknowledgement of Receipt of Materials
 Printed/Typed Name: **DENNIS BUTLER** Signature: *[Signature]* Date: **09 08 99**

18. Transporter 2 Acknowledgement of Receipt of Materials
 Printed/Typed Name: Signature: Date:

19. Use/requirement Indication Space

20. Facility Owner or Operator Certification of receipt of hazardous materials covered by this manifest except as noted in item 19
 Printed/Typed Name: **DONNA M. COOK** Signature: *[Signature]* Date: **09 08 99**

This form is authorized to require pursuant to Illinois Revised Statutes, 1989, Chapter 111 1/2, Section 1004 and 1021 that this information be submitted to the Agency. Failure to provide information may result in a civil penalty against the owner or operator not to exceed \$25,000 per day of violation. Falsification of this information may result in a fine up to \$50,000 per day of violation and imprisonment up to 5 years. This form has been approved by the Forms Management Center.



UNIFORM HAZARDOUS WASTE MANIFEST

1. Generator's US EPA ID No: **IL D 0 0 5 4 5 5 5 7 1** Manifest No: **00039**

2. Page: **1** of **1**

3. Generator's Name and Mailing Address: **REXNORD CORPORATION**
2400 CURTISS ST. - DOWNERS GROVE, IL 60515
 Location Different: **(530) 559-1770**

4. 24-HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **(248) 358-5800**

5. Transporter 1 Company Name: **DETREX CORPORATION** 6. US EPA ID Number: **IL D 0 7 4 4 2 4 9 3 8**

7. Transporter 2 Company Name: 8. US EPA ID Number:

9. Designated Facility Name and Site Address: **DETREX CORPORATION**
2537 LE MOYNE
MELROSE PARK, IL 60150 10. US EPA ID Number: **IL D 0 7 4 4 2 4 9 3 8**

A. Illinois Manifest Document Number: **IL 7457212**

B. Illinois Generators ID: **043030000**

C. Illinois Transporters ID: **029**

E. Illinois Transporters ID: **0708345-3806** Transporters Phone: **708 345-3806**

F. Illinois Transporters ID: **0708345-3806** Transporters Phone: **708 345-3806**

G. Illinois Facility's ID: **031185000**

H. Facility's Phone: **708 345-3806**

G E N E R A T O R	a	11. US DOT Description (including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers		13. Total Quantity	14. Unit MVol	15. Waste No.
			No.	Type			
		RQ, WASTE TRICHLOROETHYLENE, 6.1, UN1710, PB III	002	DM	00110	3	XX EPA HW Number Authorization Number 03024
	b						XX EPA HW Number Authorization Number
	c						XX EPA HW Number Authorization Number
	d						XX EPA HW Number Authorization Number

J. Additional Description for Materials Listed Above: **ADDITIONAL WASTE # - D040**

K. Handling Codes for Wastes Listed Above In item #14:

15. Special Handling Instructions and Additional Information: **ERG #160**

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

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Printed/Typed Name: **DAN BEVANS** Signature: *Dan Bevans* Date: **09 24 9**

17. Transporter 1 Acknowledgement of Receipt of Materials
 Printed/Typed Name: **RICHARD FUENTES** Signature: *Richard Fuentes* Date: **09 24 9**

18. Transporter 2 Acknowledgement of Receipt of Materials
 Printed/Typed Name: Signature: Date:

19. Discrepancy Indication Space:

20. Facility Owner or Operator Certification of receipt of hazardous materials covered by this manifest except as noted in item 19.
 Printed/Typed Name: **DOWN M COOK** Signature: *Down M Cook* Date: **09 24 9**

This Agency is authorized to require, pursuant to Illinois Revised Statute, 1989, Chapter 111 1/2, Section 1004 and 1021 that this information be submitted to the Agency. Failure to provide this information may result in a civil penalty against the owner or operator not to exceed \$25,000 per day of violation. Falsification of this information may result in a fine up to \$50,000 per day of violation and imprisonment up to 5 years. This form has been approved by the Forms Management Center.



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UNIFORM HAZARDOUS WASTE MANIFEST

1. Generator's US EPA ID No. **ILR003455571**

Manifest Document No. **00000** of **1** Page **1** Information in the shaded area is not required by Federal law.

3. Generator's Name and Mailing Address
**Rexnord Corp., Bearing Division,
2400 Curtiss Street, Bensenville, IL 60515**

A. State Manifest Document Number
WI J 74653

4. Generator's Phone **(630) 969-1770**

B. State Generator's ID
IL0430300003

5. Transporter 1 Company Name
Cobenas Chemical Incorporated

5. US EPA ID Number
ILD040868916

C. State Transporter's ID
2459

7. Transporter 2 Company Name
Tri-State Motor Transport Company

8. US EPA ID Number
MD0055078998

D. Transporter's Phone
800-647-3131

9. Designated Facility Name and Site Address
**Waste Research & Reclamation
5200 State Road 93
Kenilworth, WI 54701**

10. US EPA ID Number
WI D 990829475

E. State Transporter's ID
1519

F. Transporter's Phone
800-234-8764

G. State Facility's ID

H. Facility's Phone
715-834-9624

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)

12. Containers No. Type 13. Total Quantity 14. Unit Wt/Vol 15. Waste No.

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers No.	12. Containers Type	13. Total Quantity	14. Unit Wt/Vol	15. Waste No.
a. Waste Trichloroethylene (P001, D040) 6.1 UN 1710, PG III	201	201	0.0990	2	000
b.					
c.					
d.					

J. Additional Descriptions for Materials Listed Above

K. Handling Codes for Wastes Listed Above

16. Special Handling Instructions and Additional Information
In case of emergency, contact Rudy Pys at 630/969-1770, ext. 343
a. Stream #9303022-12536

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment;

OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name & Position Title: **Don Evans** Signature: *[Signature]* Date: **1/28/81**

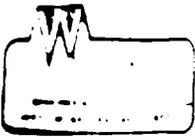
17. TRANSPORTER 1 Acknowledgement of Receipt of Materials
Printed/Typed Name & Position Title: **Lonnie [Signature]** Signature: *[Signature]* Date: **01/28/81**

18. TRANSPORTER 2 Acknowledgement of Receipt of Materials
Printed/Typed Name & Position Title: **DONALD ROSS, Driver** Signature: *[Signature]* Date: **01/30**

19. Discrepancy Indication Space

20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in item 19.

Printed/Typed Name & Position Title: **Don Edwin Foreman** Signature: *[Signature]* Date: **01/31**



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UNIFORM HAZARDOUS WASTE MANIFEST

1. Generator's US EPA ID No. **ILD005455571** Manifest Document No. **00000**

2. Page 1 of 1 Information in the shaded areas is not required by Federal law

Generator's Name and Mailing Address
Barnard Corporation, Bearing Division
2480 Curtiss Street, Downers Grove, IL 60515

Attention: **Mary Ann McGovern**

A. State Manifest Document Number
WI J 74651

4. Generator's Phone (708) **969-1770**

B. State Generator's ID
IL 0430300003

5. Transporter 1 Company Name
Coleman Chemical Incorporated

5. US EPA ID Number
ILD060868916

C. State Transporter's ID
2439

6. Transporter 2 Company Name
JB Best Special Commodities Incorporated

8. US EPA ID Number
ARD981908551

D. Transporter's Phone - 800-647-3

E. State Transporter's ID
3091

7. Designated Facility Name and Site Address
Waste Research & Reclamation
5200 State Road 93
Tom Claire, WI 54701

10. US EPA ID Number
WID990829475

F. Transporter's Phone **800-368-85**

G. State Facility's ID

H. Facility's Phone
715-834-9626

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)

12. Containers No.	Type	13. Total Quantity	14. Unit wt/Vol	15. Waste No.
001	d	00700		200

Waste Trichloroethylene (7001, 3040)
6.1 MB 1710, PG III

J. Additional Descriptions for Materials Listed Above

K. Handling Codes for Wastes Listed Above

16. Special Handling Instructions and Additional Information

In case of emergency, contact Rudy Frys at 708/969-1770, ext. 343
a. Stream #9303022-1RM36

ERG74
C2530

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment;

OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name & Position Title
Don Boyers

Signature
Don Boyers

Date
Month Day

17. TRANSPORTER 1 Acknowledgement of Receipt of Materials

Printed/Typed Name & Position Title
KAROL DOWHAMYLDRIVER

Signature
Karol Dowhamyl

Date
06/18/89

18. TRANSPORTER 2 Acknowledgement of Receipt of Materials

Printed/Typed Name & Position Title
DONALD D RAMM

Signature
Donald Ramm

Date
06/18/89

19. Discrepancy Indication Space

20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.

Printed/Typed Name & Position Title
Wayne Becker Asst. Foreman

Signature
Wayne Becker

Date
06/18/89

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Print or type. Form designed for use on elite (12-pitch) typewriter.

Form Approved. OMB No. 2060-0039. Expires 9

UNIFORM HAZARDOUS WASTE MANIFEST

1. Generator's US EPA ID No. 11000555710000 Manifest Document No. 11000555710000 2. Page 1 Information in the shaded areas is not required by Federal of

3. Generator's Name and Mailing Address

Reynold Corp., Bearing Division, Attn: Mary Ann McGovern
2400 Curless St., Downers Grove, IL 60515

A. State Manifest Document Number
WI J415135

B. State Generator's ID

4. Generator's Phone

708-969-1770

5. Transporter 1 Company Name

Coleman Chemical Inc.

6. US EPA ID Number

110060262216

C. State Transporter's ID
110060262216

D. Transporter's Phone
615-727-39

7. Transporter 2 Company Name

J.B. Hunt Special Comm. Inc.

8. US EPA ID Number

AR0021908551

E. State Transporter's ID
3091

F. Transporter's Phone
800-530-784

9. Designated Facility Name and Site Address

Waste Research & Reclamation
Route 7
Ran Claire, WI 54701

10. US EPA ID Number

WI000029475

G. State Facility's ID

H. Facility's Phone
715-834-9634

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)

a. Waste Trichloroethylene (P001, D040)
Class 6.1 HM 1710, PG III

12. Containers No.	13. Total Quantity	14. Unit w/vol	15. Waste No.
1	100	gals	1
b.			
c.			
d.			

J. Additional Descriptions for Materials Listed Above

K. Handling Codes for Wastes Listed A

15. Special Handling Instructions and Additional Information

In case of emergency, contact Rudy Pays at 708/969-1770 ext. 343. ERG74
a) WRR ID#9303022-1EM536

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment;

OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Generator's Name & Position Title: **Don Evans** Signature: _____ Date: _____

TRANSPORTER 1 Acknowledgement of Receipt of Materials
 Name & Position Title: _____ Signature: _____ Date: _____

TRANSPORTER 2 Acknowledgement of Receipt of Materials
 Name & Position Title: **DR...** Signature: _____ Date: **01/17**

Emergency Indication Space

FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.

Name & Position Title: **AK...** Signature: _____ Date: **01/17**

Assistance Telephone Number: (808) 266-3232 (800) 424-8802

COPY 5- FACILITY SENT TO GENERATOR

Copy Distribution: 1 - Generator send to Wis. DNR 4 - Facility retain
 2 - Generator retain 5 - Facility send to Gen
 3 - Facility send to Wis. DNR 6 - Transporter retain



FOR DNR USE ONLY

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Form Approved, OMB No. 2060-0069. Expires 9-30

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No.	Manifest Document No.	2. Page 1 of 1	Information in the shaded area is not required by Federal law
3. Generator's Name and Mailing Address Emmert Corp., Bearing Division, Attn: Mary Ann McGovern 2400 Cortice St., Bensenville, IL 60015					
4. Generator's Phone (708) 669-1770					
5. Transporter 1 Company Name Salem Chemical Inc.		6. US EPA ID Number XXXXXXXXXXXX			
7. Transporter 2 Company Name J.S. Hunt Special Cons. Inc.		8. US EPA ID Number XXXXXXXXXXXX			
9. Designated Facility Name and Site Address Waste Research & Reclamation Route 7 Fox Clairs, WI 54701		10. US EPA ID Number XXXXXXXXXXXX			
11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)		12. Containers		The Quantity	Net Weight
a. Waste Trichloroethylene (F001, 2040) Class 3.1 UN 1739, PG 111		No.	Type		
				001	20500
b.					
c.					
d.					
13. Special Handling Instructions and Additional Information In case of emergency, contact Rudy Foye at 708/669-1770 ext. 343. EM874 a) UNR ID99363823-12636					
14. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment;					
OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.					
Printed/Typed Name & Position Title Sam Stevens		Signature <i>Sam Stevens</i>		Date 10/27/92	
17. TRANSPORTER 1 Acknowledgment of Receipt of Materials					
Printed/Typed Name & Position Title		Signature			
18. TRANSPORTER 2 Acknowledgment of Receipt of Materials					
Printed/Typed Name & Position Title Cliff Jamison DRIVER		Signature <i>Cliff Jamison</i>			
19. Discrepancy Indication Space					
20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.					
Printed/Typed Name & Position Title Wayne Becker Asst. Foreman		Signature <i>Wayne Becker</i>		Date 10/27/92	

EPA Form 3600-02 (Rev. 9-89) Previous editions are obsolete.

Copy Distribution:
 1 - Generator and by Wis. DNR
 2 - Generator retain
 3 - Facility and to Wis. DNR
 4 - Facility retain

5 - Facility and to Owner
 6 - State letter retain

Emergency 24 Hour Assistance Telephone Number
 In Wisconsin (800) 299-8232
 Outside Wisconsin (800) 424-8802

COPY 5-

Copies 1 & 3 mail to Wis. DNR at above address.

FACILITY SENT TO GENERATOR

000010



FOR DNR USE ONLY

ALL COPIES MUST BE LEGIBLE,
 PLEASE TYPE

Form designed for use on elite (12-pitch) typewriter.

Form Approved OMB No. 2050-0039 Expires 9-93

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No. ILDC05455571	Manufact 02009	2. Page 1 of 1	Information in the shaded area is not required by Federal law	
3. Generator's Name and Mailing Address REVISED COAL BEARING OPERATION 2400 CURTISS ST.		Site Location If Different DOWNERS GROVE, IL 60515		A. State Manifest Document Number WIJ505022		
4. Generator's Phone 708-969-1770		6. US EPA ID Number ILDC000868916		B. State Generator's ID 0430300003		
5. Transporter 1 Company Name COLEMAN CHEMICAL INC.		7. US EPA ID Number MD981908551		C. State Transporter's ID 2459		
8. Transporter 2 Company Name JB HUNT SPECIAL COMM. INC.		8. US EPA ID Number MD981908551		D. Transporter's Phone 315-727-3		
9. Designated Facility Name and Site Address WASTE RESEARCH & RECLAMATION 5300 STATE RD 93 EAUCLAIR, WI 54071		10. US EPA ID Number WI0990829475		E. State Transporter's ID 3091		
				F. Transporter's Phone 800-530-71		
				G. State Facility's ID		
				H. Facility's Phone 715-831-965		
11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)		12. Containers No.	Type	13. Total Quantity	14. Unit Wt/Vol	15. Waste No.
a. RB-WASTE TRICHLOROETHYLENE bot, UN1110, PGIII		002	M	1800	P	F00
b.						
c.						
d.						
J. Additional Descriptions for Materials Listed Above STREAM # 9303022-12M536				K. Handling Codes for Wastes Listed Above D040		
16. Special Handling Instructions and Additional Information EMERGENCY # 708-969-1770 X 343 ASK FOR DAN P/U 10/7/94; 7AM-NOON						
16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment; OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.						
Printed/Typed Name & Position Title DANIEL T BEVANS MAINT		Signature Daniel T Bevans		Date 1.10.7		
17. TRANSPORTER 1 Acknowledgment of Receipt of Materials						
Printed/Typed Name & Position Title STEVEN L ZUMBRK (DRIVER)		Signature Steven L Zumbark		Date 1.9.97		
18. TRANSPORTER 2 Acknowledgment of Receipt of Materials						
Printed/Typed Name & Position Title		Signature		Date		
19. Discrepancy Indication Space						
20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.						
Printed/Typed Name & Position Title		Signature		Date		

EPA Form 8700-22 (Rev. 9-88) Previous editions are obsolete.

Copy Distribution: 1 - Generator send to Wis. DNR
 2 - Generator retain
 3 - Facility send to Wis. DNR
 4 - Facility retain
 5 - Facility send to Gen
 6 - Transporter retain
 Copies 1 & 3 mail to Wis. DNR at above address.

Emergency 24 Hour Assistance Telephone Number
 In Wisconsin (608) 266-3332
 Outside Wisconsin (800) 424-8802

COPY 2 - GENERATOR RETAIN

000011

GENERATOR LAND DISPOSAL
RESTRICTION NOTIFICATION

SHIPPING DATE: 10-07-94
GENERATOR EPA ID#: ILD005455571

MANIFEST DOC. NO.: 00009
STATE MANIFEST NO.: WIJ505022

GENERATOR NAME: BEVING CORP. BEARING DIV
ADDRESS: 3400 CLINTON ST. WOODRIDGE GROVE, IL 60515

PRINT NAME: DANIEL J BEVING

SIGNATURE: Daniel J Beving

NOTE: GENERATOR MUST ATTACH THE ORIGINAL TO THE MANIFEST AND KEEP
A COPY OF THIS FORM ON FILE WITH THEIR MANIFEST.

NOTE: THE ACTUAL NUMRICAL TREATMENT STANDARD(S) MUST BE COMPLETED
FOR WASTE CODES F001 - F005, F039 AND CALIFORNIA LIST WASTE(S).

WRR LAB ID# 9303022-1R1536

LINE ITEM #	WASTE CODE #	WASTE CATEGORY	TREATMENT TECHNOLOGY	40CFR268 REFERENCE
11-A	F001 D040	NON-WASTEWATER TRICHLOROETHYLENE NON-WASTEWATER	RORGS	268.43

DESCRIPTION

TRICHLOROETHYLENE

ALL OTHER SPENT
SOLVENT WASTES (MG/L)
5.600

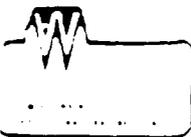


FOR DNR USE ONLY

Please print or type. Form designed for use on elite (12-pitch) typewriter.

Form Approved OMB No 2050-0039 Expires 9-30

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No. ILD005455571		Manifest Document No. 0008		2. Page 1 of 1		Information in the shaded area is not required by Federal law.					
3. Generator's Name and Mailing Address Roxford Corp. Bearing Operation, Attn: Barbara Flood 2400 Curtiss St., Downers Grove, IL 60515				A. State Manifest Document Number WIJ 86664									
4. Generator's Phone (708) 969-1770				B. State Generator's ID IL0430300003									
5. Transporter 1 Company Name Coleman Chemical Inc.		6. US EPA ID Number ILD060868916		C. State Transporter's ID 2459		D. Transporter's Phone 815-727-39							
7. Transporter 2 Company Name		8. US EPA ID Number		E. State Transporter's ID		F. Transporter's Phone							
9. Designated Facility Name and Site Address Waste Research & Reclamation Route 7 Lau Claire, WI 54701		10. US EPA ID Number WID990829475		G. State Facility's ID		H. Facility's Phone 715-834-9424							
11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)						12. Containers		13. Total		14. Unit		15. Waste No.	
a. HQ Waste Trichloroethylene UN 1710 6.1.(H001), PG III						001 DM		00055		G		700	
b.													
c.													
d.													
J. Additional Descriptions for Materials Listed Above						K. Handling Codes for Wastes Listed Above							
16. Special Handling Instructions and Additional Information In case of emergency, contact Andy Pays at 708-969-1770 ext. 343. ERG74. a) WMR ID#9303022-LRM336													
16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment. OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.													
Printed/Typed Name & Position Title Don Evans						Signature <i>[Signature]</i>						Date 9/1/89	
17. TRANSPORTER 1 Acknowledgment of Receipt of Materials													
Printed/Typed Name & Position Title						Signature						Date 9/1/89	
18. TRANSPORTER 2 Acknowledgment of Receipt of Materials													
Printed/Typed Name & Position Title TERRY WOOD DRIVER						Signature <i>[Signature]</i>						Date 9/1/89	
19. Discrepancy Indication Space													
20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.													
Printed/Typed Name & Position Title <i>[Signature]</i>						Signature <i>[Signature]</i>						Date 9/1/89	



FOR DNR USE ONLY

Please print or type. Form designed for use on elite (12-pitch) typewriter.

Form Approved. OMB No. 2050-0039 Expires 9-

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No.	Manifest Document No.	2. Page 1 Information in the shaded area is not required by Federal.
3. Generator's Name and Mailing Address W.A. CORPORATION 2074 WATKINS ST.			A. State Manifest Document Number WI 1373353	
4. Generator's Phone 608-785-1010			B. State Generator's ID 11 0488300001	
5. Transporter 1 Company Name WASTE RECOVERY SERVICE		6. US EPA ID Number 110050802510	C. State Transporter's ID 2459	
7. Transporter 2 Company Name WASTE RECOVERY SERVICE		8. US EPA ID Number WI 2940 29475	D. Transporter's Phone 815-727-3	
9. Designated Facility Name and Site Address WASTE RECOVERY & RECLAMATION ROUTE 7 2400 WISCONSIN, WI 53471		10. US EPA ID Number WI 0990829475	E. State Transporter's ID	
			F. Transporter's Phone	
			G. State Facility's ID	
			H. Facility's Phone 715-834-9624	

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers No.	13. Total Quantity	14. Unit weight	15. Waste No.
a. WASTE 1,1,1 TRICHLOROETHANE, UN 2831, Flammable, Liquefied Gas, 2.2		160	G	F 0 0
b.				
c.				
d.				

J. Additional Descriptions for Materials Listed Above
~~RECYCLE & RETURN~~

K. Handling Codes for Wastes Listed Above

15. Special Handling Instructions and Additional Information
 IN CASE OF EMERGENCY, CONTACT RUBY FLYS AT 708-962-1770 EXT 343.
 101 9212150-1RA533

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment;

OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name & Position Title	Signature	Date
		Month Day

17. TRANSPORTER 1 Acknowledgement of Receipt of Materials

Printed/Typed Name & Position Title JAYMOND KIRKWOOD DRIVER	Signature Jaymond Kirkwood	Date
		Month Day

18. TRANSPORTER 2 Acknowledgement of Receipt of Materials

Printed/Typed Name & Position Title BERRY WOOD DRIVER	Signature Berry Wood	Date
		Month Day

19. Discrepancy Indication Space
 AN Est wt. 1815

20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.

Printed/Typed Name & Position Title Robert L Decker, foreman	Signature Robert L Decker	Date
		Month Day



FOR DNR USE ONLY

Please print or type. Form designed for use on elite (12-pitch) typewriter.

Form Approved. OMB No. 2060-0039. Expires 9-30-9

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No. IL0005455571		Manifest Document No.		2. Page 1 of 1		Information in the shaded areas is not required by Federal law					
3. Generator's Name and Mailing Address REXNORD CORPORATION BEARING OPERATION 2400 CURTISS STREET; DOWNERS GROVE, ILLINOIS 60515						A. State Manifest Document Number WI J415142							
4. Generator's Phone (708) 969-1770						B. State Generator's ID IL0430300003							
5. Transporter 1 Company Name COLEMAN CHEMICAL INCORPORATED			6. US EPA ID Number IL0060868916			C. State Transporter's ID 2459							
7. Transporter 2 Company Name			8. US EPA ID Number			D. Transporter's Phone 815/727-39							
9. Designated Facility Name and Site Address WASTE RESEARCH & RECLAMATION ROUTE 7 EAG CLAIRE, WISCONSIN 54701			10. US EPA ID Number WI0990829475			E. State Transporter's ID							
						F. Transporter's Phone							
						G. State Facility's ID							
						H. Facility's Phone 715/834-9624							
11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)						12. Containers		13. Total		14. Unit		15. Waste No.	
						No. Type		Quantity		w/wt			
a. WASTE TRICHLOROETHYLENE UN1710 6.1 (F001)						2 DM		110 G				F001	
b. WASTE 1,1,1 TRICHLOROETHANE, UN 2831 6.1 (F001)						1 DM		20 G				F001	
c.													
d.													
J. Additional Descriptions for Materials Listed Above 11B 20 GAL DRUM INSIDE 55 GAL DRUM						K. Handling Codes for Wastes Listed Above ERG 74							
15. Special Handling Instructions and Additional Information IN CASE OF EMERGENCY CONTACT RUDY FUYS 708-969-1770 X343 A) ID#9305022-1RM536 B) ID#9212158-1RA533										ERG 74			
16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment. OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.													
Printed/Typed Name & Position Title ED KOMRKA MAINTENANCE MANAGER					Signature <i>Ed Komrka</i>			Date 6/6/19					
17. TRANSPORTER 1 Acknowledgement of Receipt of Materials					Signature <i>Robert Sorbus</i>			Date 06/19					
Printed/Typed Name & Position Title ROBERT SORBUS					Signature			Date					
18. TRANSPORTER 2 Acknowledgement of Receipt of Materials					Signature			Date					
Printed/Typed Name & Position Title					Signature			Date					
19. Discrepancy Indication Space													
20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.													
Printed/Typed Name & Position Title					Signature			Date					

EPA Form 8700-22 (Rev. 9-88) Previous editions are obsolete.

Copy Distribution: 1 - Generator send to Wis. DNR 4 - Facility retain
2 - Generator retain 5 - Facility send to Genera
3 - Facility send to Wis. DNR 6 - Transporter retain

Emergency 24 Hour Assistance Telephone Number
In Wisconsin (800) 286-3232
Outside Wisconsin (800) 424-8802

COPY 2-
GENERATOR RETAIN

Copies 1 & 3 mail to Wis. DNR at above address.

000015



Please print or type. Form designed for use on elite (12-pitch) typewriter.

Form Approved OMB No. 2050-0039 Expires 9-3

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No. ILD005455571	Manifest Document No. 00000	2. Page 1 of 1	Information in the shaded area is not required by Federal law				
3. Generator's Name and Mailing Address Raymond Corp. Bearing Operation, Attn: Barbara Flood 2400 Curtiss St., Downers Grove, IL 60515				A. State Manifest Document Number WI J 80275					
4. Generator's Phone (708) 969-1770				B. State Generator's ID					
5. Transporter 1 Company Name Argenic Industries		5. US EPA ID Number WID00080882		C. State Transporter's ID 2066					
7. Transporter 2 Company Name		8. US EPA ID Number		D. Transporter's Phone 608-257-1411					
9. Designated Facility Name and Site Address Argenic Industries 114 N. Main St. Cottage Grove, WI 53527		10. US EPA ID Number WID00080882		E. State Transporter's ID					
				F. Transporter's Phone					
				G. State Facility's ID					
				H. Facility's Phone 608-257-1414					
11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)						12. Containers No.	13. Total Quantity	14. Unit Wt/Vol	15. Waste No.
a. Waste 111 Trichloroethane, OHS-E, UN2831						2	22110	G	700
b.									
c.									
d.									
J. Additional Descriptions for Materials Listed Above a) 2022, 2040						K. Handling Codes for Wastes Listed Above			
15. Special Handling Instructions and Additional Information 1. Authorization # 13650844489 2. Material is to be reclaimed by Argenic Inc. GENERATOR EMERGENCY RESPONSE INFORMATION PHONE NUMBER: (708) 969-1770									
16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment; OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.									
Printed/Typed Name & Position Title Don Stevens, Group Leader					Signature			Date	
17. TRANSPORTER 1 Acknowledgement of Receipt of Materials					Signature			Date	
Printed/Typed Name & Position Title MIKE W. JOFF					Signature			Date 3/12	
18. TRANSPORTER 2 Acknowledgement of Receipt of Materials					Signature			Date	
Printed/Typed Name & Position Title					Signature			Date	
19. Discrepancy Indication Space									
20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.									
Printed/Typed Name & Position Title J. M. Lentz					Signature			Date 3/13	

EPA Form 8700-22 (Rev. 9-88) Previous editions are obsolete.

Copy Distribution: 1 - Generator send to Wis. DNR
2 - Generator retain
3 - Facility send to Wis. DNR
Copies 1 & 3 mail to Wis. DNR at above address.

4 - Facility retain
5 - Facility send to Gen
6 - Transporter retain

Emergency 24 Hour Assistance Telephone Number
In Wisconsin (608) 266-3232
Outside Wisconsin (800) 424-8802

COPY 5 FACILITY SEND TO GENERATOR

avganic



avganic industries, inc.

PO BOX 276
114 NORTH MAIN STREET
COTTAGE GROVE WISCONSIN 53527
508/257-1414
FAX 508/839-4293

avganic industries, inc

BRANCH OFFICE
330 LOCKPORT ROAD
TERRE HAUTE INDIANA 47630
317/222-8411
FAX 317/222-1111

WASTE PROCESSING
CERTIFICATION OF DESTRUCTION

This document certifies that the material listed on the attached manifest, numbered WI 580275, will be beneficially recycled or reused by Avganic Industries, Inc., located in Cottage Grove, Wisconsin (EPA ID# WID000808824).

The waste residues from our operation will be utilized in a secondary fuel stream and thermally destroyed in a RCRA permitted cement kiln.

Any material which cannot be treated as indicated above will be thermally destroyed at a licensed incinerator or aggregate kiln.

Containers used to transfer material to Avganic Industries, Inc., will be recycled for further use at an approved drum reconditioner.

Authorized Signature

AVGANIC INDUSTRIES, INC.
COTTAGE GROVE, WI 53527



FOR DNR USE ONLY

Form designed for use on elite (12-pitch) typewriter.

Form Approved. OMB No. 2050-0039 Expires

UNIFORM HAZARDOUS WASTE MANIFEST

1. Generator's US EPA ID No.
ILD005455571

Manifest Document No.
0000

2. Page 1 of 1 Information in the spaces is not required by Federal

Generator's Name and Mailing Address
**Bozard Corp. Bearing Operation, Attn: Barbara Flood
 2400 Curtiss St., Bowers Grove, IL 60515**

A. State Manifest Document Number
WI J 80273

4. Generator's Phone (708) 969-1770

B. State Generator's ID

5. Transporter 1 Company Name
Avyamic Industries

9. US EPA ID Number
WID000808824

C. State Transporter's ID

7. Transporter 2 Company Name

8. US EPA ID Number

D. Transporter's Phone (608) 257-1414

6. Designated Facility Name and Site Address
**Avyamic Industries
 114 N. Main St.
 Cottage Grove, WI 53527**

10. US EPA ID Number
WID000808824

E. State Transporter's ID
 F. Transporter's Phone
 G. State Facility's ID
 H. Facility's Phone
608-257-1414

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers No.	Type	13. Total		14. Unit Wt/Vol	15. Waste No.
			Quantity			
a. Waste 111 Trichloroethane, GEN-2, UN2831 F001	010	15M	1000	6700		
b.						
c.						
d.						

J. Additional Descriptions for Materials Listed Above
 a) 2028, 2040
 EMERGENCY CONTACT 708-969-1770

K. Handling Codes for Wastes Listed Above

16. Special Handling Instructions and Additional Information
 1. Authorization # 13650E-3310
 2. Material is to be reclaimed by Avyamic Inc.

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment;

OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name & Position Title: **Sam Stevens, Group Leader**
 Signature: *[Signature]*
 Date: **7/1/89**

17. TRANSPORTER 1 Acknowledgement of Receipt of Materials
 Printed/Typed Name & Position Title: **M. J. ...**
 Signature: *[Signature]*
 Date: **7/1/89**

18. TRANSPORTER 2 Acknowledgement of Receipt of Materials
 Printed/Typed Name & Position Title: **[Blank]**
 Signature: **[Blank]**
 Date: **[Blank]**

19. Discrepancy Indication Space

20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.
 Printed/Typed Name & Position Title: **[Blank]**
 Signature: *[Signature]*
 Date: **7/1/89**



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Form Approved. OMB No. 2050-0039 Expires

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No. ILD005455571	Manifest Document No. 00000	2. Page 1 of 1	Information in the shaded areas is not required by Federal law.
3. Generator's Name and Mailing Address Maxford Corp. Bearing Operation, Attn: Barbara Flood 2400 Curtice St., Downers Grove, IL 60515			A. State Manifest Document Number WI J 80274		
4. Generator's Phone (708) 969-1770			B. State Generator's ID		
5. Transporter 1 Company Name Avganic Industries	6. US EPA ID Number WID000808824	C. State Transporter's ID 2066			
7. Transporter 2 Company Name	8. US EPA ID Number	D. Transporter's Phone 608-257-1414			
9. Designated Facility Name and Site Address Avganic Industries 114 N. Main St. Cottage Grove, WI 53527		10. US EPA ID Number WID000808824	E. State Transporter's ID		
		F. Transporter's Phone		G. State Facility's ID	
		H. Facility's Phone 608-257-1414			
11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)		12. Containers No.	13. Total Quantity	14. Unit Wt/Vol	15. Waste No.
a. Waste 111 Trichloroethane, GEN-II, UN2831		FOU 005 D N	2011.10	G	F 0 0
b.					
c.					
d.					
J. Additional Descriptions for Materials Listed Above a) 2029, 2040			K. Handling Codes for Wastes Listed Above		
16. Special Handling Instructions and Additional Information 1. Authorization # 13650-R-36284 2. Material is to be reclaimed by Avganic Inc. GENERATOR EMERGENCY RESPONSE INFORMATION PHONE NUMBER: (708) 969-1770					
16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national governmental regulations and according to the requirements of the Wisconsin Department of Natural Resources. If I am a large quantity generator, I also certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment. OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.					
Printed/Typed Name & Position Title Sam Stevens, Group Leader		Signature <i>[Signature]</i>		Date 07/10/91	
17. TRANSPORTER 1 Acknowledgement of Receipt of Materials					
Printed/Typed Name & Position Title MIKE SWIDEC DRIVER		Signature <i>[Signature]</i>		Date 7/29/91	
18. TRANSPORTER 2 Acknowledgement of Receipt of Materials					
Printed/Typed Name & Position Title		Signature		Date	
19. Discrepancy Indication Space					
20. FACILITY OWNER OR OPERATOR: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.					
Printed/Typed Name & Position Title STEVE NORTON		Signature <i>[Signature]</i>		Date 8/10/91	

EPA Form #700-22 (Rev. 9-88) Previous editions are obsolete.

Copy Distribution: 1 - Generator send to Wis. DNR 4 - Facility retain
2 - Generator retain 5 - Facility send to Gene
3 - Facility send to Wis. DNR 6 - Transporter retain
Copies 1 & 3 mail to Wis. DNR at above address.

Emergency 24 Hour Assistance Telephone Number
In Wisconsin (608) 266-3232
Outside Wisconsin (800) 424-RR02

COPY 5 - FACILITY SEND TO GENERATOR

000019



PLEASE TYPE

Form prescribed by use on this (EPC) generator

EPA Form 8700-22 (Rev. 9-88)

Form approved OMB No. 1010-0103-0103

UNIFORM HAZARDOUS WASTE MANIFEST

Generator's US EPA ID No

Manifest Document No

2 Page

Information on the attached Manifest required by Federal law but is not required by Illinois law

ILD005455571

1 of 1

1 Generator's Name and Mailing Address

Location (if Different)

A. Illinois Manifest Document Number
IL 3341328
MANIFEST FEE EXEMPT

Rexnord
2400 Curtiss St., Downers Grove, IL. 60515

SAME

4 Generator's Phone (708) 969-1770

B. Illinois Generator's ID
0 4 3 0 3 0 0 0

5 Transporter 1 Company Name

US EPA ID Number

C. Illinois Transporter's ID
D708, 931-0100
Transporter's Phone

Solvent Systems Int'l Inc.

ILD106926553

7 Transporter 2 Company Name

US EPA ID Number

E. Illinois Transporter's ID
F. Transporter's Phone

9 Designated Facility Name and Site Address
Environmental Waste Resources, Inc.
2390 S. Broadway
Coal City, IL. 60416

US EPA ID Number

G. Illinois Facility's ID
0, 6, 3, 0, 2, 0, 0, 0

H. Facility's Phone
815, 639-2211

11 US DOT Description (including Proper Shipping Name, Hazard Class, and ID Number)

12 Containers
No. Type Total Quantity Unit
Waste No.

GENERATOR

a Hazardous Waste Liquid, N.O.S., ORM-E, NA9189, (F002).

001 DM 00055

EPA HW Num
XX E O
Authorization No
0000
EPA HW Num
XX
Authorization No
EPA HW Num
XX
Authorization No
EPA HW Num
XX
Authorization No

J. Additional Descriptions for Materials Listed Above

EWR Stream #19602
Chlorinated Reclaim Program

*Virgin CSD
Cleaner That
was never used
RF*

K. Handling Codes for Wastes Listed Above
in Item # 14
1 = Gallons 2 = Cubic Yards

15 Special Handling Instructions and Additional Information

16 GENERATOR'S CERTIFICATION: I hereby declare that the contents of this manifest are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment; OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and use the best waste management method that is available to me and that I can afford.

Printed/Typed Name: **DAN BEUANS** Signature: *Dan Beuans* Date: **0201**

17 Transporter 1 Acknowledgement of Receipt of Materials
Printed/Typed Name: **John L. Coake** Signature: *John L. Coake* Date: **0201**

18 Transporter 2 Acknowledgement of Receipt of Materials
Printed/Typed Name: Signature: Date:

19 Discrepancy Indication Space

20 Facility Owner or Operator Certification of receipt of hazardous materials covered by this manifest except as noted in item 19
Printed/Typed Name: **R. McKinney** Signature: *R. McKinney* Date: **0201**

This manifest is subject to audit pursuant to Illinois Revised Statutes, Chapter 111 1/2, Section 21 that the information be submitted to the Agency. Failure to provide the information may result in a civil penalty against the generator of not to exceed \$25,000 per day of violation. A description of the information may result in a fine up to \$50,000 per day of violation and imprisonment up to 5 years. This form has been approved by the Environmental Protection Agency.

COPY 1, TBD MAIL TO GENERATOR COPY COPY 6 TO HRL FOR ANALYSIS
8-27-90 AF



Environmental
Waste
Resources

P.O. Box 150
Coal City, IL 60421
(815) 634-2211

REF: 216190

When you will find the original copy of your Illinois RCN Manifest
reference to waste material that you shipped to EWT.

The waste described on this manifest has been placed into our HI-RO Fuel
Program and/or incinerated.

It was a pleasure doing business with your company. If we can be of
any further assistance to your company please call us at the above
phone number.

R. Hanson

Env. W. Inc.
Marketing/Transportation Departments

Laboratory Analysis Report

Lab ID#: 3916 Branch: Chicago
Drum Number: 14114
Generator: Rainord Corp.
Solvent Type: Trichloroethylene Weight: 204
Date Released: 3/16/2000 Date Received: 03/13/2000

ROTOVAPOR TEST RESULTS

Estimated Percent Yield: 68
Percent of Recoverable Solvent: 55.74
Tare: 91.53
Tare Plus RX: 121.48
Tare Plus Residue: 103.28

WASTE ANALYSIS PLAN

Flammable: neg
Flash Point: >140
Specific Gravity: 0
pH: 0

COMPONENTS	COMPONENT % ABUNDANCE
Trichloroethylene	98.7
Benzene Oxide	0.4
Benzene Cl	0.3
Unknown	0.6
	0.0
	0.0
	0.0
	0.0

MISCELLANEOUS ANALYSES BY REQUEST ONLY

Non Acid Acetance (NAA): 0
Moisture Content (ppm): 0
Heat of Combustion (BTU): 0

Comments: The product was clear, and the residue was free flowing.

J. Pienour 3-16-00

Analyst: J. Pienour

204
x .68

138.72 lbs. Recovered

210
x .68

142.8 lbs. Received

CERTIFICATE OF RECYCLING / RECLAMATION

GENERATOR Remond Corporation
ADDRESS 2400 Curtiss Street
CITY Downers Grove STATE IL ZIP 60515

MANIFEST No IL 8741972

WASTE DESCRIPTION RQ, Waste Trichloroethylene, 6.1, UN1710, PG III

VOLUME 1 Drum - 204 Pounds - Approximately 17 Gallons

(Lab Test Yield = 56% Reclaimable) (Chromatograph ASTM Test 8260)

DETREX CORPORATION, SOLVENTS DIVISION DOES HEREBY MAKE NOTIFICATION TO YOU, THE GENERATOR LISTED ABOVE, OF THE ABOVE REFERENCED SHIPMENT, THAT THE ENTITLED WASTE, LISTED ABOVE, WAS PROCESSED ON 05-01-00 (DATE) AND WAS RECYCLED/RECLAIMED IN ACCORDANCE WITH ALL CURRENT FEDERAL, STATE AND LOCAL ENVIRONMENTAL REGULATIONS.

DATE 05-04-00

Thomas L. ...
AUTHORIZED SIGNATURE

USE TYPE

Form designed for use in either 12 inch by 18 inch or 8 1/2 inch by 11 inch

EPA Form 5700-22 Rev. 5-89

UNIFORM HAZARDOUS WASTE MANIFEST

Generator's US EPA ID No. **63195000**

Manifest Document No. **1039**

Page 1 of 1 Information on the shaded areas is required by Federal law but is required by Illinois law

3. Generator's Name and Mailing Address

REARER CORPORATION
2400 CURTISS STREET - LOWMERS GROVE, ILLINOIS 60452

Location if Different

PHONE # **708/345-1770**

A. Illinois Manifest Document Number

IL 8741972

SEE PAGE 2 OF APPLICATION

4. 24 HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS

5. Transporter 1 Company Name

EXPRESS CORPORATION

6.

US EPA ID Number

7.

US EPA ID Number

B. Generator's IL ID Number **043030000**

C. Transporter's ID Number **0247**

D. Transporter's Phone **708/345-3800**

7. Transporter 2 Company Name

8.

US EPA ID Number

E. Transporter's ID Number

9. Designated Facility Name and Site Address

EXPRESS CORPORATION
2507 WASHINGTON AVENUE
MARIETTA PARK, IL 60160

10.

US EPA ID Number

F. Transporter's Phone ()

G. Facility's IL ID Number **031196600**

H. Facility's Phone **708/345-3800**

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)

12. Containers

13. Total Quantity

14. Unit Wt/Vol

Waste No.

a. **Waste: monochloroethane, liq., n.p., UN 1700, PG 1.2**

No. **001**

Type **DRUM**

Quantity **1**

Unit Wt/Vol **0**

EPA HW Number **63195000**

GENERATOR

J. Additional Description for Materials Listed Above

Additional waste # DG40

Approval # 63195000

K. Handling Codes for Wastes Listed Above in item #14

15. Special Handling Instructions and Additional Information

None

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment; OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name

Ken Stevens Redolph Fuyz

Signature

Date
Month Day Year

17. Transporter 1 Acknowledgment of Receipt of Materials

Printed/Typed Name

[Signature]

Signature

Date
Month Day Year

18. Transporter 2 Acknowledgment of Receipt of Materials

Printed/Typed Name

[Signature]

Signature

Date
Month Day Year

19. Discrepancy Indication Space

20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted in item 19.

Printed/Typed Name

[Signature]

Signature

Date
Month Day Year

This Agency is authorized to require, pursuant to Illinois Revised Statute, 1989, Chapter 411 1/2, Section 1004 and 1021 that this information be submitted to the Agency. Failure to provide information may result in a civil penalty against the owner or operator not to exceed \$25,000 per day of violation. Falsification of this information may result in a fine up to \$50,000 per day of violation and imprisonment up to 5 years. This form has been approved by the Forms Management Center.

Lab ID#: 2836

Branch: Chicago

Drum Numbers: 13608

Generator: Roxford

Solvent Type: Trichloroethylene

Weight: 448

Date Released: 7/10/99

Date Received: 7/13/99

GAS Chromatogram

ROTOVAPOR TEST RESULTS

WASTE ANALYSIS PLAN

Estimated Percent Yield: 84

Flammable: neg

Percent of Recoverable Solvent: 55.76

Flash Point: >140

Tare: 68.51

Specific Gravity: 0

Tare Plus RX: 140.8

pH: 0

Tare Plus Residue: 108.6

COMPONENTS	COMPONENT % ABUNDANCE
Trichloroethylene	68.1
BuOCl	0.3
Butylene Oxide	0.2
Unknown	0.4
	0
	0
	0
	0

MISCELLANEOUS ANALYSES BY REQUEST ONLY

Non Acid Acceptance (NAA): 0

Moisture Content (ppm): 0

Heat of Combustion (BTU): 0

Comments: The product was clear, and the residue was free floating.

Analyst: J. Ridenour

Wook 7/14/99

*Rich at Detrex -> use 84% No.
The 55.76 No is what they use for measuring
Some solvent is not included in the 55% No
because it is bound to the Residue i.
use the 84% No RF 11-16-99*

CERTIFICATE OF RECYCLING / RECLAMATION

- GENERATOR Rexnord Corporation
ADDRESS 2400 Curtiss Street
CITY Downers Grove STATE IL ZIP 60515

MANIFEST No IL 8665014

WASTE DESCRIPTION RQ, Waste Trichloroethylene, 6.1, UN1710, PG III

VOLUME 1 drum containing 449 lbs of which 203 lbs were recycled as waste and 246 lbs were reclaimed as trichloroethylene.

$$\frac{246}{449} = 55\%$$

DETREX CORPORATION, SOLVENTS DIVISION DOES HEREBY MAKE NOTIFICATION TO YOU, THE GENERATOR LISTED ABOVE, OF THE ABOVE REFERENCED SHIPMENT, THAT THE ENTITLED WASTE, LISTED ABOVE, WAS PROCESSED ON 09-30-99 (DATE) AND WAS RECYCLED/RECLAIMED IN ACCORDANCE WITH ALL CURRENT FEDERAL, STATE AND LOCAL ENVIRONMENTAL REGULATIONS.

DATE 10-07-99

Arleta Lee
AUTHORIZED SIGNATURE

CERTIFICATE OF RECYCLING / RECLAMATION

GENERATOR Remond Corporation
ADDRESS 2400 Curtiss St.
CITY Downers Grove STATE IL ZIP 60515

MANIFEST No IL 7912065 9/8/98 For June 98 pickup
WASTE DESCRIPTION RQ. Waste Trichloroethylene, 6.1, UN1710, PG III
VOLUME 1 Drum - 618 Pounds - Approximately 50 Gallons
(Lab Test Yield = 74% Reclaimable)

DETREX CORPORATION, SOLVENTS DIVISION DOES HEREBY MAKE NOTIFICATION TO YOU, THE GENERATOR LISTED ABOVE, OF THE ABOVE REFERENCED SHIPMENT, THAT THE ENTITLED WASTE, LISTED ABOVE, WAS PROCESSED ON 11/2/98 (DATE) AND WAS RECYCLED/RECLAIMED IN ACCORDANCE WITH ALL CURRENT FEDERAL, STATE AND LOCAL ENVIRONMENTAL REGULATIONS.

DATE 11/2/98

Danna M. Cook
AUTHORIZED SIGNATURE

UNIFORM HAZARDOUS WASTE MANIFEST

Generators US EPA ID No. **IL0005455571** Manifest Document No. **107039**

1. Generator's Name and Mailing Address: **TEKNORD CORPORATION**
2400 CURTISS ST. - DOWNERS GROVE, IL 60515
 Location Different: **PHONE# (630) 369-1770**

2. 24 HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **(248) 799-3820**

3. Transporter 1 Company Name: **DETREX CORPORATION**
 US EPA ID Number: **ILD074424938**

4. Designated Facility Name and Site Address: **DETREX CORPORATION**
2537 LE MOYNE
DE ROSE PARK, IL 60160
 US EPA ID Number: **ILD074424938**

A. Illinois Manifest Document Number: **IL7912065**

B. Generator's LID Number: **043030000**

C. Transporter's ID Number: **0297**

D. Transporter's Phone: **708 345-3806**

E. Facility's LID Number: **031120000**

H. Facility's Phone: **708 345-3806**

G E N E R A T O R	a	US DOT Description including Proper Shipping Name, Hazard Class, and ID Number	2. Containers		3. Total Quantity	4. Unit Weight	5. Waste No.
			No.	Type			
		ERG, WASTE TRICHLOROETHYLENE, 6.1, UN1710, PG III	001		00055		0002-
							EPA HW Number
							EPA HW Number
							EPA HW Number

J. Additional Description for Materials Listed Above: **D040 (ADDITIONAL WASTE #)**

K. Handling Codes for Wastes Listed Above in Item #14

L. Special Handling Instructions and Additional Information: **ERG #160**

M. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment; OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name: **DAN BEVANS** Signature: *Dan Bevens* Date: **09039**

Printed/Typed Name: **DEYMS BUTLER** Signature: *Dennis Butler* Date: **09089**

19. Discrepancy Indication Space

20. Facility Owner or Operator Certification of receipt of hazardous materials covered by this manifest except as noted in item 19

Printed/Typed Name: **DONNA M. COOK** Signature: *Donna M. Cook* Date: **09089**

This Agency is authorized to require, pursuant to Illinois Revised Statutes, 1989, Chapter 111 1/2, Section 1004 and 1021, that this information be submitted to the Agency. Failure to provide this information may result in a civil penalty against the owner or operator not to exceed \$25,000 per day of violation. Falsification of this information may result in a fine up to \$50,000 per day of violation and imprisonment up to 3 years. This form has been approved by the Forms Management Center.

CERTIFICATE OF RECYCLING / RECLAMATION

GENERATOR Remond Corporation
ADDRESS 2400 Curtiss St.
CITY Downers Grove STATE IL ZIP 60515

June 98 PUMP OUT

MANIFEST No IL 7912065
WASTE DESCRIPTION RQ. Waste Trichloroethylene, S.1, UN1710, PG III
VOLUME 1 Drum - 618 Pounds - Approximately 50 Gallons

(Lab Test Yield = 74% Reclaimable) (Chromatograph ASTM Test 8260)

DETREX CORPORATION, SOLVENTS DIVISION DOES HEREBY MAKE NOTIFICATION TO YOU, THE GENERATOR LISTED ABOVE, OF THE ABOVE REFERENCED SHIPMENT, THAT THE ENTITLED WASTE, LISTED ABOVE, WAS PROCESSED ON 11/2/98 (DATE) AND WAS RECYCLED/RECLAIMED IN ACCORDANCE WITH ALL CURRENT FEDERAL, STATE AND LOCAL ENVIRONMENTAL REGULATIONS.

DATE 11/2/98

Danna M. Cook
AUTHORIZED SIGNATURE

CERTIFICATE OF RECYCLING / RECLAMATION

GENERATOR REXNORD CORPORATION
ADDRESS 2400 CURTISS ST.
CITY DOWNERS GROVE STATE IL ZIP 60515

MANIFEST NO IL 7536125 Batch 3/11/98 Rec'n pump out
WASTE DESCRIPTION RQ, WASTE TRICHLOROETHYLENE, 6.1, UN1710, PG III
VOLUME 1 DRUM - 184 POUNDS - APPROXIMATELY 15 GALLONS

(LAB TEST YIELD = 71% RECLAIMABLE)

DETREX CORPORATION, SOLVENTS DIVISION DOES HEREBY MAKE NOTIFICATION TO YOU, THE GENERATOR LISTED ABOVE, OF THE ABOVE REFERENCED SHIPMENT, THAT THE ENTITLED WASTE, LISTED ABOVE, WAS PROCESSED ON 4/29/98 (DATE) AND WAS RECYCLED/RECLAIMED IN ACCORDANCE WITH ALL CURRENT FEDERAL, STATE AND LOCAL ENVIRONMENTAL REGULATIONS.

DATE 5/8/98

Danna M. Cook
AUTHORIZED SIGNATURE

*From pump out on 12/15/97
Shipped 3/11/98*

*Report received 5/13/98, spreadsheet requested
6/10/98 @ 70% vs 175 @ 93% for Dec '97 5/13/98 MF*

CERTIFICATE OF RECYCLING / RECLAMATION

GENERATOR REXNORD CORPORATION
ADDRESS 2400 CURTISS ST.
CITY DOWNERS GROVE STATE IL ZIP 60515

MANIFEST NO IL 7457212
WASTE DESCRIPTION RQ. WASTE TRICHLOROETHYLENE, 6.1, UN1710, PGIII
VOLUME 2 DRUMS - 105 GALLONS - 1293 POUNDS - 87% YIELD TEST GAS
CHROMATOGRAPH ASTM TEST 8260

240 57
250 81
753 91
1293 20

DETREX CORPORATION, SOLVENTS DIVISION DOES HEREBY MAKE NOTIFICATION TO YOU, THE GENERATOR LISTED ABOVE, OF THE ABOVE REFERENCED SHIPMENT, THAT THE ENTITLED WASTE, LISTED ABOVE, WAS PROCESSED ON 10-17-97 (DATE) AND WAS RECYCLED/RECLAIMED IN ACCORDANCE WITH ALL CURRENT FEDERAL, STATE AND LOCAL ENVIRONMENTAL REGULATIONS.

DATE 11/5/97

Donna M. Cook
AUTHORIZED SIGNATURE

orig mailed to Rudy Fuchs on 11-5-97



WRR Environmental Services Co., Inc.

715-834-9624 FAX 715

5200 State Road 43, Elm Grove

Handwritten notes:
11/11/96
11/12/96
11/13/96
11/14/96
11/15/96
11/16/96
11/17/96
11/18/96
11/19/96
11/20/96
11/21/96
11/22/96
11/23/96
11/24/96
11/25/96
11/26/96
11/27/96
11/28/96
11/29/96
11/30/96

November 8, 1996

Rexnord Corp
Attn: Rudy Fuys
2324 Curtiss St
Downers Grove IL 60515

RE: Shipments of ID #9303022-1RM536, Trichloroethylene

Dear Rudy:

This is in response to you request for the percentage of trichloroethylene in your last shipments of profile ID #9303022-1RM536. The following *estimates* were derived from distillation, density and gas chromatography of your material.

<u>Shipment Date</u>	<u>Load #</u>	<u>% Trichloroethylene</u>	
6/15/95	52453	70-72%	<i>50000/nm501</i>
1/17/96	60322	95%	<i>52500 (nm)</i>
6/18/96	62536	92%	<i>></i>

ll

In the future, if you wish to receive a Laboratory Report of Incoming Materials on each load, a request must be made to Customer Service prior to the shipment of the material. A \$50.00 charge will be incurred. This report will include the results of a solvent scan utilizing a gas chromatograph. It will report whether or not your waste stream contained any of the following solvents and at what concentrations: acetone, benzene, n-butyl alcohol, sec-butyl alcohol, t-butyl alcohol, cyclohexane, 1,2 dichloroethylene, methylene, trichloro, trifluoroethane, isopropyl alcohol, methanol, methoxyethanol, methyl isobutyl ketone, methyl ethyl ketone, styrene, perchloroethylene, toluene, 1-1-1 trichloroethane, trichloroethylene, vinyl acetate, xylene (mixed isomers).

If you have any further questions, you may reach me at 715-836-9764.

Sincerely,

WRR ENVIRONMENTAL SERVICES CO., INC.

Eila R. Goins

Eila R. Goins
Customer Service Manager

000032

Need to have wt % of Product returned via



SOLVENTS & ENVIRONMENTAL SERVICES DIVISION

Invoice

DATE	INVOICE #
2/6/2001	30486

BILL TO
 63195000
 Rexnord Corporation
 2400 Curtiss Street
 Downers Grove, IL 60515

SHIP TO
 63195000
 Rexnord Corporation
 2400 Curtiss Street
 Downers Grove, IL 60515

P.O. NUMBER	TERMS	REP	SHIP	VIA	F.O.B.	PROJECT
WE 224334	Net 30	SS	2/6/2001	Detrex - CH		
QUANTITY	ITEM CODE	DESCRIPTION			PRICE EACH	AMOUNT
1,320	1312	Virgin Trichloroethylene 2 drums Sales Tax			0.665 7.75%	377 58
					<p>0214061</p> <p>FEB 12 2001</p> <p>065-825</p>	
					Total	59

000035

BILL OF LADING

24 HOUR EMERGENCY RESPONSE # 248-799-3820

Detrex Corporation
(NAME OF CARRIER)

DATE 2-5-01

TO: 63195000
COSIGNEE: Rexford Corporation
STREET: 2400 Dixie St.
DESTINATION: Downers Grove, IL 60515
ORDER#: # 224534

FROM: 
 2537 LE MOYNE
 MELROSE PARK, IL 60160
 (708) 345-3806
 FAX: (708) 345-3903
 (800) 486-3806

No. Shipping Unit	Container	HM	Description of Articles <small>(IF HAZARDOUS MATERIAL, PROPER SHIPPING NAME)</small>	Hazard Class	ID Number	Packing Group	WEIGHT <small>(Subject to Contract)</small>	E- PL
2	Drum	X	PC, Trichloroethylene VIRGIN	6.1	UN1710	III	Gross 1400 lbs Net 1300 lbs	

Consignee Sig. [Signature] Date 2/5/01

Note-Where the rate is dependent on the value, shippers are required to state specifically in writing the agreed or declared value of the property.
 The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding
 \$ _____ per _____

Subject to Section 7 of the conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement.
 The carrier shall not make delivery of this shipment without payment of freight and all other charges.

 Signature of Consignor

FREIGHT CHARGES
 Driver Initials R.F.

Prepaid Collect

RECEIVED: subject to the classifications and lawfully filed tariffs in effect on the date of the issue of this Bill of Lading, the property described above apparent good order, except as noted (contents and condition of contents packages unknown), marked consigned, and destined as indicated above which carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agree carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination, it is mutually agreed each carrier of all or any of, said property over all or any portion of said route to destination and as to each party at any time interested in all or any of said pro that every service to be performed hereunder shall be subject to all the bill of lading terms and conditions in the governing classification on the date of shipment.
 Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification of the said terms and condition hereby agreed to by the shipper and accepted for himself and his assigns.

This is to certify that the above named persons are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.
 Per [Signature]

HAZARD RECORDED

YES NO - Furnished by carrier
 Driver's Signature _____

SHIPPER: DETREX CORPORATION

J. Derengovski
 PRINT & SIGN [Signature]

AGENT

DATE _____
 PRINT & SIGN _____



Flex Bearing Division
2400 Curiss Street
Carter No. 1482
Downers Grove, IL 60515-0722
630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK
MUST APPEAR ON ALL INVOICES, PACKING SLIPS,
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER	BUYER	TAX EXEMPT	ILLINOIS RESALE NO.	TERMS	VALUE
		EXEMPT			
ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	REQUID IN PLANT BY
			PART H35736 TRICHLOROETHYLENE 55 GAL DRUM 250 LBS PER DRUM NOTE: USED TCE AND EMPTY DRUMS MUST BE PICKUP AT TIME OF DEL. PICK UP 2 EMPTIES AND 1 WASTE DRUM WITH 20% OF SPENT TRICHL. NOTE: DELIVERY MUST BE MADE BETWEEN 7:00AM AND 12:00 (NOON) PLS NOTIFY DAN BEVANS OF DELIVERY DATE *		
				NET VALUE	\$877.80

API APR 007

Handwritten signature

WE-22433
H35736

Detrex



CORPORATION

SOLVENTS & ENVIRONMENTAL SERVICES DIVISION

Invoice

DATE	INVOICE #
9/7/2000	30152

BILL TO
 63195000
 Rexnord Corporation
 2400 Curuss Street
 Downers Grove, IL 60515

SHIP TO
 63195000
 Rexnord Corporation
 2400 Curuss Street
 Downers Grove, IL 60515

P.O. NUMBER	TERMS	REP	SHIP	VIA	F.O.B.	PROJECT
WE-218272	Net 30	SS	9/7/2000	Detrex - CH		

QUANTITY	ITEM CODE	DESCRIPTION	PRICE EACH	AMOUNT
1,320	1312	virgin trichloroethylene - 2 drums Sales Tax	0.665 7.75%	877.80 88.03

**REMIT TO: DEPT #64138
 DETREX CORP.
 P.O. BOX 64000
 DETROIT, MI 48204
 REXNORD BEARING DIV A/P DEPT**

AP VCHR 24- 0527077

RECD SEP 15 2000 APPR

VENDOR # 065-825
 TERM CODE | DUE DATE

Total	3945.83
--------------	---------

000038

BILL OF LADING

24 HOUR EMERGENCY RESPONSE # 248-799-3820

Detrex Corporation
[NAME OF CARRIER]

DATE 09-04-00

TO:
COSIGNEE
STREET
DESTINATION
ORDER#

03195000
Kexford Corporation
2400 Curtiss Street
Downers Grove, IL 60515
NE - 240272

FROM: 
2537 LE MOYNE
MELROSE PARK, IL 60160
(708) 345-3806
FAX: (708) 345-3903
(800) 486-3806

No. Shipping Unit	Container	HM	Description of Articles <small>(IF HAZARDOUS MATERIAL, PROPER SHIPPING NAME)</small>	Hazard Class	ID Number	Packing Group	WEIGHT <small>(Subject to Contract)</small>
1	DRUMS	X	R2, Trichloroethylene (VIRGIN)	6.1	UN1710	III	Gross 1400 lbs Net 1320 lbs

Consignee Signatures: *[Signature]* Date: 9-7-00

Note-Where the rate is dependent on the value shippers are required to state specifically in writing the agreed or declared value of the property.
The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$ _____ per _____

Subject to Section of the conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement.
The carrier shall not make delivery of this shipment without payment of freight and all other charges.

FREIGHT CHARGES
Driver Initials: *P.A.*
 Prepaid Collect

RECEIVED subject to the classifications and lawfully filed tariffs in effect on the date of the issue of this Bill of Lading, the property described above apparent good order, except as noted (contents and condition of contents packages unknown), marked, consigned, and destined as indicated above which carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agree carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination, it is mutually agreed each carrier of all or any of said property over all or any portion of said route to destination and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the bill of lading terms and conditions in the governing classification on the date of shipment.

Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification of the said terms and condition hereby agreed to by the shipper and accepted for himself and his assigns.

This is to certify that the above named materials are properly classified, marked, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.
[Signature]

HAZARD REQUIRED

TARIFFS FILED

YES NO - Furnished by carrier
Driver's Signature

SHIPPER: DETREX CORPORATION

AGENT

PRINT & SIGN L. Cushion *[Signature]*

PRINT & SIGN DATE

Rex Bearing Division
 2400 Curmiss Street
 Dover No. 1482
 Downers Grove IL 60515-0722
 630.969.1770 FAX: 630.969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK

MUST APPEAR ON ALL INVOICES PACKING SLIPS
 PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER	BUYER	TAX EXEMPT	ILLINOIS RESALE NO	TERMS	VALUE
		<input type="checkbox"/>			
ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	QUOTED IN PLANT BY
			BEARING DIVISION 2400 CURMISS STREET DOWER NO. 1482 DOWNERS GROVE, ILL. 60515-0722 TEL: 630.969.1770 FAX: 630.969.8827		

Handwritten signature

H3573A



2537 Le Moyne - Melrose Park, IL 60160
 PHONE (708) 345-3806 FAX (708) 345-3903

INVOICE NUMBER 4966
 INVOICE DATE 032200
 DIVISION 09

SOLD TO 63195000

SHIP TO

Reynord Corporation
 1400 Curtiss Street
 Downers Grove, IL 60515

SALES MGR		TYPE	EAC
P.O. NUMBER	W2-209709	OTHER INV REF	
SHIP VIA	OUR TRK	WAREHOUSE	198
SHIP DATE	02-14-00	TERMS	NET 30
SALESPERSON	4.52	DUE DATE	
		MANIFEST #	
		CONTROL #	

QUANTITY	PRODUCT NAME	PROD. #	Y%/APP #	QTY SHIP	UNIT PRICE	EXT AMOUNT
	Charge for disposal of waste trichloroethylene p/u on 02-14-00 on Man # IL6741972	582237		1	125.00/Ea	125.00

REYNORD BEARING DIV AP DEPT

AP VCHR 24- 0331040
APPR

RECD MAR 27 2000

VENDOR # 065-825

TERMS CODE: DUE DATE

METER GALLONS _____ x _____ = _____ LBS.
 _____ DEGREES FAHRENHEIT FOR THE DAY

SUBTOTAL	125.00
TAX	
PAYMENT	
TOTAL	125.00



WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF SECTIONS 8, 7 & 12 OF THE FAIR LABOR STANDARDS ACT OF 1937 AS AMENDED & OF REGULATIONS AND ORDERS OF THE ADMINISTRATOR OF THE WAGE & HOUR DIVISION ISSUED UNDER SECTION 14 THEREOF

CUSTOMER DUPLICATE



2537 Le Moyne - Melrose Park, IL 60160
 PHONE (708) 345-3806 FAX (708) 345-3903

SOLD TO 63195000

Rexnord Corporation
 2400 Curtiss Street
 Downers Grove, IL 60515

INVOICE NUMBER 29000
 INVOICE DATE 032200
 DIVISION 09

SHIP TO:

*323470
 003 P31*

SALES MGR		TYPE	EAC
P O NUMBER.....	WE-209769	OTHER INV. REF.....	
SHIP VIA.....	Our Trk	WAREHOUSE.....	198
SHIP DATE.....	02-14-00	TERMS.....	NET 30
SALESPERSON	4152	DUE DATE.....	
		MANIFEST #.....	
		CONTROL #.....	

QUANTITY	PRODUCT NAME	PROD. #	Y%/APP #	QTY SHIP	UNIT PRICE	EXT AMOUNT
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Charge for disposal of waste trichloroethylene p/u on 02-14-00 on Man # IL8741972	562237	1		125.00/Ea	125.00
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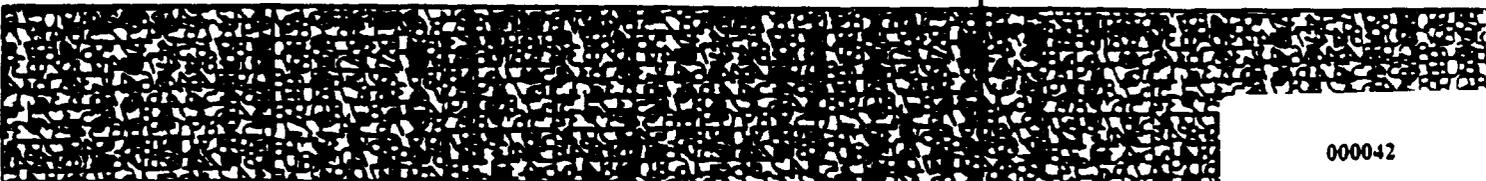
**REMIT TO: DEPT 064136
 DETREX CORP.
 P.O. BOX 64300
 DETROIT, MI 48264**

REXNORD BEARING DIV A/P DEPT

AP VCHR	24-
RECD	MAR 27 2000
VENDOR #	
TERMS CODE	DUE DATE

METER GALLONS _____
 ON BULK DELIVERY _____ x _____ = _____ LBS.
 _____ DEGREES FAHRENHEIT FOR THE DAY

SUBTOTAL :	125.00
TAX :	
PAYMENT :	
TOTAL :	125.00



000042

WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF SECTIONS 6, 7 & 12 OF THE FAIR LABOR STANDARDS ACT OF 1938 AMENDED & OF REGULATIONS AND ORDERS OF THE ADMINISTRATOR OF THE WAGE & HOUR DIVISION ISSUED UNDER SECTION 14 THEREOF.

CUSTOMER ORIGIN

Rex Bearing Division
 2400 Curtiss Street
 Caller No. 1482
 Downers Grove, IL 60515-0722
 630.969-1770 FAX: 630.969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK

MUST APPEAR ON ALL INVOICES PACKING SLIPS
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER	BUYER	TAX EXEMPT	ILLINOIS RESALE NO	TERMS	VALUE	
ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	REQUIRED IN PLANT BY	PROMISE

Manna Ltd. Inc.



2537 La Moine - Melrose Park, IL 60180
 PHONE (708) 345-3806 FAX (708) 345-3903

INVOICE NUMBER 49003
 INVOICE DATE 02-14-00
 DIVISION 03

SOLD TO 00195000

SHIP TO

Rexnord Corporation
 1400 Curtiss street
 Downers Grove, IL 60515

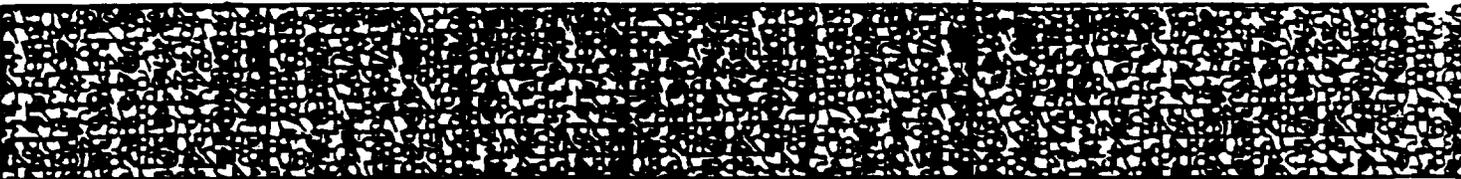
SALES MGR	TYPE	EAC
P O NUMBER WE-209769	OTHER INV REF	
SHIP VIA OUR TEX	WAREHOUSE.....	198
SHIP DATE 02-14-00	TERMS	NET 30
SALESPERSON 4152	DUE DATE.....	
	MANIFEST #	
	CONTROL #	

QUANTITY	PRODUCT NAME	PROD. #	Y%/APP #	QTY SHIP	UNIT PRICE	EXT AMOUNT
4 DUMS	Virgin Trichloroethylene	1312		1320 Lbs	0.0660/Lb	877.80

REXNORD BEARING DIV AP DEPT
 AP VCHR 24- 0222086
 RECD FEB 18 2000
 VENDOR # 065-825
 TERMS CODE 1 DUE DATE

METER GALLONS _____
 ON BULK DELIVERY _____ x _____ = _____ LBS.
 _____ DEGREES FAHRENHEIT FOR THE DAY

SUBTOTAL :	877.80
TAX :	68.03
PAYMENT :	
TOTAL :	945.83



WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF SECTIONS 6, 7 & 12 OF THE FAIR LABOR STANDARDS ACT OF 1938, AMENDED & OF REGULATIONS AND ORDERS OF THE ADMINISTRATOR OF THE WAGE & HOUR DIVISION ISSUED UNDER SECTION 14 THEREOF.

000044

CUSTOMER DUPLICA

BILL OF LADING

24 HOUR EMERGENCY RESPONSE # 248-799-3820

Letrex Corporation
[NAME OF CARRIER]

DATE

TO:
COSIGNEE
STREET
DESTINATION
ORDER#

83195000
Rexford Corporation
2400 Curtis Street
Lawlers Grove, IL 60515
WE - 21769

FROM: **Detrex**
2537 LE MOYNE
MELROSE PARK, IL 60160
(708) 345-3806
FAX: (708) 345-3903
(800) 486-3806

No. Shipping Unit	Container	HM	Description of Articles (IF HAZARDOUS MATERIAL, PROPER SHIPPING NAME)	Hazard Class	LD Number	Packing Group	WEIGHT (Subject to Contract)	ET
2	DRUMS	A	RQ, Trichloroethylene, 6 (VIRGIN)	6.1	UN1710	III	Gross 2400 Lbs Net 1320	

Consignee Sig.....Date.....

Note-Where the rate is dependent on the value, shippers are required to state specifically in writing the agreed or declared value of the property.
The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding
\$ _____ per _____

Subject to Section 7 of the conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement.
The carrier shall not make delivery of this shipment without payment of freight and all other charges.
Signature of Consignor: _____

FREIGHT CHARGES

Driver Initials... *R.F.* ...
 Prepaid Collect

RECEIVED, subject to the classifications and lawfully filed tariffs in effect on the date of the issue of this Bill of Lading, the property described above apparent good order, except as noted (contents and condition of contents packages unknown), marked, consigned, and destined as indicated above which carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agree carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed each carrier of all or any of said property over all or any portion of said route to destination and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the bill of lading terms and conditions in the governing classification on the date of shipment.
Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification of the said terms and conditions hereby agreed to by the shipper and accepted for himself and his assigns.

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.
Per _____

RECORDED
IN ACCORDANCE WITH
F.A.A. AND
DOT REGULATIONS
 YES NO - Furnished by carrier
Driver's Signature

SHIPPER: DETREX CORPORATION

AGENT

PRINT & SIGN L. Cushion

PRINT & SIGN DATE



ACCOUNTING FILE

No.

Rex Bearing Division
2400 Curtiss Street
Carter No 1482
Downers Grove, IL 60515-0722
630.969-1770 FAX: 630.969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK IN
MUST APPEAR ON ALL INVOICES PACKING SLIPS
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER BUYER TAX EXEMPT ILLINOIS RESALE NO TERMS VALUE

ITEM QUANTITY PUM DESCRIPTION PRICE REQUIRED IN PLANT BY PROMISED DATE

ALL ITEMS MUST BE ORDERED WITHIN 10 BUSINESS DAYS OF THE DATE OF THIS ORDER. IF YOU REQUIRE A QUOTE FOR A SPECIAL ORDER, PLEASE CONTACT US AT 630.969.1770. ALL ITEMS MUST BE ORDERED WITHIN 10 BUSINESS DAYS OF THE DATE OF THIS ORDER. IF YOU REQUIRE A QUOTE FOR A SPECIAL ORDER, PLEASE CONTACT US AT 630.969.1770.

523-11

[Handwritten signature]

425722



3307 Le Moyne Ave. - Merrose Park - IL 60160
 PHONE 708 345-3808 FAX 708 345-0900

INVOICE NUMBER
 INVOICE DATE
 DR. SIGN

SOLED TO

SHIP TO

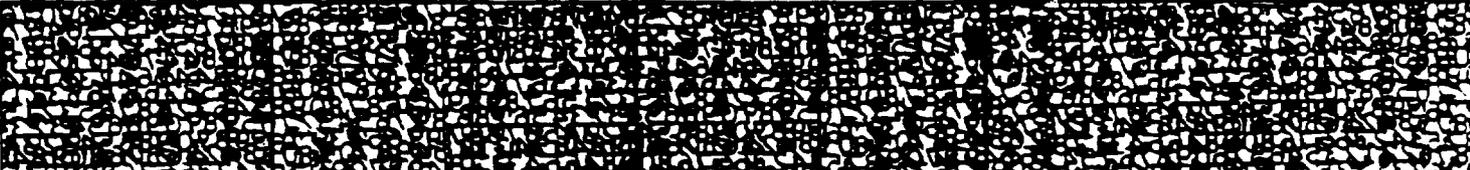
SALES MGR	TYPE
P.O. NUMBER	OTHER INV. REF.
SHIP VIA	WAREHOUSE
SHIP DATE	TERMS NET 30
SALESPERSON	DUE DATE
	MANIFEST #
	CONTROL #

QUANTITY	PRODUCT NAME	PROD #	Y% APP #	QTY SHIP	UNIT PRICE	EXT AMT
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REMIT TO: DEPT 44204 REXNORD BEARING DIV A/P DEPT
 DETROIT, MI 48204 REXNORD BEARING DIV A/P DEPT
 P.O. BOX 4000R 24- 48204
 DETROIT, MI 48204
 RECD JUL 30 1999
 JUL 26 1999
 VENDOR # 065-125
 TERMS CODE # DUE DATE
 TERMS CODE # DUE DATE

METER GALLONS
 ON BULK DELIVERY _____ x _____ = _____ LBS.
 _____ DEGREES FAHRENHEIT FOR THE DAY

SUBTOTAL	877.63
TAX	68.63
PAYMENT	
TOTAL	945.63



WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF SECTIONS 6, 7 & 12 OF THE FAIR LABOR STANDARDS ACT OF '38 AMENDED & OF REGULATIONS AND ORDERS OF THE ADMINISTRATOR OF THE WAGE & HOUR DIVISION ISSUED UNDER SECTION 14 THEREOF

000047

CUSTOMER ORIG

BILL OF LADING

24 HOUR EMERGENCY RESPONSE # 248-799-3820

(NAME OF CARRIER)

DATE 7/12/97

TO:
 COSIGNEE
 STREET
 DESTINATION
 ORDER#

03195000
 Keonard Corporation
 2400 Curtiss St.
 Lowers Grove, IL 60519
 W 2 0 1 5 7 4

FROM: **Detrex**
 2537 LE MOYNE
 MELROSE PARK, IL 60160
 (708) 345-3806
 FAX: (708) 345-3903
 (800) 486-3806

No. Shipping Unit	Container	HM	Description of Articles (IF HAZARDOUS MATERIAL, PROPER SHIPPING NAME)	Hazard Class	ID Number	Packing Group	WEIGHT (Subject to Contract)	Cube
1	DRUM	A	Rn, Trichloroethylene (virgin)	6.1	UN1711	III	Gross 232	

Consignee Sig. [Signature] Date 7-12-97

Note-Where the rate is dependent on the value, shippers are required to state specifically in writing the agreed or declared value of the property.

The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding

\$ _____

Subject to Section 7 of the conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement.

The carrier shall not make delivery of this shipment without payment of freight and all other charges.

Signature of Consignor: _____

FREIGHT CHARGES

Driver: R.F.

Prepaid Collect

RECEIVED, subject to the classifications and lawfully filed tariffs in effect on the date of the issue of this Bill of Lading, the property described above, apparent good order, except as noted (contents and condition of contents packages unknown), marked, consigned, and destined as indicated above which sa carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed a each carrier of all or any of, said property over all or any portion of said route to destination and as to each party at any time interested in all or any of said prope that every service to be performed hereunder shall be subject to all the bill of lading terms and conditions in the governing classification on the date of shipment.

Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification of the said terms and conditions hereby agreed to by the shipper and accepted for himself and his assigns.

This is to certify that the above named interests are properly classified, described, packaged, marked and addressed and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Per: [Signature]

YES NO - Furnished by carrier

Driver's Signature

SHIPPER: DETREX CORPORATION

PRINT & SIGN D. Cook - [Signature]

AGENT

PRINT & SIGN

DATE



ACCOUNTING FILE

No.

Rex Bearing Division
2400 Curtiss Street
Carter No. 1482
Downers Grove, IL 60515-0722
630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK

MUST APPEAR ON ALL INVOICES, PACKING SLIPS
PACKAGES AND CORRESPONDENCE.

VENDOR

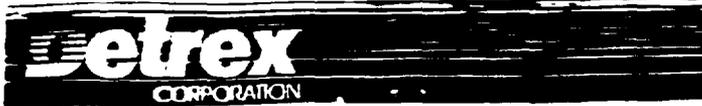
SHIP TO

DATE OF ORDER	BUYER	TAX EXEMPT TAXABLE	ILLINOIS RESALE NO	TERMS	VALUE
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ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	REQUIRED IN PLANT BY	PROMISE
			<p>PLEASE ADVISE THE BUYER OF ANY CHANGES TO BE MADE AT THE TIME OF ORDER. ALL ORDERS MUST BE ACCOMPANIED BY PROFORMA AND INVOICE. THIS NOTICE WILL BE (1) (2) (3) (4) (5) (6) (7) (8) (9) (10) (11) (12) (13) (14) (15) (16) (17) (18) (19) (20) (21) (22) (23) (24) (25) (26) (27) (28) (29) (30) (31) (32) (33) (34) (35) (36) (37) (38) (39) (40) (41) (42) (43) (44) (45) (46) (47) (48) (49) (50) (51) (52) (53) (54) (55) (56) (57) (58) (59) (60) (61) (62) (63) (64) (65) (66) (67) (68) (69) (70) (71) (72) (73) (74) (75) (76) (77) (78) (79) (80) (81) (82) (83) (84) (85) (86) (87) (88) (89) (90) (91) (92) (93) (94) (95) (96) (97) (98) (99) (100) (101) (102) (103) (104) (105) (106) (107) (108) (109) (110) (111) (112) (113) (114) (115) (116) (117) (118) (119) (120) (121) (122) (123) (124) (125) (126) (127) (128) (129) (130) (131) (132) (133) (134) (135) (136) (137) (138) (139) (140) (141) (142) (143) (144) (145) (146) (147) (148) (149) (150) (151) (152) (153) (154) (155) (156) (157) (158) (159) (160) (161) (162) (163) (164) (165) (166) (167) (168) (169) (170) (171) (172) (173) (174) (175) (176) (177) (178) (179) (180) (181) 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Handwritten signature and date: 4/22/14

WI H33206



2537 Le Moyne - Melrose Park, IL 60160
PHONE (708) 345-3806 FAX (708) 345-3903

SOLD TO: 63195000

INVOICE NUMBER: 2075
INVOICE DATE: 02-11-99
DIVISION: 09

99

SHIP TO:

Reynold Corporation
2400 Curtiss St.
Downers Grove, IL 60515

SALES MGR.....	WE-193389	TYPE.....	JAD
P.O. NUMBER.....	Our Truck	OTHER INV. REF.....	198
SHIP VIA.....	2-11-99	WAREHOUSE.....	
SHIP DATE.....	4152	TERMS.....	NET 30
SALESPERSON.....		DUE DATE.....	
		MANIFEST #.....	
		CONTROL #.....	

QUANTITY	PRODUCT NAME	PROD. #	Y%/APP. #	QTY. SHIP	UNIT PRICE	EXT. AMOUNT
2 Drums	Virgic Trichloroethylene	1312		1320 Lbs	6650/15	877.80

REYNOLD BEARING DISTRIBUTION
 AP VCHR 24
 REC'D MAR 1 1999
 VENDOR # 045-025

METER BALLONS
ON-SITE DELIVERY

WE HEREBY CERTIFY THAT THESE GOODS ARE
 AS SHIPPED & OF REGULATIONS AND ORDERS

000050

ER DUPLIC

BILL OF LADING

24 HOUR EMERGENCY RESPONSE # 810-358-5800

(24h, 7d, 365d)

DATE _____
(NAME OF CARRIER)

TO: **DESIRO CORPORATION**
 DESIGNEE
 STREET
 DESTINATION
 ORDER#

FROM: **Detrex Corporation**
 2637 Le Moyne
 Metairie Park, IL 60140

No. Shipped Unit	Container	HM	Description of Articles (IF HAZARDOUS MATERIAL, PROPER SHIPPING NAME)	Hazard Class	ID Number	Packing Group	WEIGHT (Marked in Carriage)	Exp. Date
1	DRUMS		RD, Dichloroethylene (115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200)				100 LBS	

Consignee Sig. _____ Date _____

Note-Where the rate is dependent on the value, shippers are required to state specifically in writing the agreed or declared value of the property.
 The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$ _____

Subject to Section 7 of the conditions of this shipment is to be delivered to the consignee without recourse on the consignor the consignor shall sign the following statement:
 The carrier shall not make delivery of this shipment without payment of freight and all other charges.
 Signature of Consignor: _____

FREIGHT CHARGES
 Driver Initials: _____
 Prepaid Collect

RECEIVED subject to the classifications and lawfully filed tariffs in effect on the date of the issue of this Bill of Lading the property described above apparent good order except as noted (contents and condition of contents packages unknown) marked, consigned, and destined as indicated above. The carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination if on its route otherwise to deliver to another carrier on the route to said destination. It is mutually agreed that each carrier of all or any of said property over all or any portion of said route to destination and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the bill of lading terms and conditions in the governing classification on the date of shipment.

Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification of the said terms and conditions hereby agreed to by the shipper and accepted for himself and his assigns.

This is to certify that the above named articles are properly marked, described, packaged, marked and sealed and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.
 YES NO Furnished by Carrier
 Drivers Signature: _____

SHIPPER: DETREX CORPORATION AGENT
 PRINT & SIGN: D. Cook - PRINT & SIGN: _____ DATE: _____



ACCOUNTING FILE

No.

Rex Bearing Division
2400 Curtiss Street
Caller No. 1482
Downers Grove, IL 60515-0722
630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARKINGS
MUST APPEAR ON ALL INVOICES, PACKING SLIPS
PACKAGES AND CORRESPONDENCE.

VENDOR

SHIP TO

ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	ISSUED ON PLANT BY	PROCESSED ON DATE
			<p>PLEASE ADVISE US OF ANY CHANGES TO YOUR ORDER NO. BEFORE DELIVERY MUST BE MADE BETWEEN 7:00AM AND 12:00 NOON. PLEASE NOTIFY DAN BEVANS IF DELIVERY IS LATE.</p>			
P.O. VALUE				2877.50		
API ECK AP-2008						

3230

Mary Jay

435736



2537 Le Moyne - Melrose Park, IL 60160
 PHONE (708) 345-3806 FAX (708) 345-3809

INVOICE NUMBER: 28357
 INVOICE DATE: 090898
 DIVISION: 09

99

SOLD TO: 63195000

SHIP TO:

REXNORD CORPORATION
 2400 CURTISS ST.
 DOWNERS GROVE, IL 60515

SALES MGR.....		TYPE.....	DAC
P.O. NUMBER.....	WE 189440	OTHER INV. REF.....	
SHIP VIA.....	OUR TRK	WAREHOUSE.....	198
SHIP DATE.....	9/8/98	TERMS.....	NET 30
SALESPERSON.....	3850	DUE DATE.....	
		MANIFEST #.....	
		CONTROL #.....	

QUANTITY	PRODUCT NAME	PROB. #	YR/APP. #	QTY SHIP	UNIT PRICE	EXT. AMOUNT
2 DRMS	VIRGIN TRICHLOROETHYLENE	1312		1320 Lbs	.6650/LB	877.80

REXNORD BEARING DIV. DEPT

APPROVED	
DATE	
SIGNATURE	
INITIALS	

METER GALLONS
 OR BULK DELIVERY

DEGREES FARENHEIT

WE HEREBY CERTIFY THAT THESE PRODUCTS
 ARE IN ACCORDANCE WITH THE REGULATIONS AND ORDINANCES

000053

REMIER DUPLIX

BILL OF LADING

24 HOUR EMERGENCY RESPONSE # 810-358-5800

(248) 799-3820

DETREX CORP.
[NAME OF CARRIER]

DATE 3/5/90

TO: 65195000
 COSIGNEE REXNORD CORPORATION
 STREET 2400 CURTISS ST.
 DESTINATION LAWNERS GROVE, IL 60115
 ORDER# 223940

FROM: **Detrex**
 2537 LE MOYNE
 MELROSE PARK, IL 60150

No. Shipping Unit	Container	HM	Description of Articles <small>(IF HAZARDOUS MATERIAL, PROPER SHIPPING NAME)</small>	Hazard Class	ID Number	Packing Group	WEIGHT <small>(Subject to Government)</small>
1	DRUMS	X	KG, TRICHLOROETHYLENE (VIRGIN)	6.1	UN1710	III	GROSS NET TARE

CONSIGNEE SIGNATURE *[Signature]*

Note-Where the rate is dependent on the value, shippers are required to state specifically in writing the agreed or declared value of the property.
 The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$ _____

Subject to Section 7 of the conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement.
 The carrier shall not make delivery of this shipment without payment of freight and all other charges.
 Signature of Consignor: _____

FREIGHT CHARGES
 DRIVER D.B.
 Prepaid Collect

RECEIVED, subject to the classifications and lawfully filed tariffs in effect on the date of the issue of this Bill of Lading, the property described and apparent good order, except as noted (contents and condition of contents packages unknown), marked, consigned, and destined as indicated above which carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agree to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed each carrier of all or any of, said property over all or any portion of said route to destination and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the bill of lading terms and conditions in the governing classification on the date of shipment.
 Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification of the said terms and conditions hereby agreed to by the shipper and accepted for himself and his assigns.

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.
 Per *[Signature]*

YES NO - Furnished by carrier
 Driver's Signature: _____

SHIPPER: DETREX CORPORATION

AGENT _____

PRINT & SIGN D. COOK - [Signature]

PRINT & SIGN _____ DATE _____



ACCOUNTING FILE

No.

Rex Bearing Division
 2400 Curtiss Street
 Carter No. 1482
 Downers Grove, IL 60615-0722
 630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARKINGS

MUST APPEAR ON ALL INVOICES PACKING SLIPS
 PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

ITEM	QUANTITY	UOM	DESCRIPTION	PRICE	ISSUED IN PLANT BY	PROMISED IN DATE												
			<table border="0" style="width: 100%;"> <tr> <td style="width: 30%;">TAX EXEMPT</td> <td style="width: 15%;"><input type="checkbox"/></td> <td style="width: 20%;">ILLINOIS RESALE NO</td> <td style="width: 35%;"></td> <td style="width: 15%;">TERMS</td> <td style="width: 5%;">VALUE</td> </tr> <tr> <td>TAXABLE</td> <td><input type="checkbox"/></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	TAX EXEMPT	<input type="checkbox"/>	ILLINOIS RESALE NO		TERMS	VALUE	TAXABLE	<input type="checkbox"/>							
TAX EXEMPT	<input type="checkbox"/>	ILLINOIS RESALE NO		TERMS	VALUE													
TAXABLE	<input type="checkbox"/>																	
			3234-0															

Stanley J. Malya

Detrex

INVOICE NUMBER: 051795
INVOICE DATE: 05-11-98
DIVISION: 99

57 LE MOYNE - MELROSE PARK, IL 68160

SOLD TO: 63195000

SHIP TO:

REXNORD CORPORATION
2400 CURTIS ST.
OWNERS GROVE, IL 60515

SALES MGR		TYPE	DAC
P.O. NUMBER	4E 181984	OTHER INV. REF	
SHIP VIA	JUR TRK	WAREHOUSE	198
SHIP DATE	5-11-98	TERMS	NET 30
SALESPERSON	3650	DUE DATE	
		MANIFEST #	
		CONTROL #	

QUANTITY	PRODUCT NAME	PROD. #	Y%/APP. #	QTY SHIP	UNIT PRICE	EXT. AMOUNT
2 DRMS	VIRGIN TRICHLOROETHYLENE (REXNORD PT. #M35736)	1312		1320 Lbs	.6650/LB	877.80

REXNORD BEARING DIV. APP DEPT
REXNORD 35736

METER GALLONS
ON BULK DELIVERY

DEGREEE

WE HEREBY CERTIFY THAT THESE GOODS MEET ALL APPLICABLE FEDERAL, STATE AND LOCAL REGULATIONS AND ORDINANCES OF THE CITY OF CHICAGO.

000059

REPLICATE

BILL OF LADING

24 HOUR EMERGENCY RESPONSE # 810-358-5833

DETREX CORP.
[NAME OF CARRIER]

DATE _____

TO:
COSIGNEE
STREET
DESTINATION
ORDER#

1000 S G...
DETREX CORPORATION
4557 LE MOYNE
ROSELAND, NJ 07068

FROM:

Detrex
CORPORATION
4557 LE MOYNE
ROSELAND, NJ 07068

No. Shipping Unit	Container	HM	Description of Articles <small>(IF HAZARDOUS MATERIAL, PROPER SHIPPING NAME)</small>	Hazard Class	LD Number	Packing Group	WEIGHT <small>(Subject to Contract)</small>
1	DRUM		100% TRICHLOROETHYLENE (VAPOR) (N.O.S.)	6.1			1000

CONSIGNEE SIGNATURE _____ DATE _____

Note-Where the rate is dependent on the value, shippers are required to state specifically in writing the agreed or declared value of the property.
The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding
\$ _____ per _____

Subject to Section 7 of the conditions of this shipment to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement:
The carrier shall not make delivery of this shipment without payment of freight and all other charges.
Signature of Consignor: _____

FREIGHT CHARGES
DRIVER INITIALS: _____
 Prepaid Collect

RECEIVED subject to the classifications and lawfully filed tariffs in effect on the date of the issue of this Bill of Lading, the property described above apparent good order, except as noted (contents and condition of contents packages unknown), marked, consigned and destined as indicated above which is carrier, the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract, agree to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination, it is mutually agreed, each carrier of all or any of said property over all or any portion of said route to destination and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the bill of lading terms and conditions in the governing classification on the date of shipment.
Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification of the said terms and conditions hereby agreed to by the shipper and accepted for himself and his assigns.

This is a copy that the above named property is properly classified, described, packaged, marked and labeled and is in proper condition for transportation according to the applicable requirements of the Department of Transportation.
Per _____

HAZARDOUS REQUIRED HAZARDOUS SUPPLIED YES NO - Furnished by carrier
Driver's Signature _____

SHIPPER: DETREX CORPORATION

AGENT _____ DATE _____

PRINT & SIGN **D. COOK**

PRINT & SIGN _____



ACCOUNTING FILE

No.

Flex Bearing Division
2400 Curtiss Street
Carter No. 1482
Downers Grove, IL 60515-0722
630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARKING
MUST APPEAR ON ALL INVOICES PACKING SLIPS
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER	BUYER	TAX EXEMPT	ILLINOIS RESALE NO	TERMS	FACTOR	
ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	REQUIRED BY PLANT BY	PROMISED DATE

27

Deborah Whitely

Detrex

2557 LE MOYNE - MELROSE PARK, IL 60180

SOLD TO: 63195000

REYNOLDS COMPANY
REX BEARING
2400 COURTESY DR. EAST ARLING
JONNERS GROVE, IL 60017

SHIP TO:

SALES MGR.
P.O. NUMBER WE-178682
SHIP VIA. GUR TRK
SHIP DATE 12-9-97
SALESPERSON 3850

TYPE: _____
OTHER OR: REC _____
WAREHOUSE: _____
TERMS: _____ NET 30
DUE DATE: _____
MANIFEST # _____
CONTROL # _____

QUANTITY	PRODUCT NAME	PROD. #	YR/APP #	QTY. SHIP	UNIT PRICE	EXT. AMOUNT
----------	--------------	---------	----------	-----------	------------	-------------

2	GRAMS VIRGIN TRICH. ORGOTHYLONE	1512			86600	877.80
---	---------------------------------	------	--	--	-------	--------

DETREX CORP.
(Name of Carrier)

Date 12/3/57

TO
Consignee
Street
Destination
Order #

DETREX CORP. DETREX BEARING UP
2400 WASHINGTON BL. - MILLER 31482
DETREX BEARING UP
12-17-57

FROM:

Detrex

2557 LE MOYNE
MELROSE PARK, IL 60160

1	5.1	UN1710	111	GROSS 1700 NET 1320	160
<p>UNSTABLE AT</p> <p>DATE 12/3/57</p>					

Note: Where the rate is dependent on the value, shippers are required to state specifically in writing the agreed or declared value of the property.
The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding

Subject to Section 7 of the conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement:
The carrier shall not make delivery of this shipment without payment of freight and all other charges

FREIGHT CHARGES

DRIVER INITIALS

Prepaid

Collect

SHIPPER: Subject to the classification and liability limit therein in effect on the date of the issue of this Bill of Lading, the property described above in apparent good order, except as noted (contents and condition of contents of packages (contents) marked, consigned, and destined as indicated above which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any of said property over all or any portion of said route to destination and as to each party at any time interested in all or any of said property, that every service to be performed hereunder shall be subject to all the bill of lading terms and conditions in the (general) classification on the date of shipment.

Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification of the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

This is to certify that the above named materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.

YES NO - FURNISHED BY CARRIER
DRIVER'S SIGNATURE

SHIPPER Detrex Corporation
PER

AGENT
PER

DATE

MEMORANDUM COPY

4



ACCOUNTING FILE

No.

Rex Bearing Division
2400 Curtiss Street
Carter No. 1482
Downers Grove, IL 60515-0722
630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARKING

MUST APPEAR ON ALL INVOICES, PACKING SLIPS,
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER	BUYER	TAX EXEMPT	ILLINOIS RESALE NO	TERMS	VALUE	
ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	BOUNDED IN PLANT BY	FORMUSED DATE

Donothy J. Matyska



INVOICE NUMBER: 27592
 INVOICE DATE: 092497
 DIVISION: 33

97

5537 LE DYNE - ELROSE PARK, IL 60160

SOLD TO: 03195000

SHIP TO:

REXNORD CORPORATION
 2400 CURTISS ST.
 DOWNERS GROVE, IL 60515

B 003931

SALES MGR.....		TYPE.....	UAC
P.O. NUMBER.....	925009	OTHER INV. REF.....	
SHIP VIA.....	OUR TRK	WAREHOUSE.....	198
SHIP DATE.....	9-24-97	TERMS.....	NET 30
SALESPERSON.....	0550	DUE DATE.....	
		MANIFEST #.....	
		CONTROL #.....	

QUANTITY	PRODUCT NAME	PROD. #	Y%/APP #	QTY SHIP	UNIT PRICE	EXT AMOUNT
2 DUMS	VIRGIN TRICHLOROETHYLENE	1312		1320 LBS	.5650/LB	877.00

REXNORD BEARING DIV AP DEPT
 AP VCHR 24 1014069
 RECD OCT 07 1997
 VENDOR # 066-828
 TERM C/C 1 DUE DATE

METER GALLONS ON BULK DELIVERY _____
 DEGREES FAHRENHEIT FOR THE BULK _____

877.50
 58.03
 935.53

WE HEREBY CERTIFY THAT THESE GOODS WERE PRODUCED IN COMPLIANCE WITH THE FEDERAL TOXIC SUBSTANCE CONTROL ACT OF 1976 AND ALL APPLICABLE REGULATIONS AND ORDINANCES OF THE ADMINISTRATOR OF THE TOXIC SUBSTANCE CONTROL ACT OF 1976.

CUSTOMER DUPLICATE

000062

24 HOUR EMERGENCY RESPONSE # 810-358-5800

BILL OF LADING

DETREX CORP.
(Name of Carrier)

Date: 12-17-77

Consignor: _____
 Street: _____
 Destination: _____
 Order # _____

FROM:

Detrex

10710 107th
 BENTONVILLE, ARK. 72715

NO.	QUANTITY	UNIT	DESCRIPTION	HAZARDOUS MATERIAL	CLASSIFICATION	MARKS	WEIGHT	VOLUME	DATE
1	1	PKT	HAZARDOUS MATERIAL	HAZARDOUS	HAZARDOUS				

Note: When the value is dependent on the value of goods, the value of the goods is specifically in writing the agreed or declared value of the property.
 The agreed or declared value of the property is hereby specifically stated by the shipper to be final and binding.

Subject to Section 7 of the conditions, if the shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement:
 The carrier shall not make delivery of this shipment without payment of freight and all other charges.

 (Signature of Consignor)

FREIGHT CHARGES

DRIVER'S INITIALS: *J.S.A.*

Prepaid Collect

THE CARRIER, subject to the applicable laws and local laws in effect on the date of the issue of the Bill of Lading, the property described above in apparent good order, except as noted (contents and condition of contents of packages unknown), packed, consigned, and delivered as indicated above which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to the usual place of delivery at said destination, if such route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any of said property over all or any portion of said route to destination and as to each party of any time extended as to all or any of said property that every service to be performed hereunder shall be subject to all the bill of lading terms and conditions in the governing classification on the date of shipment.

Shipper hereby certifies that he is familiar with all the bill of lading terms and conditions in the governing classification of the used terms and conditions and that the above named materials are a properly classified, described, packaged, marked, and labeled as required by law for transportation according to the applicable regulations of the Department of Transportation.

HAZARDOUS MATERIALS REQUIRED

By the shipper and accepted for himself and his consignee:

YES NO - FURNISHED BY CARRIER

 DRIVER'S SIGNATURE

SHIPPER: Detrex Corporation
 DETREX

AGENT
 PER _____

MEMORANDUM COPY

4

000063



ACCOUNTING FILE

11-10-82

No.

Rex Bearing Division
2400 Curtiss Street
Carter No. 1482
Downers Grove, IL 60515-0722
630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MUST

MUST APPEAR ON ALL INVOICES, PACKING SLIPS,
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER BUYER TAX EXEMPT ILLINOIS RESALE NO. TERMS VALUE

TAXABLE

ITEM	QUANTITY	UNIT	DESCRIPTION	PRICE	REQUIREMENTS PLANT BY	FROM

Lonny J. Matusz

COLEMAN

CHEMICAL
NC

INVOICE

18028

REXIN

Remit To P.O. Box 2838, East Florida Illinois 61611
309-674-6144

CUSTOMER NO

815 467 1777
Kara Clay

BILL TO:
Rexnord Corporation
2400 Curtiss street
Downers Grove, IL 60515

SHIP TO:
Rexnord Corporation
2324 Curtiss street
Downers Grove, IL 60515

23247
West Ea
Channa
60

DATE		SHIP VIA		F.O.B.		TERMS	
11/13/97						Net 30 Days	
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		OUR ORDER NUMBER
2000			11/13/97		JEFF PHILLIPS		None
REORDERED	QUANTITY SHIPPED	UNIT/CS	ITEM NO.	DESCRIPTION		UNIT PRICE	AMOUNT
	1.00	0	EA 9401556	WASTE TRICHLOROETHYLENE STREAM 9401556 PICKED UP ON HARVEST #2 J642300		265.0000	265.
<p><i>Returned to Coleman Attn: Kara Clay</i></p> <p><i>[Signature]</i></p>							
						000065	
						Non-taxable Subtotal	265.
						Taxable Subtotal	0.
						Tax	0.
						Total	265.



INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at NINETEEN PERCENT (19%) per annum, or as provided hereafter, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision, upon one or more occasions, shall not waive the right to exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchasers will, by their own tests, determine suitability of such products for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall retain title to returned drums. Drums are to be paid for to full, as invoiced, and full release will be made promptly, provided or are returned to original point of shipment within one year from date of invoice. Return freight charges to be prepaid. This drums returned must be the same originally shipped, and show no evidence of abuse or use for purposes other than the storage of original contents. No cash discounts will be allowed on drums, settling tanks, or any additional items, saved by any governmental authority, on products herein named shall be for account of buyer.

NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE IN GOOD CONDITION TO WAREHOUSE OR RAILROAD DEPOT.

COLEMAN

CHEMICAL
NO.

INVOICE

Remit To: P.O. Box 2036, East Peoria, IL 61611
(815) 467-1777

CUSTOMER NO.

BILL TO
REXNORD, INC.

SHIP TO
REXNORD, INC.

4400 CURTIS STREET
DOWNERS GROVE, IL 60515

4400 CURTIS STREET
DOWNERS GROVE, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS	
06/26/97		COLEMAN TRY		DELIVERED		Net 30 Days	
PURCHASE ORDER NUMBER		ORDER DATE		SALESPERSON		OUR ORDER NUMBER	
WE-170300		06/26/97		17		36608	
REQUIRED	QUANTITY SHIPPED	UNIT/DRUM	TEM NO	DESCRIPTION		UNIT PRICE	AMOUNT
11.000	11.000	0	0200600	TRICHLOROETHYLENE (TCE) W.D. 100% TCE DRUM		1.0000	11.000

REXNORD BEARING DIV AP DEPT
AP VCHR 24- 173006
RFXD JUL 3 1997
VENDOR # 065-525
TERMS CODET DUE DATE

000066

Non-Taxable Subtotal	11.000
Taxable Subtotal	11.000
Tax (7.5000%)	.825
Total	12.825

INTEREST: Coleman Chemicals Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at NINETEEN PERCENT (19%) per annum, compounded monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision upon one or more occasions shall not waive the right to exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchaser will, by their own tests, determine suitability of such products for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall retain title to returned drums. Drums are to be paid for in full, as invoiced, and full refund will be made promptly, provided they are returned to original point of shipment within one year from date of invoice. Return freight charges to be prepaid. The drums returned must be the same originally shipped, and show no evidence of abuse or use for purposes other than the storage of original contents. No cash discount will be allowed on drums. Existing laws, or any additional laws, issued by any governmental authority, on products herein named shall be for account of Buyer.



BILL OF LADING

TRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S NO.

NAME OF CARRIER COLEMAN TRK	CARRIER'S NO.	DATE 06 26 79	SHIPPER'S NO.
---------------------------------------	---------------	-------------------------	---------------

RECEIVED SUBJECT TO THE CLASSIFICATIONS AND TERMS IN EFFECT ON THE DATE OF THE ISSUE OF THIS BILL OF LADING, THE PROPERTY DESCRIBED BELOW IS APPARENTLY GOOD ORDER EXCEPT AS NOTED. CONTENTS AND CONDITION OF PACKAGES, UNLESS MARKED, CONSIGNED AND DESIGNATED AS INDICATED BELOW WHICH SAID CARRIER, THE WORD CARRIER BEING UNDERSTOOD THROUGHOUT THIS CONTRACT AS MEANING ANY PERSON OR CORPORATION IN POSSESSION OF THE PROPERTY UNDER THE CONTRACT, AGREES TO DELIVER TO ITS USUAL PLACE OF DELIVERY AT SAID DESTINATION, IF ON ITS ROUTE, OTHERWISE TO DELIVER TO ANOTHER CARRIER ON THE ROUTE TO SAID DESTINATION. IT IS MUTUALLY AGREED AS TO EACH CARRIER OF ALL OR ANY OF SAID PROPERTY UNDER ANY PORTION OF SAID CONTRACT DESTINATION, AND AS TO EACH PARTY AT ANY TIME INTERESTED IN ALL OR ANY OF SAID PROPERTY, THAT EVERY SERVICE TO BE PERFORMED HEREUNDER SHALL BE SUBJECT TO ALL THE TERMS AND CONDITIONS OF THE UNIFORM DOMESTIC STRAIGHT BILL OF LADING SET FORTH IN FORM FREIGHT CLASSIFICATION IN EFFECT ON THE DATE HEREOF, IF THIS IS A BILL OF A SINGLE SHIPMENT, OR 2. IN THE APPLICABLE MOTOR CARRIER CLASSIFICATION OF ARTICLES, IF THIS IS A MOTOR CARRIER SHIPMENT. SHIPPER HEREBY CERTIFIES THAT HE IS AWARE OF THE TERMS AND CONDITIONS OF THE SAID BILL OF LADING, INCLUDING THOSE ON THE BACK THEREOF, SET FORTH IN THE CLASSIFICATION OF ARTICLES WHICH GOVERNS THE TRANSPORTATION OF THIS SHIPMENT, AND THE SAID TERMS AND CONDITIONS ARE HEREBY AGREED TO BY SHIPPER AND ACCEPTED FOR HIMSELF AND HIS ASSIGNS.

FROM: COLEMAN CHEMICAL INC. 23247 W. Eames (U.S. Rt. 6) • Channahon, IL 60410 (815) 467-1777 SHIPPER:	TO: CONSIGNEE REXNORD, INC STREET 2400 CURTISS STEBBINS DOWNERS GROVE, IL 60515 DESTINATION
---	--

DELIVERING CARRIER COLEMAN TRK	ROUTE 44 W	VEHICLE NUMBER
--	----------------------	----------------

NO. PACKAGES	HM	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT (SUBJECT TO CORR.)	CLASS OR RATE	✓	CHARGES FOR CARRIER USE
2		TRICHLOROETHYLENE 401, UN 1710, PG III USE NAERG GUIDE #160 3200660N TRICHLOROETHYLENE EPG N.D. Net weight: 1380.00 LB <i>as low</i>	1380 LB			
Total Gross Wt. =			1380 LB			
RECEIVING HRS 7 - 2:30. CUSTOMER HAS A DOCK. <u>DELIVER 6/30/79</u> PO#WE-172320						

RECEIVED BY:	COLEMAN DRIVER: <i>[Signature]</i>	C.O.D. Amt. \$	C.O.D. FEE: <input type="checkbox"/> PREPAID <input type="checkbox"/> COLLECT \$
--------------	---------------------------------------	----------------	--

<small>* If the shipment moves between two parts by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's weight. Shipper's weight in lieu of scales not a part of Bill of Lading approved by the Interstate Commission.</small>	<small>NOTE—Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding</small> \$	<small>Subject to Section 7 of conditions of applicable bill of lading, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement: "The carrier shall not make delivery of this shipment without payment of freight and all other charges."</small>	TOTAL CHARGES \$ <small>Freight charges are PREPAID unless noted. <input type="checkbox"/> Check box if charges are Cash</small>
--	--	--	--

BULK HOOD-UP OK'D BY:	PLACARDS OFFERED TO CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO ACCEPTED BY CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above named materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation. <i>[Signature]</i> PER	FOR EMERGENCY ASSISTANCE INVOLVING HAZARDOUS CHEMICALS CALL: CHEMTREC 800-424-9300 DAY OR NIGHT	MSDS RECEIVED BY:
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ACCOUNTING FILE

No.

Rex Bearing Division
2400 Curtiss Street
Carter No. 1482
Downers Grove, IL 60515-0722
630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK

MUST APPEAR ON ALL INVOICES, PACKING SLIPS,
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER BUYER TAX EXEMPT ILLINOIS RESALE NO. TERMS VALUE

ITEM QUANTITY PUM DESCRIPTION PRICE EQUIPPED IN PLANT BY *POAMS

258350

Carroll M. Heston

COLEMAN

CHEMICAL
NO

INVOICE

38474

REXIN

Remit To: P.O. Box 2036, East Peoria, IL 61611
(815) 727-3900

CUSTOMER NO

BILL TO

REYNORD, INC.

2400 CURTISS STREET
DOWNERS GROVE, IL 60515

SHIP TO:

REYNORD, INC.

2400 CURTISS STREET
DOWNERS GROVE, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS	
05/02/97		COLEMAN TRK		DELIVERED		Net 30 Days	
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		OUR ORDER NUMBER
WB-169876			04/29/97		19		35370
QUANTITY REORDER	QUANTITY SHIPPED	UNIT	UNIT	ITEM NO.	DESCRIPTION	UNIT PRICE	AMOUNT
1320.00	1320.00	0	LB	82006608	TRICHLOROETHYLENE (PPG) I.B. 2 - 100 BPH	0.8900	1,056.00
<p>REYNORD BEARING DIV AM DEPT</p> <p>AP VCHR 24- 051741</p> <p>RECD MAY 7 1997</p> <p>VENDOR # 065-825</p> <p>TERMS CODE 1 DUE DATE</p>							
							000069
							0.00
							1,056.00
							79.20
							1,135.20

INTEREST: Coleman Chemicals Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at NINETEEN PERCENT (19%) per annum, compounded monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision, upon one or more occasions, shall not waive the right to exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchaser will, by their own tests, determine suitability of such products for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall retain title to these goods until they are paid for in full, as evidenced, and full release will be made immediately. Original bills are reserved to original point of shipment within one year from date of invoice. Seller's freight charges to be prepaid. The above assumed that the goods were originally shipped, and their responsibility of claims or loss for purchase after from the storage of original contents. No such discount will be allowed as drawn, including taxes, or any additional taxes, levied by any governmental authority, or payments made shall be for account of buyer. NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE IN GOOD CONNECTION TO THIS INVOICE BEING RECEIVED.

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S NO. 55379

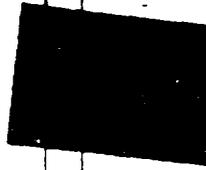
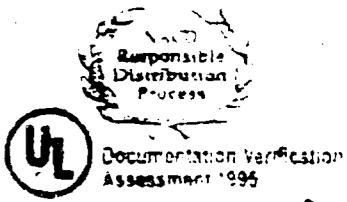
NAME OF CARRIER COLEMAN TRK	CARRIER'S NO.	DATE 04/29/97
---------------------------------------	---------------	-------------------------

RECEIVED: I warrant to the consignee and cargo in effect on the date of the issue of this bill of lading, the property described below in accordance with order except as noted, contents and condition of contents in packages, the number marked consigned and designated as indicated below, which said carrier, the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the agreement, agrees to deliver to each party at any time or from time to time or any of said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth in the Freight Classification in effect on the date hereof, if this is a bill of lading for a general shipment, or to all the applicable motor carrier classifications of cargo if this is a motor carrier shipment. Shipper hereby certifies that he is aware of the terms and conditions of the said bill of lading, including those on the back hereof, set forth in the classification of cargo which governs the transportation of this shipment, and the said terms and conditions are hereby agreed to by shipper and accepted for himself and his consignee.

FROM: COLEMAN CHEMICAL LLC Joliet, Illinois 60435 (815) 727-3900	TO: REXWORD, INC. CONSIGNEE 2400 CURTISS STREET DOWNERS GROVE, IL 60515
SHIPPER:	DESTINATION

DELIVERING CARRIER COLEMAN TRK 44 114	ROUTE	VEHICLE NUMBER
---	-------	----------------

NO. PACKAGES	HM	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIALLY MARKS AND EXCEPTIONS	WEIGHT (SUBJECT TO COME)	CLASS OR RATE	CHARGES FOR CARRIER USE
2		TRICHLOROETHYLENE, 5.1, UN 1710, PG III USE NABRG GUIDE #160 8200660N TRICHLOROETHYLENE (PPG) N.D. Net Weight: 1320.00 LB	1380 LB		
Total Gross Wt. =			1380 LB		
RECEIVING HRS 7 - 2:30 DELIVER 5/2/97 PO#WE-169876. CUSTOMER HAS A DOCK					



Page 1 of 1

RECEIVED BY: <i>Snow</i>	COLEMAN DRIVER: <i>Paul Oakley</i>	C.O.D. Amt. \$	C.O.B. FEE: <input type="checkbox"/> PREPAID <input type="checkbox"/> COLLECT \$
--------------------------	------------------------------------	----------------	--

* If the shipment moves between two parts by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's receipt.
Shipper's receipt in law of state, not a part of Bill of Lading approved by the Interstate Commission.

NOTE—Where the rate is dependent on class, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be as stated.

Subject to Section 7 of conditions of applicable bill of lading, if this shipment is to be delivered to the consignee without reference to the consignee, the consignee shall sign the following statement. The carrier shall not make delivery of this shipment without payment of freight and all other charges.

BULK HOOD-UP OK'D BY:	PLACARDS OFFERED TO CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO ACCEPTED BY CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above named materials are properly packaged, secured, stacked, secured and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.	TOTAL CHARGES \$
-----------------------	--	--	------------------

WHITE - OFFICE GREEN - SUPERVISOR BLUE - SHIPPER YELLOW - OFFICE

000070

Bearings

No.

Fexner Corporation
2400 Curiss Street
Carter No. 1482
Dowders Grove, IL 60515-0722
630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MUST
MUST APPEAR ON ALL INVOICES, PACKING SLIPS,
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER	BUYER	TAX EXEMPT	ILLINOIS RESALE NO	TERMS	VALUE
		TAXABLE			

ITEM	QUANTITY	UOM	DESCRIPTION	PRICE	REQUIRED IN PLANT BY	FORMS

282530

24

COROTHY J. MATEJA

COLEMAN

CHEMICAL
INC

INVOICE

14215

REXN

Remit To P.O. Box 2838, East Peoria, Illinois 61611
309-674-6144

CUSTOMER NO

BILL TO:

Rexnord Corporation
480 Curtiss street
Downers Grove, IL 60515

SHIP TO:

Rexnord Corporation
2324 Curtiss street
Downers Grove, IL 60515

DATE	SHIP VIA	F.O.B.	TERMS		
03/21/97			Net 30 Days		
PURCHASE ORDER NUMBER	ORDER DATE	SALESPERSON	SHIP-ORDER NUMBER		
Verbal	03/21/97	JEFF PHILLIPS	None		
QUANTITY	UNIT	ITEM NO.	DESCRIPTION	PRICE	TOTAL
1.00	EA	926922	EMERGENCY FILM PICKED UP ON MARCH 21 VI J 74633	19.00	19.00

SEARCHING ACCY. RAY. CRT. PROCESSED

REF. TO PURCH. NO. 245-0412013

APPROVAL [Signature]

065-973

RECEIVED

MAR 25 1997

REXNORD CORPORATION
REPAIRING OPERATION

000072

REPAIRING OPERATION	19.00
TAX (IN ILLINOIS)	0.00
TAX	0.00
TOTAL	19.00

INTEREST: Coleman Chemical Inc. does not charge, and Purchaser, respectively, interest on any and all amounts due to them, including interest, charges and charges of COLLECTION (10% per annum, compounded monthly, at the highest interest permitted by law for commercial accounts, without regard to state, federal or other laws, regulations, orders, court orders, decrees, judgments, and all other laws, rules and regulations that may apply to this contract.) All products are sold without warranty of any kind and without liability, by Coleman Chemical Inc. or its subsidiaries, for the products. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Federal Labeling Standards Act of 1958, as amended. Seller shall not be liable for any claims, damages, or expenses, including reasonable attorney's fees, arising out of or from the use of any product covered by this invoice, except to the extent of the actual purchase price of the product. Seller shall not be liable for any claims, damages, or expenses, including reasonable attorney's fees, arising out of or from the use of any product covered by this invoice, except to the extent of the actual purchase price of the product. Seller shall not be liable for any claims, damages, or expenses, including reasonable attorney's fees, arising out of or from the use of any product covered by this invoice, except to the extent of the actual purchase price of the product. NO CLAIMS FOR LOSS, DAMAGE OR LIABILITY ALLOWED AFTER DELIVERY IS MADE IN GOOD CONDITION TO THE CUSTOMER'S PREMISES.

COLEMAN

CHEMICAL
CO.

INVOICE

Remit To P.O. Box 2036, East Peoria, IL 61611
(815) 727-3900

CUSTOMER NO

BILL TO REYNORD, INC.

SHIP TO REYNORD, INC.

2400 CURTISS STREET
DOWNERS GROVE, IL 60515

2400 CURTISS STREET
DOWNERS GROVE, IL 60515

DATE		SHIP VIA		F.B.B.		TERMS	
02/10/97				DELIVERED		Net 30 Days	
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		OUR ORDER NUMBER
WZ-1661			01/31/97		19		33529
QUANTITY	REORDER	SHIPPED	UNIT	ITEM NO.	DESCRIPTION	UNIT PRICE	AMOUNT
1320.00	1320.00	0	LB	82046608	TRICHLOROETHYLENE (TPE) H.S. 2 - 820 087	0.7004	1,029.60
						0215050	
						065-825	
						000073	
						 NAOCD Responsible Environmental Chemicals  Environmental Verification Assessment 2005	
						RECEIVABLE SUBTOTAL 0.00 PAYABLE SUBTOTAL 1,029.60 TAX (6.500%) 66.92 Total 1,096.52	

INTEREST: Coleman Chemicals Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at SEVENTEEN PERCENT (17%) per annum, compounded monthly, at the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision, upon one or more occasions, shall not waive the right to exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchaser will, by their own tests, determine suitability of each product for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall remain liable to responsible persons. Goods are to be paid for in full, as invoiced, and full receipt will be made promptly. Payment of goods are returned to original point of shipment within one year from date of invoice. Returns freight charges to be prepaid. The amount returned must be the same as originally shipped, and show no evidence of abuse, or use for purposes other than the storage or original intended use. No cash discount will be allowed on goods, including those, or any additional items, bought by any governmental authority, as products herein cannot be held for account of buyer. NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE BY GOOD CONSIGNEE TO UNDESIRABLE OR UNRECOGNIZED BUYER.

Reynard Corporation
 2400 Curmiss Street
 Jailer No. 1482
 Downers Grove IL 60515-0722
 630/969-1770 FAX: 630/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MUST APPEAR ON ALL INVOICES, PACKING SLIPS, PACKAGES AND CORRESPONDENCE.

MUST APPEAR ON ALL INVOICES, PACKING SLIPS, PACKAGES AND CORRESPONDENCE.

VENDOR

SHIP TO

DATE OF ORDER BUYER TAX EXEMPT ILLINOIS RESALE NO. TERMS VALUE

ITEM QUANTITY PUM DESCRIPTION PRICE EQUISC N PLANT BY PROMISE

0218050

282530

PRICE \$10.29

AP1 BLK AP2 SUB

Dorothy Matys

H35736

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S VC
33529

NAME OF CARRIER
CARRIER'S NO

RECEIVED subject to the classifications and terms in effect on the date of the issue of this bill of lading. The property described below is apparent good unless except as otherwise indicated and contents of packages are known and ascertained and designated as indicated below which said carrier, the word carrier being understood throughout this contract as meaning any person or corporation or organization at the property under the contract, agrees to carry to usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier on all or any of said property over all or any portion of said route destination and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading as promulgated by the National Board of Fire Underwriters' Classification in effect on the date hereof. This is a bill of lading for the transportation of goods by motor carrier. Classification of bill of lading is a motor carrier document. Shipper hereby certifies that he is a shipper and that the terms and conditions of the said bill of lading, including those on the back thereof set forth in the classification of bill of lading which governs the transportation of the merchandise, and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

FROM: **COLEMAN CHEMICAL LLC**
Joliet, Illinois 60435
(815) 727-3900

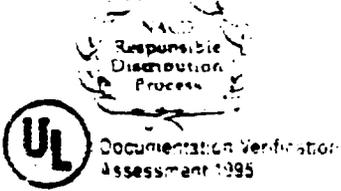
TO: **CONSIGNEE** Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

SHIPPER

DESTINATION

DELIVERING CARRIER *44* ROUTE *116* VEHICLE NUMBER

NO. PACKAGES	HM	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT SUBJECT TO CARR.	CLASS OR RATE	CHARGES FOR CARRIER USE OR
<i>1</i>	<i>X</i>	TRICHLOROETHYLENE, 5.1, UN 1710, PG III USE NAERG GUIDE #160 8200660N TRICHLOROETHYLENE (PPG) N.D. Net Weight: 1320.00 LB	1380 LB		
Total Gross Wt. =			1380 LB		
CUSTOMER PO#WE-166129. DELIVER 2/10/97 HRS 7 - 2:30					



Page 1 of 1

RECEIVED BY: *[Signature]* **COLEMAN DRIVER** *[Signature]* **C.O.D.** *Asst. 8*

* If the shipper moves between two bills of lading by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's receipt.
Shipper's interest in loss of cargo: All a part of bill of lading approved by the Interstate Commerce Commission.

NOTE—Where the rate is dependent on weight, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding

Subject to Section 7 of conditions of applicable bill of lading, if this shipment is to be delivered to the consignee without receipt on the consignee, the consignor shall sign the following statement: The carrier shall not make delivery of this shipment without payment of freight and all other charges.

Signature of Consignee: *[Signature]*

ULX HOOK-UP OK'D

PLACARDS
OFFERED TO CARRIER
 YES NO
ACCEPTED BY CARRIER
 YES NO

This is to certify that the above named property is properly classified, marked, packaged, secured and labeled and is in proper condition for transportation according to the applicable regulations of the Department of Transportation.

FOR EMERGENCY ASSISTANCE INVOLVE/ING READING CHEMICALS CALL: CHEMTREC 800-424-9300 DAY OR NIGHT

NEEDS RECEIVED BY

BILL OF LADING

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

NAME OF CARRIER COLEMAN TRK	CARRIER'S NO	DATE 09/16/96	SHIPPER'S NO 30577
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RECEIVED SUBJECT TO THE CLASSIFICATIONS AND TERMS IN EFFECT ON THE DATE OF THE ISSUANCE OF THIS BILL OF LADING, THE PROPERTY DESCRIBED BELOW IS ACCEPTED IN GOOD ORDER, EXCEPT AS NOTED, COMMENTS AND CONDITIONS OF PACKAGES, IN NEW OR RE-USED CONTAINERS AND DESCRIBED AS INDICATED BELOW, WHICH SAID CARRIER, THE SAID CARRIER BEING UNDERSTOOD THROUGHOUT THIS CONTRACT AS RECEIVING ANY DAMAGE OR DETERIORATION IN POSSESSION OF THE PROPERTY UNDER THE CONTRACT, SUBJECT TO ITS USUAL DUTY OF CARRYING AT SAID DESTINATION, IN ITS USUAL SERVICE TO DELIVER TO ANOTHER CARRIER ON THE ROUTE TO SAID DESTINATION. IT IS MUTUALLY AGREED AS TO EACH CARRIER OF ALL OR ANY OF SAID PROPERTY OVER ALL OR ANY PORTS OF CALL, DESTINATION AND AS TO EACH PARTY AT ANY TIME RECALLED IN ALL OR ANY OF SAID PROPERTY, THAT EVERY SERVICE TO BE PERFORMED HEREUNDER SHALL BE SUBJECT TO ALL THE TERMS AND CONDITIONS OF THE UNIFORM DOMESTIC STRAIGHT BILL OF LADING SET FORTH IN FORM FRAIGHT CLASSIFICATION IN EFFECT ON THE DATE HEREOF, IF THIS IS A BILL OF A RE-USED CONTAINER, IT IS IN THE APPLICABLE MOTOR CARRIER CLASSIFICATION OF JUNE 1, 1985 AS A MOTOR CARRIER. SHIPPER HEREBY CERTIFIES THAT HE IS AWARE OF THE TERMS AND CONDITIONS OF THE SAID BILL OF LADING, INCLUDING THOSE ON THE BACK THEREOF, SET FORTH IN THE CLASSIFICATION OF JUNE 1, 1985 WHICH GOVERN THE TRANSPORTATION OF THIS SHIPMENT, AND THE SAID TERMS AND CONDITIONS ARE HEREBY AGREED TO BY SHIPPER AND ACCEPTED FOR HIMSELF AND HIS ASSIGNEE.

FROM: COLEMAN CHEMICAL INC. Joliet, Illinois 60435 (815) 727-3900 SHIPPER:	TO: CONSIGNEE Rexnord, Inc. STREET 2400 Curtiss Street Downers Grove, IL 60515 DESTINATION
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DELIVERING CARRIER COLEMAN TRK	ROUTE 40-118	VEHICLE NUMBER
--	------------------------	----------------

NO. PACKAGES	HM	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT (SUBJECT TO CODE)	CLASS OR RATE	CHARGES FOR CARRIER USE
2	X C	TRICHLOROETHYLENE, 6.1, UN 1710, PG III USE NAERG GUIDE #160 82006600 TRICHLOROETHYLENE (PPG) H.D. Net Weight: 1320.00 LB	1380 LB		✓
Total Gross Wt. =			1380 LB		
Receiving hrs. 7:00-2:30 DELIVER 10/23/96. PO#WE-161041					
 Documentation Verification Assessment 1995					
1108047					

RECEIVED BY:	COLEMAN DRIVER:	C.O.D. <i>WELLS</i>	C.B.S. FEE: <input type="checkbox"/> FREIGHT <input type="checkbox"/> COLLECT \$
--------------	-----------------	---------------------	--

* If the shipment moves between two bills by a carrier by water, the bill remains that the bill of lading shall state whether it is carrier's or shipper's receipt. Shipper's receipt is that of shippers and a part of bill of lading approved by the Interstate Commerce Commission.	NOTE—When the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding	Subject to Section 7 of conditions of applicable bill of lading, if this shipment is to be delivered to the consignee without discussion on the consignment, the consignee shall sign the following statement. The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.	TOTAL CHARGES \$ Freight charges are FREIGHT unless noted. <input type="checkbox"/> Check box if charges are Collect
--	--	--	---

BULK PICK-UP OR BY:	PLACARDS OFFERED TO CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO ACCEPTED BY CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above named articles are properly packed, secured, stored and loaded and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.	MADE RECEIVED BY <i>WELLS</i>
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FOR EMERGENCY ASSISTANCE INVOLVE NEAREST EMERGENCY CALL CHEMTRAC 800-424-8300 DAY OR NIGHT

COLEMAN

CHEMICAL
NO

INVOICE

10045

REVISED

CUSTOMER NO

Remit To: P.O. Box 2036, East Peoria, IL 61641
(815) 727-3900

BILL TO
Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

SHIP TO
Rexnord, Inc.

2400 Curtiss Street
Downers Grove, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS	
10/23/96		COLEMAN TRK		DELIVERED		Net 30 Days	
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		OUR ORDER NUMBER
WB-161041			09/16/96		19		30573
QUANTITY	PRICE	UNIT	ITEM NO.	DESCRIPTION		UNIT PRICE	AMOUNT
1320.00	1320.00	0	LB	82006601	TRICHLOROETHYLENE (TPE) I.S. 2 - MS BLUE	0.0000	1,056.00

11

065-825



000076
 Inflammable Substrate
 Canada Substrate
 Tel. (815) 727-3900
 Fax (815) 727-3900

0.0
1,056.0
60.0
1,124.0

INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at TWENTY PERCENT (20%) per annum - computed monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Payment of invoice shall constitute acceptance of the invoice and shall not waive the right to interest on the invoice.

IMPORTANT: All products are sold without warranty of any kind and purchaser will, by acceptance, assume full responsibility of each product for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall remain liable to determine if such. Goods are to be used for their intended purpose and not for resale. All goods are sold as shown on invoice and are not to be used for any other purpose. All products are sold as shown on invoice and are not to be used for any other purpose. All products are sold as shown on invoice and are not to be used for any other purpose. All products are sold as shown on invoice and are not to be used for any other purpose.

COLEMAN

CHEMICAL
NO

INVOICE

10591

REXIN

Remit To P O Box 2036, East Peoria, IL 61611
(815) 727-3900

CUSTOMER NO

BILL TO:
Rexnord, Inc.

SHIP TO:
Rexnord, Inc.

2400 Curtiss Street
Downers Grove, IL 60515

2400 Curtiss Street
Downers Grove, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS			
10/04/96		COLEMAN TRK		DELIVERED		Net 30 Days			
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		SHIP ORDER NUMBER		
WE-161041			10/03/96		19		31007		
QUANTITY		UNIT		ITEM NO.		DESCRIPTION		UNIT PRICE	AMOUNT
1320.00	1320.00	0	LB	02006600	TRICHLOROSYTLERS (PPG) 1-1.		0.0000	0.00	0.00
					2 - 100 MSH				1010083
								065 825	
								REXNORD C REFRING	
								000078	
								1,056.00	
								68.64	
								1,124.64	

INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at SEVENTEEN PERCENT (17%) per annum, non-accrued monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Purchaser's payment rights under this provision, upon one or more occasions, shall not waive the right to exercise this right subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchaser will, by their own fault, accept responsibility of such products for their own use. Seller will not be held liable for any claims covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall remain liable to reimburse buyers. Buyers are to be held for full, as directed, and not released, until such properly provided forms are returned to original point of shipment within one year from date of invoice. Freight charges to be prepaid. This invoice returned must be the same as originally shipped, and show no evidence of change, or use for purposes other than the storage of original documents. No cash discounts will be allowed on drafts, existing terms, or any additional terms, limited by any governmental authority, on products herein named shall be for account of buyer. NO CLAIMS FOR LOSS, DAMAGE OR LEVANCE ALLOWED AFTER DELIVERY IS MADE BY GOOD RECEIPTION TO WAREHOUSE OR SHIPMENT POINT.

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

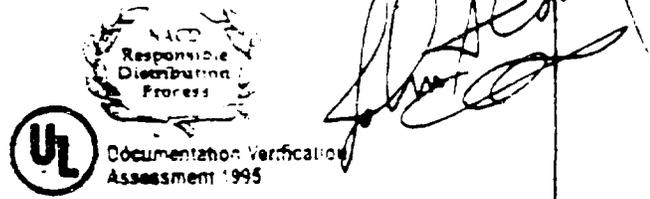
NAME OF CARRIER COLEMAN TRK	CARRIER'S NO.	DATE 10/03/96	SHIPPER'S NO. 31007
---------------------------------------	---------------	-------------------------	-------------------------------

RECEIVED subject to the Classification and terms in effect on the date of the issue of this Bill of Lading the property described below in apparent good order except as noted hereon and condition of contents of packages as shown marked, consigned and designated as indicated below which said carrier and vessel carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract to deliver to its usual place of delivery at said destination or at its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed, as to each carrier of all or any of said property over all or any portion of said route destination and as to each party at any time interested in all or any of said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth in the Uniform Freight Classification in effect on the date hereof. This is a release of liability information of the applicable motor carrier classification of Part 1 this is a motor carrier information. Shipper hereby certifies that he is a regular user of the terms and conditions of the said bill of lading, including those on the back hereof, as set forth in the Classification of Part 1 which governs the transportation of the shipment and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

FROM: COLEMAN CHEMICAL INC. Joliet, Illinois 60435 (815) 727-3900	SHIPPER:	TO: Reynold, Inc.	CONSIGNEE
		STREET: 2400 Curtiss Street	DESTINATION: Downers Grove, IL 60515

DELIVERING CARRIER: COLEMAN TRK	ROUTE: 41-116	VEHICLE NUMBER:
--	----------------------	-----------------

NO. PACKAGES	CLASS	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT (SUBJECT TO COM.)	CLASS OR RATE	CHARGES FOR CARRIER USE OR
2	X	TRICHLOROETHYLENE, 6.1, UN 1710, PG III USE NAERG GUIDE #160 8200660N TRICHLOROETHYLENE (PPG) N.D. Net Weight: 1320.00 LB	1380 LB		
Total Gross Wt. =			1380 LB		
<p>Receiving hrs. 7:00-2:30 DELIVER 10/4/96. PHONE-161041</p>					



RECEIVED BY:	COLEMAN DRIVER:	C.O.D. A.M.S.	C.R.S. FEE: <input type="checkbox"/> PREPAID <input type="checkbox"/> COLLECT \$
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* If the shipment passes between two parts by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's receipt.
 ** If the shipper places between two parts by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's receipt.
 ** If the shipper places between two parts by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's receipt.
 ** If the shipper places between two parts by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's receipt.

BULK HOOD-UP OR 'D BY:	PLACARDS OFFERED TO CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO ACCEPTED BY CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above named materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation. FOR EMERGENCY ASSISTANCE INVOLVE THE NATIONAL CHEMICALS HILL: CHEMICALS 800-424-6300 OR 815-399-1111	TOTAL CHARGES \$
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Rexford Corporation
 2400 Cummins Street
 Carter No. 1482
 Downers Grove, IL 60515-0722
 TEL: 308-969-1770 FAX: 308-969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING NO. MARK

MUST APPEAR ON ALL INVOICES PACKING SLIPS
 PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER BUYER TAX EXEMPT VENDOR'S RESALE NO. TERMS VALUE

ITEM	QUANTITY	UOM	DESCRIPTION	PRICE	INCLUDED IN PLANT BY	PROCESSED

1012080

212 30 P.O. VALUE \$1056.00
 212 30 P.O. VALUE \$1056.00
 Dorothy J. Matysia

485726

COLEMAN

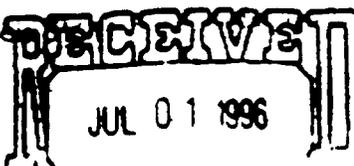
CHEMICAL
INC.

INVOICE

REXNORD CORPORATION

Remit To: P.O. Box 2838, East Peoria, Illinois
309-674-6144

CUSTOMER NO.



REXNORD CORPORATION
BEARING OPERATION

BILL TO: Rexnord Corporation
2400 Curtiss street
Downers Grove, IL 60515

SHIP TO: Rexnord Corporation
2324 Curtiss street
Downers Grove, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS	
06/25/96						Net 30 Days	
PURCHASE ORDER NUMBER		ORDER DATE		SALES PERSON		OUR ORDER NUMBER	
Verbal		06/25/96		JEFF PHILLIPS		None	
QUANTITY	UNIT	PRICE	ITEM NO.	DESCRIPTION	UNIT PRICE	AMOUNT	
1.00	EA	39.00	903022	GRATE TRICHLOROETHYLENE PICKED 80 60 401187 01 74651.	39.0000	39.00	
				<div data-bbox="966 924 1526 1197" data-label="Text"> <p>BEARING ACCT. PAY. CRT. PROCESSED P 9</p> </div>		0709086	
				<div data-bbox="990 1218 1250 1281" data-label="Text"> <p>065973</p> </div>			
				<div data-bbox="868 1596 1112 1795" data-label="Image"> </div>			
						Responsible Subtotal 39.00	
						Taxable Subtotal 0.00	
						Tax 0.00	
						Total 39.00	

INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at SEVENTEEN PERCENT (17%) per annum, compounded monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision, upon one or more occasions, shall not waive the right to exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchasers will, by their own tests, determine suitability of such products for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall remain liable to reasonable extent. Orders are to be paid for in full, as ordered, and full return will be made promptly provided they are returned to original point of shipment within one year from date of invoice. Return freight charges to be prepaid. The goods returned must be the same originally shipped, and show no evidence of abuse or use for purposes other than the storage of original contents. No cash discount will be allowed on orders, including those, or any additional terms, listed by any governmental authority, or products terms agreed shall be for account of buyer. NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE IN GOOD CONDITION TO TRANSFEREE OR RAILROAD EMPY.

CUSTOMER COPY - WHITE RECEIPTANCE COPY - YELLOW OFFICE COPY - PURS FEDERAL COPY - BLUE

000081

COLEMAN

CHEMICAL
INC

INVOICE

28614
REXIN

Remit To: P.O. Box 2036, East Peoria, IL 61611
(815) 727-3900

CUSTOMER NO

BILL TO

Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

SHIP TO

Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS									
06/19/96				DELIVERED		Net 30 Days									
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		OUR ORDER NUMBER								
WE-157897			06/19/96		19		28614								
QUANTITY		UNIT	ITEM NO.	DESCRIPTION	UNIT PRICE	AMOUNT									
REQUIRED	SHIPPED														
1320.00	1320.00	0.00	100	02006600	TRICHLOROETHYLENE (PPE) K.D. 2 - 100 DUM	56.00	<div data-bbox="991 915 1552 1191" style="border: 1px solid black; padding: 5px;"> <p>PAID RECEIVED 06/21/96 P G</p> </div> <p>OKS 8/25</p>								
						<div data-bbox="1288 1404 1420 1574" style="border: 1px solid black; padding: 5px;"> <p>REXIN</p> </div> <p>REXIN BEARING OPERATOR</p>									
						<div data-bbox="875 1681 1123 1830" style="border: 1px solid black; padding: 5px; text-align: center;"> <p>MADE IN AMERICA</p> </div>									
						<table border="0"> <tr> <td>Variable Subtotal</td> <td>0.00</td> </tr> <tr> <td>Fixed Subtotal</td> <td>1,056.00</td> </tr> <tr> <td>Tax (6.50%)</td> <td>68.64</td> </tr> <tr> <td>Total</td> <td>1,124.64</td> </tr> </table>	Variable Subtotal	0.00	Fixed Subtotal	1,056.00	Tax (6.50%)	68.64	Total	1,124.64	
Variable Subtotal	0.00														
Fixed Subtotal	1,056.00														
Tax (6.50%)	68.64														
Total	1,124.64														
						000082									

INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any part of balances not paid within thirty (30) days of invoice. Interest shall be charged at a rate of 10% per annum, compounded monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Payment to Coleman Chemical Inc. shall not waive the right to receive the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchaser will, by their own tests, determine suitability of each product for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall retain title to merchandise until payment in full is received. Payment received will be made promptly provided that all goods are returned to original point of shipment within one year from date of invoice. Return freight charges to be prepaid. The above statement shall be the only statement shipped, and shall be evidence of receipt or use for purposes of the date the goods or original contents. No cash discount will be allowed on orders. Shipping terms, or any additional terms, listed by any governmental authority, on products unless noted shall be for account of buyer.

NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE BY GOOD-CARRIER TO WHOMEVER OR ON WHOMEVER RECEIVED.

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

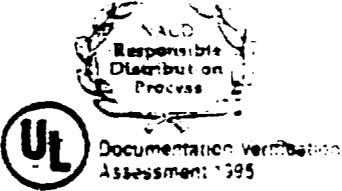
NAME OF CARRIER	CARRIER'S NO.	DATE	SHIPPER'S NO.
		06/19/96	

RECEIVED subject to the regulations and tariffs in effect on the date of the issue of this bill of lading, the property described below in apparent good order, except as noted, contents and condition of contents of packages unknown, marked, consigned and designated as indicated below which said carrier, the ware carrier being indicated throughout this contract as meaning any person or organization in possession of the property under the contract agrees to be its sole place of delivery at said destination if in its route otherwise to deliver to former carrier on the route to said destination if mutually agreed, as to each carrier or all or any of said property over all or any portion of said route and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth in the Uniform Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment or 21 in the applicable motor carrier classification or tariff if this is a motor carrier shipment. Shipper hereby certifies that he is owner or shipper and accepted for transport and his assent.

FROM: COLEMAN CHEMICAL INC. Joliet, Illinois 60435 (815) 727-3900	TO: Rexnord, Inc.
SHIPPER:	STREET: 2400 Curtiss Street Downers Grove, IL 60515
	DESTINATION:

DELIVERING CARRIER	ROUTE	VEHICLE NUMBER
39	116	

NO. PACKAGES	HM	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT (SUBJECT TO CARR.)	CLASS OR RATE	✓	CHARGES FOR CARRIER USE
2 CRS	X	TRICHLOROETHYLENE, 5.1, UN 1710, PG III USE EMERGENCY RESPONSE GUIDE 74 TRICHLOROETHYLENE (PPG) N.D. CUSTOMER PO# WE-157897. HRS. 7AM - 2:30PM. DELIVER ON 6/19/96!!	1320 LBS			
2			1320			



RECEIVED BY: <i>Snow</i>	COLEMAN DRIVER:	C.O.D. Aug 8	C.O.B. FEE: <input type="checkbox"/> PREPAID <input type="checkbox"/> COLLECT \$
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* If the shipment moves between two parts by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's weight. Shipper is responsible for weight. See a part of Bill of Lading approved by the Interstate Commission.

NOTE—Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$

Subject to Section 7 of conditions of applicable bill of lading, if this shipment is to be delivered to the consignee without recourse to the consignor, the consignor shall sign the following statement. The carrier shall not make delivery of this shipment without payment of freight and of other lawful charges.

(Signature of Consignor)

BULK MAKE-UP OK'D BY:	PLACARDS APPLIED TO CARRIERS <input type="checkbox"/> YES <input type="checkbox"/> NO <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above-described materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations. <i>[Signature]</i>	TOTAL CHARGES \$
		FOR EMERGENCY ASSISTANCE SPILLERS/HAZARDOUS CHEMICALS CALL: CHEMTREE 800-424-9300 DAY OR NIGHT	Freight charges are PREPAID unless marked <input type="checkbox"/> Collect but if charges are Collect.

Flexnord Corporation
 2400 Curless Street
 Carter No. 1482
 Downers Grove, IL 60515-0722
 708.969-1770 FAX 708.969-8827

No. _____
 THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK
 MUST APPEAR ON ALL INVOICES PACKING SLIPS
 PACKAGES AND CORRESPONDENCE

VENDOR
 FLEXNORD CORPORATION
 2400 CURLESS STREET
 DOWNERS GROVE, IL 60515-0722

SHIP TO
 FLEXNORD CORPORATION
 2400 CURLESS STREET
 DOWNERS GROVE, IL 60515-0722

DATE OF ORDER BUYER TAX EXEMPT ILLINOIS RESALE NO. TERMS VALUE
 TAXABLE

ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	REQUIRED BY PLANT BY	FROM
			<p>FOR PART # 15711 TRUCK-STEERING SYSTEM 24" LBS DRUM PRICE PER FAX DATED 7-11-76 ***** FLEXNORD'S SUMMER SHUTDOWN WILL RUN FROM 7-01-76 THRU 7-05-76. WE WILL RE-OPEN ON 7-08-76. NO SHIPMENTS WILL BE ACCEPTED DURING THIS TIME. *****</p>			

0627053

297532 P.O. VALUE \$1056.10
 API EUK API GUE
 24 *Russell K. [Signature]*

WE-157117
 H35736

COLEMAN

CHEMICAL
NO

INVOICE

04-55

Remit To: P.O. Box 2036, East Peoria, IL 61611
(815) 727-3900

CUSTOMER NO

REXNOR

DECEMBER 17 1956

BILL TO:

Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

REXNORD CORPORATION SHIP TO:
REXNORD CORPORATION

Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS	
24 12 96				DELIVERED		Net 30 Days	
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		OUR ORDER NUMBER
WE-155475			04/12/96		19		27211
QUANTITY REQUIRED	QUANTITY SHIPPED	UNIT	ITEM NO.	DESCRIPTION		UNIT PRICE	AMOUNT
1320.00	1320.00	0.00 lbs.	82046600	TRICHLOROETHYLENE 9600 P.B. 2 - 8X1 DRY		0.800	1,056.00
							6425
							0651000
							000085



Preferable Subtotal 1,056.00
 Taxable Subtotal 1,056.00
 TAX (6.50% P.T.) 68.64
 TOTAL 1,124.64

INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within 30 (30) days of invoice. Interest shall be charged at NINETEEN PERCENT (19%) per annum...
 REPORTS: All products are sold without warranty of any kind and purchaser will, by their own tests, determine suitability of such products for their own use. Seller warrants that all goods covered by this invoice were produced...
 NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE IN GOOD CONDITION TO WAREHOUSE OR RAILROAD DEPOT.

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S NO.

NAME OF CARRIER	CARRIER'S NO.	DATE	SHIPPER'S NO.
		24-08-90	

RECEIVED SUBJECT TO THE CLASSIFICATIONS AND TERMS IN EFFECT ON THE DATE OF THE SAID BILL OF LADING THE PROPERTY DESCRIBED BELOW IN ACCORDANCE WITH THE TERMS AND CONDITIONS OF THE CONTRACT OF CARRIAGE... (Standard legal disclaimer text)

FROM: COLEMAN CHEMICAL INC. Joliet, Illinois 60435 (815) 727-3900 SHIPPER:	TO: CONSIGNEE Rexnord, Inc. STREET 2400 Curtiss Street Downers Grove, IL 60515 DESTINATION
--	--

DELIVERING CARRIER	ROUTE	VEHICLE NUMBER
44	116	

NO. PACKAGES	HM	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT SUBJECT TO COM.	CLASS OR RATE	CHARGES FOR CARRIER USE
2	X	TRICHLOROETHYLENE, 5.1, UN 1710, PG III USE EMERGENCY RESPONSE GUIDE 74 TRICHLOROETHYLENE 660# N.D. CUSTOMER PO#WE-155475. DELIVER 4/12/90 HRS 7 - 2:30	1320	OS	

W. M. Sore
 NACD
 Responsible
 Distribution
 Process

RECEIVED BY:	COLEMAN DRIVER:	C.O.D.	S.O.S. FEE:
	<i>Karl W. Sore</i>		<input type="checkbox"/> PREPAID <input type="checkbox"/> COLLECT \$

If the shipment moves between two parts by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's weight. Shipper's invoice in lieu of bills: not a part of bill of lading approved by the Interstate Commission.	NOTE—Where the law is in question or where shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding	Subject to Section 7 of conditions of applicable bill of lading, if this shipment is to be delivered to the consignee without payment to the carrier, the shipper shall sign the following statement. The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.	TOTAL CHARGES \$ Freight charges are PREPAID unless marked <input type="checkbox"/> Check box if charges are Collect
--	---	---	---

BULK HOOD-UP OK'D BY:	PLACARDS OFFERED TO CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO ACCEPTED BY CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above-named materials are properly classified, described, packaged, labeled and labeled and proper conditions for transportation are observed. FOR: <i>[Signature]</i> FOR EMERGENCY ASSISTANCE SUPPLYING HAZARDOUS CHEMICALS CALL: CHEMTREC 800-424-9300 DAY OR NIGHT	MSDS RECEIVED BY:
-----------------------	--	--	-------------------

000086

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARKS

Flexford Corporation
2400 Cummins Street
Carter, NC 27513

Caller No. 1482
COWNERS GROVE, IL 60515-0722
708.969-1770 FAX. 708.969-8827

MUST APPEAR ON ALL INVOICES REGARDING
PACKAGES AND CORRESPONDENCE

VENDOR

Flexford Corporation
2400 Cummins Street
Carter, NC 27513

SHIP TO

Flexford Corporation
2400 Cummins Street
Carter, NC 27513

DATE OF ORDER BUYER

TAX EXEMPT

TAXABLE

ILLINOIS RESALE NO.

TERMS

FAVOR

ITEM QUANTITY PUM

DESCRIPTION

PRICE

RECORDING PLANT BY

ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	RECORDING PLANT BY
			82502928		
			782530		
			20		

RPT. NET P2 SUB
F.O. VALUE \$1055.00

Peter M. Henry

WE 11/17/76
435736

COLEMAN

CHEMICAL
INC

INVOICE

Remit To: P.O. Box 2030, East Peoria, IL 61611
(815) 727-3900

CUSTOMER NO

REVEN

BILL TO

SHIP TO

Bexford, Inc.
1430 Curtis Street
Downers Grove, IL 60515

Bexford, Inc.
1430 Curtis Street
Downers Grove, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS	
11-17-95				DELIVERED		Net 30 Days	
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		OUR ORDER NUMBER
45-152316			01/17/96		19		25345
REQUIRED	QUANTITY SHIPPED	UNIT/WT	ITEM NO.	DESCRIPTION		UNIT PRICE	AMOUNT
100.00	100.00	2.69 lbs.	8096600	TRICHLOROETHYLENE 66980-935736 2 - NEW DRUM		0.900	1,258.20
201059							
P							
065-825							
							
000088							
separable Subtotal separable Subtotal Total Total							

INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at ANNUAL PERCENT (19%) per annum or purchased monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision, upon one or more occasions, shall not waive the right to exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchaser will, by their own tests, determine suitability of such products for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall retain title to merchandise until payment in full is received, and full payment shall be made promptly. Goods are returned to original point of shipment within one year from date of invoice. Return freight charges to be prepaid. The goods returned must be in the same original shipping container and shall be free of damage, or use for purposes of other than the storage of original contents. No cash discount will be allowed on goods, including trade, or any additional terms, based on environmental authority, or products which cannot stand for the amount of paper. NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE TO GOOD CONDITION TO TEMPERATURE OR PACKING CHECK.

BILL OF LADING

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S NO.

NAME OF CARRIER	CARRIER'S NO.	DATE	SHIPPER'S NO.
		01-12-95	00089

RECEIVED SUBJECT TO THE CLASSIFICATIONS AND TERMS IN EFFECT ON THE DATE OF THE ISSUE OF THIS BILL OF LADING, THE PROPERTY DESCRIBED BELOW IS APPEARING GOOD ORDER, EXCEPT AS NOTED, CONTENTS AND CONDITION OF PACKAGES UNLESS OTHERWISE MARKED, CONSIGNED AND DESIGNATED AS INDICATED BELOW, WHICH SAID CARRIER, THE WORD CARRIER BEING UNDERSTOOD THROUGHOUT THIS CONTRACT AS MEANING ANY PERSON OR CORPORATION IN POSSESSION OF THE PROPERTY UNDER THE CONTRACT, AGREES TO DELIVER TO THE USUAL PLACE OF DELIVERY AT SAID DESTINATION, OR AT ITS ROUTE, OTHERWISE TO CARRIER TO ANOTHER CARRIER ON THE ROUTE TO SAID DESTINATION, IT IS MUTUALLY AGREED AS TO EACH CARRIER OF ALL OR ANY OF SAID PROPERTY UNDER THE CONTRACT, AGREES TO DELIVER AND AS TO EACH PARTY AT ANY TIME INTERESTED IN ALL OR ANY OF SAID PROPERTY, THAT EVERY SERVICE TO BE PERFORMED HEREUNDER SHALL BE SUBJECT TO ALL THE TERMS AND CONDITIONS OF THE UNIFORM DOMESTIC STRAIGHT BILL OF LADING, THE UNIFORM FREIGHT CLASSIFICATION IN EFFECT ON THE DATE HEREOF, IF THIS IS A BILL OF LADING FOR FREIGHT, OR TO ALL THE APPLICABLE MOTOR CARRIER CLASSIFICATION OF LAKE STATES IF A MOTOR CARRIER SHIPMENT, UNLESS OTHERWISE NOTED, AND THE TERMS AND CONDITIONS OF THE SAID BILL OF LADING, INCLUDING THOSE ON THE BACK HEREOF, SET FORTH IN THE CLASSIFICATION OF LAKE STATES WHICH GOVERNS THE TRANSPORTATION OF THIS SHIPMENT, AND THE SAID TERMS AND CONDITIONS ARE HEREBY AGREED TO BY THE SHIPPER AND ACCEPTED BY HIMSELF AND HIS ASSIGNS.

FROM: COLEMAN CHEMICAL INC. Joliet, Illinois 60435 (815) 727-3900 SHIPPER:	TO: CONSIGNEE Rexnord, Inc. STREET 1400 Curtiss Street Downers Grove, IL 60515 DESTINATION
--	---

DELIVERING CARRIER	ROUTE	VEHICLE NUMBER			
44	123				
NO. PACKAGES	HM	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT (SUBJECT TO CODE)	CLASS OR RATE	CHARGES FOR CARRIER USE
2		TRICHLOROETHYLENE, 501, UN 1710, PG 111 USE EMERGENCY RESPONSE GUIDE 74 TRICHLOROETHYLENE 660#ND:H35736 CUSTOMER PO#WE-152316. CUSTOMER CODE H35736 STENCIL CUSTOMER CODE ON DRUMS. <u>DELIVER 1/17/95</u> HRS 7 - 2:30	1320	LS	
					

Page 1

RECEIVED BY: <i>Sue Martinak</i>	COLEMAN DRIVER <i>Paul Oak</i>	C.O.D. AM 8	TOTAL CHARGES \$
* If this agreement covers delivery from party by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's weight. Shipper's weight is that of cargo; not a part of bill of lading approved by the Interstate Commission.	NOTE—Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreement declared value of the property is hereby acknowledged by the shipper to be not exceeding	Subject to Section 7 of conditions of applicable bill of lading, if this statement is to be delivered to the consignee without reference to the consignor, the consignor shall sign the following statement: The carrier shall not make delivery of this shipment without payment of freight and all other stated charges.	Freight charges are PREPAID unless
BULK PICK-UP OR'D PLACARDS OFFERED TO CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO ACCEPTED BY CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above named material is in conformity with the description, weight and labels and other proper markings for transportation according to the regulations of the Interstate Commerce Commission.	(Signature of Consignor)	000089

H85734

[Handwritten signature]

065830

HPI EQU... THE

201059

ITEM	QUANTITY	PUW	DESCRIPTION	PRICE	REMARKS

THE ABOVE TO NUMBERS PLUS THE FOLLOWING MARKS
 MUST APPEAR ON ALL WORKS PACK NO. 315
 PACKAGES AND CORRESPONDENCE
 SHIP TO
 VENDOR
 FAXORD CORDORON
 2400 CURTIS STREET
 CARLE No 1482
 Downers Grove IL 60515-0722
 708,969-1770 FAX 708,969-8827

COLEMAN

CHEMICAL
NO.

INVOICE

878
REXIN

Remit To: P.O. Box 2838, East Peoria, Illinois 61644
309-674-6144

CUSTOMER NO.

BILL TO:

Rexnord Corporation
2400 Curtiss street
Downers Grove, IL 60515

SHIP TO:

Rexnord Corporation
2400 Curtiss street
Downers Grove, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS	
02/14/96						Net 30 Days	
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		OUR ORDER NUMBER
Verbal			02/14/96		JEFF PHILLIPS		None
QUANTITY		UNIT PRICE		ITEM NO.	DESCRIPTION	UNIT PRICE	AMOUNT
1.00	1.00	0 EA	9303022		PLATE TRICHLOROETHYLENE PICKED UP ON GASBEST # 7415135.	89.0000	89.00
						220051 9 065-973	
						Reasonable Subtotal Taxable Subtotal Tax Total	89.00 0.00 0.00 89.00

INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agree to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at WHATEVER PERCENT (19%) per annum, compounded monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision, upon one or more occasions, shall not waive the right to exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchaser's will, by their own tests, determine suitability of each product for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall remain liable to return to origin. Orders are to be sold for in full, as invoiced, and full returns will be made promptly, provided they are returned to original point of shipment within one year from date of invoice. Return freight charges to be prepaid. The goods returned must be in the same original condition, and show no evidence of use, or use for purposes other than the storage or original container. No cash discount will be allowed on orders. Closing terms, or any additional terms, agreed by any governmental authority, in products herein listed shall be for account of buyer. NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE IN GOOD CONDITION TO WAREHOUSE OR RAILROAD DEPOT.



Bearings

ACCOUNTING FILE

PURCHASE ORDER

No. 1

Reynolds Corporation
2400 Curless Street
Calkin #0. 1482
Downers Grove, IL 60515-0722
708-969-1770 FAX: 708-969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK IN

MUST APPEAR ON ALL INVOICES PACKING SLIPS
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	REQUIRED IN PLANT BY	PROJECT NO.
			<p>TAX EXEMPT</p> <p>TAXABLE</p> <p>IL NO. 135 RESALE NO.</p> <p>TERMS</p> <p>VALUE</p>			

220061

282530

24

Sonathya G. Matysia

WE-100

COLEMAN

CHEMICAL
INC.

INVOICE

Remit To P.O. Box 2036, East Peoria, IL 61611
8151 727-3900

CUSTOMER NO

REXNOR

RECEIVED
JUN 01 1995
REXNORD CORPORATION
BEARING OPERATION

BILL TO:

Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

05/26/95		DELIVERED		Net 30 Days	
WE-143948		05/28/95		20865	
1128.00	1128.00	0.00	1128.00	TRICHLOROETHYLENE 6500 I.P. 2 - Recoditional 35 Cl. Item	1,056.00
					8.88
					1,056.00
					68.64
					1,124.64

RECEIVED
P

065 825

COLEMAN CHEMICAL INC. warrants that the above described material is as represented and that it is free from defects and is fit for the purposes intended. It is sold as is and without warranty. The price of this material is based on the current market price of the material. The price of this material is subject to change without notice. The price of this material is based on the current market price of the material. The price of this material is subject to change without notice. The price of this material is based on the current market price of the material. The price of this material is subject to change without notice.

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S NO. 02075

NAME OF CARRIER DRS	CARRIER'S NO.	DATE 05 19 95
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RECEIVED subject to the classifications and terms in effect on the date of the issue of this Bill of Lading the property described below in accordance with order except as noted. Consignee and Commodity Receiver hereby acknowledge that they have received and accepted as indicated below the property described herein. The carrier being understood throughout this contract as meaning any person or corporation in possession of the property under any contract of carriage to or from the place of delivery at said destination. It is hereby understood that the carrier is not responsible for delivery to another carrier or to the consignee at said destination and as to each party at any time interested in all or any of said property this every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Freight Bill of Lading and the Uniform Freight Classification in effect on the date hereof. This is a bill of a non-hazardous material. The applicable motor carrier classification of this is a motor carrier shipment. Shipper hereby certifies that he is an owner, shipper and acceptor of the material and is hereby agreeing to the classification of this property which governs the transportation of this shipment and the said terms and conditions are hereby agreed to by the shipper and acceptor of the material and the consignee.

FROM: COLEMAN CHEMICAL INC. Joliet, Illinois 60435 (815) 727-3900	TO: CONSIGNEE Rexnord, Inc. STREET 2400 Curtiss Street Downers Grove, IL 60515 DESTINATION
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DELIVERING CARRIER 43	ROUTE 745-RT	VEHICLE NUMBER
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NO. PACKAGES	UNIT	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT SUBJECT TO CHRG	CLASS OR RATE	CHARGES FOR CARRIER USE
2 DRS	X 40	TRICHLOROETHYLENE, 6.1F, UN 1710, PG 111 USE EMERGENCY RESPONSE GUIDE 74 TRICHLOROETHYLENE 6600 R.D. CUSTOMER NO SWB-143248. DELIVER 5/19/95	1320 LOS		

<p>R.S. FEE</p> <input type="checkbox"/> FREIGHT <input type="checkbox"/> COLLECT \$ <p>TOTAL CHARGES \$</p> <p>Charge charges are FREIGHT unless marked as COLLECT. See 3 charges on Collect.</p> <p>RECEIVED BY</p>	<p>000094</p>
--	---------------

Rexford Corporation
 2400 Curtiss Street
 Call No. 7482
 Downers Grove, IL 60515-0722
 708.969.1770 FAX: 708.969.8827

No.

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK

MUST APPEAR ON ALL INVOICES PACKING SLIPS
 PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER BUYER TAX EXEMPT NO. IS RESALE NO. TERMS VALUE

ITEM QUANTITY PUM DESCRIPTION PRICE REQUIRED BY PLANT BY PROMISED DA

626088

282532

F.O.B. VALUE \$1000.00
 NET 1000.00

E. M. Blawie / d.m.

24

DATE OF ORDER

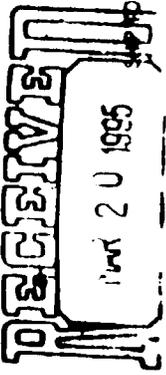
COLEMAN

CHEMICAL
INC.

INVOICE

Remit To: P.O. Box 2034, East Troy, IL 61611
(815) 727-8500

CUSTOMER NO: REXIN



BILL TO:

Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

Rexnord Corporation, Inc.
BEARING OPERATION
2400 Curtiss Street
Downers Grove, IL 60515

ITEM NO	QTY	UNIT	DESCRIPTION	PRICE	TOTAL
100-11394	1	EA.	PERMANENT 100 I.J. - PER LINE	0.00	0.00
<div style="border: 1px solid black; padding: 5px; display: inline-block;"> BEARING OPERATIONS READY TO SHIP 21- </div>					
<div style="border: 1px solid black; padding: 5px; display: inline-block;"> PERMANENT 100 I.J. M.S. 100 </div>					
<i>065-827</i>					
					1,124.06
					68.64
					1,056.00
					0.00

000096

PERMANENT 100 I.J. BEARING OPERATIONS...
M.S. 100
M.S. 100

BILL OF LADING

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S NO.

NAME OF CARRIER	CARRIER'S NO.	DATE	SHIPPER'S NO.
		03/16/95	

RECEIVED subject to the classifications and tariffs in effect on the date of the issue of this Bill of Lading. The property described below in apparent good order except as noted hereon and condition of contents of packages is to be marked, consigned and delivered as indicated below which said carrier, the vessel carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract agrees to its usual place of delivery at said destination. It is to be delivered to another carrier on the route to said destination. It is mutually agreed as to each carrier or as to any of said carriers that the portion of said destination and as to each party at any time interested in all or any of said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading and the Uniform Freight Classification in effect on the date hereof. If this is a bill of a non-vessel shipment or if in the applicable motor carrier classification of tariff if this is a motor carrier shipment. Shipper hereby certifies that he is familiar with the terms and conditions of the said bill of lading, including those on the back thereof, all forms in the classification of tariff which governs the transportation of the shipment and the said terms and conditions are hereby agreed to by shipper and accepted by carrier and his assigns.

FROM: Coleman Chemical Inc. Joliet, Illinois 60434 (815) 727-3900 SHIPPER:	TO CONSIGNEE Rexnord, Inc STREET 2400 Curpiss Street Downers Grove, IL 60515 DESTINATION
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DELIVERING CARRIER QU	ROUTE 118	VEHICLE NUMBER
------------------------------	------------------	----------------

NO. PACKAGES	HT	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT (SUBJECT TO CORR.)	CLASS OR RATE	CHARGES FOR CARRIER USE
2	X RC	TRICHLOROETHYLENE, 6.1, UN 1710, PG 111 USE EMERGENCY RESPONSE GUIDE 74 TRICHLOROETHYLENE 660# N.D. CUSTOMER PO#WE-141396. DELIVER 3/17/95 Mrs. 7- 2:30 COLEMAN	1320		
		QUANTITY REQUESTED RETURNED			
		10 Gal. S.S. (Metric) @ 300.00 each			
		15 Gal. Poly @ 25.00 each			
		50 Gal. S.S. (Metric) @ 500.00 each			
		25 Gal. Poly @ 45.00 each			
		25 Gal. Steel Drum @ 25.00 each			
		25 Gal. Non-Deposit Drum			
			1320		

RECEIVED BY: <i>[Signature]</i>	COLEMAN DRIVER:	C.O.D. Am.S	C.O.B. FEE: <input type="checkbox"/> PREPAID <input type="checkbox"/> COLLECT
* If the consignor moves between two parts by a carrier by water, the bill reports that the bill of lading shall state whether it is carrier's or shipper's weight. Shipper's weight is that of material as a part of Bill of Lading approved by the Interstate Commission.	NOTE—When the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$	Further indication of condition of appearance of property, if this statement is to be delivered to the carrier, shall be given on the consignment, the consignor shall be responsible therefor. The carrier shall not make delivery of this shipment without payment of freight and all other bills due.	TOTAL CHARGES \$

PLACARD <input type="checkbox"/> OPENED TO CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO <input type="checkbox"/> ACCEPTED BY CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above named materials are properly classified, described, packaged, marked and labeled for transportation according to the applicable regulations of the Department of Transportation.	000097
---	--	--------

Rexnord Corporation
2400 CURTISS STREET
CHICAGO, IL 60614
708.969.1770 FAX: 708.969.8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MUST:

MUST APPEAR ON ALL PACKAGES PACKING SLIPS
PACKAGES AND CORRESPONDENCE

VENDOR

REXNORD CORPORATION
2400 CURTISS STREET
CHICAGO, IL 60614

SHIP TO

REXNORD CORPORATION
2400 CURTISS STREET
CHICAGO, IL 60614

DATE OF ORDER BUYER TAX EXEMPT TAXABLE TERMS VALUE

ITEM QUANTITY PLUM DESCRIPTION PRICE QUANTITY PLUM PRICE

REXNORD CORPORATION
2400 CURTISS STREET
CHICAGO, IL 60614
708.969.1770 FAX: 708.969.8827
*****THIS IS A FISH ORDER*****

32280

P.O. VALUE \$1056.00
AFL EOK AFL GUE

282530

Dorothy Ortega

24

H25754

COLEMAN

CHEMICAL
INC.

INVOICE

4536

Remit To: P.O. Box 2838, Downers Grove, Illinois 60515
309-674-XXXX

CUSTOMER NO

REXIN

BAL TO:

SWP 19:

Rexnord Corporation
2400 Curtiss street
Downers Grove, IL 60515

Rexnord Corporation
2320 Curtiss street
Downers Grove, IL 60515

<p>*** PLEASE SEND PAYMENT TO: REXNORD CORP, 2400 CURTISS ST, DOWNERS GROVE, ILLINOIS 60515 ***</p> <p>EXAMINE FIRST</p> <p>PERMIT TO PRINT</p> <p>NOV 19 1973</p> <p>473</p> <p>RECEIVED REXNORD CORPORATION DOWNERS GROVE, ILLINOIS</p>	
---	--



CHEMICAL
NC

INVOICE

4536
REXIM

CUSTOMER NO

BILL TO:

Rexnord Corporation
2400 Curtiss street
Downers Grove, IL 60515

SHIP TO:

Rexnord Corporation
2324 Curtiss street
Downers Grove, IL 60515

DATE		SHIP VIA	F.O.B.		TERMS	
06/20/95		ONE Truck	Peoria		Net 30 Days	
ORDER DATE		ORDER DATE	SALESPERSON		OUR ORDER NUMBER	
Verbal		06/20/95	14		23100	
QUANTITY	UNIT	PRICE	ITEM NO.	DESCRIPTION	UNIT PRICE	AMOUNT
1.00	1.00	0.00 ea.	WASTE	Waste Pick-Up	89.000	89.00
<p>WASTE PICKED UP ON 6/15/95 TAKEN TO WASTE RESEARCH FOR DISPOSAL MANIFEST # WI J415133</p> <p>*** PLEASE SEND PAYMENT TO: P.O. BOX 2838, EAST PEORIA, ILLINOIS 61611</p>						
<p>RECEIVED JUN 26 1995 REXNORD CORPORATION BEARING OPERATION</p>						
					NonTaxable Subtotal	89.00
					Taxable Subtotal	0.00
					Tax	0.00
					Total	89.00

INTEREST: Cushman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at NINETEEN PERCENT (19%) per annum, com-
pounded monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision, upon one or more occasions, shall not waive the right to exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchaser's will, by their own terms, determine suitability of such products for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall retain title to returned drums. Drums are to be paid for in full as received, and full refund will be made promptly, provided drums are returned to original point of shipment within one year from date of invoice. Return freight charges to be prepaid. The drums returned must be the same originally shipped, and show no evidence of abuse or use for purposes other than the storage of original contents. No cash discount will be allowed on drums, floating tanks, or any additional items, unless by any governmental authority, on products herein listed shall be the account of buyer. NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE IN GOOD CONDITION TO WAREHOUSE OR RAILROAD DEPOT.

Rexnord Corporation
 2400 Curmiss Street
 Caller No. 1482
 Downers Grove, IL 60515-0722
 708/969-1770 FAX: 708/969-8827

No. _____
 THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MAY

MUST APPEAR ON ALL INVOICES PACKING SLIPS
 PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER	BUYER	TAX EXEMPT	INCORPORATING RETAIL NO.	TERMS	PRICE	QUANTITY	PLANT BY
ITEM	QUANTITY	PUM	DESCRIPTION			PRICE	
			THIS ORDER IS FOR THE FOLLOWING ITEM: SEE INVOICE FOR PART NUMBER AND DESCRIPTION. THIS ORDER IS FOR THE FOLLOWING ITEM: SEE INVOICE FOR PART NUMBER AND DESCRIPTION. THIS ORDER IS FOR THE FOLLOWING ITEM: SEE INVOICE FOR PART NUMBER AND DESCRIPTION. THIS ORDER IS FOR THE FOLLOWING ITEM: SEE INVOICE FOR PART NUMBER AND DESCRIPTION. THIS ORDER IS FOR THE FOLLOWING ITEM: SEE INVOICE FOR PART NUMBER AND DESCRIPTION.				
						P.O. VALUE \$29.00	
						API TT HP2 GCB	

708/969-1770

Handwritten signature

Courtesy of Rexnord

COLEMAN

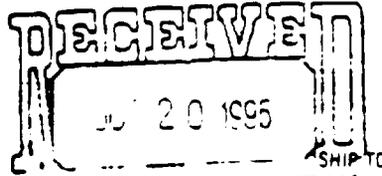
CHEMICAL
INC.

INVOICE

Remit to P.O. Box 2036, East Peoria, IL 61611
(815) 727-3900

CUSTOMER NO.

FORM NO.



BILL TO

Reynold, Inc.
2400 Curless Street
Downers Grove, IL 60515

REXNORD CORPORATION
BEARING OPERATION

Reynold, Inc.
2400 Curless Street
Downers Grove, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS			
10/17/95				DELIVERED		Net 30 Days			
PURCHASE ORDER NUMBER			ORDER DATE		SALESPERSON		ORDER NUMBER		
WB-149222			10/17/95		19		23670		
QUANTITY		UNIT		ITEM NO.		DESCRIPTION		UNIT PRICE	AMOUNT
1320.00		1320.00		0.00 lbs.		82126600		0.800	1,056.00
						TRICHLOROETHYLENE IN 6644 IN - 821266			
<div data-bbox="893 1106 1380 1383" data-label="Image"> </div>								<div data-bbox="1315 1149 1526 1212" data-label="Text"> <p>1027099</p> </div>	
<div data-bbox="1088 1404 1347 1510" data-label="Text"> <p>065-82</p> </div>								<div data-bbox="1218 1681 1575 1830" data-label="Text"> <p>Unaffordable subtotal 0.00 Unaffordable subtotal 1,056.00 TAX 68.64 TOTAL 1,124.64</p> </div>	

000102

INTEREST: Coleman Chemical Inc. does charge, and Purchaser agrees to pay, interest on any and all balances not paid within the time specified herein. Interest shall be charged at ANNUAL PERCENT (10%) per annum, compounded monthly, at the highest interest permitted by law for commercial accounts, whichever is higher, from the date payment is due until the amount is paid in full. Purchaser shall not have the right to exercise the same retroactively.

IMPORTANT: All products are sold without warranty of any kind and purchaser will, by their own acts, determine the suitability of the goods for their own use. Seller warrants that all goods covered by this invoice are produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall not be responsible for any claims, damages, or costs incurred by or for the purchaser, and shall retain all its rights in and to the goods. Goods are returned to original point of shipment within one year from date of invoice. Return freight charges shall be prepaid. The purchaser shall be responsible for any damage, loss, or destruction of goods, or any other purpose other than the storage of original contents. No cash discount will be allowed on orders, including spot, or any quantities thereon, unless by the express agreement of the seller. No claims for loss, damage or leakage allowed after delivery is made in good condition to warehouse or carrier's receipt.

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SH-3085S-NC

NAME OF CARRIER	CARRIER'S NO.	DATE
-----------------	---------------	------

RECEIVED subject to the classifications and terms in effect at the date of the issue of this Bill of Lading, the property described below in accordance with order received is received in the condition and condition of contents of packages and contents thereof as shown and described as indicated below which said carrier, the vessel carrier being understood throughout this contract as meaning any person or corporation in possession of the property involved, the contract is made to carry, load, lash, secure, stow, tally, discharge, deliver to another carrier on the date to said destination, or to each carrier or all of any of said property over a route or routes to said destination and as to each party is any time interested in all or any of said property, the carrier's liability shall be governed by the Uniform Domestic Straight Bill of Lading Act and the Uniform Freight Classification in effect on the date hereof if this is a rail or a water shipment, or 2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment. Shipper hereby certifies that the actual weight and conditions of the said bill of lading including those on the back hereof set forth in the classification or tariff which governs the transportation of this shipment, and the said terms and conditions are hereby accepted and agreed to by him and his assigns.

FROM: COLEMAN CHEMICAL INC. Joint, Illinois 60435 (815) 727-3900	TO: CONSIGNEE Rexnord, Inc STREET 2400 Curbless Street Downers Grove, IL 60413 DESTINATION
---	--

DELIVERING CARRIER	ROUTE	VEHICLE NUMBER
--------------------	-------	----------------

NO. PACKAGES	HTS	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT SUBJECT TO COM.	CLASS OR RATE	CHARGES FOR CARRIER USE
2 <i>DRS</i>	X 10	TRICHLOROETHYLENE, 6.1, UN 1710, PG 111 USE EMERGENCY RESPONSE GUIDE 74 TRICHLOROETHYLENE (HD) 660# ND CUSTOMER PG#WB-149212. <u>DELIVER 10/17/95</u> HERE 7. - 2x30	1320	LBS	



Page 1

RECEIVED BY: <i>[Signature]</i>	DATE: 10.17.95	R.R. RATE: <input type="checkbox"/> FREIGHT <input checked="" type="checkbox"/> COLLECT \$
---------------------------------	-----------------------	--

TOTAL CHARGES \$

Partial charges on FREIGHT collect unless noted

Must list if charges on Collect

THIS IS A COPY OF THE ORIGINAL BILL OF LADING AND IS VALID FOR ALL PURPOSES. IF YOU REQUIRE A COPY OF THE ORIGINAL BILL OF LADING, PLEASE CONTACT THE CARRIER. FOR CARRIER'S TERMS AND CONDITIONS, PLEASE CONTACT THE CARRIER.	CONTACT THE CARRIER FOR MORE INFORMATION. CARRIER'S PHONE NUMBER: 815-727-3900
--	--

No.

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK IN

MUST APPEAR ON ALL INVOICES PACKING SLIPS
PACKAGES AND CORRESPONDENCE

Reynolds Corporation
2450 Curtiss Street
Carter No. 1482
Downers Grove IL 60515-0722
708.969-7770 FAX: 708.969-8827

VENDOR

SHIP TO

TYPE OF ORDER BUYER TAX EXEMPT INVOICE RESALE NO. TERMS VALUE

ITEM QUANTITY PUM DESCRIPTION PRICE HOURD IN PROMISED
PLANT BY DA

PLEASE ADVISE US IF YOU WILL BE
CANCELLING THIS ORDER. ALL
SHIPMENTS WILL BE ACCEPTED
DURING THIS TIME.

1027099

TOTAL VALUE \$1,000.00
TOTAL TAX \$0.00

253530 Dorothy R. [Signature]

24

WE- [Signature]
-000000

COLEMAN

CHEMICAL
INC.

INVOICE

Remit To: P.O. Box 2036, East Peoria, IL 61611
815-727-3900

CUSTOMER NO

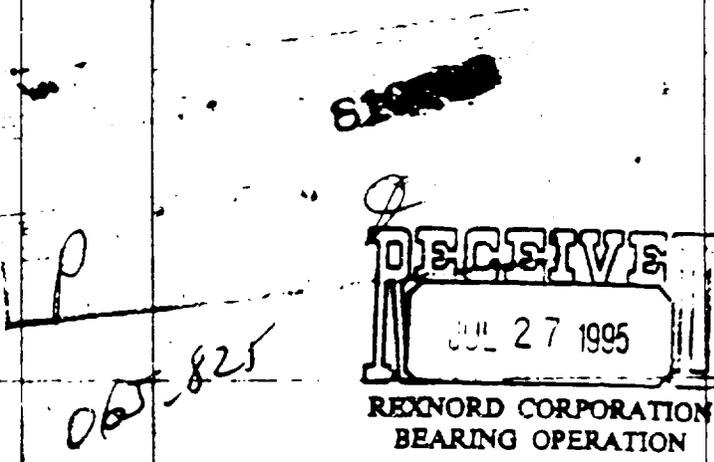
EXTN

BILL TO

Reynold Corp
2400 Durbisee Street
Downers Grove, IL 60515

SHIP TO

Reynold Corp
2400 Durbisee Street
Downers Grove, IL 60515

07/24/95		DELIVERED			Net 30 Days		
WE-145985		07/24/95			19 21922		
1320.00	1320.00	0.00	lbs.	82066609	TRICHLOROETHYLENE 6600 R.O - Reconditioned 55 Gall. Drum	0.00	1,355.02
						Taxable Subtotal 4.00 Taxable Subtotal 1,355.00 TAX @ 6.500 % 88.02 Total 1,443.02	
						000105	

DISCLAIMER: Coleman Chemical Inc. shall accept no responsibility or liability for the safety, health, or environmental consequences of any use of the products covered by this invoice, and shall not be held liable for any damage or injury resulting from the use of such products. The products covered by this invoice are sold "as is" and are not guaranteed to be suitable for any specific use or application. The buyer assumes full responsibility for the safe use and handling of the products covered by this invoice.

WARRANTY: All products are sold with a warranty of 90 days against manufacturing defects. The warranty is void if the product is used in an application not intended by the manufacturer. The warranty is also void if the product is not stored and handled in accordance with the manufacturer's instructions. The warranty is also void if the product is used in a manner that is not intended by the manufacturer. The manufacturer is not responsible for any damage or injury resulting from the use of the products covered by this invoice.

TERMS: Payment is due within 30 days of invoice. Late payments will be charged a monthly service charge of one and one-half percent (1.5%) per month. Payment may be made in full, or by check, and full payment must be received promptly. Delivery is subject to availability of stock.

SHIPMENT: All shipments are made FOB East Peoria, Illinois. Freight charges are the responsibility of the buyer. The goods are shipped as described on the invoice and are not to be used for any other purpose without the express approval of Coleman Chemical Inc.

NOTICE: For more information on the products covered by this invoice, please contact Coleman Chemical Inc. at 815-727-3900.

BILL OF LADING

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S NO.

NAME OF CARRIER	CARRIER'S NO.	DATE	SHIPPER'S NO.
		07/27/95	

RECEIVED SUBJECT TO THE CLASSIFICATIONS AND TERMS OF SERVICE ON THE DATE OF THE BILL OF LADING THE PROPERTY DESCRIBED BELOW IN ACCORDANCE WITH THE TERMS AND CONDITIONS OF THE CONTRACT OF CARRIAGE AND THE TERMS AND CONDITIONS OF THE CONTRACT OF CARRIAGE AS INDICATED THEREIN WHICH SAID CARRIER THE WORD CARRIER BEING UNDERSTOOD THROUGHOUT THIS CONTRACT AS MEANING ANY PERSON OR CORPORATION IN POSSESSION OF THE PROPERTY UNDER THE CONTRACT OF CARRIAGE AT THE USUAL PLACE OF DELIVERY AT SAID DESTINATION OR ON ITS ROUTE OR INTENDING TO DELIVER TO ANOTHER CARRIER ON THE ROUTE TO SAID DESTINATION OR AS MUTUALLY AGREED AS TO EACH CARRIER OF ALL OR ANY PORTION OF SAID DESTINATION AND AS TO EACH PARTY AT ANY TIME REMAINED IN ALL OR ANY OF SAID PROPERTY THAT EVERY SERVICE TO BE PERFORMED HEREUNDER SHALL BE SUBJECT TO ALL THE TERMS AND CONDITIONS OF THE UNIFORM DOMESTIC STRAIGHT BILL OF LADING SET FORTH IN FORM NO. 1 ASSOCIATION IN EFFECT ON THE DATE HEREOF IF THIS IS A BILL OF LADING OR TO ALL THE TERMS AND CONDITIONS OF THE UNIFORM DOMESTIC STRAIGHT BILL OF LADING SET FORTH IN FORM NO. 1 ASSOCIATION IN EFFECT ON THE DATE HEREOF IF THIS IS A BILL OF LADING INCLUDING THOSE ON THE BACK HEREOF SET FORTH IN THE CLASSIFICATION OF TARIFF WHICH GOVERNS THE TRANSPORTATION OF THE SHIPMENT AND THE SAID TERMS AND CONDITIONS ARE INCORPORATED BY REFERENCE AND ARE ASSIGNED TO THE CARRIER AND HIS ASSIGNEES

FROM: COLEMAN CHEMICAL INC. Joliet, Illinois 60435 (815) 727-3900	TO: CONSIGNEE Rexnord, Inc. STREET 2400 Curtiss Street Downers Grove, IL 60515 DESTINATION
SHIPPER	

DELIVERING CARRIER	ROUTE	VEHICLE NUMBER
44	121	

NO. PACKAGES	HM	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT (SUBJECT TO COM.)	CLASS OR RATE	CHARGES FOR CARRIER USE
2 <i>ORS</i>	X	TRICHLOROETHYLENE, 6.1, UN 1710, PG 111 USE EMERGENCY RESPONSE GUIDE 74 TRICHLOROETHYLENE 660# <i>RD</i> CUSTOMER PO#WE-145985. DELIVER <u>7/24/95</u> HRS 7 - 2:30	1320	<i>LD</i>	
2			1320		



REMOVED BY: <i>[Signature]</i>	COLEMAN DRIVER: <i>[Signature]</i>	C.O.D. <i>[Signature]</i>	C.O.D. FEE: <input type="checkbox"/> PREPAID <input type="checkbox"/> COLLECT
<p>RECEIVED BY: <i>[Signature]</i></p>		<p>TOTAL CHARGES \$</p>	
<p>PLACED IN CARRIER</p>		<p>WEIGHT RECEIVED BY</p>	

Rexford Corporation
2400 Curtiss Street
Diller No. 1482
Downers Grove, IL 60515-0722
708.969-1770 FAX: 708.969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK IN

MUST APPEAR ON ALL INVOICES PACKING SLIPS
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

DATE OF ORDER	BUYER	TAX EXEMPT	INC'S RESALE INC	TERMS	VALUE
		<input type="checkbox"/>	<input type="checkbox"/>		
		TAXABLE			

ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	INVOICED IN PLANT BY	PROMISED DATE

810063

NET VALUE \$1150.00
G.P. 10% \$126.50
G.S.T. 10% \$138.75
TOTAL \$1544.25

Handwritten signature

7-25

2-

WEISS
H00755

ATTENTION: Customer Chemical Inc. and Chem-Tek, Inc. and Chem-Tek, Inc. are not responsible for any damage to goods caused by the buyer's negligence. The buyer must inspect the goods immediately upon receipt and report any damage to the seller within the time specified. If the buyer fails to do so, the seller will not be liable for any damage to the goods. The buyer must also provide a copy of the bill of lading to the seller. If the buyer fails to do so, the seller will not be liable for any damage to the goods. The buyer must also provide a copy of the bill of lading to the seller. If the buyer fails to do so, the seller will not be liable for any damage to the goods.

801000

RECEIVED
DATE: 12/11/94
AMOUNT: \$1,730.71



RECEIVED
DATE: 12/11/94
AMOUNT: \$1,730.71

12/11/94

065-825

8

~~RECEIVED~~

1.000 0.000 2 - Record 55 05. 05m 6600 N.D. 82066600 1581 8.00 1000.00 1000.00

17307	19	11/11/94	B-18683
NET 30 DAYS	DEBITED		

RECORDED, INC
240 CURTIS STREET
DOWERS BRIDGE, CT 06038

SHIP TO

RECORDED, INC
240 CURTIS STREET
DOWERS BRIDGE, CT 06038

BILL TO

Remit To P.O. Box 2036, East Peoria, IL 61611
8151 727-3900

1

CUSTOMER NO

CHEMICAL NO

INVOICE

COLEMAN

NAME OF CARRIER: CARRIER NO: DATE:

RECEIVED SUBJECT TO THE CLASSIFICATIONS AND TERMS SET FORTH IN AN ENCLAVE OF THE BILL OF LADING. THE PROPERTY DESCRIBED BELOW IS APPEARING GOOD ORDER EXCEPT AS NOTED. COMMENTS AND CONDITIONS OF PACKAGES ARE NOT MARKED. CONSIGNEE AND DESIGNATED AS INDICATED BELOW. SHIPPER AND CARRIER THE WORD CARRIER BEING UNDERSTOOD THROUGHOUT THIS CONTRACT AS MEANING ANY PERSON OR CORPORATION IN POSSESSION OF THE PROPERTY UNDER CONTRACT. ADDRESS OF SHIPPER TO USUAL PLACE OF DELIVERY AT SAID DESTINATION. IN THE EVENT OTHERWISE TO DELIVER TO ANOTHER CARRIER ON THE ROUTE TO SAID DESTINATION, IT IS MUTUALLY AGREED AS TO EACH CARRIER AS TO ANY OF SAID PROPERTY OVER ANY PORTION OF SAID ROUTE AND AS TO EACH PARTY AT ANY TIME INTERESTED IN ANY OF SAID PROPERTY THAT EVERY SERVICE TO BE PERFORMED HEREUNDER SHALL BE SUBJECT TO ALL THE TERMS AND CONDITIONS OF THE UNIFORM DOMESTIC STRAIGHT BILL OF LADING SET FORTH IN FRONT THEREOF. CLASSIFICATION OF THE SAID PROPERTY IS AS THAT OF AN INLAND SHIPMENT. THIS IS A BILL OF LADING SUBJECT TO THE APPLICABLE MOTOR CARRIER CLASSIFICATION OF ARTICLE 114.5. A MOTOR CARRIER SHIPMENT. SHIPPER HEREBY CERTIFIES THAT HE IS AWARE OF THE TERMS AND CONDITIONS OF THE SAID BILL OF LADING INCLUDING THOSE ON THE BACK THEREOF SET FORTH IN THE CLASSIFICATION OF ARTICLE 114.5 WHICH GOVERN THE TRANSPORTATION OF THIS SHIPMENT, AND THE SAID TERMS AND CONDITIONS ARE HEREBY AGREED TO BY SHIPPER AND ACCEPTED FOR HIMSELF AND HIS ASSIGNS.

FROM: Coleman Chemical Inc.
Joliet, Illinois 60434
(815) 727-3900

SHIPPER:

TO: CONSIGNEE
STREET
DESTINATION

DELIVERING CARRIER: ROUTE: VEHICLE NUMBER:

NO. PACKAGES	WT	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT SUBJECT TO COME	CLASS OR RATE	CHARGES FOR CARRIER USE
		TRICHLOROBETHYLENE IN 110, PG 111 USE EMERGENCY RESPONSE GUIDE 4 TRICHLOROBETHYLENE CUSTOMER PHONE-1-800-441-1111 DELIVER IN 24 HRS <h1 style="text-align: center;">COLEMAN</h1> QUANTITY REQUESTED RETURNED 18 Gal. S.S. (Metric) @ 350.00 each 18 Gal. Poly @ 25.00 each 05 Gal. S.S. (Metric) @ 550.00 each 05 Gal. Poly @ 45.00 each 05 Gal. Steel Drum @ 25.00 each 05 Gal. Non-Deposit Drum	1320	185	
					1320

RECEIVED BY: *[Signature]* COLEMAN CHEMICAL 11-11-74

C.O.D. AM. 8

C.D.S. FEE: PREPAID COLLECT \$

TOTAL CHARGES \$

Freight charges are PREPAID unless the Check box if charges are Co

MSDS RECEIVED BY:

PLACARDS: OFFERED TO CARRIER YES NO; ACCEPTED BY CARRIER YES NO

This is to certify that the above named materials are properly classified, described, labeled, packaged, secured and are in proper condition for transportation according to the applicable regulations in the Department of Transportation.

FOR EMERGENCY ASSISTANCE INFLUENT REAGENTS CHEMICALS CALL: CHEMTREC 800-424-9300 DAY OR NIGHT

WHITE - OFFICE GREEN - CUSTOMER BLUE - SHIPPING YELLOW - OFFICE

Flexport Corporation
 2400 Curiss Street
 Caller No 1482
 Downers Grove IL 60515-0722
 708.969.1770 FAX 708.969.8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK

MUST APPEAR ON ALL INVOICES PACKING SLIP
 PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

ITEM	QUANTITY	UOM	DESCRIPTION	PRICE	REQUIRED BY PLANT BY	PROWERS
			<p>1123019</p>			

11-30

Justin Lewis

435701

COLEMAN

CHEMICAL
INC.

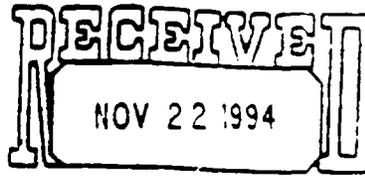
INVOICE

1994
PERKIN

75 Sanger Street P.O. Box 5098 Peoria Illinois 61601

(309) 674-6144

CUSTOMER NO



BILL TO

Rexnord Corporation
2400 Curtiss street
Downers Grove, IL 60515

REXNORD INC.
BEARING OPERATION

SHIP TO:

Rexnord Corporation
2324 Curtiss street
Downers Grove, IL 60515

DATE		SHIP VIA		F.O.B.		TERMS	
11/17/94		OUR TRUCK		Peoria		Net 30 Days	
PURCHASE ORDER NUMBER		ORDER DATE		SALESPERSON		OUR ORDER NUMBER	
Verbal		11/17/94		14		20573	
QUANTITY	QUANTITY	UNIT	ITEM NO.	DESCRIPTION	UNIT PRICE	AMOUNT	
1.00	1.00	ea.	WASTE	Waste Pick-Up	178.00	178.00	
<p>WASTE PICKED UP ON 10/7/94 TAKEN TO WASTE RESEARCH FOR DISPOSAL MANIFEST # WI J505022</p>							
<p>11/23/94</p> <p>P</p> <p>065-478</p>							
						000111	
Separable Subtotal						178.00	
Taxable Subtotal						0.00	
Tax						0.00	
Total						178.00	

INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any and all invoices not paid within thirty (30) days of invoice. Interest shall be charged at SEVENTEEN PERCENT (17%) per annum, compounded monthly, at the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision, upon one or more occasions, shall not waive the right to exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchasers will, by their own acts, assume responsibility of such products for their own use. Seller warrants that all goods covered by this invoice were produced in compliance with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall remain liable to returnable drums. Drums are to be paid for in full, as accepted, and full returned will be made promptly provided drums are returned to original point of shipment within one year from date of invoice. Return freight charges to be prepaid. The drums returned must be the same originally shipped, and show no evidence of abuse, or use for purposes other than the storage of original contents. No cash discount will be allowed on drums, existing lines, or any additional items, issued by any governmental authority, on products hereon named that are for account of buyer. NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE IN GOOD CONDITION TO WAREHOUSE OR RAILROAD DEPOT.

FORM NUMBER

LEMAN

CHEMICAL
INC.

INVOICE

CUSTOMER NO.

READY

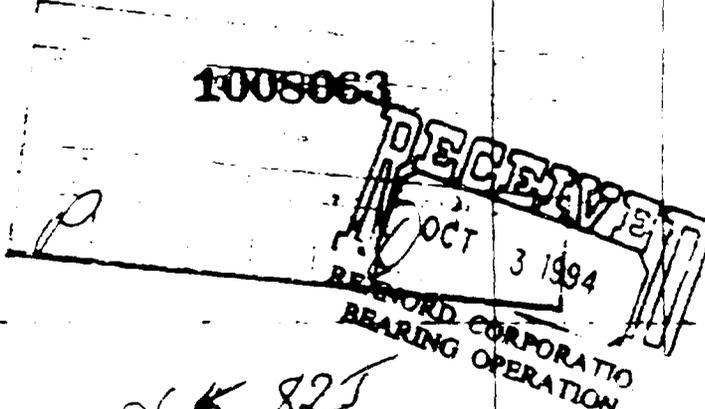
Remit To: P.O. Box 2036, East Peoria, IL 61611
8151 727-2000

BILL TO

Reynold, Inc
2400 Curtiss Street
Downers Grove, IL 60515

SHIP TO

Reynold, Inc
2400 Curtiss Street
Downers Grove, IL 60515

Q57100-41		DELIVERED		Net 30 Days			
WB-135345		09/30/94		15 16475			
1320 00	1320 00	0 00	154.	82066008	TRICHLOROETHYLENE 5600 L.B 2 - Reconditioned 95 GL. Drum	0.300	1.250
 <p>1008063</p> <p>065-825</p> 							
						Reasonable Subst: 1.45 Variable Subst: 5 Tax 7 6.500 1 Freight 1.10	
						000115	

INTEREST: Coleman Chemical Inc. shall charge, and Purchaser agrees to pay, interest on any and all balances not paid within thirty (30) days of invoice. Interest shall be charged at rate: (a) 12% (b) 18% per annum (c) 24% per annum monthly, or the highest interest permitted by law for commercial accounts, whichever is higher, from the date of invoice. Failure to exercise rights under this provision, upon one or more occasions, shall not waive exercise the same subsequently.

IMPORTANT: All products are sold without warranty of any kind and purchaser will, by their own tests, determine suitability of such products for their own use. Seller warrants that all goods covered by this invoice were or conformed with the requirements of the Fair Labor Standards Act of 1938, as amended. Seller shall retain title to merchandise shown. Credits are to be paid for a/d, as corrected, and full refund will be made promptly, provided the returnable original point of shipment within one year from date of invoice. Return freight charges to be prepaid. The drums returned must be the same originally shipped, and show no evidence of abuse, or use for pur, other than the storage of original contents. No cash discount will be allowed on drums, including those, or any additional ones, loaded by any governmental authority, on products herein named shall be for account of buyer.

NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE TO BUYER OR TO WAREHOUSE OR TO TRANSPORTATION.

BILL OF LADING

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S NO.

NAME OF CARRIER	CARRIER'S NO.	DATE	SHIPPER'S NO.
-----------------	---------------	------	---------------

RECEIVED subject to the classifications and tariffs in effect on the date of the issue of this Bill of Lading, the property described below in whatever good order except as noted, contents and condition of contents of packages and their marks consigned and designated as indicated below, which said carrier, the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract, agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination, it is mutually agreed, as to each carrier or all or any of said property, that all delivery points at said destination and as to each party at any time increased in all or any of said property, that even service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth in the Uniform Freight Classification in effect on the date hereof, if this is a bill of a motor carrier, shipment or bill in the applicable motor carrier classification or tariff, if this is a motor carrier shipment. Shipper hereby certifies that he is aware of the terms and conditions of the said bill of lading, including those on the back thereof set forth in the classification or tariff which governs the transportation of this shipment, and the said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

FROM: Coleman Chemical Inc.
 Joliet, Illinois 60434
 (815) 727-3900

SHIPPER:

TO: CONSIGNEE Maxwood, Inc.
 STREET 2400 Corporate Center
 Downers Grove, IL 60515
DESTINATION

DELIVERING CARRIER	ROUTE	VEHICLE NUMBER
--------------------	-------	----------------

NO. PACKAGES	HT	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT (SUBJECT TO CODE)	CLASS OR RATE	CHARGE FOR CARRIER USE																								
		TRICHLOROETHYLENE 500 LBS. 110.00 PO 111 USE EMERGENCY RESPONSE GUIDE 14 TRICHLOROETHYLENE 600* R 3	110.00																										
		CUSTOMER PO#WE-135345 DELIVER 9/30/94 HRS 7 - 2:30																											
COLEMAN																													
<table border="1"> <thead> <tr> <th colspan="2">QUANTITY</th> <th></th> </tr> <tr> <th>REQUESTED</th> <th>RETURNED</th> <th></th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>18 Gal. S.S. (Metric) @ 350.00 each</td> </tr> <tr> <td></td> <td></td> <td>15 Gal. Poly @ 25.00 each</td> </tr> <tr> <td></td> <td></td> <td>50 Gal. S.S. (Metric) @ 500.00 each</td> </tr> <tr> <td></td> <td></td> <td>50 Gal. Poly @ 45.00 each</td> </tr> <tr> <td></td> <td></td> <td>50 Gal. Steel Drum @ 25.00 each</td> </tr> <tr> <td></td> <td></td> <td>50 Gal. Non-Degrad Drum</td> </tr> </tbody> </table>						QUANTITY			REQUESTED	RETURNED				18 Gal. S.S. (Metric) @ 350.00 each			15 Gal. Poly @ 25.00 each			50 Gal. S.S. (Metric) @ 500.00 each			50 Gal. Poly @ 45.00 each			50 Gal. Steel Drum @ 25.00 each			50 Gal. Non-Degrad Drum
QUANTITY																													
REQUESTED	RETURNED																												
		18 Gal. S.S. (Metric) @ 350.00 each																											
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		50 Gal. S.S. (Metric) @ 500.00 each																											
		50 Gal. Poly @ 45.00 each																											
		50 Gal. Steel Drum @ 25.00 each																											
		50 Gal. Non-Degrad Drum																											
Page 1																													

RECEIVED BY: <i>K. Morise</i>	COLEMAN DRIVER: <i>Tom Deuch</i>	C.O.D. <input type="checkbox"/> Aug. 9	C.O.B. FEE: <input type="checkbox"/> PREPAID <input type="checkbox"/> COLLECT \$
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<p>* If the shipment moves between two bills by a carrier by vessel, the law requires that the bill of lading shall state whether it is carrier's or shipper's weight. Shipper's weight in case of doubt has a right of bill of lading approved by the Interstate Commerce Commission.</p>	<p>NOTE—When damage is discovered on value, stickers are required to state specifically in writing the amount of declared value of the property. The amount of declared value of the property is hereby specifically stated by the shipper to be as stated.</p>	<p>Subject to Section 7 of conditions of applicable bill of lading, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement: The carrier shall not remain delivery of this shipment without payment of freight and all other lawful charges.</p>	<p>TOTAL CHARGES \$</p> <p>Freight charges on PREPAID unless carrier's <input type="checkbox"/> Check box if charges are Collect</p>
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PLACARDS OFFERED TO CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO ACCEPTED BY CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above named materials are properly classified, described, packaged, marked and labeled and comply with conditions for transportation according to the applicable regulations of the Department of Transportation. PER <i>[Signature]</i>	FOR EMERGENCY ASSISTANCE INVOLVE YOUR LOCAL LAW ENFORCEMENT AGENCIES CALL: CHEMTREC 800-424-9300	MOVS RECEIVED BY
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000116

REINOLD CORPORATION
 2400 Curiss Street
 Caller No. 1482
 Downers Grove, IL 60515-0722
 708.969.1770, FAX: 708.969.8827

VENDOR
 REINOLD CHEMICAL, INC.
 1000 S. BIRCH STREET
 DOWNERS GROVE, IL 60515

SHIP TO
 REINOLD CORPORATION
 2400 CURISS STREET
 DOWNERS GROVE, IL 60515

NO. 1
 THE ABOVE QUANTITY IS THE FOLLOWING WORK
 MUST APPEAR ON ALL INVOICES FOR NO. 1'S
 PACKAGES AND CORRESPONDENCE

DATE OF ORDER: 3/17/98 TAX EXEMPT: CARRIER: TERMS: NET 30 ORDER NO.: 1482

ITEM	QUANTITY	PUM	DESCRIPTION	PRICE
			REINOLD CHEMICAL, INC. 1000 S. BIRCH STREET DOWNERS GROVE, IL 60515	
			REINOLD CHEMICAL, INC. 1000 S. BIRCH STREET DOWNERS GROVE, IL 60515	
			REINOLD CHEMICAL, INC. 1000 S. BIRCH STREET DOWNERS GROVE, IL 60515	
			P.O. VALUE	81056.00
			NET AMT. DUE	81056.00

2833533
 24
 G
 PROLAB/10/10/10

H05736 ME-135345

COLEMAN

CHEMICAL
INC.

INVOICE

Remit To P.O. Box 2036, East Peoria, IL 61611
815) 727-3900

CUSTOMER NO

REXNOR

BILL TO:

Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

SHIP TO:

Rexnord, Inc.
2400 Curtiss Street
Downers Grove, IL 60515

08/10/94	08/10/94	Net 30 days
08/10/94	08/10/94	15531

1022.99	1022.00	3.00	lbs.	8206660R	TRICHLOROETHYLENE 660R R.D - Reconditioned 55 GL. Drum	0.770	1,816.00							
					<table border="0"> <tr> <td>Refundable Subtotal</td> <td>1,816.00</td> </tr> <tr> <td>Taxable Subtotal</td> <td>0.00</td> </tr> <tr> <td>Tax</td> <td>0.00</td> </tr> <tr> <td>Total</td> <td>1,816.00</td> </tr> </table>		Refundable Subtotal	1,816.00	Taxable Subtotal	0.00	Tax	0.00	Total	1,816.00
Refundable Subtotal	1,816.00													
Taxable Subtotal	0.00													
Tax	0.00													
Total	1,816.00													
					000118									

IMPORTANT: Coleman Chemical Inc. shall accept no responsibility for any loss or damage to property or contents of any container or equipment used in connection with the use of any of the products of this company. The user assumes all responsibility for the safe use of any of the products of this company. The user shall be responsible for the safe use of any of the products of this company. The user shall be responsible for the safe use of any of the products of this company.

IMPORTANT: All products are sold without warranty of any kind, express or implied, and shall be sold as is. The user assumes all responsibility for the safe use of any of the products of this company. The user shall be responsible for the safe use of any of the products of this company. The user shall be responsible for the safe use of any of the products of this company.

NO CLAIMS FOR LOSS, DAMAGE OR LEAKAGE ALLOWED AFTER DELIVERY IS MADE TO USER. USER ASSUMES ALL RESPONSIBILITY FOR THE SAFE USE OF ANY OF THE PRODUCTS OF THIS COMPANY.

STRAIGHT BILL OF LADING—SHORT FORM—ORIGINAL—NOT NEGOTIABLE

SHIPPER'S NO. 1556

NAME OF CARRIER COLEMAN TRK	CARRIER'S NO.	DATE 08/10/94
---------------------------------------	---------------	-------------------------

RECEIVED SUBJECT TO THE CLASSIFICATIONS AND TERMS IN EFFECT ON THE DATE OF THE DATE OF THIS BILL OF LADING THE PROPERTY DESCRIBED BELOW IS APPLICABLE GOOD ORDER EXCEPT AS NOTED CONTENTS AND CONDITION OF CONTENTS OF PACKAGES ARE NOT MARKED, COMPRISED, AND DESIGNATED AS INDICATED BELOW WHICH SAID CARRIER, THE WORD CARRIER BEING UNDERSTOOD THROUGHOUT THIS CONTRACT AS MEANING ANY PERSON OR CORPORATION IN POSSESSION OF THE PROPERTY UNDER THE CONTRACT AT THE DATE OF THIS BILL OF LADING AT SAID DESTINATION IF ON ITS ROUTE OTHERWISE TO DELIVER TO ANOTHER CARRIER ON THE ROUTE TO SAID DESTINATION IT IS MUTUALLY AGREED AS TO EACH CARRIER OF ALL OR ANY OF SAID PROPERTY OVER ALL OR ANY PORTION OF SAID DESTINATION AND AS TO EACH CARRIER AT ANY TIME INTERESTED IN ALL OR ANY OF SAID PROPERTY THAT EVERY SERVICE TO BE PERFORMED HEREUNDER SHALL BE SUBJECT TO ALL THE TERMS AND CONDITIONS OF THE UNIFORM DOMESTIC STRAIGHT BILL OF LADING AND THE UNIFORM FREIGHT CLASSIFICATION IN EFFECT ON THE DATE HEREOF. THIS IS A BILL OF LADING FOR SHIPMENT OF 1. IN THE APPLICABLE MOTOR CARRIER CLASSIFICATION OR PART THEREOF IF THIS IS A MOTOR CARRIER SHIPMENT. SHIPPER HEREBY CERTIFIES THAT HE IS A SHIPPER AND ACCORDS TO THE SAID BILL OF LADING, INCLUDING THOSE ON THE BACK HEREOF, SET FORTH IN THE CLASSIFICATION OF CARRIER WHICH GOVERNS THE TRANSPORTATION OF THIS SHIPMENT, AND THE SAID TERMS AND CONDITIONS ARE HEREBY AGREED TO BY SHIPPER AND ACCORDS TO THE SAID BILL OF LADING.

FROM: Coleman Chemical Inc. Joliet, Illinois 60434 (815) 727-3900 SHIPPER.	TO: CONSIGNEE Graphic Arts Spec. 1630 N. Kingsbury Chicago, IL 60614 STREET DESTINATION
---	--

DELIVERING CARRIER 42	ROUTE 117	VEHICLE NUMBER
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NO. PACKAGES	HM	KIND OF PACKAGE, DESCRIPTION OF ARTICLES, SPECIAL MARKS AND EXCEPTIONS	WEIGHT SUBJECT TO CARR.	CLASS OR RATE	CHARGE FOR CARRIER
3 <i>DR</i>		NON-HAZARDOUS BLEND #4 55 GAL NEW DRUM CUSTOMER PO# 921. NEW GREEN DRUMS. NO COLEMAN MARKINGS ON DRUMS. CODE NAME ON TOP & SIDES OF DRUM, LOT# ON SIDES OF DRUM, LABELS ON STRAIGHT, DRUM SEALS ON BUNGS. NO DENTS OR WILL BE REFUSED. CUSTOMER OPEN S AT 7:30 A.M. NEEDS EARLY DELIVERY. DELIVER <u>11/94</u> ** CUSTOMER RECEIVES CREDIT FOR EMPT GREEN DRUMS OF 350 PER DRUM. PLEASE MARK B/L ACCORDINGLY** COLEMAN	1320 77		
3		QUANTITY REQUESTED RETURNED 15 Gal. S.S. (Metric) @ 350.00 each 15 Gal. Poly @ 25.00 each 50 Gal. S.S. (Metric) @ 550.00 each 50 Gal. Poly @ 45.00 each 50 Gal. Steel Drum @ 25.00 each 50 Gal. Non-Dropoff Drum	1320		

RECEIVED BY <i>[Signature]</i>	COLEMAN DRIVER:	C.O.D. Amt. \$	C.O.B. FEE: <input type="checkbox"/> PREPAID <input type="checkbox"/> COLLECT \$
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* If the shipment moves between two parts by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's receipt. Shipper's receipt is not a part of bill of lading approved by the Interstate Commission.

NOTE—Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property. The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding \$ _____

Subject to Section 7 of conditions of applicable bill of lading, if this shipment is to be delivered in the consigned without recourse to the consignee, the consignor shall sign the following statement. The carrier shall not make delivery of this shipment without payment of freight and all other local charges.

(Signature of Consignor)

BULK HOOP-UP OK'D BY	PLACARDS OFFERED TO CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO ACCEPTED BY CARRIER <input type="checkbox"/> YES <input type="checkbox"/> NO	This is to certify that the above named materials are properly packaged, labeled, and are in proper condition for transportation according to the applicable regulations. PER <i>[Signature]</i>	TOTAL CHARGES \$ Freight charges are PREPAID unless marked <input type="checkbox"/> Check box if charges are collect MSDS RECEIVED BY
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FOR EMERGENCY ASSISTANCE INVOLVE HAZARDOUS CHEMICALS CALL: CHEMTREC 800-424-9300 DAY OR NIGHT

Bearings

No.

Rexnord Corporation
2400 Curtiss Street
Caller No. 1482
Downers Grove, IL 60515-0722
708/969-1710 FAX: 708/969-8827

THE ABOVE P.O. NUMBER PLUS THE FOLLOWING MARK

MUST APPEAR ON ALL INVOICES PACKING SLIPS
PACKAGES AND CORRESPONDENCE

VENDOR

SHIP TO

MANUFACTURING
WENSTAR LANE

REYNOLDS CORP
ASK FOR THE
CALLER NUMBER
DOWNERS GROVE

SHIP VIA BEST WAY SHIPPED

CONFIRMED WITH BARBARA
ON 10/1/81

DATE OF ORDER BUYER TAX EXEMPT ILLINOIS RESALE NO TERMS VALUE
TAXABLE

ITEM	QUANTITY	PUM	DESCRIPTION	PRICE	REQUIRED IN PLANT BY	FROM
			PER PART #05746 TRICHLOROETHYLENE, NS GAL DRUM 680 LBS/DRUM ***CONFIRMING PHONE ORDER - INTERNAL RELEASE FOR ACCTG*** <i>Quinn</i> 819021			
				P.O. VALUE	81016.40	

API EJK AP2 GJB

John King

262530

ME-921424

H85736

Instructions for this form found on pages 17-32. Also SEE Common Errors on page 7 of the instructions.

SECTION 1. WASTE DESCRIPTION

A. Waste Description: Increasing Quantity Spent Truck Load Material
B. EPA Hazardous Waste Code: F001
C. SIC code: 3562
D. Origin Code: 1 System type: M
E. Source Code: A07
F. Point of Measurement: 1 G. Waste form code: B202
H. Radioactive mixed: 2 I. TRI Constituent: 1 (if 1 or 2, go to section 2)
J. CAS numbers } 1. _____ 2. _____ 3. _____
(From Form R) 4. _____ 5. _____

SECTION 2. QUANTITY GENERATED

A. UOM: 1 Density: 12.12 lb/gal (Same unit and density must be used for all quantities on this page)
Quantity generated in: B. Previous reporting year: 55.0
C. Current reporting year: 32.0
D. QUANTITY MANAGED ON-SITE: Did this location manage some or all of this waste in exempt or regulated treatment, recycling, or disposal units at this location? N Y = Yes (continue to system 1) N = No (skip to section 3)
On-Site System 1: System Type M Status 148 Quantity managed on-site this year: _____
On-Site System 2: System Type M Status 181 Quantity managed on-site this year: _____

SECTION 3. OFF-SITE SHIPMENT

A. Was any of this waste shipped off site this reporting year? Y Y = Yes (Continue to Site 1) N = No (Skip to Section 4)
SITE 1. Name and address of facility: DETREX Corp, 2527 Le Royne, Norcross Park, IL 60160
B. U.S. EPA ID No. of facility waste was shipped to: ILD024424938
C. System type shipped to: M031 D. Off-site availability code: 1
E. Total quantity shipped in this reporting year: 32.0
SITE 2. Name and address of facility:
B. U.S. EPA ID No. of facility waste was shipped to: _____
C. System type shipped to: M D. Off-site availability code: _____
E. Total quantity shipped in this reporting year: _____

SECTION 4. WASTE MINIMIZATION ACTIVITIES

A. Did you engage in any waste minimization activities for this reporting year? N Y = Yes (Cont to Box B) N = No (Cont to Section 5)
B. Activity: W W W W W W C. Other Effects? (Y = Yes, N = No) _____
D. How many new waste minimization activities were implemented in this reporting year for this waste? _____ (Number)
E. Quantity recycled in reporting year due to new activities: _____
F. Activity/Production index: _____ G. Source Reduction quantity due to new activities: _____

SECTION 5. REGULATED STORAGE

A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section 3)? (Y=Yes, N=No) N
B. Did this site store RCRA wastes on-site for more than 90 days and waste is still in storage at year end: (Y=Yes, N=No) N
Quantity stored at year end and for 90 days or more, generated this reporting year: _____
Quantity stored at year end that was generated prior to this reporting year: _____

COMMENTS: _____ Enter Y (Yes) if you have comments regarding this page and attach extra sheet. Page 8
293 13

Instructions for this form found on pages 17-32. Also SEE Common Errors on page 7 of the instructions.

SECTION 1. WASTE DESCRIPTION

A. Waste Description: REGRINDING OPERATIONS, Spent Trichloroethylene
B. EPA Hazardous Waste Code: F001
C. SIC code: 3562
D. Origin Code: 1 System type: M E. Source Code: A07
F. Point of Measurement: 1 G. Waste form code: B202
H. Radioactive mixed: 2 I. TRI Constituent: 1 (if 1 or 2, go to section 2)
J. CAS numbers) 1. _____ 2. _____ 3. _____
(From Form R)) 4. _____ 5. _____

SECTION 2. QUANTITY GENERATED

A. UOM: 1 Density: 2.12 lb/gal (Same unit and density must be used for all quantities on this page).

Quantity generated in: B. Previous reporting year: 85.0
C. Current reporting year: 52.0

D. QUANTITY MANAGED ON-SITE: Did this location manage some or all of this waste in exempt or regulated treatment, recycling, or disposal units at this location? N Y = Yes (continue to system 1) N = No (skip to section 3)

On-Site System 1: System Type M Status 148 Quantity managed on-site this year: _____
On-Site System 2: System Type M Status 181 Quantity managed on-site this year: _____

SECTION 3. OFF-SITE SHIPMENT

A. Was any of this waste shipped off site this reporting year? Y Y = Yes (Continue to Site 1) N = No (Skip to Section 4)

SITE 1. Name and address of facility: DETROIT CORP, 2537 LEMOYNE, MELROSE PARK, IL 60161

B. U.S. EPA ID No. of facility waste was shipped to: ILD007442493B

C. System type shipped to: M D. Off-site availability code: 1

E. Total quantity shipped in this reporting year: 52.0

SITE 2. Name and address of facility:

B. U.S. EPA ID No. of facility waste was shipped to: _____

C. System type shipped to: M D. Off-site availability code: _____

E. Total quantity shipped in this reporting year: _____

SECTION 4. WASTE MINIMIZATION ACTIVITIES

A. Did you engage in any waste minimization activities for this reporting year? N Y = Yes (Cont to Box B) N = No (Cont to Section 5)

B. Activity: W W W W W W C. Other Effects? (Y = Yes, N = No) _____
228 231 234 237 240 243 246

D. How many new waste minimization activities were implemented in this reporting year for this waste? _____ (Number)
247

E. Quantity recycled in reporting year due to new activities: _____
248

F. Activity/Production index: _____ G. Source Reduction quantity due to new activities: _____
258 261

SECTION 5. REGULATED STORAGE

A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section 3)? (Y=Yes, N=No) N

B. Did this site store RCRA wastes on-site for more than 90 days and waste is still in storage at year end: (Y=Yes, N=No) N

Quantity stored at year end and for 90 days or more, generated this reporting year: 273

Quantity stored at year end that was generated prior to this reporting year: _____
283

COMMENTS: _____ Enter Y (Yes) if you have comments regarding this page and attach extra sheet. Page 9
293 13 000122

Instructions for this form found on pages 17-32.

SECTION 1. WASTE DESCRIPTION

A. Waste Description: DEGREASING OPERATIONS, SPENT TRICHLOROETHYLENE
B. EPA Hazardous Waste Code: F001
C. SIC code: 3563
D. Origin Code: 1 System type: M E. Source Code: A07
F. Point of Measurement: 1 G. Waste form code: B
H. Radioactive mixed: 2 I. TRI Constituent: 1
J. CAS numbers: 1. _____ 2. _____ 3. _____
4. _____ 5. _____

SECTION 2. QUANTITY GENERATED

A. UOM: 1 Density: 12.12 (Same unit and density must be used for all quantities on this page).
Quantity generated in: B. Previous reporting year: 165.0
C. Current reporting year: 85.0
D. QUANTITY MANAGED ON-SITE: Did this location manage some or all of this waste in exempt or regulated treatment, recycling, or disposal units at this location? N Y = Yes (continue to system 1) N = No (skip to section 3)
On-Site System 1: System Type M Status 146 Quantity managed on-site this year: _____
On-Site System 2: System Type M Status 161 Quantity managed on-site this year: _____

SECTION 3. OFF-SITE SHIPMENT

A. Was any of this waste shipped off site this reporting year? Y Y = Yes (Continue to Site 1) N = No (Skip to Section 4)
SITE 1. Name and address of facility: DETREX CORP, 2537 W MOYNE, WILSON PARK # 60160
B. U.S. EPA ID No. of facility waste was shipped to: ILD074424938
C. System type shipped to: M02L D. Off-site availability code: L
E. Total quantity shipped in this reporting year: 85.0
SITE 2. Name and address of facility:
B. U.S. EPA ID No. of facility waste was shipped to: _____
C. System type shipped to: M D. Off-site availability code: _____
E. Total quantity shipped in this reporting year: _____

SECTION 4. WASTE MINIMIZATION ACTIVITIES

A. Did you engage in any waste minimization activities for this reporting year? N Y = Yes (Cont to Box 8) N = No (Cont to Section 5)
B. Activity: W W W W W W C. Other Effects? (Y = Yes, N = No) _____
D. How many new waste minimization activities were implemented in this reporting year for this waste? _____ (Number)
E. Quantity recycled in reporting year due to new activities: _____
F. Activity/Production index: _____ G. Source Reduction quantity due to new activities: _____

SECTION 5. REGULATED STORAGE

A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section 3)? (Y=Yes, N=No) N
B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (Y=Yes, N=No) N
Quantity stored at year end and for 90 days or more, generated this reporting year: 0.0
Quantity stored at year end that was generated prior to this reporting year: 0.0

COMMENTS: _____ Enter Y (Yes) if you have comments regarding this page and attach extra sheet. Page _____
293 13 6

SECTION 1. WASTE DESCRIPTION	
A. Waste Description: DEGREASING OPERATIONS, SPENT TRICHLOROETHYLENE	
B. EPA Hazardous Waste Code(s): Code 1: F001	Code 2: Code 3: Code 4:
C. SIC Code: 3562	Code 5:
D. Origin Code: 1	On-site System Type:
E. Source Code 1: A07	Source Code 2: Source Code 3:
F. Point of Measurement: 1	G. Waste Form Code: B202
H. Radioactive Mixed: 2	I. TRI (Toxic Release Inventory) Constituent: 1
J. CAS Numbers: 1.	2. 3. 4. 5.
SECTION 2. QUANTITY GENERATED	
A. UOM: 1 Density: 12.12 lbs/gal Same unit and density must be used for all quantities on this page	
Quantity generated in: B. Previous reporting year: 110.0	
C. Current reporting year: 165.0	
D. QUANTITY MANAGED ON-SITE Did this location manage some or all of this waste in exempt or regulated treatment, recycling, or disposal units at this location? N Y = Yes (continue to system 1) N = No (skip to Section 3)	
On-site system 1: System Type:	Status: Quantity managed on-site this year: 0.0
On-site system 2: System Type:	Status: Quantity managed on-site this year: 0.0
SECTION 3. OFF-SITE SHIPMENT	
A. Was any of this waste shipped off-site this reporting year? Y Y=YES (Continue to Site 1) N=No (Skip to Section 4)	
SITE 1. Name and address of facility: WASTE RESOURCE & RECLAMATION, EAU CLAIRE, WI 54701	
B. U.S. EPA ID Number of facility waste was shipped to: WID990829475	
C. System type shipped to: M021	D. Off-site availability code: 1
E. Total quantity shipped in this reporting year: 55.0	
SITE 2. Name and address of facility: DETREX CORP, MELROSE PARK, IL 60160	
F. U.S. EPA ID Number of facility waste was shipped to: ILD074424938	
G. System type shipped to: M021	D. Off-site availability code: 1
I. Total quantity shipped in this reporting year: 110.0	
SECTION 4. WASTE MINIMIZATION ACTIVITIES	
A. Did you engage in any waste minimization activities in this reporting year? Y Y = Yes (Continue to Box B) N = No (Continue to Section 5)	
B. Activity 1: W54 Activity 2: W52 Activity 3: Activity 4: Activity 5: Activity 6:	
C. Other effects:	
D. How many new waste minimization activities were implemented in this reporting year for this waste?	
E. Quantity recycled in reporting year due to new activities: 0.0	
F. Activity/Production Index: 0.00	G. Source reduction quantity due to new activities: 0.0
SECTION 5. REGULATED STORAGE	
A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site indicated in Section 3)? N	
B. Did this site store RCRA wastes on-site for more than 90 days, but waste remained in storage at year end? N	
Quantity stored at year end for 90 days or more, generated this reporting year: 0.0	
Quantity stored at year end that was generated prior to this reporting year: 0.0	
Comments: N	

Instructions for the form found on pages 12-27.

SECTION 1. WASTE DESCRIPTION

A. Waste Description: DEGREASING OPERATIONS SPENT TRICHLOROETHYLENE

B. EPA Hazardous Waste Code: F001

C. SIC code: 3562

D. Origin Code: 1 System type: M E. Source Code: A07

F. Point of Measurement: 1 G. Waste form code: B202

H. Radioactive material: 2 I. TRI Constituent: 1

J. CAS numbers: 1. _____ 2. _____ 3. _____
4. _____ 5. _____

SECTION 2. QUANTITY GENERATED

A. UOM: 1 Density 12.20 (Same unit and density must be used for all quantities on this page).

Quantity generated in: B. Previous reporting year: 55.0

C. Current reporting year: 110.0

D. QUANTITY MANAGED ON-SITE: Did this location manage some or all of this waste in exempt or regulated treatment, recycling, or disposal units at this location? N Y = Yes (continue to system 1) N = No (skip to section 3)

On-Site System 1: System Type M Status 128 Quantity managed on-site this year: _____

On-Site System 2: System Type M Status 127 Quantity managed on-site this year: _____

SECTION 3. OFF-SITE SHIPMENT

A. Was any of this waste shipped off site this reporting year? Y Y = Yes (Continue to Site 1) N = No (Skip to Section 4)

SITE 1. Name and address of facility: WASTE RESEARCH & RECLAMATION, ROUTE 7, EAU CLAIRE, WI 54701

B. U.S. EPA ID No. of facility waste was shipped to: WI 290829475

C. System type shipped to: M021 D. Off-site availability code: 1

E. Total quantity shipped in this reporting year: 110.0

SITE 2. Name and address of facility:

B. U.S. EPA ID No. of facility waste was shipped to: _____

C. System type shipped to: M D. Off-site availability code: _____

E. Total quantity shipped in this reporting year: _____

SECTION 4. WASTE MINIMIZATION ACTIVITIES

A. Did you engage in any waste minimization activities for this reporting year? N Y = Yes (Cont to Box B) N = No (Cont to Section 5)

B. Activity: W W W W W W C. Other Effects? (Y = Yes, N = No) _____

D. How many new waste minimization activities were implemented in the reporting year for this waste? _____ (Number)

E. Quantity recycled in reporting year due to new activities: _____

F. Activity/Production index: _____ G. Source Reduction quantity due to new activities: _____

SECTION 5. REGULATED STORAGE

A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section 3)? (Y=Yes, N=No)

B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (y=Yes, N=No)

Quantity stored at year end and for 90 days or more, generated this reporting year: _____

Quantity stored at year end that was generated prior to this reporting year: _____

COMMENTS: _____ Enter Y (Yes) if you have comments regarding this page and attach extra sheet. Page 9

Instructions for this form found on pages 13 - 28.

Sec. I WASTE DESCRIPTION

A. Waste Description: DEGREASING OPERATIONS, SPEND TRICHLOROETHYLENE
 B. EPA Hazardous Waste Code 31 0 0 1 35 39 43 47
 C. SIC code 3 5 6 2
 D. Origin Code 1 System type M E. Source Code A 0 7 A A
 F. Point of measurement 1 G. Waste form code B 2 0 2
 H. Radioactive mixed 2 I. TRI Constituent 1
 J. CAS numbers: 1. _____ 2. _____ 3. _____
 4. _____ 5. _____

Sec. II QUANTITY GENERATED AND MANAGED ON-SITE

A. UOM 1 Density 11.2 - 2.0 lbs/gal (Same unit and density must be used for all quantities on this page)
 Quantity generated in: B. Previous reporting year 1 1 0 0 C. Current reporting year 5 5 0
 D. Did this location do any of the following to this waste (at this location): manage in exempt or regulated treatment, recycling, or disposal process? N Y = Yes (Continue to System 1) N = No (Skip to Sec. III)
 On-Site System 1: System Type M Status 142 Quantity managed on-site this year 147
 On-Site System 1: System Type M Status 181 Quantity managed on-site this year 182

Sec. III OFF-SITE SHIPMENT

A. Was any of this waste shipped off site this reporting year? Y Y = Yes (Continue to Site 1) N = No (Skip to Sec. IV)
 SITE 1: Name and address of facility: WASTE RESEARCH AND RECLIMATION
Route 7
Eau Claire, WI 54701
 B. U.S. EPA ID No. of facility waste was shipped to: WI 9 9 0 8 2 9 4 7 5
 C. System type shipped to M 0 2 1 D. Off-site availability code 1
 E. Total quantity shipped in this reporting year: 5 5 0
 SITE 2: Name and address of facility:
 B. U.S. EPA ID No. of facility waste was shipped to: _____
 C. System type shipped to M D. Off-site availability code 216
 E. Total quantity shipped in this reporting year: _____

Sec. IV NEW WASTE MINIMIZATION ACTIVITIES

A. Did new activities in this year resulting minimization of this waste? N Y = Yes (Cont. to Box B) N = No (Cont. to Sec. V)
 B. Activity W W W W C. Other effects (Y=Yes, N=No) 240
 D. Quantity recycled in reporting year due to new activities 241
 E. Activity/production index 251 F. Reporting year Source reduction quantity 254

Sec. V. REGULATED STORAGE

A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section III)? (Y=Yes, N=No) N
 B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (Y=Yes, N=No) N
 Quantity stored at year end and for 90 days or more that was generated this reporting year: 268
 Quantity stored at year end that was generated prior to this reporting year: 278

COMMENTS: _____ Enter Y(Yes) if you have comments regarding this page and attach extra sheet.

Instructions for this form found on pages 13 - 30.

Sec. I WASTE DESCRIPTION

A Waste Description: DEGREASING OPERATIONS SPENT TRICHLOROETHYLENE
B EPA Hazardous Waste Code 7 1 2 1
C SIC code 3 5 6 2
D Origin Code 30 System type M E. Source code A 0 A 42 A 45
F Point of measurement 34 G. Waste form code B 2 2 2
H Radioactive mixed 0 I. TRI constituent 1 4
J CAS numbers: 1 3 2 12 3 31
4 36 5 37

Sec. II QUANTITY GENERATED AND MANAGED ON-SITE

A UOM g Density 1 2 2 2 lbs/gal (Same unit and density must be used for all quantities on this page)
Quantity generated in B Previous reporting year 2 6 5 2 C. Current reporting year 1 1
D. Did this location do any of the following to this waste (at this location): manage in exempt or regulated treatment, recycling, or disposal process? N Y= Yes (Continue to System 1) N= No (Skip to Sec. III)
On-Site System 1: System Type M Quantity managed on-site this year 15
On-Site System 2: System Type M Quantity managed on-site this year 38

Sec. III OFF-SITE SHIPMENT

A. Was any of this waste shipped off site this reporting year? Y Y= Yes (Continue to Box B) N= No (Skip to Sec. IV)

Site 1: Name and address of facility: WASTE RESEARCH & RECLIMATION
ROUTE 7
EAU CLAIRE, WI. 54701
B. U.S. EPA ID No. of facility waste was shipped to: W 1 0 9 9 0 8 2 9 4 7 5
C. System type shipped to M 0 2 1 D. Off-site availability code 1
E. Total quantity shipped in this reporting year: 1 1 0 0

Site 2: Name and address of facility:
B. U.S. EPA ID No. of facility waste was shipped to: 17
C. System type shipped to M D. Off-site availability code 213
E. Total quantity shipped in this reporting year: 214

Sec. IV NEW WASTE MINIMIZATION ACTIVITIES

A. Did new activities in this year result in minimization of this waste? N Y= Yes (Cont. to Box B) N= No (Cont. to Sec. V)
B Activity W W W W C. Other effects (Y=Yes, N=No) 237
225 226 231 234
D. Quantity recycled in reporting year due to new activities 238
E. Activity/production index 246 F. Reporting year Source reduction quantity 251

Sec. V REGULATED STORAGE

A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section III)? (Y=Yes, N=No) N
B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (Y= Yes, N= No) N
Quantity stored at year end and for 90 days or more that was generated this reporting year: 263
Quantity stored at year end that was generated prior to this reporting year: 273

COMMENTS: 283 Enter Y (Yes) if you have comments regarding this page and attach extra sheet.

Instructions for this form found on pages 13 - 30.

Sec. I WASTE DESCRIPTION

A. Waste Description: DEGREASING OPERATIONS, SPENT TRICHLOROETHYLENE
B. EPA Hazardous Waste Code F 0 0 1
C. SIC code 3 5 6 2
D. Origin Code 1 System type M
E. Source code A 0 7
F. Point of measurement 1
G. Waste form code B 2 0 2
H. Radioactive mixed 2
I. TRI constituent 1
J. CAS numbers: 1. _____ 2. _____ 3. _____
4. _____ 5. _____

Sec. II QUANTITY GENERATED AND MANAGED ON-SITE

A. UOM l Density 1 2 2 0 lbs/gal (Same unit and density must be used for all quantities on this page)
Quantity generated in: B. Previous reporting year 0 0 C. Current reporting year 165
D. Did this location do any of the following to this waste (at this location): manage in exempt or regulated treatment, recycling, or disposal process? N Y= Yes (Continue to System 1) N= No (Skip to Sec. III)
On-Site System 1: System Type M Quantity managed on-site this year _____
On-Site System 2: System Type M Quantity managed on-site this year _____

Sec. III OFF-SITE SHIPMENT

A. Was any of this waste shipped off site this reporting year? Y Y= Yes (Continue to Box B) N= No (Skip to Sec. IV)
Site 1: Name and address of facility: WASTE RESEARCH & RECLINATION
ROUTE 7
EAU CLAIRE, WI. 54701
B. U.S. EPA ID No. of facility waste was shipped to: W 1 0 9 9 0 8 2 9 4 7 5
C. System type shipped to M 0 2 1 D. Off-site availability code 1
E. Total quantity shipped in this reporting year: 1 6 5 0
Site 2: Name and address of facility:

B. U.S. EPA ID No. of facility waste was shipped to: _____
C. System type shipped to M D. Off-site availability code 1
E. Total quantity shipped in this reporting year: _____

Sec. IV NEW WASTE MINIMIZATION ACTIVITIES

A. Did new activities in this year result in minimization of this waste? N Y= Yes (Cont. to Box B) N= No (Cont. to Sec. V)
B. Activity W W W W C. Other effects (Y=Yes, N=No) _____
D. Quantity recycled in reporting year due to new activities _____
E. Activity/production index _____ F. Reporting year Source reduction quantity _____

Sec. V REGULATED STORAGE

A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section III)? (Y=Yes, N=No) N
B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (Y= Yes, N= No) N
Quantity stored at year end and for 90 days or more that was generated this reporting year: _____
Quantity stored at year end that was generated prior to this reporting year: _____

COMMENTS: _____ Enter Y (Yes) if you have comments regarding this page and attach extra sheet.

REXINGPO ~~CO~~ CoR?
2400 CURTIS ST
DOWNERS GROVE

71
60515

ILLINOIS Environmental Protection Agency
1992 Hazardous Waste Report
Form GM - Waste Generation and Management

Instructions for this form found on pages 13 - 24.

Sec. I WASTE DESCRIPTION

A. Waste Description: DEGREASING OPERATIONS, SPENT 1-1-1 TRICHLOROETHANE

B. EPA Hazardous Waste Code F 0 0 1

C. SIC code 3 5 6 2

D. Origin Code 1 System type M

E. Source code A 0 7

F. Point of measurement 1

G. Waste form code B 2 0 2

H. Radioactive mixed 2

I. TRI constituent 1

J. CAS numbers: 1. _____ 2. _____ 3. _____
4. _____ 5. _____

Sec. II QUANTITY GENERATED AND MANAGED ON-SITE

A. UOM 1 Density 9.0 lb/gal (Same unit and density must be used for all quantities on this page)

Quantity generated in: B. Previous reporting year _____ C. Current reporting year _____

D. Did this location do any of the following to this waste (at this location): manage in exempt or regulated treatment, recycling, or disposal process? N Y= Yes (Continue to System 1) N= No (Skip to Sec. III)

On-Site System 1: System Type M Quantity managed on-site this year _____

On-Site System 2: System Type M Quantity managed on-site this year _____

Sec. III OFF-SITE SHIPMENT

A. Was any of this waste shipped off site this reporting year? Y Y= Yes (Continue to Box B) N= No (Skip to Sec. IV)

Site 1: Name and address of facility: Avganic Industries
114 N. Main St.
Cottage Grove, WI 53527

B. U.S. EPA ID No. of facility waste was shipped to: W I D 0 0 0 8 0 8 8 2 4

C. System type shipped to M 0 2 2 D. Off-site availability code 1

E. Total quantity shipped in this reporting year: 1 1 0 . 0

Site 2: Name and address of facility:

B. U.S. EPA ID No. of facility waste was shipped to: _____

C. System type shipped to M D. Off-site availability code 15

E. Total quantity shipped in this reporting year: _____

Sec. IV NEW WASTE MINIMIZATION ACTIVITIES

A. Did new activities in this year result in minimization of this waste? N Y= Yes (Cont. to Box B) N= No (Cont. to Sec. V)

B. Activity W W W W C. Other effects (Y=Yes, N=No) _____

D. Quantity recycled in reporting year due to new activities _____

E. Activity/production index _____ F. Reporting year Source reduction quantity _____

Sec. V REGULATED STORAGE

A. Did this site store RCRA wastes 90 days or more and then ship it off-site (to site shown in Section III)? (Y=Yes, N=No) N

B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (Y= Yes, N= No) N

Quantity stored at year end and for 90 days or more that was generated this reporting year: _____

Quantity stored at year end that was generated prior to this reporting year: _____

COMMENTS: _____ Enter Y (Yes) if you have comments regarding this page and attach extra sheet.

Instructions for this form found on pages 14 - 31.

Sec. I WASTE DESCRIPTION

A. Waste Description: DEGREASING OPERATIONS, SPENT 1-1-1 TRICHLOROETHANE

B. EPA Hazardous Waste Code F 0 0 1

C. SIC code 3 5 6 2

D. Origin Code 1 System type M

E. Source code A 0 7

F. Point of measurement 1

G. Form code B 2 0 2

H. Radioactive mixed 2

I. TRI constituent 1

J. CAS numbers: 1. _____ 2. _____ 3. _____
4. _____ 5. _____

Sec. II QUANTITY GENERATED AND MANAGED ON-SITE

A. UOM l Density 9.0 lbs/gal (Same unit and density must be used for all quantities on this page)

B. Quantity generated in previous reporting year _____ C. Current reporting year _____

D. Did this location do any of the following to this waste (at this location): manage in exempt or regulated treatment, recycling, or disposal process? N Y= Yes (Continue to System 1) N= No (Skip to Sec. III)

On-Site System 1: System Type M Quantity managed on-site this year _____

On-Site System 2: System Type M Quantity managed on-site this year _____

Sec. III OFF-SITE SHIPMENT

A. Was any of this waste shipped off site this reporting year? Y Y= Yes (Continue to Box B) N= No (Skip to Sec. IV)

Site 1: Name and address of facility: Avganic Industries
114 N. Main St.
Cottage Grove, WI 53527

B. U.S. EPA ID No. of facility waste was shipped to: W I D 0 0 0 8 0 8 8 2 4

C. System type shipped to M 0 2 2 D. Off-site availability code 1

E. Total quantity shipped in this reporting year: 1 6 5 0

Site 2: Name and address of facility: _____

B. U.S. EPA ID No. of facility waste was shipped to: _____

C. System type shipped to M D. Off-site availability code 73

E. Total quantity shipped in this reporting year: _____

Sec. IV NEW WASTE MINIMIZATION ACTIVITIES

A. Did new activities in this year result in minimization of this waste? N Y= Yes (Cont. to Box B) N= No (Cont. to Sec. V)

B. Activity W W W W C. Other effects (Y=Yes, N=No) 77

D. Quantity recycled in reporting year due to new activities _____

E. Activity/production index 348 F. Reporting year Source reduction quantity 381

Sec. V REGULATED STORAGE

A. Did this site store RCRA wastes 90 days and then ship it off-site (to site shown in Section III)? (Y=Yes, N=No) N

B. Did this site store RCRA wastes on-site for more than 90 days but waste is in storage at year end: (Y= Yes, N= No) N

Quantity stored that was generated this reporting year: _____

Quantity stored that was generated prior to this reporting year: _____

COMMENTS: _____ Enter Y (Yes) if you have comments regarding this page and attach extra sheet.

**ILLINOIS ENVIRONMENTAL PROTECTION AGENCY
1990 GENERATOR ANNUAL HAZARDOUS WASTE REPORT**

FOR AGENCY USE LPHWC CARD 50 TRANS A 02289

GENERATOR USEPA ID NUMBER

GENERATOR IEPA ID NUMBER

 I L D 0 0 5 4 5 5 7 1

 0 4 3 0 3 0 0 0 0 3

Complete one of these pages for each Facility utilized during the year. All facilities in or out of state receiving hazardous waste generated in Illinois have a USEPA and a IEPA ID Number. Obtain this information from Appendix B, the facility or from your manifest copy.

FACILITY USEPA ID NUMBER

FACILITY IEPA ID NUMBER

 I L D 0 8 7 1 5 7 2 5 1

 0 6 3 0 2 0 0 0 0 3

ENVIRONMENTAL WASTE RESOURCES, INC.

815 634-2211

FACILITY NAME

A/C PHONE

2390 S. Broadway

Coal City

Illinois

60416

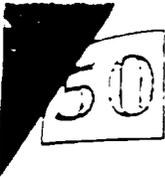
ADDRESS (where waste was managed)

CITY

STATE

ZIP

LINE NO	DESCRIPTION OF WASTE	WASTE TYPE	RCRA HAZARDOUS WASTE CODE	AMOUNT (gals. or yd)	DENSITY (lbs./gal)	CHARGE	MGMT CTGRY
1	WASTE 1-1-1 TRICHLOROETHANE	0 2	2002	5510	1102		
2							
3							
4							
5							
6							
7							
8							



ILLINOIS ENVIRONMENTAL PROTECTION AGENCY
GENERATOR ANNUAL HAZARDOUS WASTE REPORT



This report is for the calendar year ending December 31, 1983

(Cont.)

FOR AGENCY USE ONLY

FOR AGENCY USE (L P H W C)
 1 2 3 4 5

CARD TYPE (S 1 0)
 6 7

TRANS CODE (A)
 8

DATE ENTERED
 9 / 10 / 11

X. GENERATOR'S USEPA I.D. NO.
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32
 I L D 0 0 0 5 4 5 5 7 1

XI. GENERATOR'S ILLINOIS EPA I.D. NO.
 30 31 32 33 34 35 36 37 38 39 40
 0 4 3 0 3 0 0 0 0 1 6

XII. FACILITY'S USEPA I.D. NO.
 41 42 43 44 45 46 47 48 49 50 51 52
 I L D 0 1 0 2 8 4 2 4 8

XIII. FACILITY'S ILLINOIS EPA I.D. NO.
 53 54 55 56 57 58 59 60
 0 1 3 1 1 6 1 0 1 0 1 3 1 0

XIV. FACILITY'S NAME / ADDRESS
 Name: C. I. D. Corp. Phone: 312 891 . 1500

P. O. Box 1306 Calumet City, IL. 60409

XV. WASTE IDENTIFICATION

A. LINE NO.	B. DESCRIPTION OF WASTE	C. U.S.D.O.T. Hazard Code	D. RCRA HAZARDOUS WASTE NO. (see instructions)	E. AMOUNT OF WASTE (gallons only)	F. DENSITY (lbs. / gal.)
010101 61 64	SOLVENT, COOLANT, OILS AND WATER	15 65 66	D 0 0 6 67 70 71 74 75 78 79 82	3,000 83 91 92 94	8.0 91 92 94
010102 61 64					
010103 61 64					
010104 61 64					
010105 61 64					
010106 61 64					
010107 61 64					
010108 61 64					
010109 61 64					
010110 61 64					

GENERATOR ANNUAL HAZARDOUS WASTE REPORT

This report is for the calendar year ending December 31, 1982.

FOR AGENCY USE ONLY			
FOR AGENCY USE	L.P.H.W.C. <u>1</u> <u>5</u>	CARD TYPE <u>5</u> <u>0</u>	TRANS CODE <u>A</u> <u>8</u> DATE ENTERED _____

VII. GENERATOR'S USEPA I.D. NO. <u>110101545551711</u>	VIII. GENERATOR'S ILLINOIS EPA I.D. NO. <u>043031000016</u>	IX. FACILITY'S USEPA I.D. NO. <u>110011028424</u>
---	--	--

X. FACILITY'S ILLINOIS EPA I.D. NO. <u>03160030</u>	XI. FACILITY'S NAME - ADDRESS <u>Name C.I.D. Corp.</u> Phone: <u>312 891-75</u>
--	--

XII. WASTE IDENTIFICATION	P.O. Box 1306, Calumet City, Illinois 60409 <small>Street (P.O. Box) City State</small>
---------------------------	--

A. LINE NO.	B. DESCRIPTION OF WASTE	C. QUANTITY Hazard Code	D. RCRA HAZARDOUS WASTE NO. (see instructions)	E. AMOUNT OF WASTE (gallons or lbs)
0001 61 64	Solvent, Coolant, Oil and Water	15 65 66	0006 F002 67 70 71 74 75 78 79 82	470008 83 91 92
61 64		65 66	67 70 71 74 75 78 79 82	83 91 92
61 64		65 66	67 70 71 74 75 78 79 82	83 91 92
61 64		65 66	67 70 71 74 75 78 79 82	83 91 92
61 64		65 66	67 70 71 74 75 78 79 82	83 91 92
61 64		65 66	67 70 71 74 75 78 79 82	83 91 92
61 64		65 66	67 70 71 74 75 78 79 82	83 91 92
61 64		65 66	67 70 71 74 75 78 79 82	83 91 92
61 64		65 66	67 70 71 74 75 78 79 82	83 91 92
61 64		65 66	67 70 71 74 75 78 79 82	83 91 92

XIV. PAGE NUM



217/782-6761

Refer to: 0430300003 -- DuPage County
Downers Grove -- Rexnord, Inc.
ILD005455571

March 10, 1986

Rexnord, Inc. -- Roller Bearing Div.
Attention: Rudy Fuys
2400 Curtiss Street
Downers Grove, Illinois 60515

Dear Mr. Fuys:

On February 6, 1986 your facility was inspected by James K. Wiggins of the Illinois Environmental Protection Agency. The purpose of this inspection was to determine your facility's compliance with 35 Illinois Administrative Code, Part 722, Subpart(s) A, B, C, D, and E. At the time of the inspection, no apparent violations of the requirements addressed as part of the inspection were observed. For your information a copy of the inspection report is enclosed.

In addition, the apparent violations cited in our April 12, 1985 Compliance Inquiry Letter and June 18, 1985 Pre-Enforcement Conference Letter have been reviewed and resolved.

Should you have any questions regarding the inspection, please contact James K. Wiggins at 312/345-9780.

Should you have any questions regarding the previous violations, please contact Andy Vollmer at 217/782-6762.

Sincerely,

Mark A. Haney, Manager
Facilities Compliance Unit
Compliance Monitoring Section
Division of Land Pollution Control

MAH:MT:dks/508f, 104

Enclosure

cc: Division File
Northern Region
Don Gimbel
James Wiggins
Andy Vollmer
Michelle Tebrugge

000134

July 10, 1985

Corporate Offices
350 N. Sunny Slope
Brookfield, WI 53005
414/797-6900

TWX: 910/262-3405
TELEX: 26-727

Illinois Environmental Protection Agency
Division of Land Pollution Control
2200 Churchill Road
Springfield, IL 62706

Attn: Michelle Tebrugge
Facilities Compliance Unit
Compliance Monitoring Section

References: 0430300003 - Du Page County/FA 133
Downers Grove/Rexnord ILD 005455571

Gentlemen:

This letter is in response to your letter to me dated June 18, 1985, signed by Michael F. Nechvatal and requesting me to attend a Pre-Enforcement Conference in Springfield, IL on July 10, 1985. Subsequent to my receipt of that letter, I had several telephone conversations with Mark Haney, Andy Vollmer, Eugene Dingleline and Michelle Tebrugge. Mr. Dingleline informed me that he needs two additional facts regarding the Closure Plan for Rexnord's Downers Grove facility and that I could send them to you by mail, in lieu of attending the conference on July 10. On July 3, I informed Ms. Tebrugge that I would not be attending the conference on July 10.

The information specifically requested by Mr. Dingleline is:

1. The estimated year of closure of the storage facility at the Rexnord Downers Grove operation is 1985. Thereafter, the storage facility will be operated as a RCRA Generator's accumulation area pursuant to 35 Ill. Adm. Code 722.134. Specific details regarding the closing of this facility were mailed on May 15, 1985 to Rama K. Chaturvedi and on May 16, 1985 to Mark Haney. Included in those specific details was a letter dated May 7, 1985 from Rexnord to USEPA - Region V requesting withdrawal of the Part A application submitted by the Downers Grove facility on November 3, 1980 and explaining that several other tanks and containers were inadvertently included in that Part A application. It is respectfully

000135

July 10, 1985
Page No. 2

submitted that those inadvertently included tanks and containers are not regulated by RCRA. However, it is estimated that they will be closed in the year 2001.

2. The estimated quantity of sludge to be hauled on closure of the Plating Department is 28,000 gallons. However, it is again respectfully submitted that all tanks and containers in the Plating Department were inadvertently included in the Part A application and are not subject to the RCRA regulations.

If you have any questions regarding the statements in this letter, please do not hesitate to contact us about them.

Very truly yours,

Rexnord Inc.

Aaron L. Hardt
Environmental Counsel
Legal Department
(414) 797-5687

/mez

bcc: R. Fuys (attachment)
J. Lorenzen
V. Smith

ALH:0710416P

000136



217/782-6761

Refer to: 0430300003 -- DuPage County FA133
Downer's Grove/Rexnord
ILD005455571

PRE-ENFORCEMENT CONFERENCE LETTER

Certified # P 731 918 921

June 18, 1985

Aaron L. Hardt
Rexnord, Inc.
350 N. Sunny Slope
Brookfield, Wisconsin 53005

Dear Mr. Hardt:

The Agency has previously informed Rexnord, Inc. of apparent violations of the Illinois Environmental Protection Act and/or rules and regulations adopted thereunder. These apparent violations are set forth in Attachment A of this letter.

As a result of these apparent violations, it is our intent to refer this matter to the Agency's legal staff for the preparation of a formal enforcement case. The Agency's legal staff will, in turn, refer this matter to the Office of Attorney General or to the United States Environmental Protection Agency for the filing of a formal complaint.

Prior to taking such action, however, you are requested to attend a Pre-Enforcement Conference to be held at the Division of Land Pollution Control, 2200 Churchill Road, Springfield, Illinois 62706. The purpose of this Conference will be:

1. To discuss the validity of the apparent violations noted by Agency staff, and
2. To arrive at a program to eliminate existing and/or future violations.

You should, therefore, bring such personnel and records to the conference as will enable a complete discussion of the above items. We have scheduled the Conference for July 10, 1985, at 10:00 a.m. If this arrangement is inconvenient, please contact Michelle Tebrugge at 217/782-4462 to arrange for an alternative date and time.



Page 2

In addition, please be advised that this letter constitutes the notice required by Section 31(d) of the Illinois Environmental Protection Act prior to the filing of a formal complaint. The cited Section of the Illinois Environmental Protection Act requires the Agency to inform you of the charges which are to be alleged and offer you the opportunity to meet with appropriate officials within thirty days of this notice date in an effort to resolve such conflict which could lead to the filing of formal action.

Sincerely,

A handwritten signature in black ink, appearing to read "Michael F. Nechvatal".

Michael F. Nechvatal, Manager
Compliance Monitoring Section
Division of Land Pollution Control

MFN:MT:jd/1322E/1-2

Attachment

cc: Division File
Region
Northern
Paul Jagiello
Andy Vollmer
Michelle Tebrugge

000138



Attachment A

1. Pursuant to 35 Ill. Adm. Code 725.211, the owner or operator must close his facility in a manner that minimizes the need for further maintenance and controls, minimizes or eliminates, to the extent necessary to protect human health and the environment, post-closure escape of hazardous waste, hazardous waste constituents, leachate, contaminated rainfall or waste decomposition products to the ground or surface waters or to the atmosphere. You are in apparent violation of 35 Ill. Adm. Code 725.211 for the following reason(s): You have failed to show how and when decontamination will be carried out; type of cleaning material and equipment to be used; disposal of cleaning wastes and residues; list of piping, equipment, tanks and structures to be decontaminated; tests for contamination; soil testing; and disposal of soil if it is contaminated.
2. Pursuant to 35 Ill. Adm. Code 725.212(a), by May 19, 1981, the owner or operator must have a written closure plan. A copy of the closure plan and all revisions must be kept at the facility until closure is completed and certified. The closure plan must include at least:
 - a. A description of how and when the facility will be partially closed, if applicable, and finally closed. The plan must identify how the requirements of Sections 725.211, 725.213, 725.214 and 725.215 and applicable requirements of 725.297, 725.328, 725.380, 725.410, 725.451, 725.481 and 725.504 will be met;
 - b. An estimate of the maximum inventory of wastes in storage and in treatment at any time during the life of the facility;
 - c. A description of the steps needed to decontaminate facility equipment during closure;
 - d. An estimate of the expected year of closure and a schedule for final closure;
 - e. A provision for closure certification by an independent registered professional engineer.

You are in apparent violation of 35 Ill. Adm. Code 725.212(a) for the following reason(s): You have failed to meet the requirements of conditions a, b, and d.

MT:jd/1322E/3

May 16, 1985

Corporate Offices
350 N. Sunny Slope
Brookfield, WI 53005
414/797-6900

TWX: 910/262-3405
TELEX: 26-727

Mark A. Haney, Manager
Facilities Compliance Unit
Compliance Monitoring Section
Division of Land Pollution Control
Illinois EPA
2200 Churchill Road
Springfield, IL 62706

References: 0430300003--DuPage County/FA 133
Downers Grove/Rexnord ILD 005455571

Dear Mr. Haney:

Responsive to your letter of April 12, 1985 to Rexnord concerning our above-referenced facility and inquiring as to our position with respect to the apparent violations identified in Attachment A thereto and our plans to correct these apparent violations, we are pleased to inform you that these apparent violations have been corrected. A copy of our letter to Rama K. Chaturvedi and all attachments thereto are enclosed herewith for your perusal.

Very truly yours,

Rexnord Inc.

Aaron L. Hardt
Environmental Counsel
Legal Department
(414)797-5687

/lml

bcc: R. Fuys (Bearings)
J. Lorenzen (CH)
R. Muehl (CH)
V. Smith (CH)

ALH:0514206R

000140

April 16, 1985

Corporate Offices
350 N. Sunny Slope
Brookfield, WI 53005
414/797-6900

TWX: 910/262-3405
TELEX: 26-727

Mark A. Haney, Manager
Facilities Compliance Unit
Compliance Monitoring Section
Division of Land Pollution Control
Illinois EPA
2200 Churchill Road
Springfield, IL 62706

References: 0430300003--DuPage County/FA 133
Downers Grove/Rexnord ILD-005455571

2010300032--Winnebago County/FA 133
Rockford/Rockford Products Plant #2 ILD 000805895

2010300031--Winnebago County/FA 133
Rockford/Rockford Products Plant #3 ILD 005212097

Dear Mr. Haney:

Confirming our telephone conversation of April 16, 1985, you have granted Rexnord's request for an extension of time until May 17, 1985 to satisfactorily respond to your letters of April 5 and April 12 regarding the above-referenced facilities.

Very truly yours,

Rexnord Inc.


Aaron L. Hardt
Environmental Counsel
Legal Department
(414)797-5687

/lml

cc: R. Muehl

ALH:0416206R

000141



Mechanical Power Division
Roller Bearing Operation
2400 Curtiss Street
Caller No. 1482
Downers Grove, IL 60515
312/969-1770
TWX 910-695-3224

May 7, 1985

Mr. John Perry
Emergency Response Unit
Illinois EPA
2200 Churchill Road
Springfield, IL 62704

Dear Mr. Perry:

For your information, the work Jim Maloney had discussed with you has been completed. A letter from Petrochem Services, Inc. is attached.

Sincerely,

Rudolph A. Fuys
Plant Metallurgist

f

Attachment

cc Aaron Hardt
Rexnord - Milwaukee

000142



Copy to: John Perry
Lawrence Easte
Karl J. Klepitsc
Rama K. Chaturm
Mark A. Hanes ✓

Petrochem Services, Inc. P.O. Box 337 Lemont, Illinois 60439

(312) 739-1150

April 30, 1985

Mr. Rudy Fuys
Mechanical Power Division
REXNORD
2400 Curtiss Street
Downers Grove, IL 60515

Dear Mr. Fuys:

Petrochem has completed its spill response action at Rexnord in Downers Grove pertaining to the cutting oil storage tank leak. As a follow up to the spill notification provided to the Illinois EPA, the following description of the spill mitigation action taken by Petrochem is provided.

In late March Rexnord contacted Petrochem about a 3000 gallon underground storage tank that appeared to have begun leaking. The contents of the tank had been recently removed for off-site disposal. However, plant maintenance personnel reported that the tank began to immediately refill.

To determine if the tank was leaking, Petrochem recommended that 4 - 5 observation wells be installed. Those were installed March 28th and two of the wells immediately filled with what appeared to be cutting oil from the underground tank. The three other wells showed no contamination.

After consultation, it was decided that the best course of action was to remove the tank and any contamination that may be present. On April 4, 1985, Petrochem started work on removing the tank. On April 5th the tank was removed.

At that time the lab results on the soil samples collected from the observation wells were completed. The lab results were discussed by Geoff Langley of Petrochem and John Perry of the Illinois EPA Emergency Response Unit. From the data it was determined that the cutting oil contaminated soil around the tank was non hazardous (lab results attached).

000143

Due to the characteristics of the clay around the tank the spill was confined to the backfill area. Petrochem excavated an extra two feet around the tank to ensure all contamination was removed. The soil was taken to the CID landfill. All of the free liquids taken from the hole and from the tank were taken to EWR in Coal City.

The hole was backfilled with pea gravel and the top resurfaced with concrete.

Should you need further explanation on any of the work performed, please contact me.

Sincerely,


James J. Maloney
Sales Manager

JJM/bjp

cc: Hank Mittlehauser



GULF COAST LABORATORIES, INC.
2417 Bond St., University Park, Illinois 60466
Phones (312) 534-5200 (219) 885-7077 (815) 723-7511

ANALYTICAL REPORT

PCPSI-53211-2

TO: Petrochem Services, Inc.
P.O. Box 337
Lemont, IL 60439

ATTN: Mr. Geoff Langley

DATE: April 9, 1985

RE: PCPSI-53211-2 Soil RUSH
Sample Date: 04/02/85
GCL# 61560

PARAMETERS	RESULTS
Total Solids	90.4 mg/kg
Sulfides	< 5 mg/kg
Lead, E.P. Toxicity	< 0.5 mg/l
Selenium, E.P. Toxicity	< 0.1 mg/l
Arsenic, E.P. Toxicity	< 0.5 mg/l

000145

Approved: *John B. Brennan*

Analyst: _____ Date: 04/09/85



GULF COAST LABORATORIES, INC.
2417 Bond St., University Park, Illinois 60466
Phones (312) 534-5200 (219) 885-7077 (815) 723-75

ANALYTICAL REPORT

TO: Petrochem Services, Inc.
P.O. Box 337
Lemont, Il 60439

DATE: April 9, 1985

ATTN: Mr. Geoff Langley

RE: PCPSI-53211-2 Soil RUSH
Sample Date: 04/02/85
GCL# 61560

PARAMETERS	RESULTS
Arsenic	13 mg/kg
Barium	94 mg/kg
Cadmium	2.3 mg/kg
Chromium	3.6 mg/kg
Total Cyanides	< 5 mg/kg
Flash Point (Closed Cup) *	> 170 °F
Chlorinated Solvents	< 0.1 %
Benzene	< 0.1 %
Mineral Spirits	2.0 %
Lead	37 mg/kg
Mercury	< 0.05 mg/kg
Total PCB's	< 5 mg/kg
pH (10% Solution w/dipstick)	6.5
Phenols	7 mg/kg
Selenium	14 mg/kg
Silver	1.1 mg/kg

* Initial Flash will not support flame

John B. Bresser

04/09/85



217/782-6761

Refer to: 0430300003 -- DuPage County/FA 133
Downers Grove/Rexnord
ILD005455571

Certified # P 731 918 815

COMPLIANCE INQUIRY LETTER

April 12, 1985

Mr. Ralph O. Muehl
Rexnord, Inc.
350 N. Sunny Slope Road
Brookfield, Wisconsin 53005

Dear Mr. Muehl:

The purpose of this letter is to address the status of the above-referenced facility in relation to the requirements of Title 35, Subpart G and H and to inquire as to your position with respect to the apparent violations identified in Attachment A and your plans to correct these apparent violations. The Agency's findings of apparent non-compliance in Attachment A are based on a April 2, 1985 review of documents submitted to the Agency to demonstrate compliance with the requirements of Subpart G and H.

Please submit in writing, within fifteen (15) calendar days of the date of this letter, the reasons for the identified violations and a description of the steps which have been taken to correct the identified violations. The written response should be sent to the following:

Mark A. Haney, Manager
Facilities Compliance Unit
Compliance Monitoring Section
Illinois Environmental Protection Agency
Division of Land Pollution Control
2200 Churchill Road
Springfield, Illinois 62706

Further, take notice that non-compliance with the requirements of the Illinois Environmental Protection Act and rules and regulations adopted thereunder may be the subject of enforcement action pursuant to either the Illinois Environmental Protection Act, Ill. Rev. Stat., Ch. 111 1/2, Sec. 1001 et seq. or the federal Resource Conservation and Recovery Act (RCRA), 42 U.S.C. Sec. 6901 et seq.

000147



Page 2

If you have any questions regarding the above, please contact Andy Vollmer at 217/782-9884.

Sincerely,

A handwritten signature in cursive script that reads "Mark A. Haney".

Mark A. Haney, Manager
Facilities Compliance Unit
Compliance Monitoring Section
Division of Land Pollution Control

MAH:MT:jd/0739E/9

cc: Division File
Northern Region
Don Gimbel
Andy Vollmer
Gary King
Michelle Tebrugge

000148



Attachment A

1. You failed to respond to our inquiry of January 25, 1985.
2. Your closure plan fails to provide the closure performance standard as required by 725.211 (40 CFR 265.111). A description of how closure minimizes the need for post closure maintenance and minimizes the release of wastes must be provided.
3. Your closure cost estimate fails to provide the cost of certification as required by 725.215 (40 CFR 265.115). The owner or operator must submit to the Director certification both by the operator and by an independent registered professional engineer.
4. Your closure plan fails to provide the maximum inventory in storage or tank sizes as required by 725.212(a)(2) (40CFR265.112(a)(2)). An estimate of the maximum inventory of wastes in storage and in treatment at any time during the life of the facility must be provided.
5. Your closure plan fails to provide an estimated year of closure and a schedule for final closure.

MT:jd/0739E/11



TO: Company: Rexnord Corp
Fax No.: 914-649-1910
Attn: Aaron Hardt
FROM: Rudy Lys
Fax No.: 312-969-8827
Date: 11-17-89
Subject: NGSD - Response
No. of pages (incl. cover): 2

Mechanical Power Division
Roller Bearing Operation
2400 Curiss Street
Carter No. 1482
Downers Grove, IL 60515
312/969-1770
TWX 910/695-3224

Claim -

A copy of the NSD Response
to my letter is attached. I believe
this should close this incident
but I'm not real happy with
the last sentence which implies
we were out of compliance.

any comments?

Discussed with Rudy on

Regards,
Rudy

BOARD OF TRUSTEES
Hugh A. Williams, Jr.
President
Herbert R. Reich
Vice-President
Donald E. Eckmann
Clerk



2710 Curtiss Street
P.O. Box 1412
Downers Grove, IL 60515-1412
1-312-969-0664

STAFF
Lawrence C. Cox
General Manager
Raich E. Smith, Jr.
Operations Director
Shella K. Henschel
Administrative Services
Director
LEGAL COUNSEL
Michael C. Wieder

*Providing a Better Environment for South Central
DuPage County*

November 16, 1989

Rudolph A. Fuys
Plant Metallurgist
Rexnord, Inc.
Mechanical Power Division
Roller Bearing Operation
2400 Curtiss Street
Downers Grove, IL 60515

Re: Response to Notice of Violation

Dear Mr. Fuys:

Your response to the notice of violation issued by the District on October 16, 1989 has been reviewed and is complete. The measures you describe for preventing a recurrence of this type of problem appear to be adequate although you are still relying on an operator's judgement as to the depth of the sludge blanket.

I want to emphasize that the plating department staff handled the problem effectively and took the correct action in notifying the District, whether or not any of the concentrated wastewater was discharged. The actions required under the notice of violation are appropriate for this situation because there was an operational problem which needed to be corrected. Beyond preventive measures, it acknowledges the quick response of your people, which brought the effluent back into compliance, thus averting a serious violation.

Sincerely,
DOWNERS GROVE SANITARY DISTRICT

Lawrence C. Cox
Lawrence C. Cox
General Manager

JML/jml

000151



VIA CERTIFIED MAIL - RETURN RECEIPT REQUESTED

October 30, 1989

Lawrence C. Cox
General Manager
Downers Grove Sanitary District
2710 Curtiss Street
P.O. Box 1412
Downers Grove, IL 60515-1412

Rexnord Corporation
2400 Curtiss Street
Downers Grove, IL 60515
312/969-1770
FAX 312/969-8827

Dear Mr. Cox:

This is in response to your letter of October 24, 1989 requesting additional information regarding your notice of violation.

After closely reviewing the situation, I do not believe there was a violation of our Permit requirements.

Our standard operating procedure when releasing supernatant to the final pH sump is as follows.

Lower the release tube into the supernatant; the supernatant then flows through the tube and accumulates in the final pH tank sump until the sump pump turns on. (A float system activates the sump pump.) Supernatant is then pumped from the sump to the final pH tank. The final pH tank contents overflows a weir to the Sanitary District. The composite sample of the Plating Department effluent is taken from the overflow weir of the final pH tank.

The contamination of the final pH sump occurred because the treatment tank release tube was manually lowered too far into the batch treatment tank such that the end of the tube was not visible because of cloudy solution. This resulted in some sludge as well as supernatant being released to the final pH sump and then to the final pH tank. Department personnel normally present in the area noticed discoloration in the final pH tank and shut down the system. Analysis of a grab sample taken from the final pH tank immediately after shutdown indicated: total Copper 154 ppm, total Chromium 495 ppm, and total Cadmium 6.4 ppm. No other information on the concentration of the discharge from the final pH adjust tank was taken or is available. The composite sample, however, indicated total Copper 0.08 ppm, total Chromium 0.11 ppm, and total Cadmium 0.04 ppm.

Although the grab sample results from the final pH tank are high, the composite sample results are well within our Permit limits. These data indicate that close to 100% of the sludge was contained in our treatment system. The inadvertent release to the final pH tank sump had a nil effect on the Plating Department daily effluent.

000152

October 30, 1989
Lawrence C. Cox, General Manager
Downers Grove Sanitary District
Page 2

Containment of the sludge in the system was due to the fast response of our Plating personnel. As described previously, the contaminated solutions were dumped to holding tanks and the systems thoroughly cleaned up prior to resuming operations.

To prevent this type of event in the future, the following corrective actions have been taken:

1. All Plating and Lab personnel involved with the supernatant release operations were re-instructed by the Plating Department Supervisor and Plant Metallurgist that the end of the release tube must be clearly visible prior to initiating a treatment supernatant release to the final pH tank.
2. The sampling procedure has been changed such that before releasing **ANY** batch treatment to the final pH tank, Lab personnel rather than Plating personnel will obtain a sample using a Sludge Judge or similar tube type sampling device. This will provide a tighter inspection of the supernatant prior to the Lab decision to release the treatment batch to the final pH tank.
3. Platers were re-instructed to monitor appearance of the final pH tank during a dump.

Sincerely,

Rudolph A. Fuys, Jr.
Plant Metallurgist

f

cc Lee Ruesch
George Beyer
Manny Barcia
Bob Hughes
Jim Iglesias
Aaron Hardt

(#36/014)

000153



Bearings

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

October 12, 1989

Mr. Lawrence C. Cox
General Manager
Downers Grove Sanitary District
2710 Curtiss Street
P.O. Box 1412
Downers Grove, IL 60515-1412

Rexnord Corporation
2400 Curtiss Street
Downers Grove, IL 60515
312/969-1770
FAX 312/969-8827

Dear Mr. Cox:

On October 6, 1989 we had an upset in our waste water treatment section of our Plating Department. Sludge was accidentally picked up from the batch acid treatment tank while dumping supernatant to the final pH tank. The 15-20 minute occurrence resulted in approximately 165 - 215 gallons of waste water being discharged from the Plating Department prior to the system being shut down.

The daily composite sample results shown below are well within our daily discharge limitations:

Total Copper	0.08 ppm
Total Chromium	0.11 ppm
Total Cadmium	0.04 ppm

The contaminated solutions were dumped to holding tanks and the systems thoroughly cleaned up prior to resuming operations.

To prevent this type of event in the future, the following corrective actions have been taken:

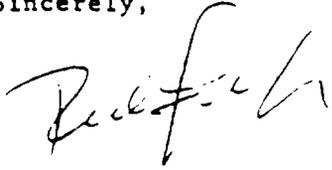
1. All Plating and Lab personnel involved with the supernatant release operations were re-instructed by the Plating Department Supervisor and Plant Metallurgist that the end of the release tube must be clearly visible prior to initiating a treatment supernatant release to the final pH tank.
2. The sampling procedure has been changed such that before releasing ANY batch treatment to the final pH tank, Lab personnel rather than Plating personnel will obtain a sample using a Sludge Judge or similar tube type sampling device. This will provide a tighter inspection of the supernatant prior to the Lab decision to release the treatment batch to the final pH tank.

000154

October 12, 1989
Mr. Lawrence C. Cox, General Manager
Downers Grove Sanitary District
Page 2

3. Platers were re-instructed to monitor appearance of the final pH tank during a dump.

Sincerely,



Rudolph A. Fuys
Plant Metallurgist

f

cc L. Ruesch
G. Beyer
M. Barcia
R. Hughes
J. Iglesias
A. Hardt

000155

SOIL EXCAVATION SUMMARY REPORT

Prepared for:

**Rexnord Corporation
2400 Curtiss Street
Downers Grove, Illinois**

Prepared by:

**Mittelhauser Corporation
1240 Iroquois Drive
Naperville, Illinois 60563**

Project 2125.01-01

January 1993

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- Figure 2 Site Features Map
- Figure 3 Soil Sample Location Map
- Figure 4 Proposed Areas of Excavation
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LIST OF APPENDICES

- Appendix A Photo Log
- Appendix B Manifests and Land Disposal Notification/Certification Forms
- Appendix C Non-Hazardous Certification Certificates

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125ACD1 DUL

1.0 INTRODUCTION

This report documents the removal, treatment, and disposal of impacted soil at the Rexnord Corporation (Rexnord) facility in Downers Grove, Illinois (see Figure 1). Remedial activities were conducted to remove soil impacted with elevated concentrations of cadmium in the vicinity of a former aboveground Carbonate Process Tank (CPT).

1.1 PURPOSE

The purpose of this report is to provide documentation of the removal activities, and offsite treatment and disposal, of cadmium-impacted soil at the site. The impacted soil was removed in order to reduce any future liability associated with storm water run off, property transfers, or environmental audits. Documentation provided in this report includes a summary of the soil removal activities, photographs of the removal activities, manifests, and Non-Hazardous Certification Certificates for the treated soil.

1.2 PREVIOUS WORK

Rexnord retained Scientific Control Laboratories (SCL) to collect and analyze soil samples in preparation for the removal of the CPT and concrete pad. Figure 2 shows the location of the former CPT and surrounding site features.

A total of eleven soil samples were collected by SCL on September 3 and 11, 1992. The soil samples were collected at the surface and at depths of 1 foot below and 2 feet below the ground surface along each side of the concrete pad. The samples were analyzed for cadmium by SCL.

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125RC01 DJL

The analytical results indicated that elevated concentrations of cadmium were present in soil surrounding the CPT. Cadmium concentrations ranged from 11.8 to 388 mg/kg.

Rexnord retained Mittelhauser Corporation (Mittelhauser) to further delineate the extent of total cadmium and extent of total cyanide in the soil. Mittelhauser collected a total of 28 soil samples at 17 locations on September 17, 1992. Soil sample locations are shown in Figure 3. The soil samples were collected at the surface and at varying depths of 1.5 to 2.5, 2.5 to 3.5, and 3.5 to 4.5 feet below the ground surface. The soil samples were submitted to SCL for analysis of total cadmium. Eight of the soil samples were analyzed for total cyanide.

The soil analytical results indicated that concentrations of total cadmium ranged from less than 0.5 mg/kg to 174 mg/kg. Total cyanide concentrations in the soil ranged from less than 2.5 mg/kg to 17.5 mg/kg. The analytical results are summarized in Table 1.

A total of 6 soil samples exhibiting a given range of total cadmium concentrations were selected for analysis by the Toxicity Characteristic Leaching Procedure (TCLP) for cadmium. The TCLP analytical results (see Table 1) indicated that samples SS-2A and SS-6A contained cadmium concentrations of 3.1 and 0.85 mg/l, respectively. These samples exhibited total cadmium concentrations of 174 and 108 mg/kg, respectively. TCLP concentrations of cadmium exceeding 1.0 mg/l exhibit the characteristic of toxicity and are considered a hazardous waste.

Based on the comparison of total cadmium versus TCLP cadmium, it was decided that soils exhibiting a total cadmium concentration below 100 mg/kg would most likely not

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125AC01.DDL

exceed the TCLP cadmium limit for a characteristic hazardous waste. Based on this comparison, removal of soils to a depth of 3 feet in an area surrounding the concrete pad was proposed. This proposed excavation depth encompassed the total cadmium concentrations that may have exceeded the TCLP limit for a characteristic hazardous waste containing cadmium. In addition, removal of an area of soil approximately 5 feet wide by 20 feet long to a depth of 6 to 8 inches, located south of the concrete pad, was proposed. This area contained total cadmium concentrations ranging from less than 0.5 mg/kg (SS-14) to 8.8 mg/kg (SS-7S). The proposed areas of soil excavation are shown in Figure 4.

On October 19, 1992, Rexnord personnel power washed the concrete pad and collected a rinsate sample for chemical analysis. The rinsate sample was submitted to SCL for analysis of cadmium and total cyanide. The analytical results indicated the presence of 0.12 mg/l cadmium and 0.15 mg/l total cyanide.

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125AC01 D.L.

2.0 SOIL REMOVAL ACTIVITIES

Soil removal activities at the Rexnord facility were conducted during the time period of December 3 through 8, 1992. The activities included the removal of a tree stump and several bushes surrounding the concrete pad, demolition of the concrete pad, excavation of impacted soil, offsite treatment and disposal of impacted soil, and backfilling of the excavated areas with clean fill and topsoil.

Rexnord retained Mittelhauser to conduct oversight of the removal activities and prepare this report. Mittelhauser subcontracted American Waste in Maywood, Illinois to remove a tree stump and several bushes surrounding the concrete pad, demolish the concrete pad, excavate the impacted soil, load the excavated soil in the trucks, backfill the excavation, and cover the backfilled areas with topsoil. Envirite Corporation in Harvey, Illinois was contracted by Rexnord to transport the impacted soil to their facility for treatment. Envirite disposed of all of the soil at their landfill in Pontiac, Illinois after it was treated and rendered non-hazardous.

The removal activities for each day of operation are summarized below. A photographic log of the soil removal activities is provided in Appendix A.

December 3, 1992

American Waste mobilized their equipment to the site. Rexnord removed several sections of fencing to facilitate equipment entry to the job site. The sloped surface in the vicinity of the former CPT caused difficulty for the rubber tire backhoe to maneuver. Subsequently, a small bobcat was mobilized to the site to load the excavated soil in the truck hauler. A stump from a tree located adjacent to the

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125RC01.DOC

concrete pad, previously cut down by Rexnord, was removed. Several bushes in front and to the south of the CPT were also removed.

Approximately 40 cubic yards of impacted soil were excavated during the first day. The 40 cubic yards of soil were loaded in two truck haulers and transported offsite as hazardous waste by Envirite to their treatment facility in Harvey, Illinois. All soil transported offsite was properly manifested (Manifest Numbers 3818889 and 3818891). Rexnord signed a manifest and Land Disposal Notification/Certification Form for each load of soil hauled offsite. Copies of the manifests and Land Disposal Notification/Certification Forms are provided in Appendix B.

December 4, 1992

Approximately 20 more cubic yards of soil and slough were excavated to attain the 3 foot minimum depth of excavation. The 20 cubic yards of soil were loaded in the truck hauler and transported offsite to the Envirite facility. The soils were transported under manifest number 3818892.

American Waste began to demolish the concrete pad using a hydraulic concrete hammer attached to the bobcat. The hydraulic concrete hammer on the rubber tire backhoe was not used initially because of a concern of causing structural damage to the brick wall and foundation of the adjacent building.

The concrete pad was approximately 8 inches thick and hollow. The pad was filled with clayey soil presumably obtained during construction of the building. This soil fill was stockpiled with the broken pieces of concrete and bushes to be disposed of offsite as non-hazardous construction debris. American Waste mobilized a compressor and two jackhammers to help facilitate the demolition of the concrete

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125R001.D0L

pad. Progress was hampered by the strength of the concrete, the presence of rebar, and access problems for the heavier equipment.

American Waste delivered clean backfill material to the site. The backfill consisted of clayey soil. The concrete pad was less than half demolished by the end of the day.

December 7, 1992

In an effort to speed up demolition, American Waste attached the large hydraulic concrete hammer to the backhoe and began demolishing the remaining concrete pad. No structural damage to the adjacent building was encountered. The remaining areas of concrete pad not accessible by the larger equipment was finally demolished with the use of jackhammers. Demolition of the concrete pad was completed by the end of the day. The concrete pad was lowered approximately 1 foot below grade along the building wall and the remaining walls of the pad were lowered 2.5 feet below grade.

American Waste loaded all broken concrete, clayey slough, the tree stump, and bushes into a 20-yard rolloff box for offsite disposal as non-hazardous construction debris. The third and final load of backfill was delivered to the site. Approximately 15 cubic yards of ground topsoil was also delivered to the site.

The former drain pipe leading from the pad through the wall into the plant was cut flush to the building wall and sealed with hydraulic cement. American Waste backfilled the shallow excavation area south of the former CPT.

Rexnord Corporation
Soil Excavation Summary Report

January 1993

2125RC01 DUL

December 8, 1992

Mittelhauser measured the perimeter and depth of the completed excavation. The final extent of the excavated area is shown in Figure 5. American Waste backfilled the main excavation with clayey fill. Each lift of backfill material placed into the excavation was compacted with the bucket of the backhoe. The excavation was filled to bring the top of the compacted backfill to the original surface grade.

American Waste then covered the excavated and damaged grassy areas with a final layer of topsoil.

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125AC01 DJL

3.0 OFFSITE TREATMENT AND DISPOSAL

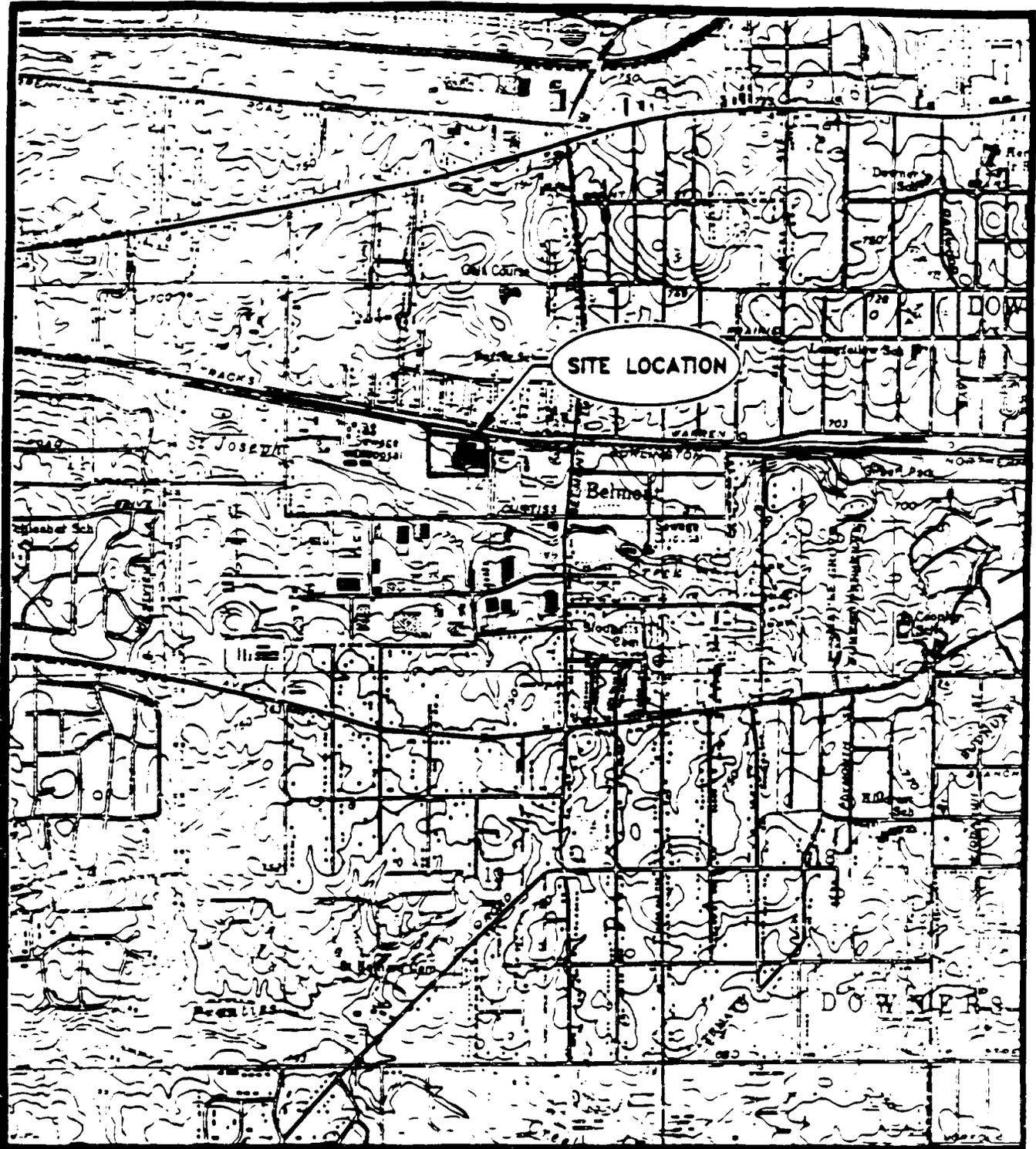
Approximately 60 cubic yards (40.3 tons) of cadmium-impacted soil was transported offsite and treated as hazardous waste by Envirite. The impacted soil was stabilized and rendered non-hazardous through their treatment process on December 3 and 4, 1992. The treated soil was disposed at their landfill facility in Pontiac, Illinois on December 8, 1992. The Non-Hazardous Certification Certificates for the three loads of treated soil are provided in Appendix C.

4.0 DISCLAIMER

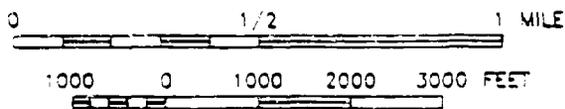
This report was prepared solely for the use of Rexnord Corporation. The content provided by Mittelhauser in this report summary is based on information collected during our oversight of soil removal activities, which may include, but is not limited to, previous investigations, visual site inspections, interviews with site owner, subsurface exploration and laboratory testing of soil samples, and our professional judgment based on said information at time of preparation of this document. Any subsurface sample results and observations presented herein are considered to be representative of the area of investigation; however, geological conditions may vary between borings and may not necessarily apply to the general site as a whole. If future subsurface or other conditions are revealed which vary from these findings, the newly-revealed conditions must be evaluated and may invalidate the conclusions of this report.

This report is issued with the understanding that it is the responsibility of the owner, or his representative, to ensure that the information contained herein is brought to the attention of the appropriate regulatory agencies, where required by law.

This report has been prepared in accordance with generally accepted practices using standards of care and diligence normally practiced by recognized consulting firms performing services of a similar nature. Mittelhauser is not responsible for the accuracy of information which is provided by other individuals or entities and used in this report.



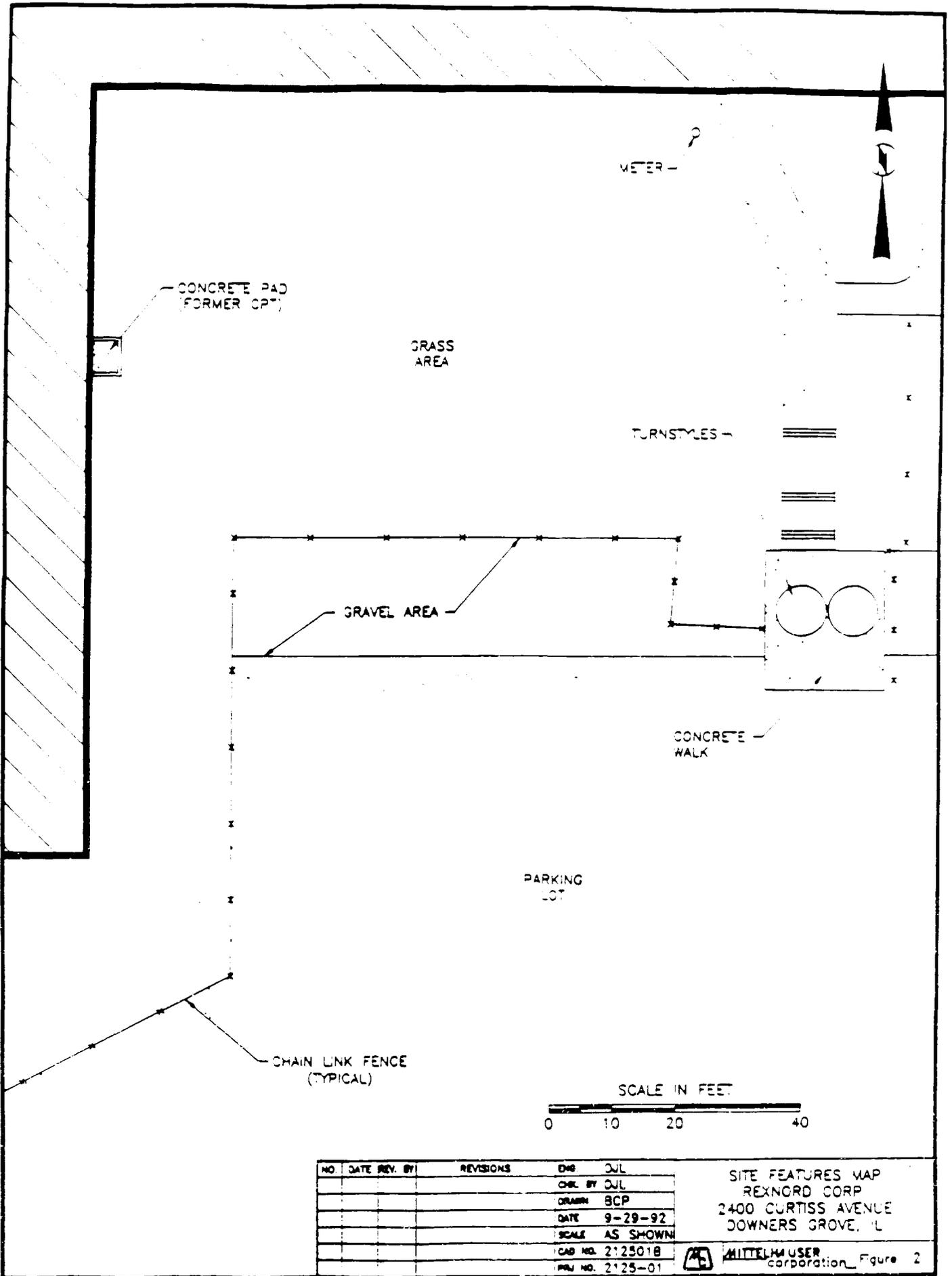
Scale 1:24000

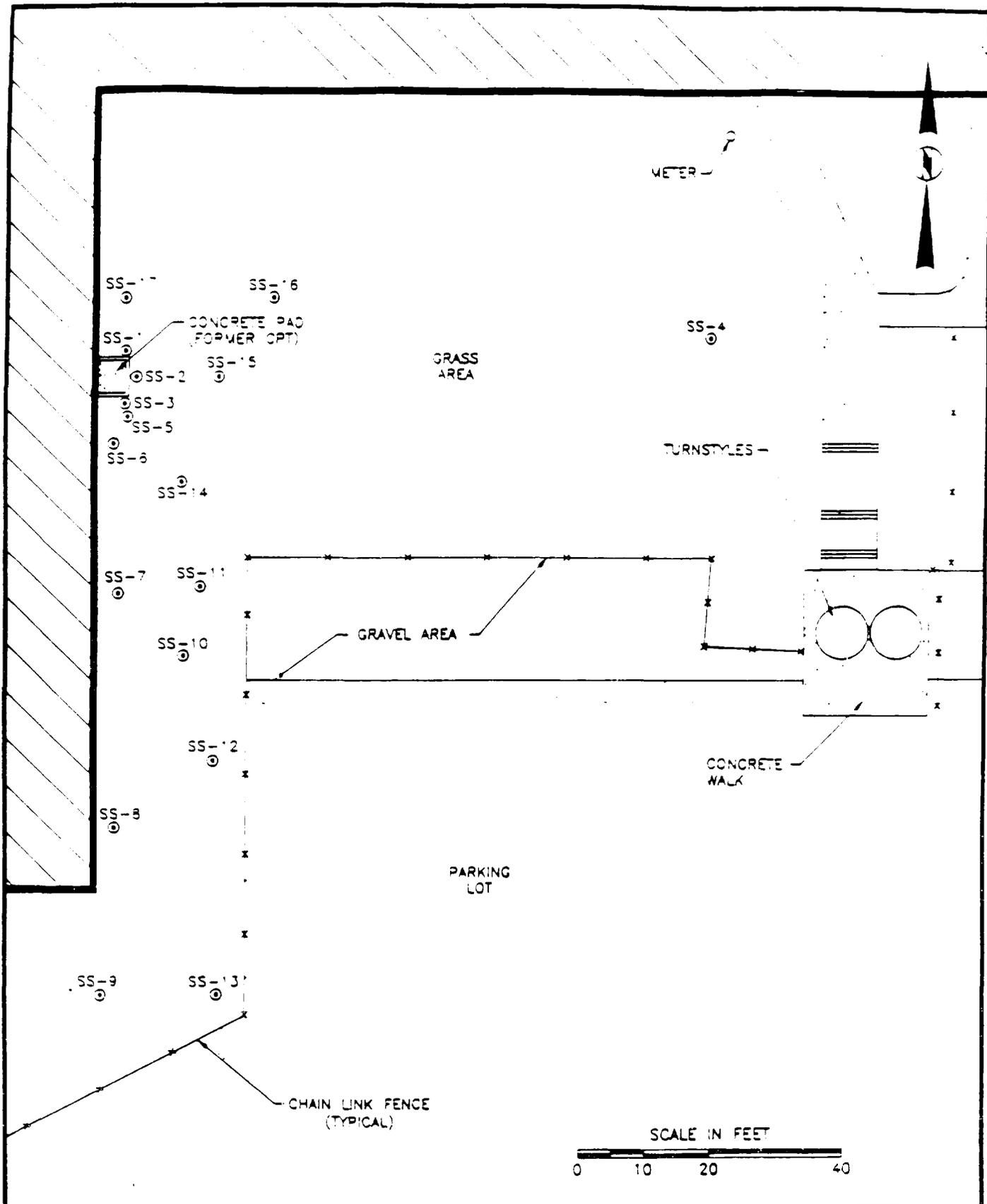


QUADRANGLE LOCATION

FIGURE 1
 SITE LOCATION MAP
 REXNORD CORP.
 DOWNERS GROVE, ILLINOIS

(Source of map is USGS 7.5 Minute Quadrangle map, Wheaton, Illinois)





LEGEND

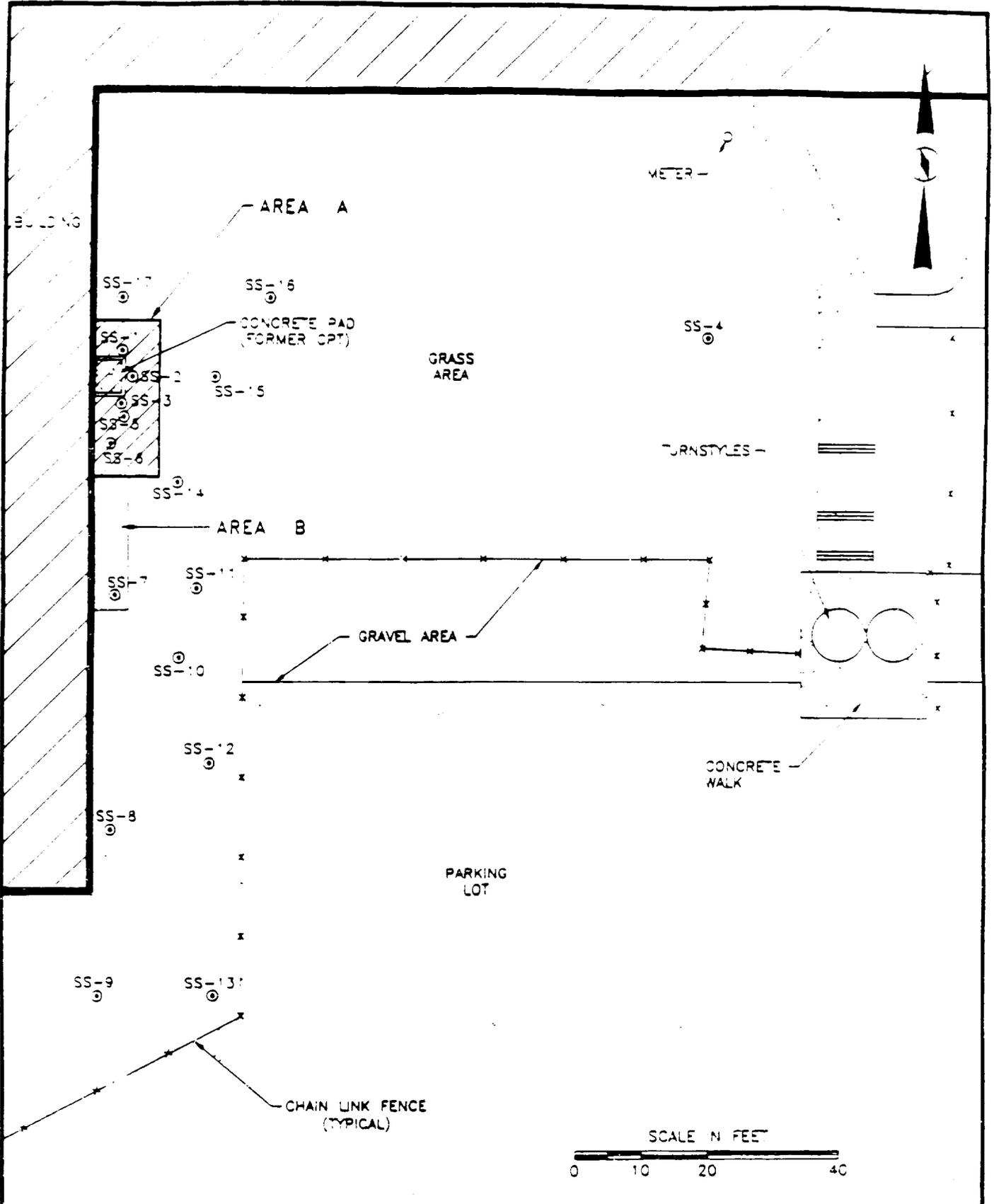
⊙ SOIL SAMPLE LOCATION

NO.	DATE	REV. BY	REVISIONS	ENG.	DJL
				CHK. BY	DJL
				DRAWN	BCP
				DATE	9-29-92
				SCALE	AS SHOWN
				CAD NO.	212501C
				PLW NO.	2125-01

SAMPLE LOCATION MAP
 REXNORD CORP.
 2400 CURTISS AVENUE
 DOWNERS GROVE, IL



MITTELHAUSER Corporation Figure 3



LEGEND

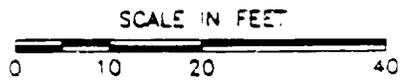
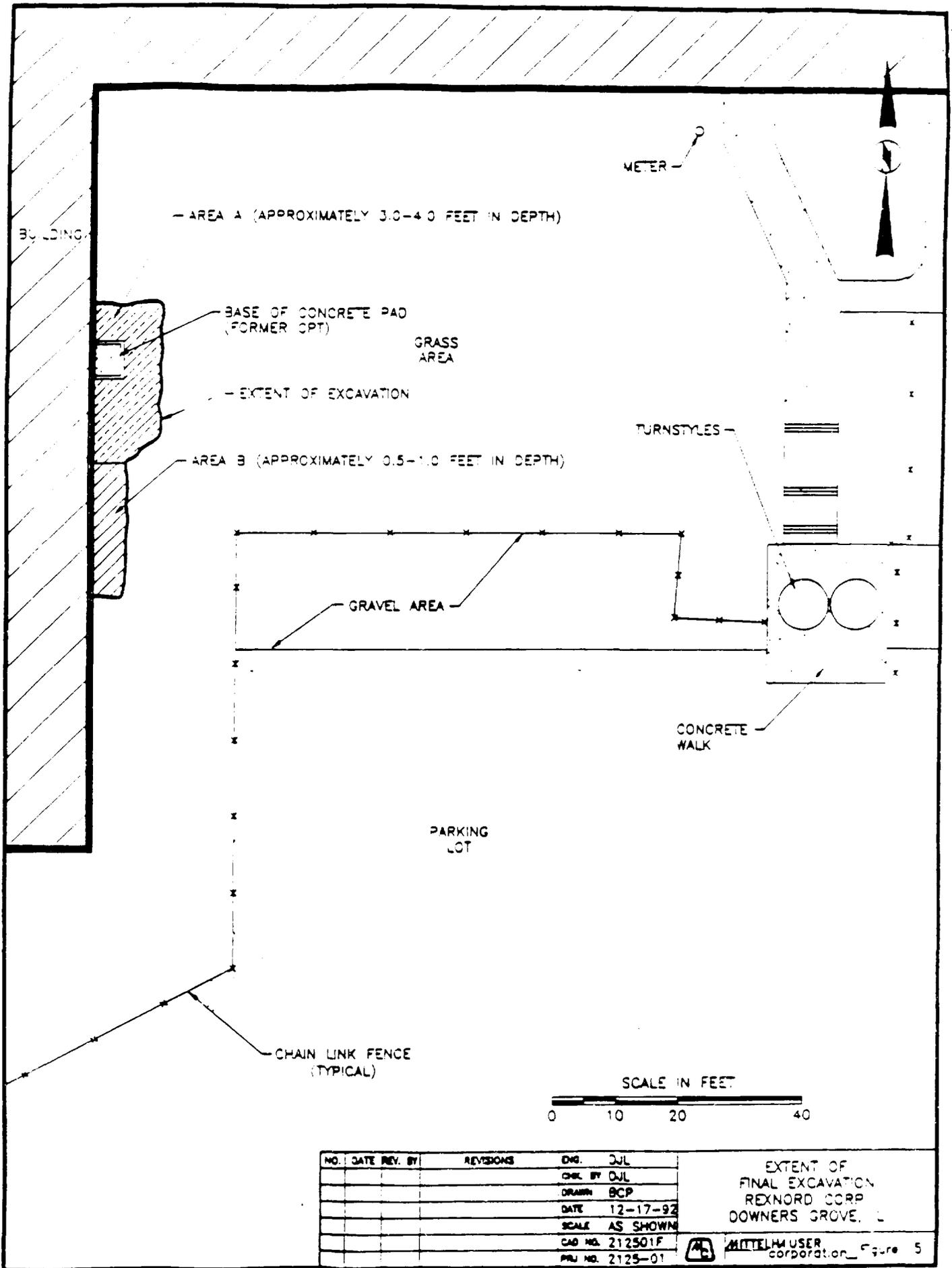
⊙ SOIL SAMPLE LOCATION

NO.	DATE	REV. BY	REVISIONS	ENG.	DJL
				CHK. BY	DJL
				DRAWN	BCP
				DATE	12-17-92
				SCALE	AS SHOWN
				CAD NO.	212501E
				PLI NO.	2125-01

PROPOSED
AREAS OF EXCAVATION
REXNORD CORP
DOWNERS GROVE, IL



MITTELHAUSER CORPORATION Figure 4



NO.	DATE	REV. BY	REVISIONS	ENG.
				DJL
				CHEK BY DJL
				DRAWN BCP
				DATE 12-17-92
				SCALE AS SHOWN
				CAD NO. 212501F
				PLI NO. 2125-01

EXTENT OF
 FINAL EXCAVATION
 REXNORD CORP
 DOWNERS GROVE, IL
 MITTELHAUSER Corporation Figure 5

TABLE 1
SOIL ANALYTICAL RESULTS

Page 1 of 2

SAMPLE NUMBER	SAMPLE DEPTH (feet)	TOTAL CADMIUM (mg/kg)	TCLP CADMIUM (mg/l)	TOTAL CYANIDE (mg/kg)
SS-1A	1.5 - 2.5	24.6	NA	17.5
SS-1B	2.5 - 3.5	2.6	NA	NA
SS-1C	3.5 - 4.5	1.6	NA	< 2.50
SS-2A	1.5 - 2.5	174.0	3.10	11.3
SS-2B	2.5 - 3.5	45.6	NA	NA
SS-2C	3.5 - 4.5	34.7	< 0.50	5.15
SS-3A	1.5 - 2.5	32.6	NA	2.80
SS-3B	2.5 - 3.5	6.4	NA	NA
SS-3C	3.5 - 4.5	16.3	NA	3.60
SS-4S	SURFACE	< 0.5	NA	NA
SS-5A	2.5 - 3.5	22.3	< 0.50	NA
SS-5B	3.5 - 4.5	2.5	NA	NA
SS-6A	1.5 - 2.5	108.0	0.85	NA
SS-6B	2.5 - 3.5	37.4	NA	NA
SS-7S	SURFACE	8.8	< 0.50	NA
SS-7A	1.0	1.8	NA	NA
SS-8S	SURFACE	< 0.5	NA	2.3
SS-8A	1.0	< 0.5	NA	1.8
SS-9S	SURFACE	1.0	NA	NA
SS-9A	1.0	< 0.5	NA	NA
SS-10S	SURFACE	1.0	NA	NA
SS-11S	SURFACE	< 0.5	NA	NA
SS-12S	SURFACE	< 0.5	NA	NA

TABLE 1
SOIL ANALYTICAL RESULTS

Page 2 of 2

SAMPLE NUMBER	SAMPLE DEPTH (feet)	TOTAL CADMIUM (mg/kg)	TCLP CADMIUM (mg/l)	TOTAL CYANIDE (mg/kg)
SS-13S	SURFACE	< 0.5	NA	NA
SS-14S	SURFACE	< 0.5	NA	NA
SS-15S	SURFACE	0.5	NA	NA
SS-16S	SURFACE	< 0.5	NA	NA
SS-17S	SURFACE	2.2	NA	NA
RS-1S	SURFACE	388.0	NA	NA
RS-1A	1.0	212.0	NA	NA
RS-1B	2.0	330.0	NA	NA
RS-2S	SURFACE	216.0	NA	NA
RS-3S	SURFACE	157.0	NA	NA
RS-4S	SURFACE	260.0	NA	NA
RS-4A	1.0	11.8	NA	NA
RS-4B	2.0	115.0	NA	NA
RS-5S	SURFACE	352.0	NA	NA
RS-5A	1.0	75.4	NA	NA
RS-5B	2.0	115.0	NA	NA

Notes: NA = Not analyzed.

RS = Rexnord soil samples. Samples are located adjacent to the following Mittelhauser sample locations (see Figure 1-2):

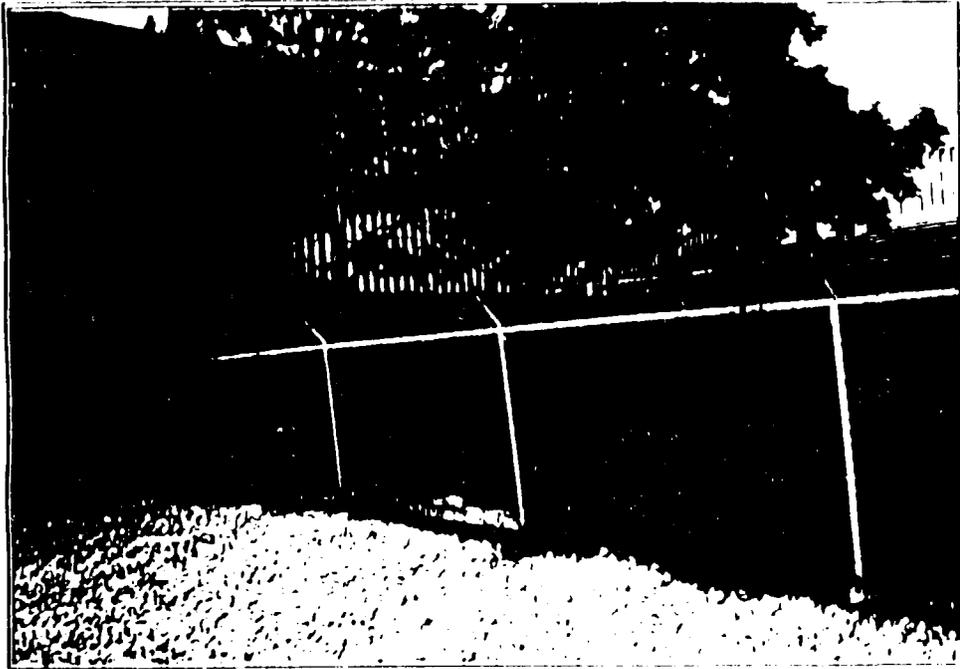
- RS-1 (SS-3)
- RS-2 (SS-5)
- RS-3 (SS-6)
- RS-4 (SS-2)
- RS-5 (SS-1)

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125RC01 D.L.

APPENDIX A

Photo Log



PHOTOGRAPH #1

by D.JI 09/17/92

Northwest: Job site during soil sample collection activities on September 17, 1992.

PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 2126.01

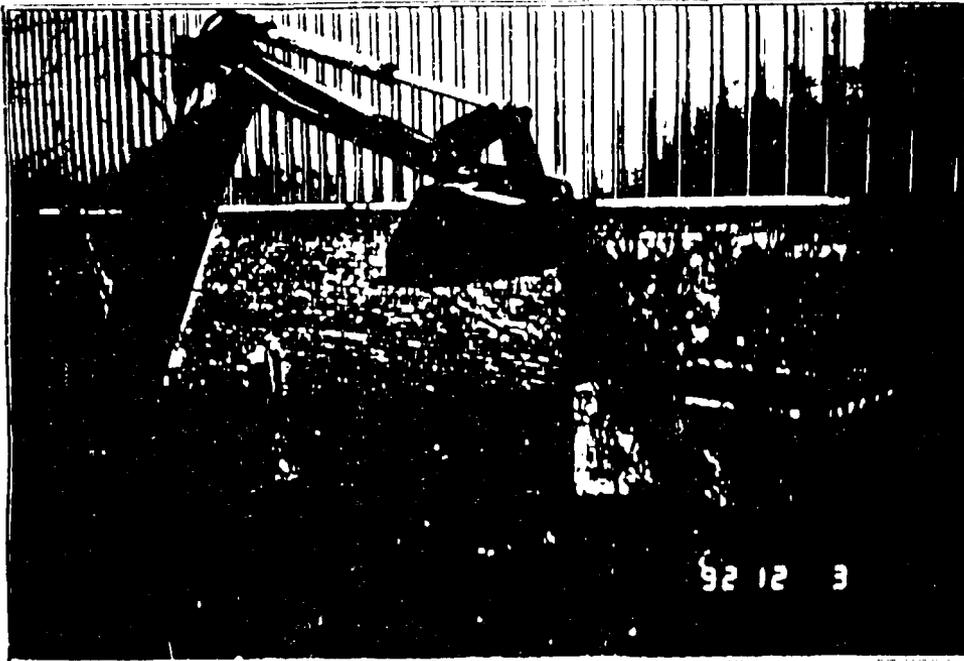


PHOTOGRAPH #2

by D.JI 09/17/92

South: Concrete pad and aluminum cover for the former CP.

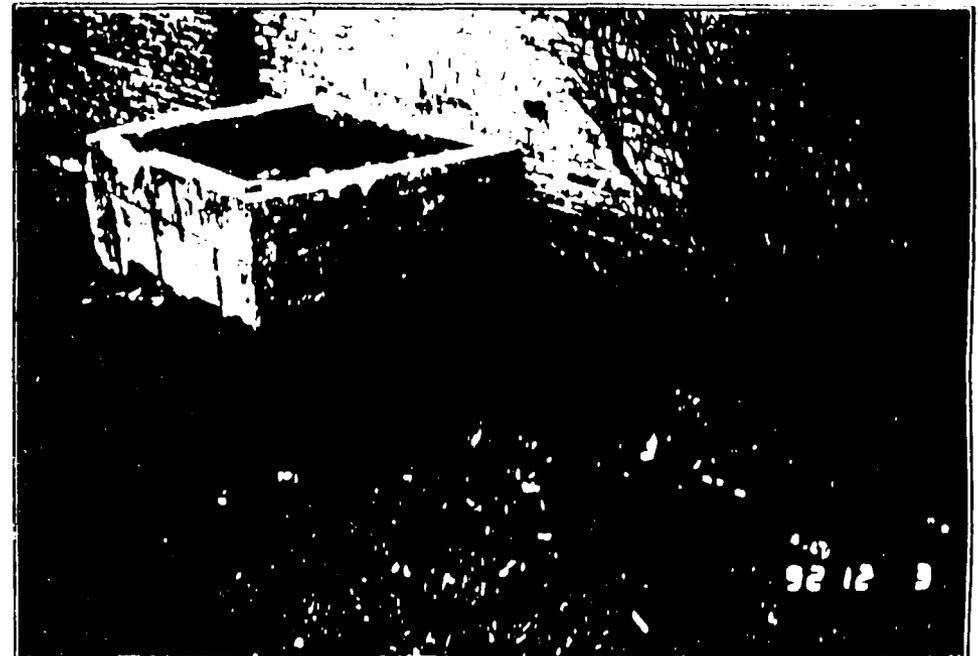
PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 2125.01



PHOTOGRAPH #3

by D.JL 12/03/92

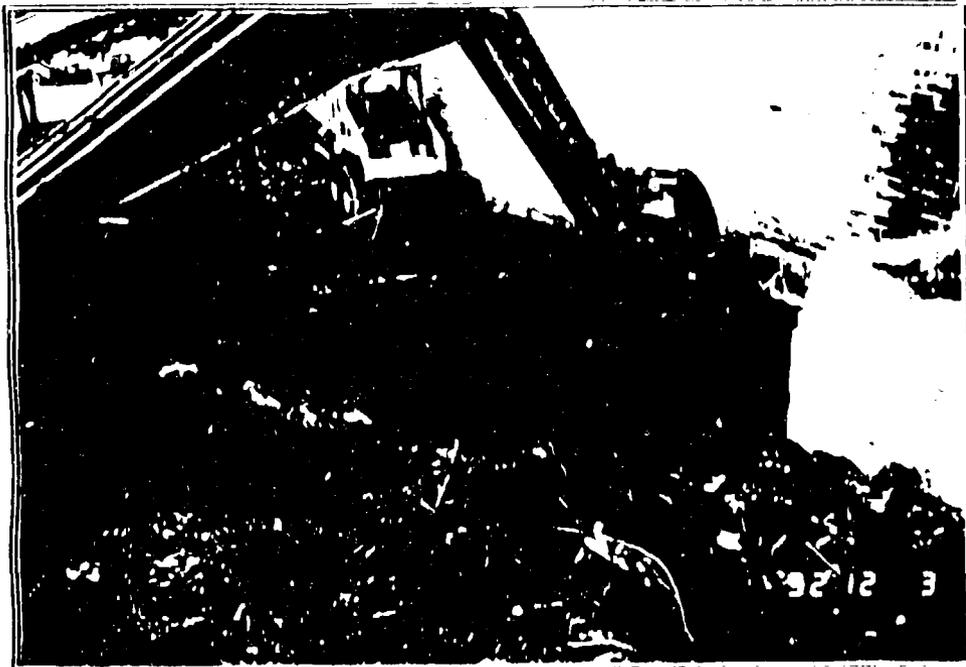
Southwest: Operator removing bushes. Note: aluminum cover was removed earlier in the day. Tree stump located to the left of the concrete pad.



PHOTOGRAPH #4

by D.JL 12/03/92

Southwest: Dark soil excavated from the north side of the concrete pad.



PHOTOGRAPH #5

by DJJ 12/03/92

Southwest: Soil being excavated to the south of the concrete pad. Tree stump removed from left corner of excavation (note tree roots).

PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 2126.01

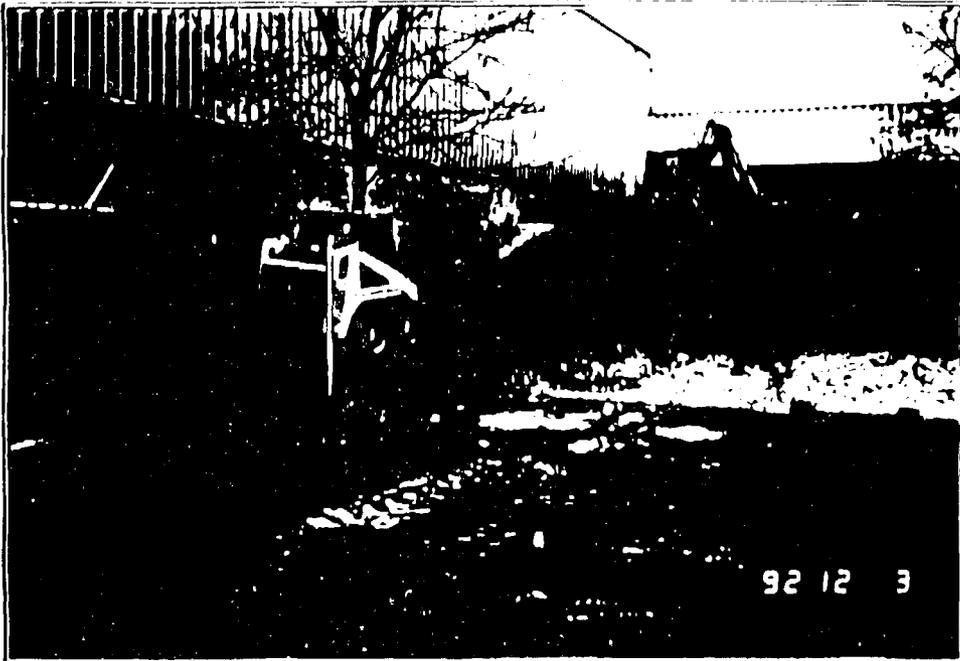


PHOTOGRAPH #6

by DJJ 12/03/92

North: Shallow excavation area south of concrete pad. Shallow excavation is 0.5 feet deep in the foreground and 1.0 feet deep approximately 20 feet to the north.

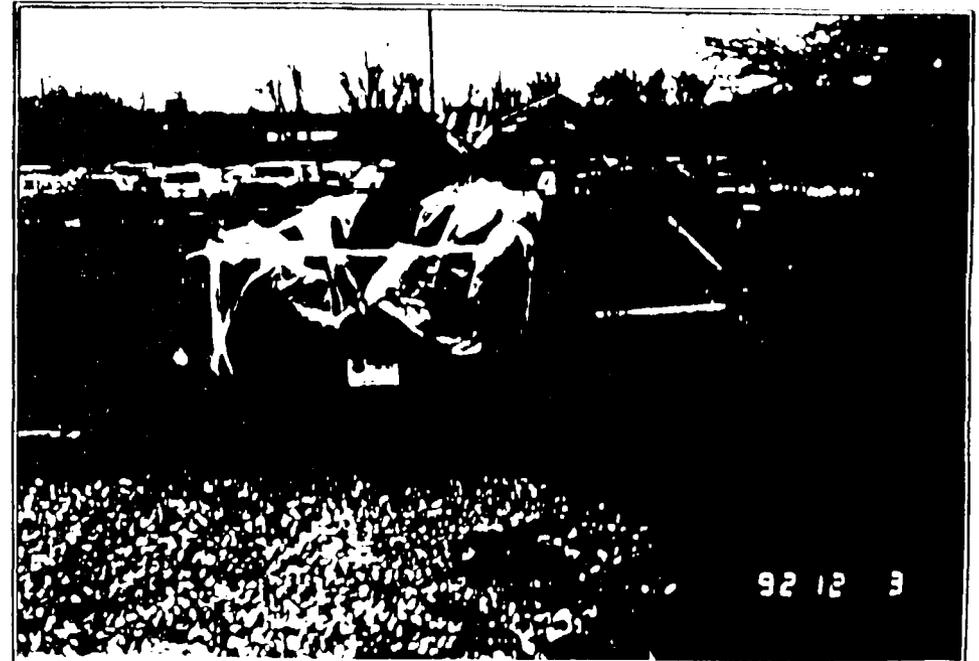
PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 2125.01



PHOTOGRAPH #7

by D.JR 12/03/92

North-northwest: Opening in the fence to facilitate equipment access.

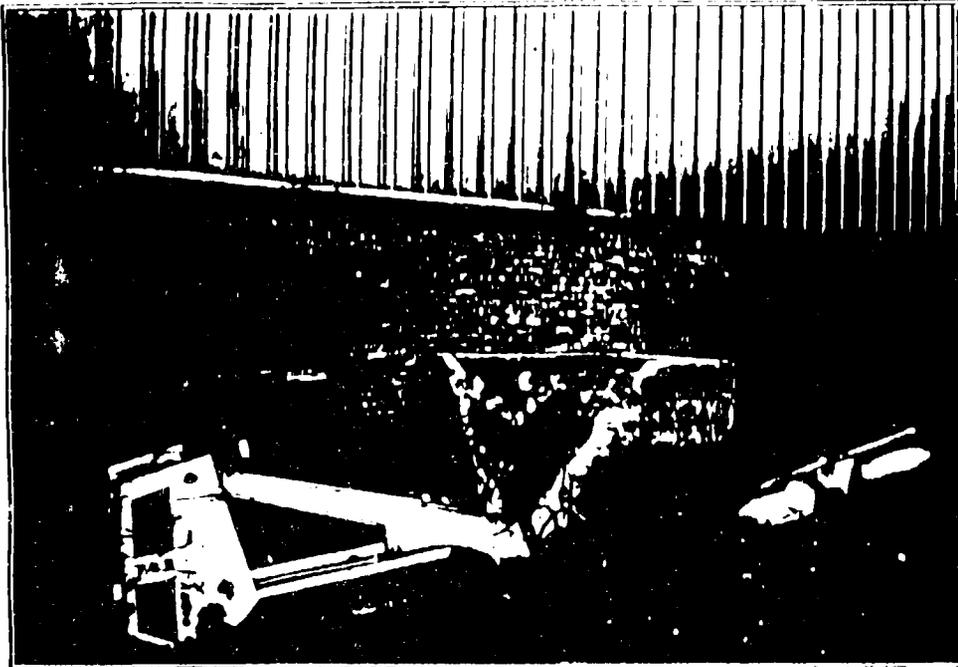


PHOTOGRAPH #8

by D.JR 12/03/92

South: Bobcat loading soil into the waste hauler container.

PHOTO LOG
Rexnord Corp
Soil Excavation Summary
Downers Grove, Illinois
Project 2125 01



PHOTOGRAPH #9 *by DJL 12/04/92*
Demolition of concrete pad with hydraulic concrete hammer attached to Bobcat. Note: concrete pad is hollow and contains clayey fill material.



PHOTOGRAPH #10 *by DJL 12/04/92*
Demolition of concrete pad with hydraulic hammer attached to Bobcat.

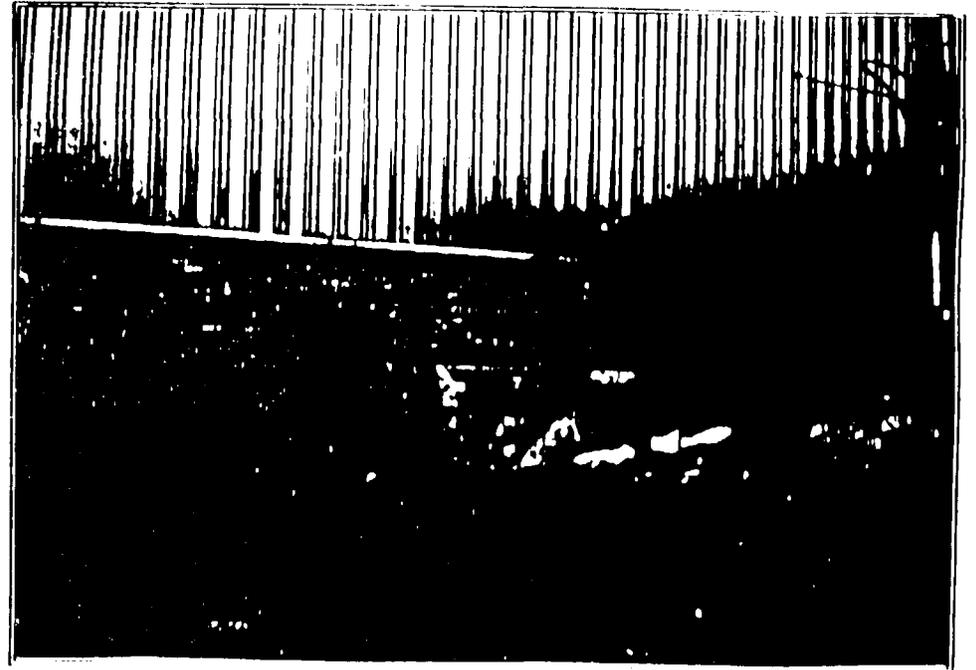
000179

PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 212b 01



PHOTOGRAPH #11
Northwest: First load of backfill.

by DJL 12/04/92

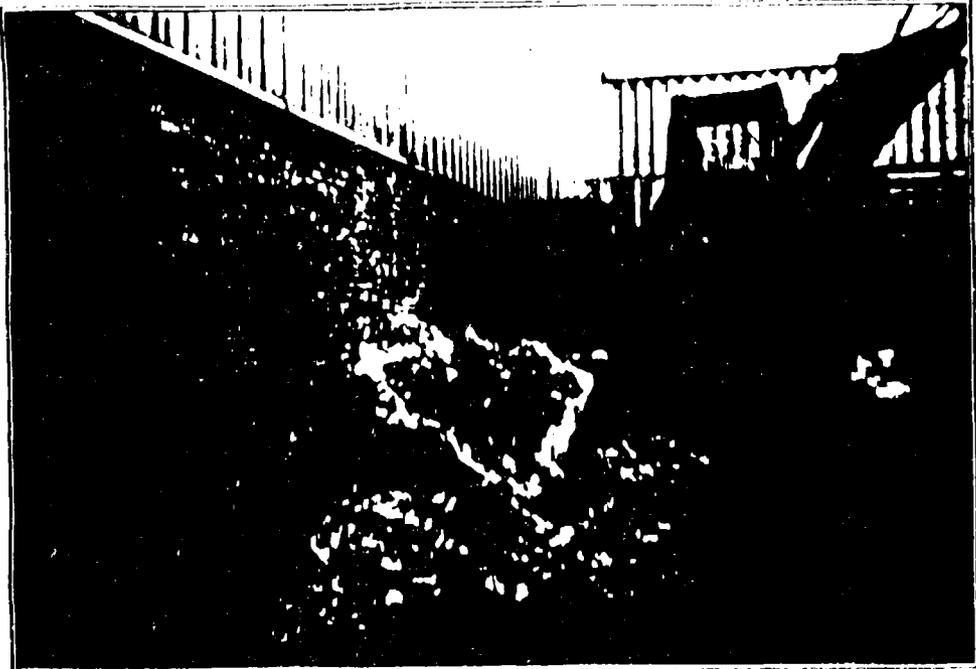


PHOTOGRAPH #12
West: Demolition of concrete pad with jackhammers.

by DJL 12/04/92

000180

PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 2125.01



PHOTOGRAPH #13

by DJL 12/04/92

North: Concrete pad after first day of demolition.

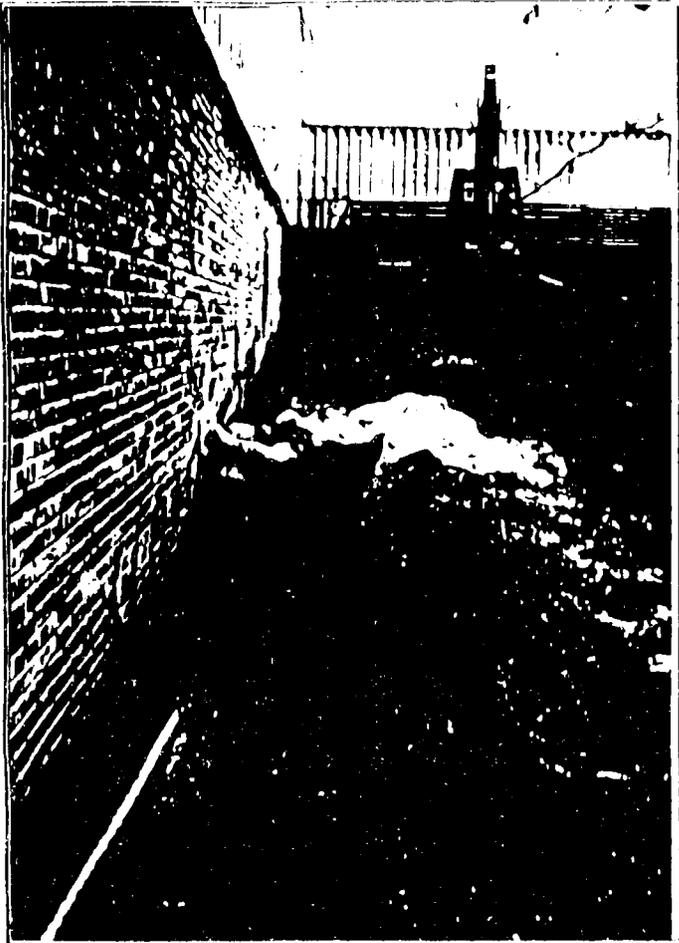


PHOTOGRAPH #14

by DJL 12.07.92

North: Demolition of concrete pad with large hydraulic hammer attached to the backhoe

PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 2125.01



PHOTOGRAPH #15

by D.H. 12/08/92

North: Excavation backfilled to original grade.
Note: plastic sheeting in the center of the
photograph was removed prior to grading the
topsoil.

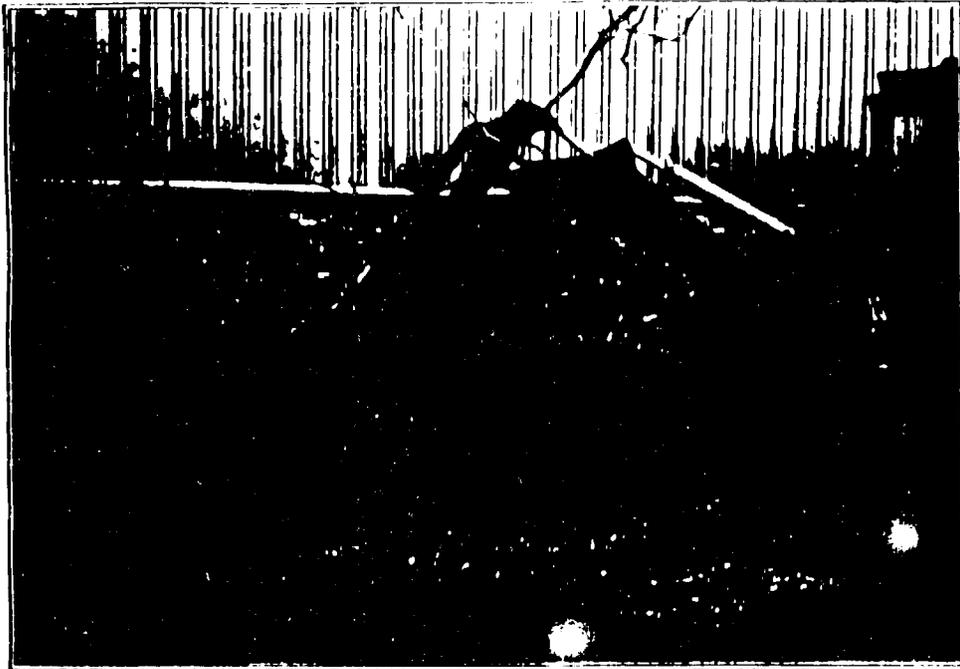


PHOTOGRAPH #16

by D.H. 12/08/92

West: Backfilled excavation with location of former CPT and
concrete pad. Note: pipe cut flush to wall and sealed with
hydraulic cement.

000182



PHOTOGRAPH #17

West: Operator compacting backfill.

by DJL 12/08/92

PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 2125.01



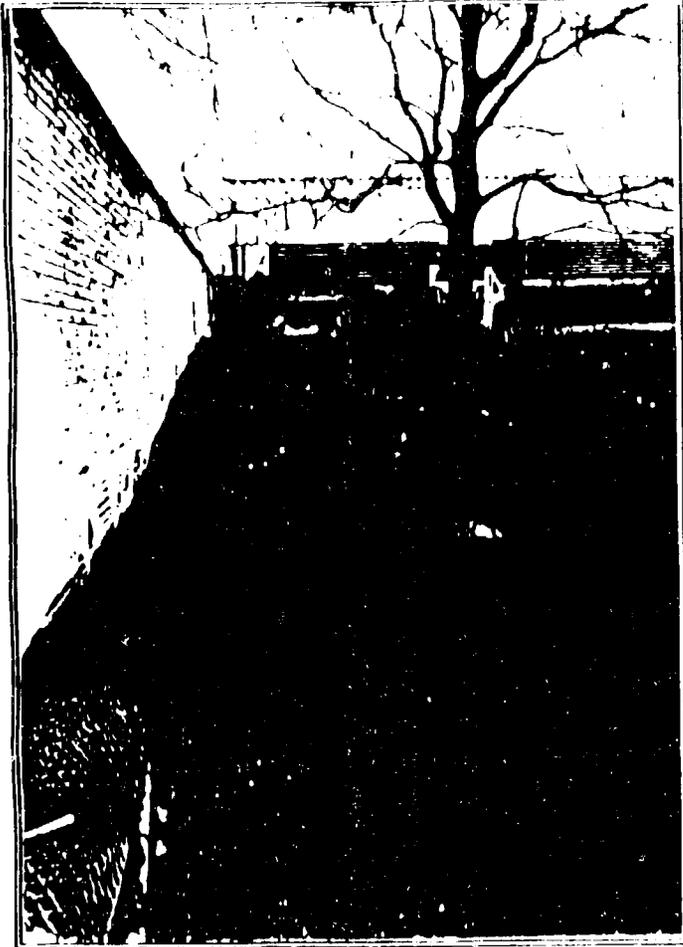
PHOTOGRAPH #18

South: East corner of excavated area

by DJL 12/08/92

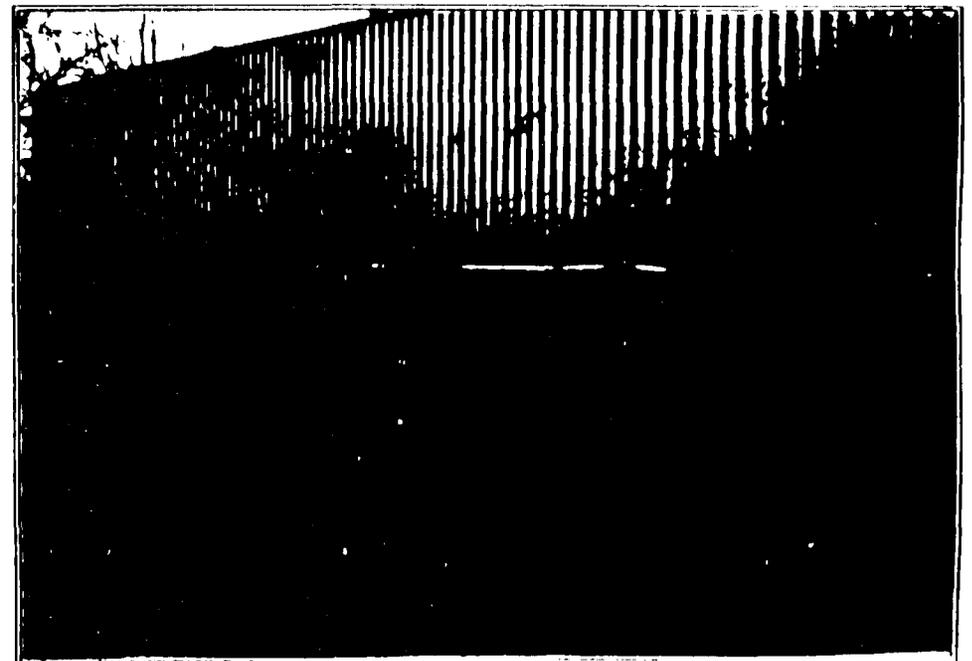
000183

PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 2125.01

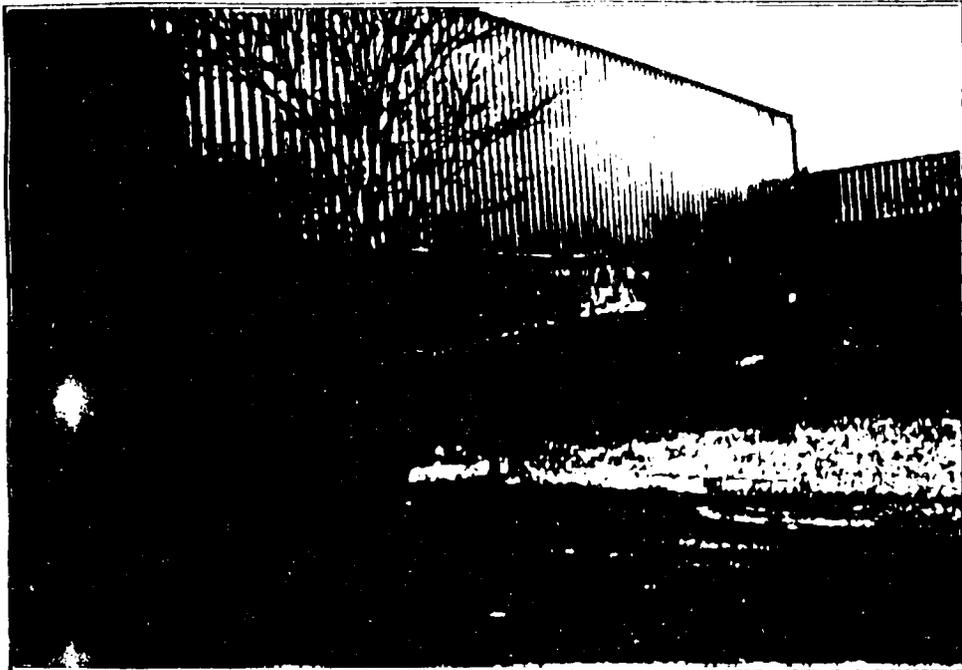


PHOTOGRAPH #19 *by D.H. 12/08/92*
North: First layer of topsoil over excavated areas.

000184



PHOTOGRAPH #20 *by D.H. 12/08/92*
West southwest: Final layer of topsoil over excavated areas.



PHOTOGRAPH #21

by DJL 12/08/92

Northwest: Final grading of topsoil, and cleaned asphalt surface in the foreground.

PHOTO LOG
Rexnord Corp.
Soil Excavation Summary
Downers Grove, Illinois
Project 2125.01

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125RC01 D.L.

APPENDIX B

Manifests and Land Disposal Notification/Certification Forms

UNIFORM HAZARDOUS WASTE MANIFEST

Generator's US EPA ID No
ILD00545557100074

2 Page 1

Information on this manifest must be retained by Generator for 365 days after date of shipment

3 Generator's Name and Mailing Address Location of Different
Raxford Corp. Bearing Operation, Attn: Barbara Flood
2400 Cartise Street, Bensons Grove, Illinois 60515

4 24 HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **708-969-1770**

5 Transporter 1 Company Name US EPA ID Number
Enviroce **ILD00066620**

7 Transporter 2 Company Name US EPA ID Number

9 Designated Facility Name and Site Address 10. US EPA ID Number
Enviroce
16435 So. Center Avenue
Harvey, Illinois 60426 **ILD00066620**

HAZARDOUS WASTE

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers		13. Total Quantity	14. Unit We/Vol
	No.	Type		
a. HQ Hazardous Waste Solid HOS ORM-B HA9189 (2006) Contains Cd	001	C	0020	2
b.				
c.				
d.				

J. Additional Description for Materials Listed Above
Il. a. 25960

K. Handling Codes for Materials Listed Above
In Item 11a
G = Gallons
Y = Yards

15. Special Handling Instructions and Additional Information
GENERATOR EMERGENCY RESPONSE INFORMATION PHONE NUMBER: (708) 969-1770

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment. OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name: **Dan Evans** Signature: _____ Date: _____

17. Transporter 1 Acknowledgement of Receipt of Materials
Printed/Typed Name: _____ Signature: _____ Date: _____

18. Transporter 2 Acknowledgement of Receipt of Materials
Printed/Typed Name: _____ Signature: _____ Date: _____

19. Discrepancy Indication Space

20. Facility Owner or Operator Certification of receipt of hazardous materials covered by this manifest except as noted in item 19
Printed/Typed Name: _____ Signature: _____ Date: _____

This Agency is authorized to impose civil penalties for violation of this regulation. The penalty shall be \$25,000 per day of violation. Failure to provide information may result in a civil penalty of \$500 per day of violation and noncompliance with this regulation may result in a civil penalty of \$500 per day of violation and noncompliance with this regulation. This form has been approved by the Administrative Center.

**LAND DISPOSAL
NOTIFICATION/CERTIFICATION
FORM**



CUSTOMER INFORMATION:

Generator Name: Bexford Corp., Bearing Operation
 Pickup Address: 1400 Outcross Rd., Downers Grove, IL 60515
 Generator EPA ID # ILD005455571 Manifest Document # per item / Item A: 00031 IL 0819889
 Envirite Waste Stream # s: 11a. HS960 11b. _____ 11c. _____ 11d. _____

MANIFEST ITEM NUMBER	DESCRIPTION OF WASTE*		TREATABILITY INFORMATION PER 40 CFR†			
	EPA WASTE CODE	SUBCATEGORY	TREATABILITY GROUP	268.41(a)	268.43(a)	268.42(a)(1) TABLE 1 & TABLE 2 NICKEL** ≥ 134 mg/l THALLIUM** ≥ 100 mg/l
11a	D 0 0 0 b		Non-Wastewater	X	X	

* Subcategory references to Acid, Alkaline, Reactive Cyanides, and Reactive Sulfides are understood to be respectively: Acid Subcategory - 261.22(a)(1); Alkaline Subcategory - 261.22(a)(1); Reactive Cyanides - 261.23(a)(5); and Reactive Sulfides - 261.23(a)(5). Waste analysis data, where available, accompanies this shipment.
 † Unless otherwise specified, also a "X" or an "X" relates the CFR sections and paragraphs where the treatment standards appear. When required, the live-after-treatment code is specified.
 ** In liquid hazardous wastes including free liquids associated with any solid or sludge containing this metal (or element). See RCRA section 3004(d).
 ≥ denotes greater than or equal to.

SECTION 1: Restricted Wastes Requiring Treatment prior to Land Disposal

The purpose of this section is twofold: 1) to notify the receiving facility specified on the referenced manifest that the waste indicated does not meet applicable treatment standards set forth in 40 CFR 268 Subpart D or exceeds the applicable prohibition levels set forth in 40 CFR 268.32 or RCRA section 3004(d); and 2) to apprise the facility of the CFR sections and paragraphs where the treatment standards appear and, where applicable, the prohibition levels set forth in 40 CFR 268.32 or RCRA section 3004(d).
 Printed Name: _____ Signature/Date: _____

SECTION 2: Restricted Wastes from Generators That Can Be Land Disposed without Further Treatment

The purpose of this section is twofold: 1) to notify the receiving facility specified on the referenced manifest that the waste indicated can be land disposed without further treatment; and 2) to certify that the waste meets the standards referenced above and does not exceed the applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d).
 I certify under penalty of law that I personally have examined and am familiar with the waste through analysis and testing or through knowledge of the waste to support my certification that the waste complies with the treatment standards specified in 40 CFR Part 268 Subpart D and all applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d). I believe that the information I submitted is true, accurate, and complete. I am aware that there are significant penalties for submitting a false certification, including the possibility of a fine and imprisonment.
 Printed Name: _____ Signature/Date: _____

SECTION 3: Restricted Wastes from Treatment Facilities That Can Be Land Disposed without Further Treatment

The purpose of this section is twofold: 1) to notify the receiving facility specified on the referenced manifest that the waste indicated can be land disposed without further treatment; and 2) to certify that the waste meets the standards referenced above and does not exceed the applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d).
 I certify under penalty of law that I have personally examined and am familiar with the treatment technology and operation of the treatment process used to support my certification and that, based on my inquiry of those individuals immediately responsible for obtaining this information, I believe that the treatment process has been operated and maintained properly so as to comply with the performance levels specified in 40 CFR Part 268, subpart D and all applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d) without impermissible dilution of the prohibited waste. I am aware that there are significant penalties for submitting a false certification, including the possibility of a fine and imprisonment.
 Printed Name: _____ Signature/Date: _____



PLEASE TYPE

Form designed for use on size 112-cm(11) paper

State Form JPC 62 (81)

LS32-0810

EPA Form 8700-22 (Rev. 9-88)

Form Approved OMB No. 2080-0080 Expires 1-30-

1. Generator's US EPA ID No. **ILD00545557100051**

2. Page **1** of **1**

3. Generator's Name and Mailing Address Location if Different
Raymond Corp. Bearing Operation, Attn: Barbara Flood
2400 Curtiss Street, Downs Grove, Illinois 60515

4. 24 HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **708-969-1770**

5. Transporter 1 Company Name **Envirite** 6. US EPA ID Number **ILD000666206**

7. Transporter 2 Company Name 8. US EPA ID Number

9. Designated Facility Name and Site Address 10. US EPA ID Number
Envirite
16435 So. Center Avenue
Harvey, Illinois 60426 **ILD000666206**

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers		13. Total Quantity	14. Unit We/Vol
	No.	Type		
a. HQ Hazardous Waste Solid H02 ORM-E RA9189 (D006) Contains Cd	001	CM	00020	2
b.				
c.				
d.				

J. Additional Description for Materials Listed Above
l.l.s. RS960

K. Handling Codes: **G = Gallons**, **Y = Cubic Yards**

15. Special Handling Instructions and Additional Information
GENERATOR EMERGENCY RESPONSE INFORMATION PHONE NUMBER: (708) 969-1770

16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

I am a large quantity generator. I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment. OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name **Dan Bevans** Signature _____ Date _____

17. Transporter 1 Acknowledgement of Receipt of Materials
 Printed/Typed Name _____ Signature _____ Date _____

18. Transporter 2 Acknowledgement of Receipt of Materials
 Printed/Typed Name _____ Signature _____ Date _____

19. Discrepancy Indication Space

20. Facility Owner or Operator Certification of receipt of hazardous materials covered by this manifest except as noted in item 19
 Printed/Typed Name _____ Signature _____ Date _____

FACTORY

This Agency is authorized to require compliance with Illinois Revised Statutes, 308 Chapter 117, Sections 004 and 021. All the information on submitted to the Agency. Failure to provide this information may result in a civil penalty against the owner or operator for a record of \$25,000 per day of violation. Publication of this information may result in a fine of \$10,000 per day of violation and imprisonment of up to 5 years. This form has been approved by the Permit Management Center.

**LAND DISPOSAL
NOTIFICATION/CERTIFICATION
FORM**



CUSTOMER INFORMATION:

Generator Name: Rexnord Corp., Bearing Operation
 Pickup Address: 2400 Curtiss St., Downers Grove, IL 60515
 Generator EPA ID #: ILD005455571 Manifest Document # per Item 1/Item A: 00031 IL 3818891
 Envirite Waste Stream #: 11a. HS960 11b. _____ 11c. _____ 11d. _____

MANIFEST ITEM NUMBER	DESCRIPTION OF WASTE*		TREATABILITY INFORMATION PER 40 CFR†			
	EPA WASTE CODE	SUBCATEGORY	TREATABILITY GROUP	268.41(a)	268.43(a)	268.42(a)(1) TABLE 1 & TABLE 2 NICKEL** ≥134 mg/l THALLIUM** ≥130 mg/l
11a	D006		Non-Wastewater	X	X	

* Subcategory references to "Acid," "Alkaline," "Reactive Cyanides," and "Reactive Sulfides" are understood to be respectively Acid Subcategory - 261.22(a)(1), Alkaline Subcategory - 261.22(a)(2), Reactive Cyanides - 261.23(a)(5), and Reactive Sulfides - 261.23(a)(5). Waste analysis data, where available, accompanies this shipment.
 † Unless otherwise specified, also, a "✓" or an "X" relates the CFR sections and paragraphs where the treatment standards appear and, where applicable, the prohibition levels set forth in 40 CFR 268.32 or RCRA section 3004(d).
 ** In liquid hazardous wastes including free liquids associated with any solid or sludge containing this metal (or element). See RCRA section 3004(d).
 ‡ Denotes "greater than or equal to."

SECTION 1: Restricted Wastes Requiring Treatment prior to Land Disposal

The purpose of this section is twofold: 1) to notify the receiving facility specified on the referenced manifest that the waste indicated does not meet applicable treatment standards set forth in 40 CFR 268 Subpart D or exceeds the applicable prohibition levels set forth in 40 CFR 268.32 or RCRA section 3004(d); and 2) to apprise the facility of the CFR section(s) and paragraph(s) where the treatment standards appear and, where applicable, the prohibition levels set forth in 40 CFR 268.32 or RCRA section 3004(d).

Printed Name: Jim Sevans Signature/Date: [Signature]

SECTION 2: Restricted Wastes from Generators That Can Be Land Disposed without Further Treatment

The purpose of this section is twofold: 1) to notify the receiving facility specified on the referenced manifest that the waste indicated can be land disposed without further treatment; and 2) to certify that the waste meets the standards referenced above and does not exceed the applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d).

I certify under penalty of law that I personally have examined and am familiar with the waste through analysis and testing or through knowledge of the waste to support this certification that the waste complies with the treatment standards specified in 40 CFR Part 268 Subpart D and all applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d). I believe that the information I submitted is true, accurate, and complete. I am aware that there are significant penalties for submitting a false certification, including the possibility of a fine and imprisonment.

Printed Name: _____ Signature/Date: _____

SECTION 3: Restricted Wastes from Treatment Facilities That Can Be Land Disposed without Further Treatment

The purpose of this section is twofold: 1) to notify the receiving facility specified on the referenced manifest that the waste indicated can be land disposed without further treatment; and 2) to certify that the waste meets the standards referenced above and does not exceed the applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d).

I certify under penalty of law that I have personally examined and am familiar with the treatment technology and operation of the treatment process used to support this certification and that, based on my inquiry of those individuals immediately responsible for obtaining this information, I believe that the treatment process has been operated and maintained properly so as to comply with the performance levels specified in 40 CFR Part 268, subpart D and all applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d) without impermissible dilution of the prohibited waste. I am aware that there are significant penalties for submitting a false certification, including the possibility of a fine and imprisonment.

Printed Name: _____ Signature/Date: _____

RETURN ORIGINAL TO RECEIVING FACILITY — RETAIN COPY FOR YOUR FILES

UNIFORM HAZARDOUS WASTE MANIFEST

Generator's US EPA ID No. **ILD00545557100031**

2. Page 1 of 1

3. Generator's Name and Mailing Address Location if Different
Raymond Corp. Bearing Operation, Attn: Barbara Flood
2400 Curtiss Street, Downers Grove, Illinois 60515
 708-969-1770

4. 24 HOUR EMERGENCY AND SPILL ASSISTANCE NUMBERS: **708-969-1770**

5. Transporter 1 Company Name **Envirite** 6. US EPA ID Number **ILD000666206**

7. Transporter 2 Company Name 8. US EPA ID Number

9. Designated Facility Name and Site Address **Envirite**
16435 So. Center Avenue
Harvey, Illinois 60426 10. US EPA ID Number **ILD000666206**

11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number)	12. Containers		13. Total Quantity	14. Unit Weights
	No.	Type		
a. DQ Hazardous Waste Solid HOS ORM-E RA9189 (D006) Contains Cd	001	CM	00020	2
b.				
c.				
d.				

J. Additional Description for Materials Listed Above

None

15. Special Handling Instructions and Additional Information

GENERATOR EMERGENCY RESPONSE INFORMATION PHONE NUMBER: (708) 969-1770

6. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations.

If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of wastes generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment; OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.

Printed/Typed Name **Don Bovals** Signature _____ Date _____
 Month Day Year

17. Transporter 1 Acknowledgement of Receipt of Materials Date _____

Printed/Typed Name _____ Signature _____
 Month Day Year

18. Transporter 2 Acknowledgement of Receipt of Materials Date _____

Printed/Typed Name _____ Signature _____
 Month Day Year

19. Discrepancy Indication Space

20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted in item 19 Date _____

Printed/Typed Name _____ Signature _____
 Month Day Year

This Agency is authorized to require, pursuant to United Revised Statute, 1988, Chapter 111 1/2, Section 104 and 105, that this information be submitted to the Agency. Failure to provide the information may result in a civil penalty against the owner or operator not to exceed \$25,000 per day of violation. Penalties of this information may result in a fine up to \$50,000 per day of violation and imprisonment up to 3 years. This form has been approved by the Permit Management Center.

**LAND DISPOSAL
NOTIFICATION/CERTIFICATION
FORM**



CUSTOMER INFORMATION:

Generator Name: Rexnord Corp., Bearing Operation
 Pickup Address: 2400 Curtiss St., Downers Grove, IL 60515
 Generator EPA ID #: ILD005455571 Manifest Document # per Item 1/Item A: 00031 IL 3818892
 Envirte Waste Stream # s: 11a. HS960 11b. _____ 11c. _____ 11d. _____

MANIFEST ITEM NUMBER	DESCRIPTION OF WASTE*		TREATABILITY INFORMATION REF. 40 CFR†			
	EPA WASTE CODE	SUBCATEGORY	TREATABILITY GROUP	268.41(a)	268.43(a)	268.42(a)(1) TABLE 1 & TABLE 2 NICKEL** ≥ 34 mg/l THALLIUM** ≥ 130 mg/l
11a	D 0 0 6		Non-Wastewater	X	X	

* Subcategory references to "Acid," "Alkaline," "Reactive Cyanides," and "Reactive Sulfides" are understood to be respectively Acid Subcategory - 261.22(a)(1), Alkaline Subcategory - 261.22(a)(1), Reactive Cyanides - 261.23(a)(5), and Reactive Sulfides - 261.23(a)(5). Waste analysis data, where available, accompanies this shipment.
 † Unless otherwise specified, also, a "W" or an "X" relates the CFR sections and paragraphs where the treatment standards appear and, where applicable, the prohibition levels set forth in 40 CFR 268.32 or RCRA section 3004(d).
 ** In liquid hazardous wastes including free liquids associated with any solid or sludge containing this metal (or element). See RCRA section 3004(d).
 ≥ denotes "greater than or equal to."

SECTION 1: Restricted Wastes Requiring Treatment prior to Land Disposal

The purpose of this section is twofold: 1) to notify the receiving facility specified on the referenced manifest that the waste indicated does not meet applicable treatment standards set forth in 40 CFR 268 Subpart D or exceeds the applicable prohibition levels set forth in 40 CFR 268.32 or RCRA section 3004(d); and 2) to apprise the facility of the CFR section(s) and paragraph(s) where the treatment standards appear and, where applicable, the prohibition levels set forth in 40 CFR 268.32 or RCRA section 3004(d).

Printed Name: Dan Devians Signature/Date: _____

SECTION 2: Restricted Wastes from Generators That Can Be Land Disposed without Further Treatment

The purpose of this section is twofold: 1) to notify the receiving facility specified on the referenced manifest that the waste indicated can be land disposed without further treatment and 2) to certify that the waste meets the standards referenced above and does not exceed the applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d).

I certify under penalty of law that I personally have examined and am familiar with the waste through analysis and testing or through knowledge of the waste to support this certification that the waste complies with the treatment standards specified in 40 CFR Part 268 Subpart D and all applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d). I believe that the information I submitted is true, accurate, and complete. I am aware that there are significant penalties for submitting a false certification, including the possibility of a fine and imprisonment.

Printed Name: _____ Signature/Date: _____

SECTION 3: Restricted Wastes from Treatment Facilities That Can Be Land Disposed without Further Treatment

The purpose of this section is twofold: 1) to notify the receiving facility specified on the referenced manifest that the waste indicated can be land disposed without further treatment and 2) to certify that the waste meets the standards referenced above and does not exceed the applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d).

I certify under penalty of law that I have personally examined and am familiar with the treatment technology and operation of the treatment process used to support this certification and that, based on my inquiry of those individuals immediately responsible for obtaining this information, I believe that the treatment process has been operated and maintained properly so as to comply with the performance levels specified in 40 CFR Part 268, subpart D and all applicable prohibitions set forth in 40 CFR 268.32 or RCRA section 3004(d) without impermissible dilution of the prohibited waste. I am aware that there are significant penalties for submitting a false certification, including the possibility of a fine and imprisonment.

Printed Name: _____ Signature/Date: _____

RETURN ORIGINAL TO RECEIVING FACILITY - RETAIN COPY FOR YOUR FILES

Rexnord Corporation
Soil Excavation Summary Report

January 1993
2125RC01 DJL

APPENDIX C

Non-Hazardous Certification Certificates

NONHAZARDOUS CERTIFICATION

This is to certify that *Hazardous Solid* _____ waste received 12/03/92
from Rexnord Corporation, Bearing Operation on manifest
3818889 has been rendered nonhazardous in full compliance with
the terms of Envirite Corporation's delisting petition granted by the U.S. EPA
November 6, 1986.

Having changed this hazardous waste into a nonhazardous material, Envirite
Corporation has eliminated all Rexnord Corporation, Bearing Oper. future hazardous
waste liability for this material under RCRA (Resource Conservation and Recovery
Act of 1976).



Geoffrey Stengul, Jr.
President



Operations Manager

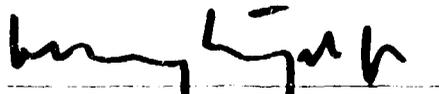
ENVIRITE

Corporate Headquarters
Plymouth Meeting, Pennsylvania 19462

NONHAZARDOUS CERTIFICATION

This is to certify that Hazardous Solid _____ waste received 12/03/92 _____
from Rexnord Corporation, Bearing Operation _____ on manifest
3818891 _____ has been rendered nonhazardous in full compliance with
the terms of Envirite Corporation's delisting petition granted by the U.S. EPA
November 6, 1986.

Having changed this hazardous waste into a nonhazardous material, Envirite
Corporation has eliminated all Rexnord Corporation, Bearing Oper. future hazardous
waste liability for this material under RCRA (Resource Conservation and Recovery
Act of 1976).



Geoffrey Stenga, Jr.
President



Operations Manager

ENVIRITE

Corporate Headquarters
Plymouth Meeting, Pennsylvania 19462

NONHAZARDOUS CERTIFICATION

This is to certify that Hazardous Solid waste received 12/04/92
from Rexnord Corp. Bearing Operation on manifest
3818892 has been rendered nonhazardous in full compliance with
the terms of Envirite Corporation's delisting petition granted by the U.S. EPA
November 6, 1986.

Having changed this hazardous waste into a nonhazardous material, Envirite
Corporation has eliminated all Rexnord Corp. Bearing Operation future hazardous
waste liability for this material under RCRA (Resource Conservation and Recovery
Act of 1976).



Geoffrey Stengul, Jr.
President



Operations Manager

ENVIRITE

Corporate Headquarters
Plymouth Meeting, Pennsylvania 19462



FL 2029

January 22, 1996

Rexnord Corporation
2400 Curtiss Street
Downers Grove, IL 60515
708/969-1770
FAX: 708/969-1612

ILLINOIS DEPARTMENT OF PUBLIC HEALTH
Division of Environmental Health
525 - 535 West Jefferson Street
Springfield, IL 62761-0001

Attn: Richard Petrella, P.E.

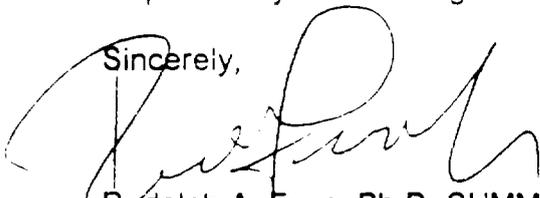
Ref: Site ID 0122564

Dear Mr. Petrella,

Please be advised that our well is no longer used as a source of drinking water. We are now tied into the Village of Downers Grove's water system. This occurred in September of 1995.

We will not be submitting test data in the future, since this type of testing is now the responsibility of the Village of Downers Grove.

Sincerely,



Rudolph A. Fuys, Ph.D. CHMM
Environmental Affairs Manager

Rec
McGowan
Gibson
J. Iglesias

000197



ILLINOIS DEPARTMENT OF
PUBLIC HEALTH

A Healthier Today For A Better Tomorrow

01/14/95

XNORD
00 CURTISS
WNERS GROVE IL 60515

0122564

BAR OWNER/OPERATOR:

THIS OFFICE HAS RECEIVED THE RESULTS OF LEAD AND COPPER ANALYSES PERFORMED ON YOUR NON-TRANSIENT, NON-COMMUNITY PUBLIC WATER SUPPLY. THIS TESTING IS REQUIRED BY UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGULATIONS AND THE DRINKING WATER SYSTEMS CODE ADOPTED BY THIS DEPARTMENT. LABORATORY ANALYSES HAVE SHOWN THAT THE LEAD AND COPPER ACTION LEVELS ESTABLISHED IN THESE RULES HAVE NOT BEEN EXCEEDED IN YOUR WATER SUPPLY IN AN ANNUAL SAMPLING PERIOD. YOU ARE REQUIRED TO CONTINUE SAMPLING ANNUALLY, BY 12/31/1995 FROM THE SAME NUMBER OF TAPS. YOU WILL RECEIVE SEPARATE NOTIFICATION OF TEST RESULTS AND TESTING DUE DATES FOR VOLATILE ORGANIC CHEMICALS, PESTICIDES AND HERBICIDES, AND INORGANIC CHEMICALS.

IF YOU HAVE ANY QUESTIONS CONCERNING THESE REQUIREMENTS, PLEASE CONTACT THIS OFFICE AT (217)782-5830, OR, FOR TDD, (800)547-0466.

SINCERELY,

RICHARD PETRELLA, P.E.
DIVISION OF ENVIRONMENTAL HEALTH

: REGION/LOCAL HEALTH DEPARTMENT
PWS02504 SITE ID: 0122564 COUNTY: 043 REGION: 7

000198



ILLINOIS DEPARTMENT OF
PUBLIC HEALTH

A Healthier Today For A Better Tomorrow

10/16/94

EXNCRD
400 CURTISS
OWNERS GROVE IL 60515

DEAR OWNER/OPERATOR:

THIS OFFICE HAS RECEIVED THE RESULTS OF LEAD AND COPPER ANALYSES PERFORMED ON YOUR NON-TRANSIENT, NON-COMMUNITY PUBLIC WATER SUPPLY. THIS TESTING IS REQUIRED BY UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGULATIONS AND THE DRINKING WATER SYSTEMS CODE ADOPTED BY THIS DEPARTMENT. LABORATORY ANALYSES HAVE SHOWN THAT THE LEAD AND COPPER ACTION LEVELS ESTABLISHED IN THESE RULES HAVE NOT BEEN EXCEEDED IN YOUR WATER SUPPLY IN THE SECOND 6 MONTH SAMPLING PERIOD. YOU ARE NOW ADVISED THAT YOU MAY REDUCE TESTING FREQUENCY TO ANNUALLY (BY 12/21/94) AS WELL AS REDUCE THE NUMBER OF TAPS SAMPLED BASED ON THE POPULATION YOU SERVE. SEE THE ATTACHED TABLE. YOU WILL RECEIVE SEPARATE NOTIFICATION OF TEST RESULTS AND TESTING DUE DATES FOR VOLATILE ORGANIC CHEMICALS, PESTICIDES AND HERBICIDES, AND INORGANIC CHEMICALS.

SINCERELY,

Richard Petrella

RICHARD PETRELLA, P.E.
DIVISION OF ENVIRONMENTAL HEALTH

C: REGION/LOCAL HEALTH DEPARTMENT
PWS02305 ID: 0122564 CNTY: 043 REGN: 7

SNVE

000199

**LEAD/COPPER RULE
OVERVIEW AND GENERAL INSTRUCTIONS**

Regulation: National Primary Drinking Water Regulations for Lead and Copper 40 CFR Parts 141 & 142 (an amendment to the Safe Drinking Water Act).

Who Is Affected: Community Water Systems and Non-transient, Non-community Water Systems (schools/businesses on their own well(s) serving 25 or more students/employees a day, 6 months per year).

What to Do: Systems are required to collect water samples for lead and copper at selected sites and determine if results are below the action level for lead (.015 mg/l) and copper (1.3 mg/l).

When: Two consecutive six month monitoring periods are required the first year. They begin as shown in Table 1:

TABLE 1	Persons Served	1st	2nd
	> 3,300	July 1, 1992	January 1, 1993
	< 3,301	July 1, 1993	January 1, 1994

Water Piping Materials Survey: A materials survey conducted prior to sampling must be done to identify proper sampling taps and to assist in the interpretation of results.

- *TIER 1 - Buildings or additions served by the water system are defined as TIER 1 locations if they:
 - have copper pipes with lead soldered joints installed between January 1983, and May 1986.
 - have lead pipes
 - are served by a lead service line
- *TIER 2 - Buildings or additions identified as having copper pipes with lead soldered joints installed before 1983 are TIER 2 locations.

Required Samples: The required number of samples to be collected is based on the student/employee population served by the system (see Table 2).

TABLE 2	Population Served	Sample Sites (standard, every 6 mos.)	Sample Sites (reduced, every 12 mos.)*
	3,301 to 10,000	40	20
	501 to 3,300	20	10
	101 to 500	10	5
	< 100	5	5

*at least 2-6 month periods of base monitoring are required with results below the action levels to qualify for reduced monitoring. After 3 years of annual monitoring (results below action level) further reduction to sampling every 3 years is allowed.

Sample Tap Selection: At TIER 1 locations, identify all taps where cold water is typically drawn for consumption such as kitchen or break room faucets or drinking fountains. (Normally faucets on bathroom sinks are not used for consumption purposes.)



ILLINOIS DEPARTMENT OF PUBLIC HEALTH

A Healthier Today For A Better Tomorrow

04/15/94

LEXNORD
1400 CURTISS
BOWNERS GROVE IL 60515

0122564

DEAR OWNER/OPERATOR:

WE HAVE RECEIVED THE RESULTS OF CHEMICAL ANALYSES PERFORMED ON YOUR WATER SUPPLY IN COMPLIANCE WITH UNITED STATES ENVIRONMENTAL PROTECTION AGENCY (USEPA) REGULATIONS AND THE DRINKING WATER SYSTEMS CODE ADOPTED BY THIS DEPARTMENT. THE TABLE BELOW SHOWS THE STATUS OF EACH CATEGORY TESTED AS REPORTED BY A LABORATORY AND INDICATES WHEN YOU WILL BE REQUIRED TO TEST FOR THESE CONTAMINANTS AGAIN. A "YES" ENTRY IN THE WAIVER GRANTED COLUMN INDICATES THAT, AS THE RESULT OF MEETING CURRENT STANDARDS, YOU ARE GRANTED A WAIVER WHICH ALLOWS A REDUCTION IN FUTURE SAMPLING UNTIL THE DATE SHOWN. IF THE MESSAGE IN THE OVERALL RESULTS COLUMN IS "DETECTS" OR "ABOVE ACCEPTABLE LIMITS," A SEPARATE LETTER IS ENCLOSED.

Table with 5 columns: CATEGORY OF TEST, TEST DATE, OVERALL RESULTS, WAIVER GRANTED, DATE NEXT TEST DUE. Rows include Volatile Org Chemicals, Herbicides/Pesticides, and Inorganics/Metals.

BECAUSE THE VULNERABILITY ASSESSMENT PERFORMED BY OUR DEPARTMENT HAS DETERMINED YOUR SUPPLY IS NOT VULNERABLE TO ASBESTOS CONTAMINATION, YOU ARE GRANTED A PERMANENT WAIVER TO INITIAL AND FUTURE SAMPLING FOR ASBESTOS. FURTHER COPPER AND LEAD SAMPLING REQUIREMENTS WILL BE REPORTED TO YOU SEPARATELY.

A REVISED COPY OF THIS LETTER WILL BE SENT TO YOU EACH TIME WE RECEIVE NEW TEST RESULTS. IF YOU HAVE ANY QUESTIONS CONCERNING THESE REQUIREMENTS, PLEASE CONTACT THIS OFFICE AT (217)782-5830.

SINCERELY,

Richard Petrella (handwritten signature)

RICHARD PETRELLA, P.E.
DIVISION OF ENVIRONMENTAL HEALTH

CC: REGION/LOCAL HEALTH DEPARTMENT
PWS02301 CNTY: 043 REGN: 7



February 9, 1994

Illinois Department of Public Health
Division of Environmental Health
525 West Jefferson St.
Springfield, IL. 62761

Rexnord Corporation
2400 Curtiss Street
Downers Grove, IL 60515
708/969-1770
FAX: 708/969-1612

Dear Sir:

Enclosed please find 1993 test results for Inorganic Contaminants, Volatile Organic Chemicals, Herbicides and Pesticides. Test results for Lead and Copper for 1993-1994 are also included.

Sincerely,

Rudolph A. Fuys Ph.D., CHMM
Environmental Affairs Manager

RAF\r
:ill29





NATIONAL ENVIRONMENTAL TESTING, INC.

Barlett Division
160 W. Barlett Rd
Barlett, IL 60103
Tel: (708) 289-8100
Fax: (708) 289-6446

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994
Sample No. : 233721
NET Job No.: 93.09093

Sample Description: Cafeteria Sink; Grab
IDPH Analysis

Date Taken: 10/12/1993
Time Taken: 11:20
Date Sample Picked Up: 10/12/1993
IEPA Cert. No. 100221

Date Received: 10/12/1993
Time Received: 13:00
WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
Fluoride	0.20		mg/L	10/15/1993	4500F C(4) 340.2
Turbidity (Drinking Water)	<1		NTU	10/12/1993	180.1 (3)
Barium, ICP	<0.020		mg/L	11/04/1993	6010(4) 200.7(3)
Cadmium, ICP	<0.003		mg/L	11/04/1993	6010(4) 200.7(3)
Chromium, ICP	<0.005		mg/L	11/04/1993	6010(1) 200.7(3)
Copper, ICP	0.016		mg/L	11/04/1993	6010(1) 200.7(3)
Lead, GFAA	<0.0050		mg/L	10/21/1993	7421(1) 239.2(3)
Mercury, CVAA	<0.0002		mg/L	11/05/1993	7470(1) 245.1(3)
Selenium, AA	<0.0050		mg/L	10/19/1993	7741(1) 270.3(3)
SDWA VOLATILE COMPOUNDS 524.2					
Benzene	<0.5		ug/L	10/15/1993	524.2 (6)
Vinyl Chloride	<0.5		ug/L	10/15/1993	524.2 (6)
Carbon Tetrachloride	<0.5		ug/L	10/15/1993	524.2 (6)
1,2-Dichloroethane	<0.5		ug/L	10/15/1993	524.2 (6)
Trichloroethylene	<0.5		ug/L	10/15/1993	524.2 (6)
1,1-Dichloroethylene	<0.5		ug/L	10/15/1993	524.2 (6)
1,1,1-Trichloroethane	<0.5		ug/L	10/15/1993	524.2 (6)
p-Dichlorobenzene	<0.5		ug/L	10/15/1993	524.2 (6)
Chlorobenzene	<0.5		ug/L	10/15/1993	524.2 (6)
o-Dichlorobenzene	<0.5		ug/L	10/15/1993	524.2 (6)
cis-1,2-Dichloroethylene	<0.5		ug/L	10/15/1993	524.2 (6)
trans-1,2-Dichloroethylene	<0.5		ug/L	10/15/1993	524.2 (6)
1,2-Dichloropropane	<0.5		ug/L	10/15/1993	524.2 (6)
Ethylbenzene	<0.5		ug/L	10/15/1993	524.2 (6)
Styrene	<0.5		ug/L	10/15/1993	524.2 (6)
Tetrachloroethylene	<0.5		ug/L	10/15/1993	524.2 (6)
Toluene	<0.5		ug/L	10/15/1993	524.2 (6)
m,p-Xylene	<0.5		ug/L	10/15/1993	524.2 (6)
o-Xylene	<0.5		ug/L	10/15/1993	524.2 (6)





NATIONAL ENVIRONMENTAL TESTING, INC.

Bartlett Division
160 W. Bartlett Rd
Bartlett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

Sample No. : 204216

NET Job No.: 93.02367

Sample Description: Cafeteria Sink; Grab
IDPH ANALYSIS

Date Taken: 03/30/1993
Time Taken: 11:08
Date Sample Picked Up: 03/30/1993
IEPA Cert. No. 100221

Date Received: 03/30/1993
Time Received: 14:00

WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
PESTICIDE/PCBs - 508 AQUEOUS					
gamma-BHC (Lindane)	<0.2		ug/L	04/26/1993	508 (6)
Chlordane	<2.0		ug/L	04/26/1993	508 (6)
Heptachlor	<0.4		ug/L	04/26/1993	508 (6)
Heptachlor epoxide	<0.2		ug/L	04/26/1993	508 (6)
Methoxychlor	<40		ug/L	04/26/1993	508 (6)
Toxaphene	<3.0		ug/L	04/26/1993	508 (6)
PCB-1016	<0.5		ug/L	04/26/1993	508 (6)
PCB-1221	<0.5		ug/L	04/26/1993	508 (6)
PCB-1232	<0.5		ug/L	04/26/1993	508 (6)
PCB-1242	<0.5		ug/L	04/26/1993	508 (6)
PCB-1248	<0.5		ug/L	04/26/1993	508 (6)
PCB-1254	<0.5		ug/L	04/26/1993	508 (6)
PCB-1260	<0.5		ug/L	04/26/1993	508 (6)
EDB and DBCP by Mthd 504					
1,2-Dibromo-3-chloropropane	<0.2		ug/L	04/21/1993	504
Ethylene Dibromide (EDB)	<0.05		ug/L	04/21/1993	504
NPD PESTICIDES SDWA Mthd 507					
Alachlor	<2.0		ug/L	04/09/1993	507
Atrazine	<3.0		ug/L	04/09/1993	507
PCB SCREEN Method 508A					
Decachlorobiphenyl (DCB)	<0.5		ug/L	04/17/1993	508A





NATIONAL ENVIRONMENTAL TESTING, INC.

Bartlett Division
 350 W. Bartlett Rd
 Bartlett, IL 60103
 Tel: (708) 289-3100
 Fax: (708) 289-6446

ANALYTICAL REPORT

Mr Rudy Fuys
 REXNORD CORP.
 2400 Curtis Street
 Downers Grove, IL 60515

02/03/1994
 Sample No. : 204216
 NET Job No.: 93.02367

Sample Description: Cafeteria Sink; Grab
 IDPH ANALYSIS

Date Taken: 03/30/1993
 Time Taken: 11:08
 Date Sample Picked Up: 03/30/1993
 IEPA Cert. No. 100221

Date Received: 03/30/1993
 Time Received: 14:00
 WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
CHLORINATED ACIDS Mthd 515.1					
2,4-Dichlorophenoxyacetic Acid	<70.		ug/L	04/21/1993	515.1
Pentachlorophenol (PCP)	<1.0		ug/L	04/21/1993	515.1
2,4,5-TP (Silvex)	<50.		ug/L	04/21/1993	515.1
CARBAMATES SDWA Method 531.1					
Aldicarb	<3.0		ug/L	04/08/1993	531.1
Aldicarb sulfone	<2.0		ug/L	04/08/1993	531.1
Aldicarb sulfoxide	<4.0		ug/L	04/08/1993	531.1
Carbofuran	<40.		ug/L	04/08/1993	531.1





NATIONAL
ENVIRONMENTAL
TESTING, INC.

Barratt Division
PSC W, Barratt Rd
Barratt, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

Sample No. : 218742

NET Job No.: 93.05747

Sample Description: Shop Cafeteria Sink; Grab

Date Taken: 07/07/1993
Time Taken: 13:40
Date Sample Picked Up: 07/07/1993
IEPA Cert. No. 100221

Date Received: 07/07/1993
Time Received: 15:05

WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
PESTICIDE/PCBs - 508 AQUEOUS					
gamma-BHC (Lindane)	<0.2		ug/L	07/22/1993	508 (6)
Chlordane	<2.0		ug/L	07/22/1993	508 (6)
Heptachlor	<0.4		ug/L	07/22/1993	508 (6)
Heptachlor epoxide	<0.2		ug/L	07/22/1993	508 (6)
Methoxychlor	<40		ug/L	07/22/1993	508 (6)
Toxaphene	<3.0		ug/L	07/22/1993	508 (6)
PCB-1016	<0.5		ug/L	07/22/1993	508 (6)
PCB-1221	<0.5		ug/L	07/22/1993	508 (6)
PCB-1232	<0.5		ug/L	07/22/1993	508 (6)
PCB-1242	<0.5		ug/L	07/22/1993	508 (6)
PCB-1248	<0.5		ug/L	07/22/1993	508 (6)
PCB-1254	<0.5		ug/L	07/22/1993	508 (6)
PCB-1260	<0.5		ug/L	07/22/1993	508 (6)
EDB and DBCP by Mthd 504					
1,2-Dibromo-3-chloropropane	<0.2		ug/L	07/29/1993	504
Ethylene Dibromide (EDB)	<0.05		ug/L	07/29/1993	504
NPD PESTICIDES SDWA Mthd 507					
Alachlor	<2.0		ug/L	07/28/1993	507
Atrazine	<3.0		ug/L	07/28/1993	507
PCB SCREEN Method 508A					
Decachlorobiphenyl (DCB)	<0.5		ug/L	07/23/1993	508A





NATIONAL ENVIRONMENTAL TESTING, INC.

Bartlett Division
 350 W. Bartlett Rd
 Bartlett, IL 60103
 Tel: (708) 289-3100
 Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
 REXNORD CORP.
 2400 Curtis Street
 Downers Grove, IL 60515

02/03/1994

Sample No. : 218742

NET Job No.: 93.05747

Sample Description: Shop Cafeteria Sink; Grab

Date Taken: 07/07/1993
 Time Taken: 13:40
 Date Sample Picked Up: 07/07/1993
 IEPA Cert. No. 100221

Date Received: 07/07/1993
 Time Received: 15:05
 WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
CHLORINATED ACIDS Mthd 515.1					
2,4-Dichlorophenoxyacetic Acid	<70		ug/L	07/24/1993	515.1
Pentachlorophenol (PCP)	<1.0		ug/L	07/24/1993	515.1
2,4,5-TP (Silvex)	<50		ug/L	07/24/1993	515.1
CARBAMATES SDWA Method 531.1					
Aldicarb	<3.0		ug/L	07/27/1993	531.1
Aldicarb sulfone	<2.0		ug/L	07/27/1993	531.1
Aldicarb sulfoxide	<4.0		ug/L	07/27/1993	531.1
Carbofuran	<40		ug/L	07/27/1993	531.1





NATIONAL ENVIRONMENTAL TESTING, INC.

Barrett Center
100 W. Barrett Rd
Barrett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5446

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

Sample No. : 233721

NET Job No.: 93.09093

Sample Description: Cafeteria Sink; Grab
IDPH Analysis

Date Taken: 10/12/1993
Time Taken: 11:20
Date Sample Picked Up: 10/12/1993
IEPA Cert. No. 100221

Date Received: 10/12/1993
Time Received: 13:00

WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
PESTICIDE/PCBs - 508 AQUEOUS					
gamma-BHC (Lindane)	<0.2		ug/L	10/15/1993	508 (6)
Chlordane	<2.0		ug/L	10/15/1993	508 (6)
Heptachlor	<0.4		ug/L	10/15/1993	508 (6)
Heptachlor epoxide	<0.2		ug/L	10/15/1993	508 (6)
Methoxychlor	<40.0		ug/L	10/15/1993	508 (6)
Toxaphene	<3.0		ug/L	10/15/1993	508 (6)
PCB-1016	<0.5		ug/L	10/15/1993	508 (6)
PCB-1221	<0.5		ug/L	10/15/1993	508 (6)
PCB-1232	<0.5		ug/L	10/15/1993	508 (6)
PCB-1242	<0.5		ug/L	10/15/1993	508 (6)
PCB-1248	<0.5		ug/L	10/15/1993	508 (6)
PCB-1254	<0.5		ug/L	10/15/1993	508 (6)
PCB-1260	<0.5		ug/L	10/15/1993	508 (6)
EDB and DBCP by Mthd 504					
1,2-Dibromo-3-chloropropane	<0.2	S	ug/L	10/21/1993	504
Ethylene Dibromide (EDB)	<0.05	S	ug/L	10/21/1993	504
NPD PESTICIDES SDWA Mthd 507					
Alachlor	<2.0	S	ug/L	10/19/1993	507
Atrazine	<3.0	S	ug/L	10/19/1993	507
PCB SCREEN Method 508A					
Decachlorobiphenyl (DCB)	<0.5	S	ug/L	10/15/1993	508A

S : Parameter analysis was sub-contracted to another lab location.

000208





NATIONAL
ENVIRONMENTAL
TESTING, INC.

Bartlett Division
650 W. Bartlett Rd.
Bartlett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

Sample No. : 233721

NET Job No.: 93.09093

Sample Description: Cafeteria Sink; Grab
IDPH Analysis

Date Taken: 10/12/1993
Time Taken: 11:20
Date Sample Picked Up: 10/12/1993
IEPA Cert. No. 100221

Date Received: 10/12/1993
Time Received: 13:00

WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
CHLORINATED ACIDS Mthd 515.1					
2,4-Dichlorophenoxyacetic Acid	<70.0	S	ug/L	10/25/1993	515.1
Pentachlorophenol (PCP)	<1.0	S	ug/L	10/25/1993	515.1
2,4,5-TP (Silvex)	<50.0	S	ug/L	10/25/1993	515.1
CARBAMATES SDWA Method 531.1					
Aldicarb	<1.0		ug/L	11/01/1993	531.1
Aldicarb sulfone	<2.0		ug/L	11/01/1993	531.1
Aldicarb sulfoxide	<2.0		ug/L	11/01/1993	531.1
Carbofuran	<1.5		ug/L	11/01/1993	531.1

S : Parameter analysis was sub-contracted to another lab location.





NATIONAL ENVIRONMENTAL TESTING, INC.

Barron Division
160 W. Barron Rd
Barron, WI 54003
Tel: 708-289-3100
Fax: 708-289-5446

CASE NARRATIVE

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

NET Job Number: 93.11364

Project Description: IDPH ANALYSIS

Sample Number	Sample Description	Date Taken	Date Received
244744	#1 Nurses Office Sink	12/21/1993	12/21/1993
244745	#2 Front Office South D.F.	12/21/1993	12/22/1993
244746	#3 IBM Basement D.F.	12/21/1993	12/22/1993
244747	#4 Front Cafeteria D.F.	12/21/1993	12/22/1993
244748	#5 Beam H2 D.F.	12/21/1993	12/22/1993
244749	#6 Heat Treat D.F.	12/21/1993	12/22/1993
244750	#7 Shop Cafeteria D.F.	12/21/1993	12/22/1993
244751	#8 F-16 D.F.	12/21/1993	12/22/1993
244752	#9 A-17 D.F.	12/21/1993	12/22/1993
244753	#10 J-13 D.F.	12/21/1993	12/22/1993
244754	Shop Cafeteria Sink	12/21/1993	12/22/1993
244755	Trip Blank	12/21/1993	12/22/1993

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. Please refer to the enclosed "Key to Abbreviations" for definition of terms.

The following comments should be noted for the indicated fraction;

Pesticide Analysis

All sample holding times were met.

The associated spike recovery for the analysis of Aldicarb was outside of QC control limits for sample #244754. There was insufficient sample for a re-analysis and the results of the initial analysis are presented.

Should you have questions regarding procedures or results, please do not hesitate to call. NET has been pleased to provide these analytical services for you.

Approved By:

Neal E. Cleghorn
Operations Manager





NATIONAL ENVIRONMENTAL TESTING, INC.

Barrett Division
 550 W. Barrett Rd
 Barrett, IL 60103
 Tel: (708) 289-3100
 Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
 REXNORD CORP.
 2400 Curtis Street
 Downers Grove, IL 60515

02/03/1994

Sample No. : 244754

NET Job No.: 93.11364

Sample Description: Shop Cafeteria Sink
 IDPH ANALYSIS

Date Taken: 12/21/1993
 Time Taken: 14:30
 Date Sample Picked Up: 12/22/1993
 IEPA Cert. No. 100221

Date Received: 12/22/1993
 Time Received: 16:30

WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
PESTICIDE/PCBs - 508 AQUEOUS					
gamma-BHC (Lindane)	<0.02		ug/L	01/06/1994	508 (6)
Chlordane	<0.20		ug/L	01/06/1994	508 (6)
Heptachlor	<0.04		ug/L	01/06/1994	508 (6)
Heptachlor epoxide	<0.02		ug/L	01/06/1994	508 (6)
Methoxychlor	<0.10		ug/L	01/06/1994	508 (6)
Toxaphene	<1.0		ug/L	01/06/1994	508 (6)
PCB-1016	<0.5		ug/L	01/06/1994	508 (6)
PCB-1221	<0.5		ug/L	01/06/1994	508 (6)
PCB-1232	<0.5		ug/L	01/06/1994	508 (6)
PCB-1242	<0.5		ug/L	01/06/1994	508 (6)
PCB-1248	<0.5		ug/L	01/06/1994	508 (6)
PCB-1254	<0.5		ug/L	01/06/1994	508 (6)
PCB-1260	<0.5		ug/L	01/06/1994	508 (6)
EDB and OBCP by Mthd 504					
1,2-Dibromo-3-chloropropane	<0.2		ug/L	01/11/1994	504
Ethylene Dibromide (EDB)	<0.05		ug/L	01/11/1994	504
NPD PESTICIDES SDWA Mthd 507					
Alachlor	<0.2		ug/L	01/05/1994	507
Atrazine	<0.10		ug/L	01/05/1994	507
PCB SCREEN Method 508A					
Decachlorobiphenyl (DCB)	<0.5		ug/L	01/06/1994	508A





NATIONAL ENVIRONMENTAL TESTING, INC.

Bartlett Division
350 W. Bartlett Rd
Bartlett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

Sample No. : 244754

NET Job No.: 93.11364

Sample Description: Shop Cafeteria Sink
IDPH ANALYSIS

Date Taken: 12/21/1993
Time Taken: 14:30
Date Sample Picked Up: 12/22/1993
IEPA Cert. No. 100221

Date Received: 12/22/1993
Time Received: 16:30

WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
CHLORINATED ACIDS Mthd 515.1					
2,4-Dichlorophenoxyacetic Acid	<70		ug/L	12/28/1993	515.1
Pentachlorophenol (PCP)	<1.0		ug/L	12/28/1993	515.1
2,4,5-TP (Silvex)	<50		ug/L	12/28/1993	515.1
CARBAMATES SDWA Method 531.1					
Aldicarb	<3.0	*	ug/L	01/04/1994	531.1
Aldicarb sulfone	<2.0		ug/L	01/04/1994	531.1
Aldicarb sulfoxide	<4.0		ug/L	01/04/1994	531.1
Carbofuran	<40		ug/L	01/04/1994	531.1

* See Case Narrative.





NATIONAL
ENVIRONMENTAL
TESTING, INC.

Bartlett Division
350 W. Bartlett Rd.
Bartlett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

NET Job Number: 94.00336

Enclosed are the Analytical Results for the following samples submitted to NET, Inc. Bartlett Division for analysis:

Project Description: IDPH

Sample Number	Sample Description	Date Taken	Date Received
247469	#2 Front Office South D.F.; Grab	01/19/1994	01/19/1994
247470	#3 IBM Basement D.F.; Grab	01/19/1994	01/19/1994
247471	#8 F-16 D.F.; Grab	01/19/1994	01/19/1994
247472	#9 A-17 D.F.; Grab	01/19/1994	01/19/1994
247473	Shop Cafeteria; Grab	01/19/1994	01/19/1994

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Should you have questions regarding procedures or results, please do not hesitate to call. NET has been pleased to provide these analytical services for you.

Approved By:

Neal E. Cleghorn
Operations Manager



000213



NATIONAL ENVIRONMENTAL TESTING, INC.

Bartlett Division
350 W. Bartlett Rd.
Bartlett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

Sample No. : 247473

NET Job No.: 94.00336

Sample Description: Shop Cafeteria; Grab
IDPH

Date Taken: 01/19/1994
Time Taken: 14:15
Date Sample Picked Up: 01/19/1994
IEPA Cert. No. 100221

Date Received: 01/19/1994
Time Received: 15:10

WDNR Cert. No. 999447130

Parameter	Results	Flags	Units	Date of Analysis	Analytical Method
CARBAMATES SDWA Method 531.1					
Aldicarb	<3.0		ug/L	01/20/1994	531.1
Aldicarb sulfone	<2.0		ug/L	01/20/1994	531.1
Aldicarb sulfoxide	<4.0		ug/L	01/20/1994	531.1
Carbaryl	<2.0		ug/L	01/20/1994	531.1
Carbofuran	<4.0		ug/L	01/20/1994	531.1
3-Hydroxycarbofuran	<2.0		ug/L	01/20/1994	531.1
Methomyl	<0.5		ug/L	01/20/1994	531.1
Oxamyl (Vydate)	<2.0		ug/L	01/20/1994	531.1

*Patent
Review
RF*



LEAD/COPPER SAMPLE DATA REPORTING FORM

(Complete 1 form for each water system according to instructions)

WATER SYSTEM DATA:

- (0) For monitoring period: 12 / 31 / 93 6
ending date length in months
- (1) Facility Name REXNORD CORP. BEARING OP. (2) I.D. # _____
- (3) Mailing Address 2400 CURTISS ST.
- (4) City/State/Zip DOWNERS GROVE, IL 60515
- (5) Telephone 708-7192543 (6) Population served 325

Please make corrections to the above information where appropriate.

- (7) Name of Certified Laboratory: NET

SAMPLE SITES

- (8) Number of samples required 10
- (9) Number of Tier 1 sites found 0
- (10) Number of Tier 1 sites sampled 0
- (11) Number of Tier 2 sites found 12
- (12) Number of Tier 2 sites sampled 10
- (13) Check here if new sample sites used (after 1st period) _____
- (14) Explain below if:
- a. Less than number of samples on Table 2 were taken.
 - b. Any Tier 2 sample sites were used.
 - c. New sample sites not used in the previous monitoring period were used in this monitoring period.

LEAD/COPPER SAMPLE DATA REPORTING FORM

(Complete 1 form for each water system according to instructions)

WATER SYSTEM DATA:

- (0) For monitoring period: 6 / 30 / 94 6
ending date length in months
- (1) Facility Name REXNORD BEARING OPERATION (2) I.D. # _____
- (3) Mailing Address 2400 CURTISS ST.
- (4) City/State/Zip DOWNERS GROVE, IL. 60515
- (5) Telephone 708-719-2343 (6) Population served 325

Please make corrections to the above information where appropriate.

- (7) Name of Certified Laboratory: NET

SAMPLE SITES

- (8) Number of samples required 10
- (9) Number of Tier 1 sites found 0
- (10) Number of Tier 1 sites sampled 0
- (11) Number of Tier 2 sites found 12
- (12) Number of Tier 2 sites sampled 10
- (13) Check here if new sample sites used (after 1st period) X
- (14) Explain below if:
- a. Less than number of samples on Table 2 were taken.
 - b. Any Tier 2 sample sites were used.
 - c. New sample sites not used in the previous monitoring period were used in this monitoring period.

C. Sample two sites not previously sampled.

000218



NATIONAL
ENVIRONMENTAL
TESTING, INC.

Bartlett Division
350 W. Bartlett Rd.
Bartlett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

CORRECTED REPORT

02/03/1994

NET Job Number: 93.05747

Enclosed are the Analytical Results for the following samples submitted to NET, Inc. Bartlett Division for analysis:

Project Description:

Sample Number	Sample Description	Date Taken	Date Received
218732	Nurses Office; Grab	07/07/1993	07/07/1993
218733	Front Office South; Grab	07/07/1993	07/07/1993
218734	Front Office North; Grab	07/07/1993	07/07/1993
218735	IBM Basement; Grab	07/07/1993	07/07/1993
218736	Heat Treat; Grab	07/07/1993	07/07/1993
218737	Shop Cafeteria Fountain; Grab	07/07/1993	07/07/1993
218738	Shop Cafeteria Sink; Grab	07/07/1993	07/07/1993
218739	Front Cafeteria; Grab	07/07/1993	07/07/1993
218740	F16; Grab	07/07/1993	07/07/1993
218741	A17; Grab	07/07/1993	07/07/1993
218742	Shop Cafeteria Sink; Grab	07/07/1993	07/07/1993

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Should you have questions regarding procedures or results, please do not hesitate to call. NET has been pleased to provide these analytical services for you.

Approved By:

Neal E. Cleghorn
Operations Manager





NATIONAL
ENVIRONMENTAL
TESTING, INC.

Bartlett Division
350 W. Bartlett Rd
Bartlett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

CASE NARRATIVE

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

NET Job Number: 93.11364

Project Description: IDPH ANALYSIS

Sample Number	Sample Description	Date Taken	Date Received
244744	#1 Nurses Office Sink	12/21/1993	12/21/1993
244745	#2 Front Office South D.F.	12/21/1993	12/22/1993
244746	#3 IBM Basement D.F.	12/21/1993	12/22/1993
244747	#4 Front Cafeteria D.F.	12/21/1993	12/22/1993
244748	#5 Beam H2 D.F.	12/21/1993	12/22/1993
244749	#6 Heat Treat D.F.	12/21/1993	12/22/1993
244750	#7 Shop Cafeteria D.F.	12/21/1993	12/22/1993
244751	#8 F-16 D.F.	12/21/1993	12/22/1993
244752	#9 A-17 D.F.	12/21/1993	12/22/1993
244753	#10 J-13 D.F.	12/21/1993	12/22/1993
244754	Shop Cafeteria Sink	12/21/1993	12/22/1993
244755	Trip Blank	12/21/1993	12/22/1993

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. Please refer to the enclosed "Key to Abbreviations" for definition of terms.

The following comments should be noted for the indicated fraction;

Pesticide Analysis

All sample holding times were met.

The associated spike recovery for the analysis of Aldicarb was outside of QC control limits for sample #244754. There was insufficient sample for a re-analysis and the results of the initial analysis are presented.

Should you have questions regarding procedures or results, please do not hesitate to call. NET has been pleased to provide these analytical services for you.

Approved By:

Neal E. Cleghorn
Operations Manager

000222





NATIONAL
ENVIRONMENTAL
TESTING, INC.

Bartlett Division
350 W. Bartlett Rd.
Bartlett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

31 January 1994

Mr. Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

RE: IDPH Sampling and Analysis

Dear Mr. Fuys:

Enclosed are the re-analysis results for samples collected on January 19, 1994. The "Shop Cafeteria" sample was re-analyzed for carbamate compounds due to quality control indicators out of control on the initial analysis.

Four additional samples; #2, #3, #8 and #9, were collected and re-analyzed for Lead and Copper. The initial analysis results were outside ranges found in historical data for those same sampling sites. The re-analysis results are presented in this report.

As we discussed on the phone, there will be no additional charge for the sampling and analysis of samples collected on 1/19/94.

If after reviewing these results you have any questions, please feel free to call. NET has been pleased to provide these analytical services for you.

Sincerely,

National Environmental Testing

Neal E. Cleghorn
Operations Manager

000223





NATIONAL
ENVIRONMENTAL
TESTING, INC.

Bartlett Division
850 W. Bartlett Rd.
Bartlett, IL 60103
Tel: (708) 289-3100
Fax: (708) 289-5445

ANALYTICAL REPORT

Mr Rudy Fuys
REXNORD CORP.
2400 Curtis Street
Downers Grove, IL 60515

02/03/1994

NET Job Number: 94.00336

Enclosed are the Analytical Results for the following samples submitted to NET, Inc. Bartlett Division for analysis:

Project Description: IDPH

Sample Number	Sample Description	Date Taken	Date Received
247469	#2 Front Office South D.F.; Grab	01/19/1994	01/19/1994
247470	#3 IBM Basement D.F.; Grab	01/19/1994	01/19/1994
247471	#8 F-16 D.F.; Grab	01/19/1994	01/19/1994
247472	#9 A-17 D.F.; Grab	01/19/1994	01/19/1994
247473	Shop Cafeteria; Grab	01/19/1994	01/19/1994

Sample analysis in support of the project referenced above has been completed and results are presented on the following pages. These results apply only to the samples analyzed. Reproduction of this report only in whole is permitted. Please refer to the enclosed "Key to Abbreviations" for definition of terms. Should you have questions regarding procedures or results, please do not hesitate to call. NET has been pleased to provide these analytical services for you.

Approved By:

Neal E. Cleghorn
Operations Manager



000224

TO: G. BEYER

CC J. IGLESIAS
P. CASPER

FROM: R. FUYS *RF*

DATE: 3/10/95

TOPIC: DRINKING WATER ANALYSIS

GEORGE:

ANALYSIS OF THE FRONT OFFICE SOUTH WATER FOUNTAIN DRINKING WATER INDICATED IT EXCEEDED THE ACTION LIMIT FOR COPPER.

LIMIT IS 1300 PPB. TEST RESULT IN DECEMBER WAS 4280 PPB AND A FOLLOW UP TEST RESULT MORE RECENTLY WAS 2420 PPB.

TEST REPORTS ARE ATTACHED.

PLEASE SHUT DOWN THIS WATER FOUNTAIN AND DETERMINE THE CAUSE OF THE HIGH COPPER CONTENT IN THE WATER.

SOME POSSIBLE CAUSES OF EXCESS COPPER MAY BE: FOUNTAIN UNIT COMPONENTS, RO WATER HOOKED IN RATHER THAN JUST SOFTENED WATER, POOR SWEATED JOINTS CAUSING COPPER EROSION ETC.

LET ME KNOW WHEN THE WORK HAS BEEN COMPLETED AND I WILL HAVE ANOTHER WATER SAMPLE ANALYZED FOR COPPER TO VERIFY WE HAVE SOLVED THE PROBLEM.

Water fountain was replaced. RF

000225



Enviro-Test/Perry Laboratories, Inc.
Chicago Dairy & Food Laboratories

319 OGDEN AVENUE DOWNERS GROVE, IL 60515-3142 (708) 963-4672 FAX # (708) 963-4685

IEPA 100186

CERTIFIED LABORATORY REPORT

IDPH 17134

Rexnord, Inc.
 Mr. Rudy Fuys
 2400 Curtiss St.
 Downers Grove, IL 60515

December 19, 1994
 Received: 12-02-94
 Completed: 12-19-94
 P.O. #: WE-133047

Lab No. Sample Identification

NO818	NURSES' SINK	12-12-94	6:52A
NO819	F OFFICE SOUTH FOUNT.	12-02-94	6:48A
NO820	FRONT CAFETERIA	12-02-94	6:50A
NO821	HEAT TREAT. DEPT. FOUNT.	12-02-94	6:44A
NO822	SHOP CAFETERIA FOUNT.	12-02-94	6:40A

Lead By Graphite (ppb) Copper (ppb)

NO818	LT 5	199	
NO819	LT 5	4,280	> ACTION level of 1300
NO820	LT 5	453	
NO821	LT 5	102	
NO822	LT 5	96	

LT means Less Than

LEAD: Current Maximum Allowable Concentration according to the USEPA is 15.0 ppb
 IEPA Action Level November 1992 is 15.0 ppb.
 Current Maximum Contaminant Level according to the IDPH is 15.0 ppb.

All results are total and in ppm(mg/l) unless otherwise noted; 1ppm = 1000ppb.
 Approved for the examination of water, dairy, chemical, microbiological and
 container testing by the ILDPH and ILEPA.

000226

I certify that I am familiar with the information contained in this report
 and that to the best of my knowledge and belief such information
 is true, complete and accurate.

G.P. Lenos
 Laboratory Director



Enviro-Test/Perry Laboratories, Inc.
Chicago Dairy & Food Laboratories

319 OGDEN AVENUE DOWNERS GROVE, IL 60515-3142 (708) 963-4672 FAX # (708) 963-4685

IEPA 100186

CERTIFIED LABORATORY REPORT

IDPH 17134

Rexnord, Inc.
Mr. Rudy Fuys
2400 Curtiss St.
Downers Grove, IL 60515

February 17, 1995
Received: 02-09-95
Completed: 02-17-95
P.O. #: WE-133047

Lab No.	Sample Identification
N2051	South Fountain 02-09-95 2:15P

Test Parameter	N2051
Copper (ppb)	2,420

All results are total and in ppm(mg/l) unless otherwise noted; 1ppm = 1000ppb.
Approved for the examination of water, dairy, chemical, microbiological and
container testing by the ILDPH and ILEPA.

000227

I certify that I am familiar with the information contained in this report
and that to the best of my knowledge and belief such information
is true, complete and accurate.


G.R. Lenos
Laboratory Director



Enviro-Test/Perry Laboratories, Inc.
Chicago Dairy & Food Laboratories

319 OGDEN AVENUE DOWNERS GROVE, IL 60515-3142 (708) 963-4672 FAX # (708) 963-4685

IEPA 100186

CERTIFIED LABORATORY REPORT

IDPH 17134

Rexnord, Inc.
Mr. Rudy Fuys
2400 Curtiss St.
Downers Grove, IL 60515

May 04, 1995
Received: 04-19-95
Completed: 05-04-95
P.O. #: WE-133047

Lab No. Sample Identification

N3859 South Office Drinking Fountain 04-19-95 7:00AM

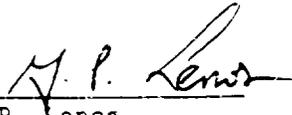
Test Parameter N3859

Copper (ppb) 3.210

All results are total and in ppm(mg/l) unless otherwise noted; 1ppm = 1000ppb.
Approved for the examination of water, dairy, chemical, microbiological and
container testing by the ILDPH and ILEPA.

000228

I certify that I am familiar with the information contained in this report
and that to the best of my knowledge and belief such information
is true, complete and accurate.


G.P. Lenos
Laboratory Director

November 2, 1992

Non-Transient, Non-Community Public Water Supplies

Dear Owner/Operator:

The United States Environmental Protection Agency (USEPA) has adopted regulations which require that your non-transient, non-community public water supply be analyzed for more than 40 chemicals, which can be grouped as follows: Lead and Copper; Inorganic Contaminants; Volatile Organic Chemicals; and Herbicides and Pesticides. These USEPA requirements have also been adopted in the Department's Drinking Water System Code. The following is a list of chemicals for which sampling and laboratory analysis must be performed, and the dates by which this sampling and analysis must be completed with results sent to this Department:

1) Lead and Copper

The attached "Fact Sheet: National Primary Drinking Water Regulations for Lead and Copper (May 1991)" explains the new USEPA regulations pertaining to lead and copper sampling and analysis. You should read this carefully. Supplies serving 3300 or less people daily must begin sampling by July 1, 1993. Samples must be taken from the number of sampling taps shown on page 7 of the attached Fact Sheet based upon population served. For example, if your supply serves a daily population of 600, you will be required to collect samples for lead and copper from 20 sampling locations. Supplies which exceed the action levels for lead and copper (0.015 mg/l and 1.3 mg/l respectively) in more than 10% of the samples collected will be required to implement corrosion control and education programs.

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2) Inorganic Contaminants

Testing for the following inorganic chemicals must begin no later than January 1, 1993, and be completed with the results submitted to this Department by January 1, 1994. Thereafter, supplies using groundwater as a source must re-sample once every three (3) years, and supplies using surface water as a source must re-sample annually. If the test results show the maximum contaminant levels are exceeded, more frequent sampling is required.

<u>Chemical</u>	<u>Maximum Contaminant Level</u>
Barium	2.0 mg/l
Cadmium	0.005 mg/l
Chromium	0.1 mg/l
Fluoride	4.0 mg/l
Mercury	0.002 mg/l
Selenium	0.05 mg/l

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